O Ultra Low Profile with 1.4mm Height max
O 32.768 kHz
o Small Compact Size
O Ideal for use in space confined applications
o RoHS Compliant Available
O Tape and Reel Packaging
Electrical Specifications:

| Frequency | 32.768 kHz |
| :--- | :--- |
| Frequency Tolerance (at $\mathbf{2 5}^{\circ} \mathrm{C}$ ) | $\pm 20 \mathrm{ppm}$ Max (See Options) |
| Turnover Temperature | $+25^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$ |
| Load Capacitance (CL) | 12.5 pF (See Options) |
| Equivalent Series Resistance (ESR) | 65 K Ohms max |
| Drive Level | 1.0 uWatt Max |
| Operating Temperature | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |
| Storage Temperature | $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ |
| Shunt Capacitance (Co) | 1.8 pF typ |
| Aging | $\pm 3 p p m /$ First Year Max |
| Mode of Operation | Flexural Mode (Tuning Fork) |
| Frequency Stability | $-0.035( \pm 0.01)$ ppm / (Change in $\left.{ }^{\circ} \mathrm{C}\right) 2$ |
| Tysulation Resistance | 500 Mohms Min (at $100 \mathrm{Vdc} \pm 15 \mathrm{Vdc)}$ |



Please consult with MMD sales department for any other parameters or options.

Mechanical Details


PINS 2 AND 3 ARE CONNECTED AND SHOUL NOT BE CONNECTED TO ETERNAL DEVICES


RECOMMENDED
LAND PATTERN

NOTE: The part of the metal cylinder inside the resin mold may sometimes be exposed on the top or bottom of this crystal unit. This aspect is purely cosmetic and does not have any effect on the quality, reliability, or electrical performance of the crystal unit

Tape \& Reel Dimensions


| PITCH | 4.0 |
| ---: | :--- |
| TAPE | 16.0 |
| REEL | $330[13 \mathrm{IN}]$ |
| COUNT | 1000 |



DIRECTION OF FED

## Pb Free Solder Reflow Profile



Units are backward compatible with $+240^{\circ} \mathrm{C}$ reflow processes

| Ts max to $\mathrm{T}_{1}$ (Ramp-up Rate) | $3^{\circ} \mathrm{C} /$ second max |
| :---: | :---: |
| Prebeat |  |
| Temperature min (Ts min) | $150{ }^{\circ} \mathrm{C}$ |
| Temperature typ (Ts typ) | $175^{\circ} \mathrm{C}$ |
| Temperature max (Ts max) | $200^{\circ} \mathrm{C}$ |
| Time ( $\mathrm{T}_{3}$ ) | 60 to 180 seconds |
| Ramp-up Tate ( $\mathrm{T}_{\mathrm{L}}$ to Ip | $3^{\circ} \mathrm{C} /$ second max |
| Time Maintained Above |  |
| Temperature ( $T_{L}$ ) | ${ }^{217}{ }^{\circ} \mathrm{C}$ |
| Time ( $\mathrm{IL}_{1}$ | 60 to 150 seconds |
| Peak Temperature (Tp) | $260^{\circ} \mathrm{C}$ max for 10 seconds |
| Time within $5^{\circ} \mathrm{C}$ to Peak Temperature ( Tp ) | 20 to 40 seconds |
| Ramp-down Rate | $6^{\circ} \mathrm{C} /$ second max |
| Tune $25^{\circ} \mathrm{C}$ to Peak <br> Temperature | 8 minutes max |

