Data sheet



Figure similar

SIMATIC ET 200SP Open Controller, CPU 1515SP PC2 + HMI 2048PT, 8 GB RAM, 128 GB CFast with Windows 10 IoT Enterprise 64-bit, S7-1500 Software Controller CPU 1505SP and WinCC Runtime Advanced pre-installed, with 2048 PowerTags license; Interfaces: 1x Slot CFast, 1x slot SD/MMC, 1x connection for ET 200SP bus Adapter PROFINET, 1x 10/100/1000 Mbit/s Ethernet, 2x USB 3.0, 2x USB 2.0, 1x display port, Documentation on CFast Restore image on CFast

General information	
Product type designation	CPU 1515SP PC2 + HMI 2048
HW functional status	from FS04
Firmware version	V20.8
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V16
Installed software	
Visualization	WinCC Runtime Advanced V16
• Control	S7-1500 Software Controller CPU 1505SP
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC

permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.8 A; Full processor load, incl. ET 200SP modules and using
(3.2.2.)	USB
Current consumption (in no-load operation), typ.	0.5 A
Current consumption, max.	2.9 A
I²t	0.426 A ² ·s; with starting current inrush
Power	
Active power input, max.	43 W; incl. ET 200SP modules and using USB
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	16 W
Processor	
Processor type	Intel Atom E3940, 1.6 GHz, 4 cores
Memory	
Type of memory	DDR3L
Main memory	8 GB RAM
CFast memory card	Yes; 128 GB flash memory
SIMATIC memory card required	No
Work memory	
• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
 integrated (for CPU function library of CPU Runtime) 	20 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
• with non-volatile memory	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	

Number, max. 5 999; Number range: 1 to 65535	Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
FB	DB	
Number, max. 5 998; Number range: 1 to 65535 Size, max. 1 024 kbyte	Number, max.	5 999; Number range: 1 to 65535
Number, max. Size, max. 1024 kbyte FC Number, max. Size, max. 1024 kbyte Number, max. Size, max. 1024 kbyte Size, max. 100 Number of free cycle OBs 100 Number of time alarm OBs 20 Number of delay alarm OBs 20 Number of cyclic interrupt OBs 20 Number of process alarm OBs 3 Number of process alarm OBs 3 Number of process alarm OBs 3 Number of sochronous mode OBs 1 Number of startup OBs 100 Number of startup OBs 100 Number of startup OBs 100 Number of asynchronous error OBs 4 Number of synchronous error OBs 2 Number of diagnostic alarm OBs 1 Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Augustable Yes S7 times Number 2048 Retentivity — adjustable Yes S7 times Number Augustable Yes	• Size, max.	5 Mbyte
• Size, max. 1 024 kbyte FC • Number, max. 5 999; Number range: 1 to 65535 • Size, max. 1 024 kbyte • Size, max. 1 024 kbyte • Size, max. 1 1024 kbyte • Size, max. 1 1024 kbyte • Number of free cycle OBs 100 • Number of time alarm OBs 20 • Number of dealay alarm OBs 20 • Number of cyclic interrupt OBs 20 • Number of process alarm OBs 30 • Number of process alarm OBs 30 • Number of IPV1 alarm OBs 30 • Number of technology synchronous alarm OBs 20 • Number of technology synchronous alarm OBs 20 • Number of synchronous error OBs 40 • Number of asynchronous error OBs 22 • Number of diagnostic alarm OBs 11 Nesting depth • per priority class 24 Counters, timers and their retentivity S7 counter • Number 2048 Retentivity — adjustable Yes For times • Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times • Number 2048 Retentivity — adjustable Yes	FB	
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Size, max. Size, max. 1 024 kbyte Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of process alarm OBs Number of IbPV1 alarm OBs Number of technology synchronous alarm OBs Number of startup OBs Number of startup OBs Number of startup OBs Number of synchronous error OBs Number of alagnostic alarm OBs Number of alagnostic alarm OBs Number of olignostic alarm OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth Per priority class Ze Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number N	FC	
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Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of stortnoous error OBs Number of asynchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity 77 counter Number Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Number 2 048 Retentivity adjustable Yes Number Number Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Number 2 048 Retentivity adjustable Yes	• Size, max.	1 024 kbyte
Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of synchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic a	OB	
Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of synchronous error OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of lagnostic alarm OBs Number of lagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Number 2 048 Retentivity — adjustable Yes	• Size, max.	1 024 kbyte
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Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Times Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Number Any only limited by the main memory) Retentivity — adjustable Yes Number Number Any only limited by the main memory) Retentivity — adjustable Yes Number Number Number Any only limited by the main memory) Retentivity — adjustable Yes Number Numbe	 Number of time alarm OBs 	20
Number of process alarm OBs Number of DPV1 alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of startup OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Yes	 Number of delay alarm OBs 	20
Number of DPV1 alarm OBs Number of isochronous mode OBs Number of sechnology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number 2 048 Retentivity — adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity — adjustable Yes Yes	 Number of cyclic interrupt OBs 	20
Number of isochronous mode OBs Number of technology synchronous alarm OBs Number of startup OBs Number of startup OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Younder Number Number Any (only limited by the main memory) Retentivity adjustable Yes Yes Yes Number	 Number of process alarm OBs 	50
Number of technology synchronous alarm OBs Number of startup OBs Number of asynchronous error OBs Number of asynchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Retentivity — adjustable Ves IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number 2 048 Retentivity — adjustable Yes S7 times Number 2 048 Retentivity — adjustable Yes S7 times Number Yes Retentivity — adjustable Yes	Number of DPV1 alarm OBs	3
Number of startup OBs Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity S7 counter Number Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number 2 048 Retentivity Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number 2 048 Retentivity Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Any (only limited by the main memory) Retentivity adjustable Yes Yes	 Number of isochronous mode OBs 	1
Number of asynchronous error OBs Number of synchronous error OBs Number of diagnostic alarm OBs Nesting depth per priority class Counters, timers and their retentivity Tocunter Number Number Any (only limited by the main memory) Retentivity adjustable Yes Times Number Any (only limited by the main memory) Retentivity adjustable Yes Times Number Any (only limited by the main memory) Retentivity adjustable Yes Yes Yes Yes Yes Yes Yes Retentivity adjustable Yes Yes Yes	Number of technology synchronous alarm OBs	2
Number of synchronous error OBs Nesting depth per priority class 24 Counters, timers and their retentivity 7 counter Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Number Any (only limited by the main memory) Retentivity — adjustable Yes 7 times Number Any (only limited by the main memory) Retentivity — adjustable Yes 8 times Number Any (only limited by the main memory) Retentivity — adjustable Yes Yes	Number of startup OBs	100
Number of diagnostic alarm OBs Nesting depth per priority class 24 Counters, timers and their retentivity S7 counter Number Adjustable Pes IEC counter Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Any (only limited by the main memory) Retentivity adjustable Yes Yes Yes Yes Yes Yes Yes Y	 Number of asynchronous error OBs 	4
Nesting depth • per priority class Counters, timers and their retentivity S7 counter • Number Audit and their retentivity — adjustable Pes IEC counter • Number • Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times • Number Audit and their retentivity Audit and their retentivity Yes IEC counter • Number Audit and their retentivity Yes Yes	 Number of synchronous error OBs 	2
 per priority class Counters, timers and their retentivity S7 counter Number Aumber Adjustable Number Number Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number Number Aumples Aumpl	Number of diagnostic alarm OBs	1
Counters, timers and their retentivity S7 counter Number Any (only limited by the main memory) Retentivity adjustable Yes S7 times Number Number Any (only limited by the main memory) Retentivity adjustable Yes Yes Yes	Nesting depth	
S7 counter • Number 2 048 Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times • Number 2 048 Retentivity — adjustable Yes	• per priority class	24
 Number Retentivity — adjustable Yes IEC counter Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times Number 2 048 Retentivity — adjustable Yes 	Counters, timers and their retentivity	
Retentivity — adjustable Yes IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times • Number Retentivity — adjustable Yes	S7 counter	
 — adjustable IEC counter ● Number Any (only limited by the main memory) Retentivity — adjustable Yes S7 times ● Number Retentivity — adjustable Yes 	• Number	2 048
IEC counter • Number Any (only limited by the main memory) Retentivity — adjustable • Number • Number 2 048 Retentivity — adjustable Yes	Retentivity	
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Retentivity — adjustable Yes S7 times • Number 2 048 Retentivity — adjustable Yes	IEC counter	
 — adjustable S7 times ● Number Retentivity — adjustable Yes 	• Number	Any (only limited by the main memory)
S7 times • Number 2 048 Retentivity — adjustable Yes	Retentivity	
Number 2 048Retentivity— adjustable Yes	— adjustable	Yes
Retentivity — adjustable Yes	S7 times	
— adjustable Yes	Number	2 048
	Retentivity	
IEC timer	— adjustable	Yes
	IEC timer	

Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	410 kbyte; For storage in NVRAM; for storage in mass storage 5
max.	242 020 bytes
Flag	
Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address	
Address area Number of IO modules	8 192
I/O address area	0 132
• Inputs	32 kbyte; All inputs are in the process image
	32 kbyte; All outputs are in the process image
• Outputs	32 kbyte, All outputs are in the process image
Subprocess images	32
 Number of subprocess images, max. 	32
Hardware configuration	
Integrated power supply	Yes
Number of distributed IO systems	20
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• via PC interfaces	1
Rack	
Modules per rack, max.	64; CPU 1515SP PC + 64 modules + server module
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Hardware clock (real-time)	Yes; Resolution: 1 s
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Clock synchronization	
Glock Synonionization	

• supported	Yes
• to DP, master	Yes
• on Ethernet via NTP	Yes
• on Windows clock, slave	Yes

Interfaces	
Number of industrial Ethernet interfaces	2
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1
Number of RS 485 interfaces	1; Via CM DP module
Number of USB interfaces	4; 2x USB 2.0, 2x USB 3.0 on front side
Number of SD card slots	1
Video interfaces	
Graphics interface	1x DisplayPort

1. Interface	
Interface type	PROFINET
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Number of connections	88
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; Via BusAdapter BA 2x RJ45
— Transmission rate, max.	100 Mbit/s

— Transmission rate, max.	100 Minus
 Industrial Ethernet status LED 	Yes
BusAdapter (PROFINET)	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA

SCRJ (from FS03, V2.2), BA SCRJ / RJ45 (from FS03, V3.1), BA SCRJ / FC (from FS03, V3.1), BA 2x LC (from FS03, V3.3), BA LC / RJ45 (from FS03, V3.3), BA LC / FC (from FS03, V3.3)

Web server	Yes
Open IE communication	Yes
SIMATIC communication	Yes
PROFINET IO Device	Yes
PROFINET IO Controller	Yes
Protocols	

PROFINET IO Controller

Services

— Isochronous mode	Yes
— shortest clock pulse	500 μs
— IRT	Yes
— MRP	Yes
— MRPD	Yes

— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices; if you want to use the
	"Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated
	by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices, max. 	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
 Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation 	Yes
(partner ports), supported	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on
	communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	devices, and on the quantity of configured user data
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 µs: 625
send cycles	μs 3 875 μs) minimum cycle time start from 500 μs
Update time for RT	
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— shortest clock pulse	500 μs
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— PROFlenergy	Yes
 Prioritized startup 	Yes

— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
 Asset management record 	Yes

2. Interface	
Interface type	Integrated Ethernet interface
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
Number of ports	1
• RJ 45 (Ethernet)	Yes; Integrated
— Transmission rate, max.	1 000 Mbit/s
 Industrial Ethernet status LED 	No

3. Interface	
Interface type	PROFIBUS with CM DP
Number of connections via this interface	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	Yes
 SIMATIC communication 	Yes
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte

Interface types	
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
Number of connections, max.	88
 Number of connections reserved for ES/HMI/web 	10
 Number of S7 routing paths 	16
Redundancy mode	

Media redundancy	
 Switchover time on line break, typ. 	200 ms
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 048 byte
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Via Windows and PROFINET interface
• HTTPS	Yes; Via Windows and PROFINET interface
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA client	Yes; From SW CPU 1505SP V2.6
OPC UA server	Yes; Data access (read, write, subscribe), runtime license required
 Application authentication 	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
Further protocols	
• MODBUS	Yes; MODBUS TCP
7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	1 000
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200

• Number of alarms for motion technology objects

160

Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering
	systems
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
● Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
of which powerfail-proof	300
Traces	
Number of configurable Traces	4
 Memory size per trace, max. 	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Supported technology objects	
Motion Control	Yes
 Number of available Motion Control resources for technology objects 	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40; per axis
— per positioning axis	80; per axis
— per synchronous axis	160; per axis
— per external encoder	80; per external encoder
— per output cam	20; per cam
— per cam track	160; per cam track
L	

— per probe	40; per probe
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	15
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	30
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	-20 °C
• max.	Up to 60 °C with max. 32 ET 200SP modules; up to 55 °C with max. 64 ET 200SP modules
 horizontal installation, min. 	-20 °C
 horizontal installation, max. 	60 °C
• vertical installation, min.	-20 °C
 vertical installation, max. 	50 °C; With max. 32 ET 200SP modules
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Vibrations	
 Operation, tested according to IEC 60068-2-6 	Yes
• Transport, tested acc. to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-6	Yes
tested according to IEC 60068-2-27	Yes
tested according to IEC 60068-2-29	Yes
 Storage/transport, tested acc. to IEC 60068-2- 27 	Yes
Operating systems	
pre-installed operating system	Windows 10 IoT Enterprise 2016 LTSB, 64bit, MUI

Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	5.8 Mbyte
Peripherals/Options	
SD card	Optionally for additional mass storage
Dimensions	
Width	160 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	0.83 kg
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