

REVISION AT

NOTES:

- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
- ⊙ REPRESENTS A CRITICAL DIMENSION.
- AS OF REV 'C' ON TCB-50 CABLE ASSEMBLIES WILL BE LEAD FREE.
- ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 800V.
- STRAIN RELIEF TO WITHSTAND 5LB STRAIGHT PULL.
- WHEN CUTTING CABLE TO LENGTH, CONDUCTORS MAY NOT EXTEND PAST THE CABLE INSULATION.
- REFERENCE TCSD-XX-XX-X-XXX PRINT FOR CONNECTOR ASSEMBLY AND ITS REQUIREMENTS.
- WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF THE CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.
- FOR LENGTHS LESS THAN 12.5" TOLERANCE SHALL BE +/- .125, ALL OTHER LENGTHS SHALL BE +/- .1°.

DO NOT SCALE FROM THIS PRINT

TCSD-XX-X-XX.XX-01-X-XXX-XXX

No OF POSITIONS

03, 04, 05, 07, 08, 10, 12, 13, 15, 17, 20, 22, 25
NOTE: OTHER POSITIONS AVAILABLE AS ASO. TOOL IS CAPABLE OF POSITIONS 2-25

OPTIONS #2
SEE OPTIONS BELOW

OPTIONS #1
SEE OPTIONS BELOW

PLATING OPTION

-F: FLASH SELECTIVE GOLD, MATTE TIN TAIL
-L: LIGHT SELECTIVE GOLD, MATTE TIN TAIL
(LEAVE BLANK FOR STANDARD -S: SELECTIVE PLATING)

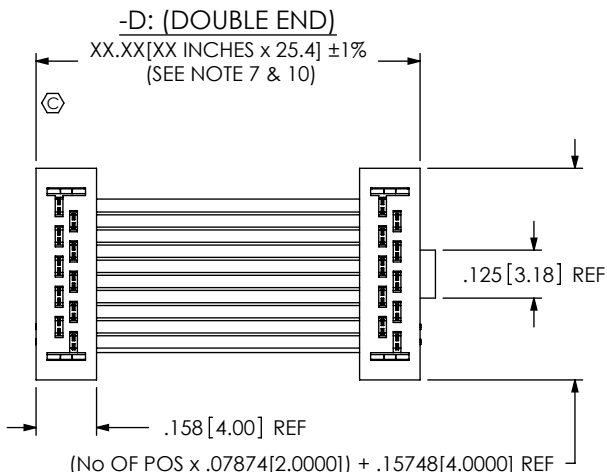
END ASSEMBLY

-S: SINGLE
-D: DOUBLE

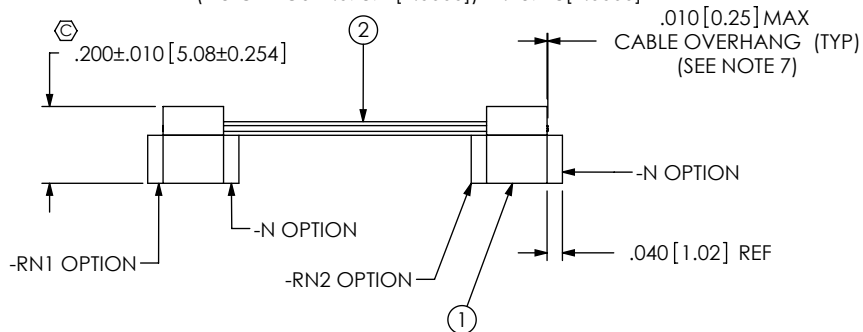
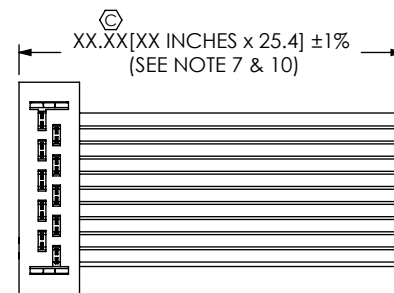
ASSEMBLY LENGTH

-D"XX", -R, -M & -O OPTION: 2.00[50.8] MINIMUM
ALL OTHER OPTION: 1.00[25.4] MINIMUM

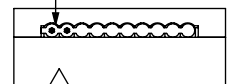
LEAD STYLE



-S (SINGLE END)
(SAME AS -D UNLESS OTHERWISE STATED)

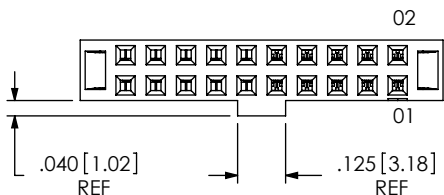


COLORED WIRE TO SIDE OF FIRST POS. INDICATOR
* COLORED WIRE MAY BE BLACK, BLUE, OR RED.



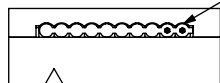
NOTCH DENOTES FIRST POSITION

TABLE 1	
ITEM #	PART
1	TCSD-XX-XX-XXX
2	TCB-50
3	TFB-XX-D-XX-X
4	TMSR-XX
5	C-57-X
6	TMC-XX-D



-N: NOTCH POLARIZATION
(USE TCSD-XX-XX-N)
(AVAILABLE ON POS 04 THRU 25)

-RW: REVERSE WIRING
(NOT AVAILABLE WITH -RN1 OR -RN2 OPTIONS)
COLORED WIRE TO OPPOSITE SIDE OF FIRST POS. INDICATOR



F:\DWG\MISC\MKTG\TCSD-XX-X-XX.XX-01-X-XXX-XXX-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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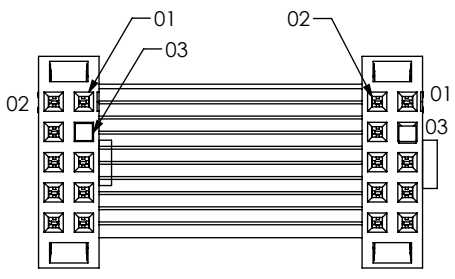
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: BLACK PBT
CONTACT: HEAT TREATED BeCu
STRAIN RELIEF: BLACK PBT
WIRE: 28 AWG, 7/36, TINNED, COPPER WITH PVC INSULATOR
PLATING:
-L: .000015 GOLD ON CONTACT AREA, TIN ON REMAINDER
-F: .000003 GOLD ON CONTACT AREA, TIN ON REMAINDER
(STANDARD PLATING IS .000030 GOLD ON CONTACT AREA, TIN ON REMAINDER)



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
2MM DOUBLE ROW FEMALE IDC ASSEMBLY
DWG. NO.
TCSD-XX-X-XX.XX-01-X-XXX-XXX
BY: B RAY 11/20/2007 SHEET 1 OF 3

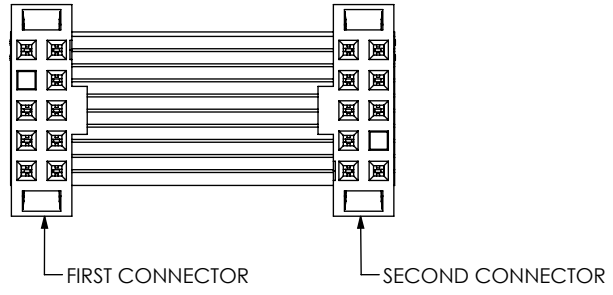
-P"XX": POLARIZED MATING



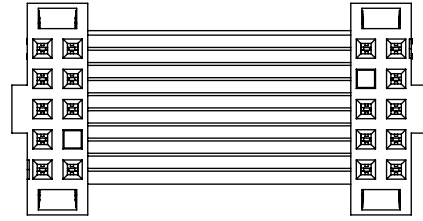
NOTE: THE SAME POSITION WILL BE POLARIZED ON BOTH ENDS (USE PK-07-N)

-RN1 OR -RN2 (REVERSE POLARIZATION NOTCH)

TCSD-05-D-XX-01-RN2 SHOWN

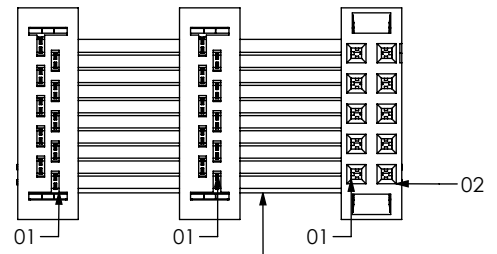


TCSD-05-D-XX-01-RN1 SHOWN

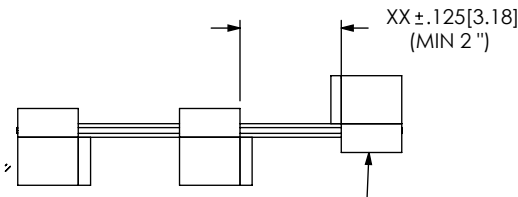


NOTE:
 -RN1 = REVERSE NOTCH ON 1ST CONNECTOR ONLY AVAILABLE FOR POSITIONS 4 OR GREATER (NOT AVAILABLE WITH -R OR -RW OPTIONS)
 -RN2 = REVERSE NOTCH ON 2ND CONNECTOR ONLY (NOT AVAILABLE WITH -R OR -RW OPTIONS) (REVERSE NOTCH NOT AVAILABLE WITH DAISY CHAIN OPTIONS)

-O: OUTSIDE REVERSED (NOT AVAILABLE WITH -R OR -M) (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)

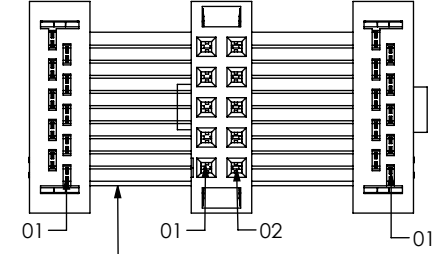


COLORED WIRE TO SIDE OF FIRST POS. INDICATOR
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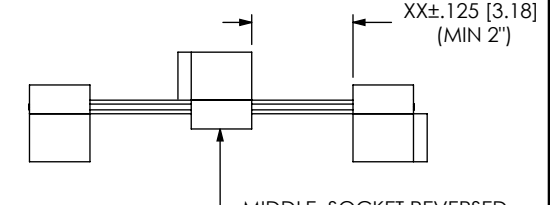


OUTSIDE SOCKET REVERSED WHEN DAISY CHAINED

-M: MIDDLE REVERSED (NOT AVAILABLE WITH -R OR -O) (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)

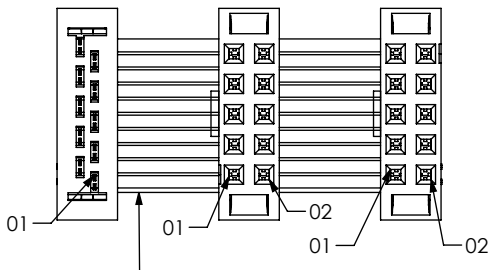


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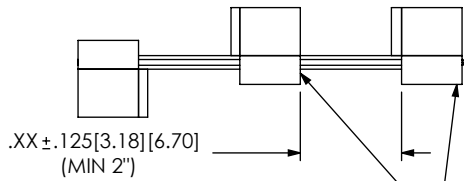


MIDDLE SOCKET REVERSED WHEN DAISY CHAINED

-R: REVERSE CONNECTOR (NOT AVAILABLE WITH -O, -M, -RN1 OR -RN2 OPTION) (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)

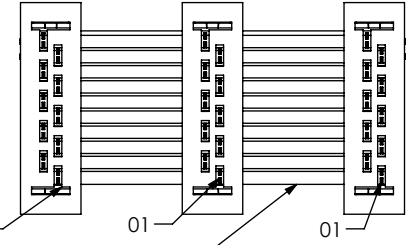


COLORED WIRE TO SIDE OF FIRST POS. INDICATOR
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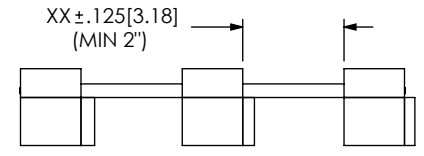


BOTH SOCKETS REVERSED WHEN DAISY CHAINED

-D"XX": DAISY CHAINED (2" MIN LENGTH, 1" INCREMENTS ONLY)



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 SHEET SCALE: 2:1



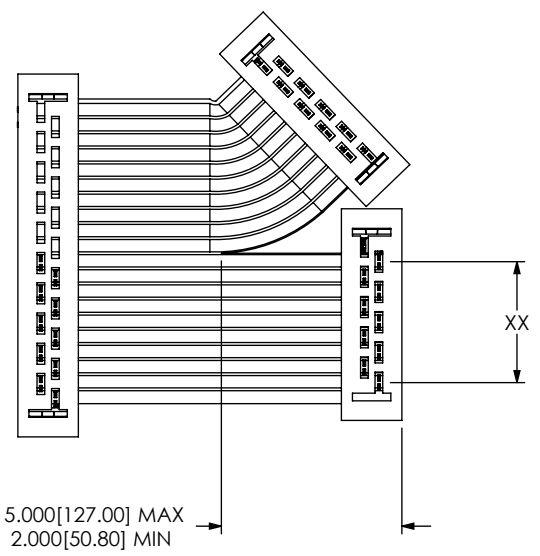
520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
 2MM DOUBLE ROW FEMALE IDC ASSEMBLY
 DWG. NO.

TCSD-XX-X-XX.XX-01-X-XXX-XXX

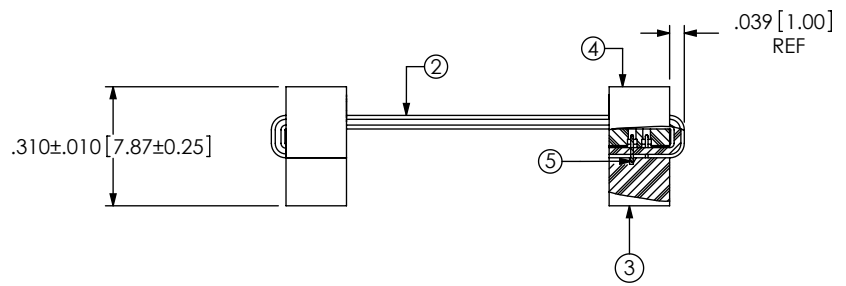
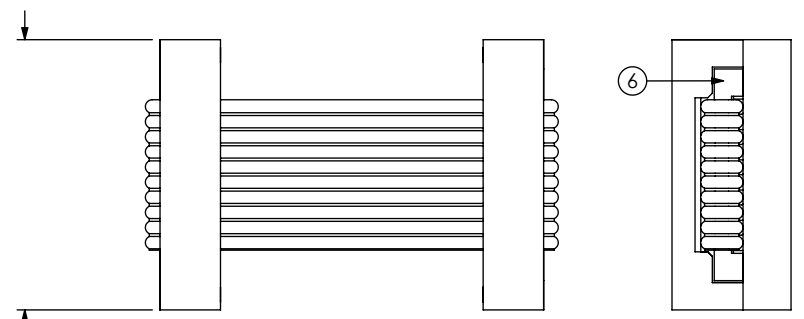
BY: B RAY 11/20/2007 SHEET 2 OF 3

-B"XX": BREAKOUT OPTION
(TCSD-10-D-XX.XX-01-X-B05 SHOWN)

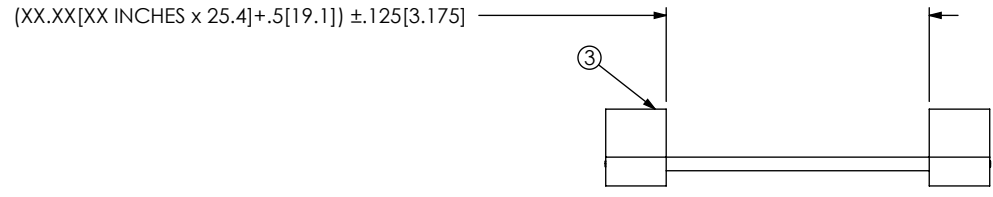


"XX" = NO. OF CONDUCTORS BROKEN OUT FROM THE FIRST POSITION.
AN EVEN NUMBER POSITION BREAKOUT MUST BE SELECTED FOR A DOUBLE ENDED ASSEMBLY
AND THE BREAKOUT ENDS MUST BE EQUAL TO THE FULL POSITION CONNECTOR.

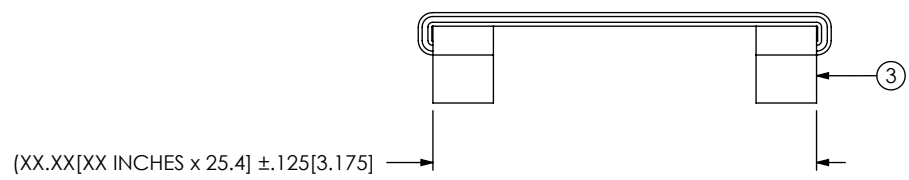
-SR: STRAIN RELIEF
(NOT AVAILABLE WITH -O, -M, -R, -D"XX" OR -B"XX")
(SAME AS -D, UNLESS OTHERWISE STATED)
(SOLD IN ASSEMBLIES ONLY)
(MUST USE HEAT BEND/STRAIN RELIEF TOOL ON POSITIONS 20-25)



IN-PROCESS 1
(-SR ONLY)



IN-PROCESS 2
(-SR ONLY)



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SHEET SCALE: 2:1



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2MM DOUBLE ROW FEMALE IDC ASSEMBLY

DWG. NO.
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BY: B RAY 11/20/2007 SHEET 3 OF 3