

SPECIFICATION FOR APPROVAL

Customer: _____

 Description: DC FAN

 Customer P/N: _____ REV: _____

 Delta Model NO.: FFB1224EHE-R00

 Sample Rev: 00 Issue NO: _____

 Sample Issue Date: MAR.24.2005. Quantity: _____

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH TWO PHASES AND FOUR POLES.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATION VOLTAGE	14.0 - 26.4 VDC
INPUT CURRENT	1.00 (MAX. 1.50) A
INPUT POWER	24.00 (MAX. 36.00) W
SPEED	4000 R.P.M. (REF.)
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	5.380 (MIN. 4.840) M ³ /MIN. 190.00 (MIN. 170.92) CFM
MAX.AIR PRESSURE (AT ZERO AIRFLOW)	17.78 (MIN. 14.30) mmH ₂ O 0.700 (MIN. 0.563) inchH ₂ O
ACOUSTICAL NOISE (AVG.)	59.0 (MAX. 63.0) dB-A
INSULATION TYPE	UL: CLASS A

(continued)

PART NO:

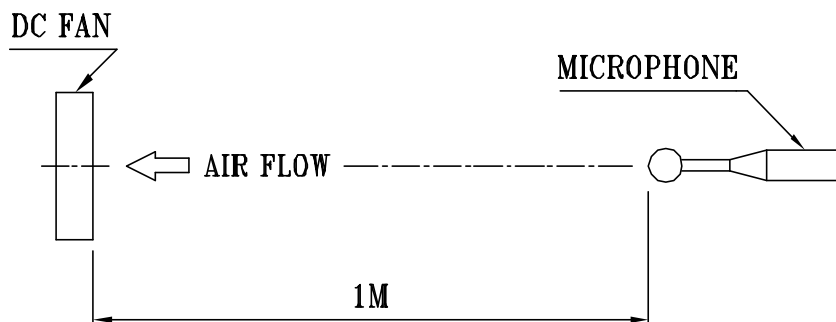
DELTA MODEL: FFB1224EHE-R00

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR
STARTING PROTECTION	START AT LOW SPEED , AFTER 10 SEC RUNNING AT FULL SPEED
LEAD WIRE	UL 1007 -F- AWG #24 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BLUE WIRE LOCK SIGNAL(-R00)

NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.

2. THE VALUES WRITTEN IN PARENS , (), ARE LIMITED SPEC.

3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

- 3-1. DIMENSIONS ----- SEE DIMENSIONS DRAWING
- 3-2. FRAME ----- PLASTIC UL: 94V-0
- 3-3. IMPELLER ----- PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM ----- TWO BALL BEARINGS
- 3-5. WEIGHT ----- 370 GRAMS

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE ----- -10 TO +50 DEGREE C
- 4-2. STORAGE TEMPERATURE ----- -40 TO +75 DEGREE C
- 4-3. OPERATING HUMIDITY ----- 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY ----- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

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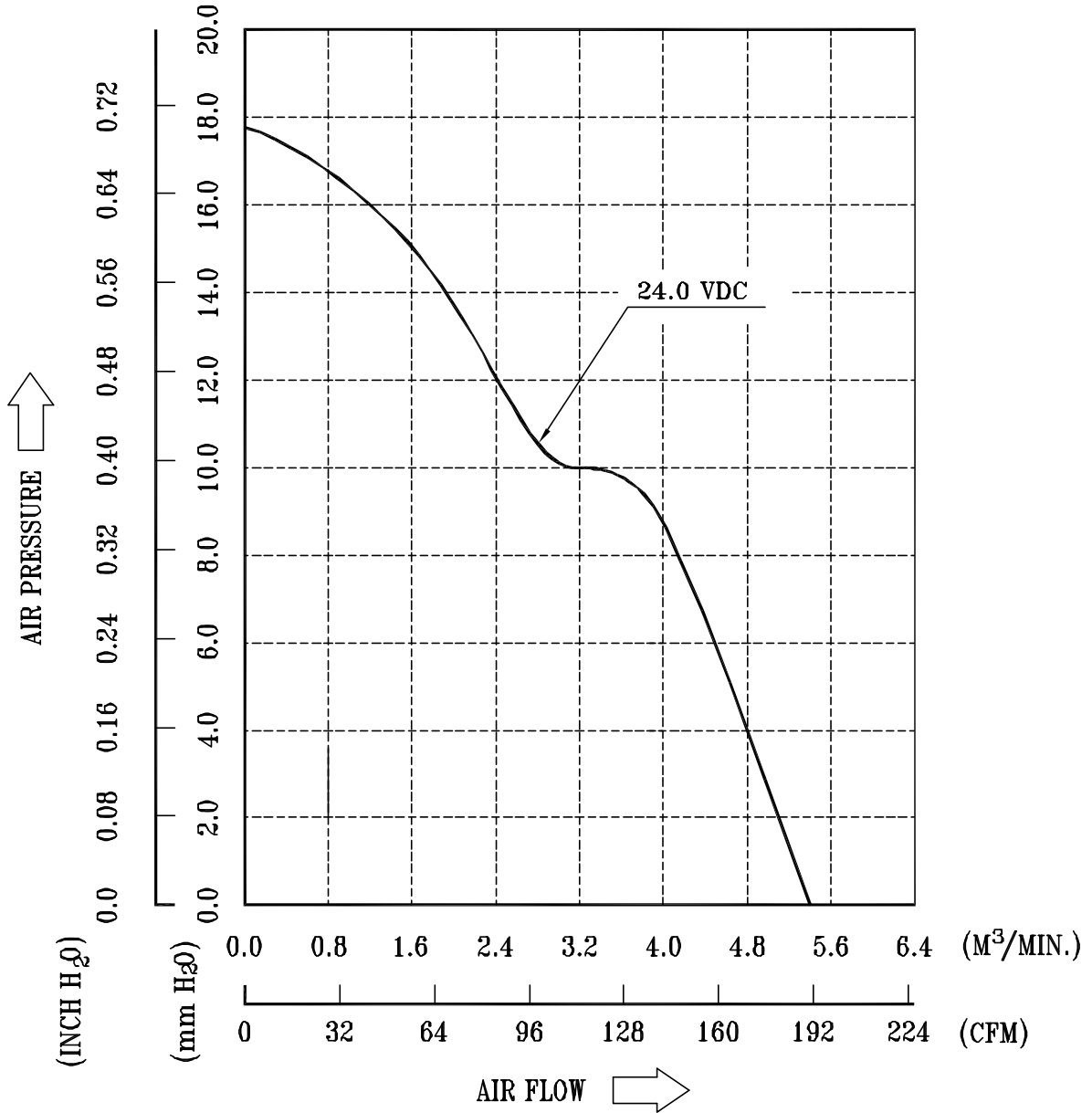
8. BASIC RELIABILITY REQUIREMENT:

- 8-1. THERMAL CYCLING LOW TEMPERATURE: -40°C
 HIGH TEMPERATURE: +80°C
 SOAK TIME: 30 MINUTES
 TRANSITION TIME < 5 MINUTES
 DUTY CYCLES: 5
- 8-2. HUMIDITY EXPOSURE TEMPERATURE: +25°C ~ +65°C
 HUMIDITY: 90-98% RH @ +65°C
 FOR 4 HOURS/CYCLE
 POWER: NON-OPERATING
 TEST TIME: 168 HOURS
- 8-3. VIBRATION TEMPERATURE: +25°C
 ORIENTATION: X, Y, Z
 POWER: NON-OPERATING
 VIBRATION LEVEL: OVERALL $g_{RMS}=3.2$
- | FREQUENCY(Hz) | PSD(G^2/Hz) |
|---------------|-----------------|
| 10 | 0.040 |
| 20 | 0.100 |
| 40 | 0.100 |
| 800 | 0.002 |
| 1000 | 0.002 |
- TEST TIME: 2 HOURS ON EACH ORIENTATION
- 8-4. MECHANICAL SHOCK TEMPERATURE: +20°C
 ORIENTATION: X, Y, Z
 POWER: NON-OPERATING
 ACCELERATION: 20 G MIN.
 PULSE: 11 ms HALF-SINE WAVE
 NUMBER OF SHOCKS: 5 SHOCKS
 FOR EACH DIRECTION
- 8-5. LIFE TEMPERATURE: MAX , OPERATING TEMPERATURE
 POWER: OPERATING
 DURATION: 1000 HOURS MIN.

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9. P & Q CURVE:



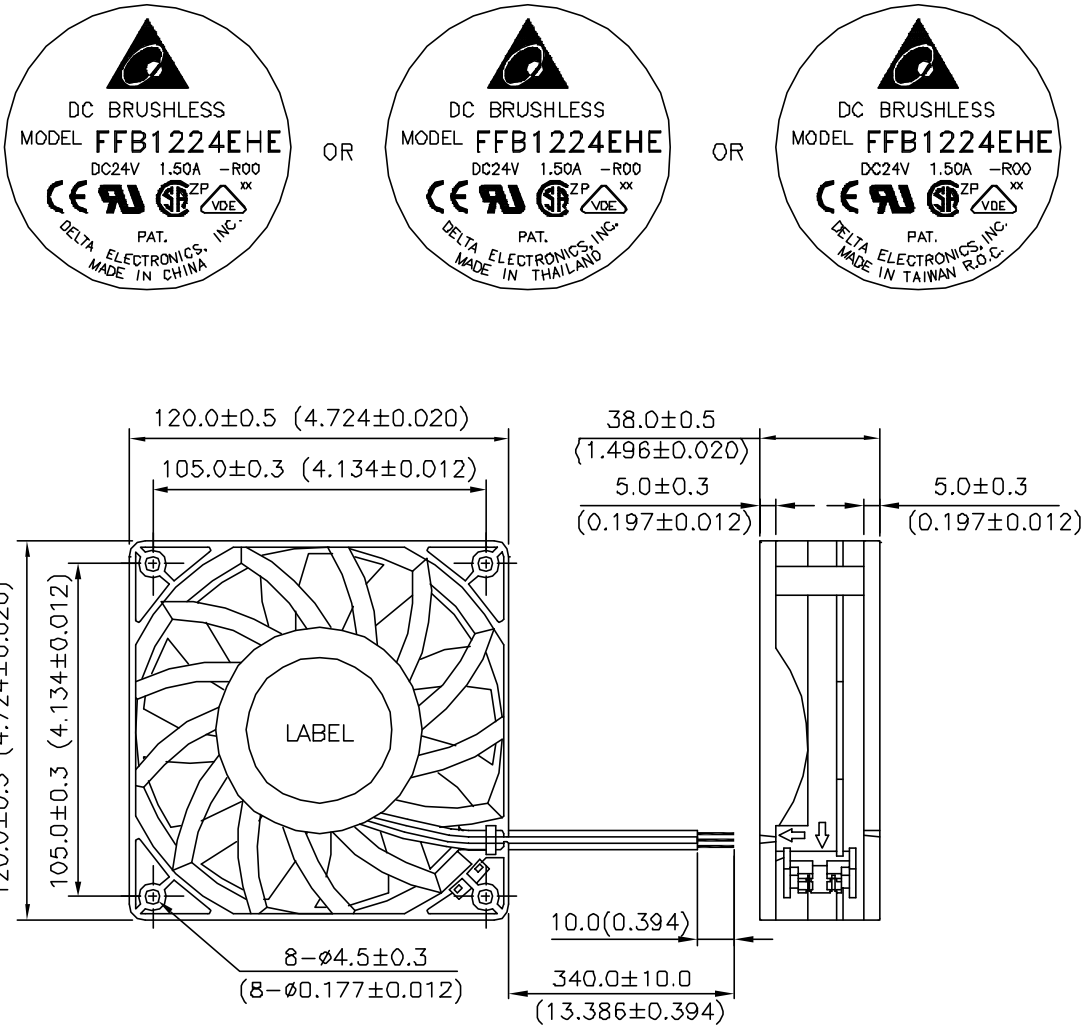
* TEST CONDITION: INPUT VOLTAGE ----- OPERATION VOLTAGE
TEMPERATURE ----- ROOM TEMPERATURE
HUMIDITY ----- 65%RH

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10. DIMENSION DRAWING:

LABEL:



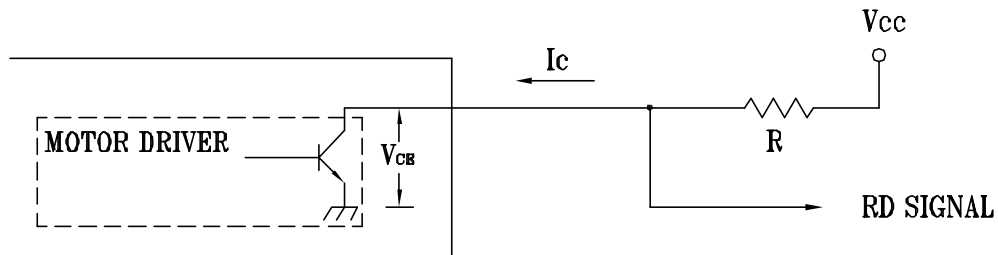
UNIT: mm(INCH)

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11. ROTATION DETECT (RD) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

THE LEAD WIRE OF RD SIGNAL CAN NOT TOUCH
THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

$V_{CC}=26.4V$ MAX $V_{CE}=0.5V$ MAX
 $I_C=5mA$ MAX. $I_C = V_{CC} / R$

3. ROTATION DETECT WAVEFORM:

