

名 称(Part Name): 后倾式离心风机 Backward centrifugal fan  
型 号(Model No.): R45137E-23W-B7T  
顾客代码(Customer Code): D000  
版 次(Version No.): A/0

客户确认/日期 (Customer's Approval/Date) : \_\_\_\_\_

换版记录 Description of Revision

版本号 No.	换版原因 Notes & Remarks	换版内容 Contents	修订人 Revised by	日期 Date
A/0	/	/	王必良	2019-01-08

制造：三河市科丰电气有限公司  
电话：010-80843596 400-0106659

地址：河北廊坊市三河市燕郊开发区百世金谷

## 1.0 概述/ Introduction

本规格书主要描述了产品标准、使用环境、技术要求等。

This specification describes the standards, operating environment, and technical requirements of the product.

## 2.0 产品符合的标准要求/ Standards & Requirements of The Product Followed

### 2.1 本产品符合的标准/ Standards of the product followed

#### 2.1.1 GB12350 《小功率电动机的安全要求》

GB12350 Safety Requirments of Small Power Motors

#### 2.1.2 EN60335-1 《家电和类似用途电器的安全要求》

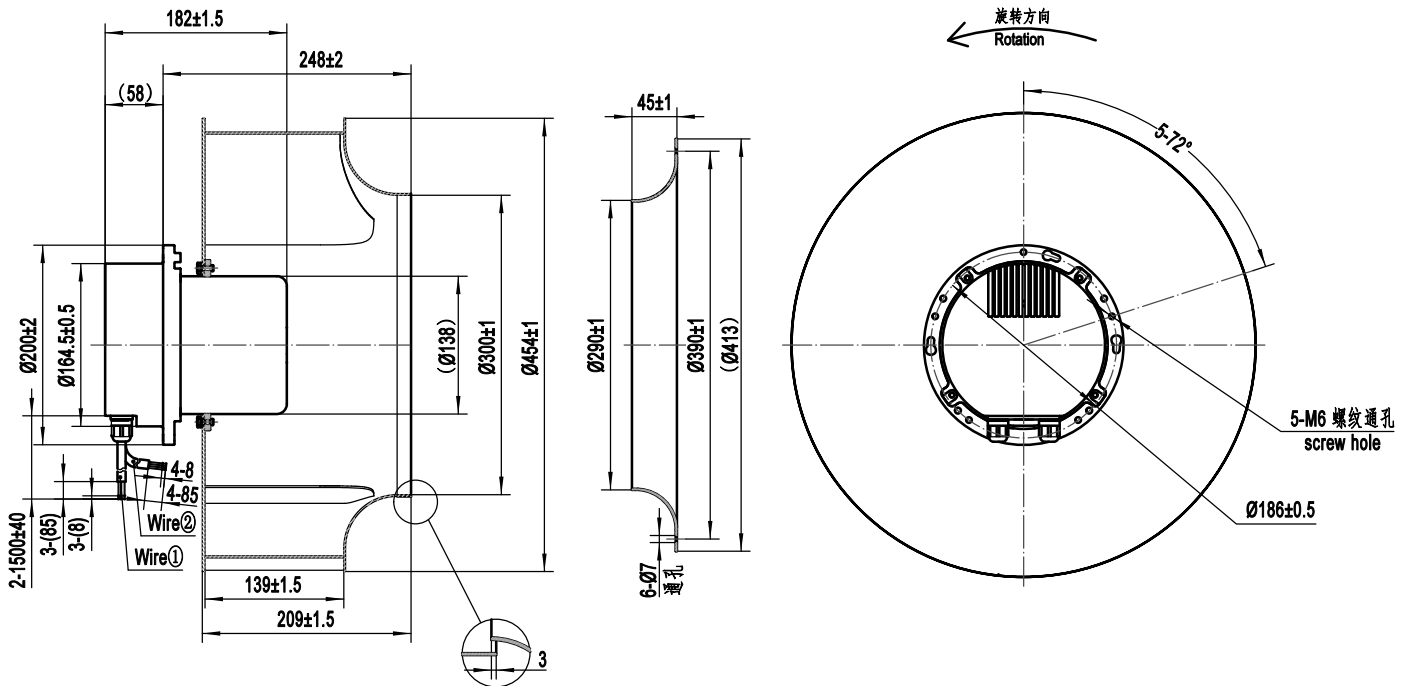
EN60335-1 Safety Requirements of Household and Similar Electrical Appliances

### 2.2 本产品通过 CCC、CE 认证、 The fan is CCC, CE approved

### 2.3 本产品材料符合 RoHS 要求/ Materials are RoHS compliant

## 3.0 机械要求/ Mechanical Requirements

### 3.1 外形图/ Dimensional drawing



## 3.2 风机材质/ Fans Materials

### 3.2.1 风轮材质/ Impeller Material

SPCC/ 冷轧钢板

Aluminium alloy / 铝合金

Plastics / 塑料

Stainless Steel/ 不锈钢

Others / 其它

### 3.2.2 电机磁材/ Materials of motor magnets

高强度漆包铜线 QZ-2 180°C/ High strength enamelled wire QZ-2 180°C

硅钢片/ Silicon Steel

磁钢/ Magnet Steel

### 3.2.3 轴承/ Bearing

免维护滚珠球轴承/ Maintenance free ball bearing

## 3.3 电机型号/ Motor model number: EC137M

### 3.4 平衡/ Balancing

风机在额定电压和频率下运转时，每个端面动平衡精度不低于G4.0，符合标准JB/T9101；

The residual unbalance weight is less than the permit value of G4.0 rating (balancing precision grade, according to the standard of JB/T9101) when the fan is running at rated voltage and frequency.

### 3.5 振动/ Vibration

风机振动速度有效值按照JB/T8689标准规定/Vibrating speed virtual value of fans accord with JB/T8689

### 3.6 产品净重/ Net weight: 12.5 kg

### 3.7 风机寿命/ Fan life

估算值40000小时(在额定电压、环境温度为40℃、额定负载运转时)；

The designed lifespan of the fan is 40000 hours assuming the fan is running at rated voltage, rated load and 40 degrees C environmental temperature;

## 4.0 风机性能/ Fan Performance

### 4.1 电压范围/ Voltage range

风机的额定电压为 1~230VAC，可运行的电压范围是 200~240VAC；

The rated voltage of the fan is 1~230VAC, and it is applicable in the range of 200-240VAC;

### 4.2 性能参数/ Performance data

额定电压 Voltage [V]	频率 Frequency [Hz]	输入电流 Current Draw [A](±10%)	输入功率 Power Input [W](±10%)	转速 Speed [r/min](±10%)	风量 Air Flow @ 0 Pa [m³/h](±10%)	噪音(最大)* Noise Level [Lp dB(A)] Max	数据状态 Type of Data Definition
1~230	50/60	3.5	500	1260	5350	72	fa

数据状态: fa: 放空状态(带风轮自由运行)； ml: 最大负载点； me: 最大效率点； cs: 客户要求； cu: 客户机箱中；

Definition of Data; fa: Running at free air; ml: Max load; me: Max efficiency; cs: Customer request;

cu: Customer unit;

(Subject to alterations)

噪音测定标准: ISO 13347 《工业风扇.标准化实验室条件下风扇声功率级的测定》

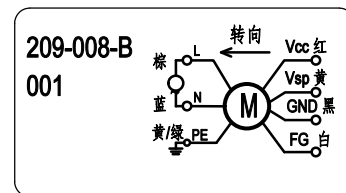
Standard of noise test: ISO 13347 *Determination of fan sound power levels under standardized laboratory conditions*

### 4.3 铭牌/ LABEL (选中请打勾 PLEASE TICK AT YOUR CHOISE)

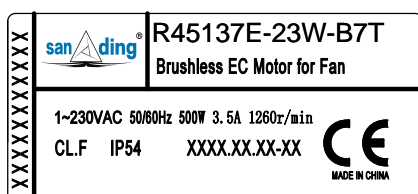
【铭牌I LABEL I】  中文 CHINESE



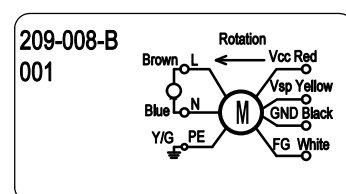
【铭牌II LABEL II】  中文 CHINESE



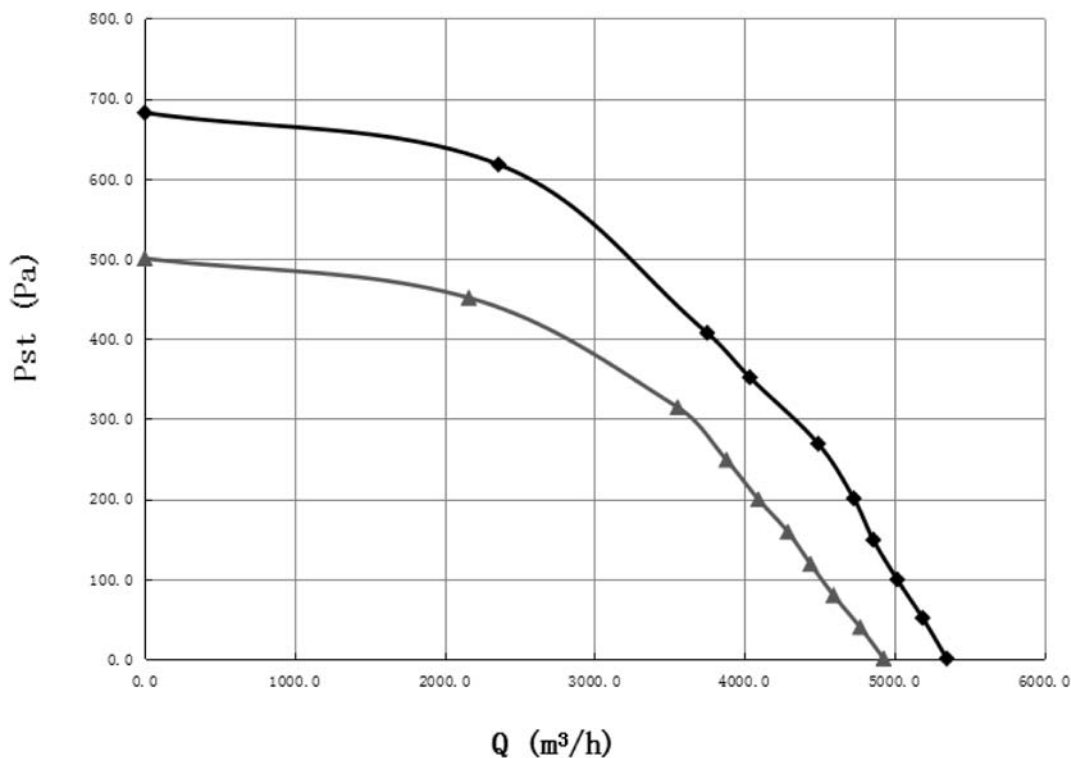
【铭牌I LABEL I】  英文 ENGLISH



【铭牌II LABEL II】  英文 ENGLISH



4.4 风量曲线/ Air Performance Curve

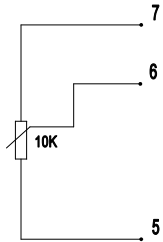


测试值/ Measured Values

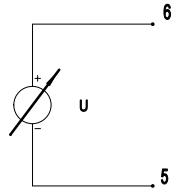
序号 No.	电压 V	转速 r/min	输入功率 W	静压 Pa	流量 m3/h	序号 No.	电压 V	转速 r/min	输入功率 W	静压 Pa	流量 m3/h
1	230	1261	239.6	682.3	0.0	11	230	1068	276.6	500.3	0.0
2	230	1257	609.1	617.7	2358.9	12	230	1066	690.2	451.1	2161.4
3	230	1223	614.9	407.3	3752.0	13	230	1068	759.1	314.5	3554.2
4	230	1230	613.7	351.8	4036.1	14	230	1066	738.5	248.6	3880.7
5	230	1258	621.2	268.9	4491.9	15	230	1068	704.4	199.5	4092.9
6	230	1257	588.0	200.5	4730.1	16	230	1068	677.0	158.9	4289.4
7	230	1255	556.3	148.7	4860.2	17	230	1069	640.7	118.7	4440.9
8	230	1258	524.1	99.2	5019.6	18	230	1068	607.7	79.5	4594.8
9	230	1261	499.9	51.3	5188.9	19	230	1067	568.3	39.7	4772.1
10	230	1256	466.0	0.6	5350.0	20	230	1069	535.4	0.6	4928.7

### 4.5 接线示意图/ Connection Diagram

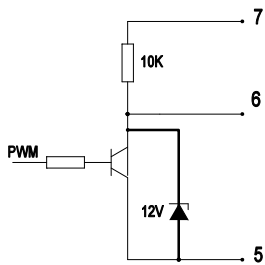
利用可变电阻设定风量  
Air flow setting by using 0-10k variable resistance



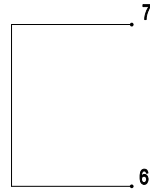
利用电源1V-10V设定风量  
Air flow setting by using 1-10 V.DC



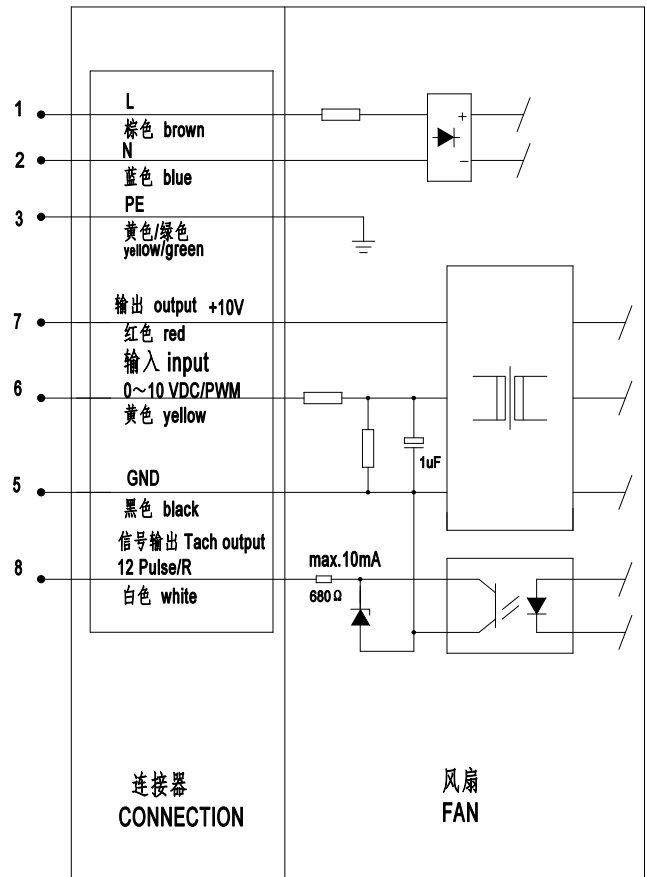
利用PWM信号设定风量  
Air flow setting by using PWM signal



最大风量  
MAX. Air flow



客户回路  
CUSTOMER CIRCUIT



#### 【引线①式样】/【LEAD WIRES ASS'Y ①】

电线/WIRES:3\*AWG18

信号名 SIGNAL	颜色 COLOR	规格 SPEC
L	棕 BROWN	AC230V 50/60Hz
N	蓝 BLUE	AC230V 50/60Hz
PE	黄/绿 YELLOW/GREEN	接地 EARTH

#### 【引线②式样】/【LEAD WIRES ASS'Y ②】

电线 WIRES:4\*AWG22

信号名 SIGNAL	颜色 COLOR	规格 SPEC
Vcc	红 RED	DC10V输出
Vsp	黄 YELLOW	0-10V/PWM
GND	黑 BLACK	GND
FG	白 WHITE	12 Pulse/R

### 5.0 电气要求/ Electrical Request

5.1 控制方式/ Control methods:

0-10V V.DC / PWM

5.2 输出电源/ Power output:

+10V V.DC

5.3 输出信号/ Tach output:

12 Pulse/R 占空比30%~70%须在10V.DC端与Tach Output端之间连接10k上拉电阻Duty 30% to 70%, the 10K Pull-up Resistance should be connected between +10V DC Line and Tach Output Line

5.4 保护模式/ Protection function:

过温/过流/堵转保护/欠电压/过电压/Over-temperature/Over-current/  
Locked-rotor Protection/Lack-voltage Protection/Over-voltage Protection

5.5 电磁兼容/ EMC:

EMC immunity to interference According to EN 61000-6-2(industrial environment)

EMC circuit feedback According to EN 61000-3-2/3

EMC interference emission According to EN 61000-6-4(industrial environment)

- 5.6 防护等级/ Level of protection: IP54  
5.7 绝缘等级/ Insulation class: F  
5.8 泄漏电流/ Leakage current: According to GB 12350  
5.9 工作制/ Type of application: S1  
5.10 安装方式/ Installation mode:

- 水平向下/ Horizontal DN       垂直/ Vertical  
 特殊要求需与厂家联系/ Special request, please contact the manufacturer

6.0 符合ISO9001质量体系认证

In line with the ISO9001 International Quality System Certification

7.0 使用和存储环境/ Operating & Storing Environmental Requirements

7.1 使用环境/ Operating environmental requirements

使用温度范围/ Operating temperature range: -20℃~+60℃

使用湿度范围/ Operating humidity range: 0%~90% RH

(要求环境无凝霜或结露 No Rime or Condensation with the Ambient.)

海拔高度/ Operating altitude: ≤1000m (若海拔高度>1000m, 需参照GB/T 755 标准)

(If the altitude is higher than 1000m, please refer to GB/T 755)

大气压范围/ Atmospheric pressure Range: 80~110Kpa

7.2 运输/贮存环境要求/ Transport/Storing environmental requirements

运输/贮存温度范围: -40℃~+80℃

Temperature range of transportation/storage: -40℃ ~ +80℃

运输/贮存湿度范围: 0%~75% RH

Humidity range of transportation and storage: 0% ~ 75% RH

8.0 包装和标识/ Packaging & Marks

8.1 包装/ Packaging      纸箱包装/ Carton packaging

8.2 标识/ Marks

制造商名称、产品型号、重量、尺寸等;

Mark with the name of manufacturer, fan model, date of production, weight, dimensions, etc;

9.0 附件/ Other Requirements On Accessories

9.1 控制器/ Controller

内置/ Inner The Fan     外置/ External The Fan     不带/No

根据销售订单配备/As per sales' requirements

9.2 连接件要求/ Connector

连接器/ Connector( 有/ Yes     没有/ No)      型号/ Model:

端子/ Terminal ( 有/ Yes     没有/ No)      型号/ Model: E1008

## 10.0 警示与说明/ Warnings&Instructions:

10.1 本产品不适用于有明显破坏绝缘的气体或蒸汽的环境中；不适用具有甲烷混合气体和煤尘爆炸危险的煤矿井下；

Can not be used for these places where have corrosive gas or steam existing. Can not be used in coal mine wells where there are methane mixed gas and coal that may cause dust explosion hazard.

10.2 产品内部使用球轴承，避免转子受到冲击，不适用于有强烈冲击、振动的地方；

The bearings used are ball bearing. Please prevent the rotor from strike and impact. Should be stored at and used for these places where have no strong impact force and shock;

10.3 本产品请专业人员按规格书或接线图连接线路,安装时确保风机转动无卡滞现象；风机启动时，观察风机转向是否与标识一致；

Please do connections by professionals according to the wire diagram or this product specification. Please check to make sure there's no blocking with the fan before installing; Please check the rotation of the fan to make sure it's running the correct direction.

10.4 产品通电时请勿接触高压线路，防止触电，要求用户风机设备可靠接地；

Please do not touch any of the high voltage line while the product is powered on. Customer fan unit should connect to ground well.

10.5 产品需要通风冷却，使用时请考虑周边通风条件，并防止烫伤；

In order to cool down the motor part, please use this product under a well-ventilated condition and beware of avoiding being scalded during operation.

10.6 产品运转时请勿靠近旋转部件，并防止异物进入内部；

Please keep away from rotating parts while the product is running, and no exoteric matter getting into inside of the product.

10.7 启动时电流过大会损坏电机 请防止电流峰值超过 15A，不超过5mS；

To prevent motor from damaging by over starting current, the peak current can not exceed 15A, less than 5 mS;

10.8 防止冲击电压破坏产品，请采用VSP信号控制风机启停，请勿在电源线上采用继电器或其它机械开关控制频繁启停；

In order to prevent the product from damage by the impact voltage, please use VSP to control fan start or stop.

Do not use relay or other mechanical switch on the power supply line to control fan start or stop frequently;

10.9 移动产品时请勿拉扯线束，避免线路断裂或绝缘受损；

In order to avoid the circuit from breakdown and/or insulation from damage, please do not pull the wire harnesses while moving the product.

10.10 按本规格书中的参数评价产品，若工作参数发生变更，请与本公司联系；

Please use this product under the conditions specified on this specification, and please contact with us if your application is not in the applied conditions.

10.11 产品自购买之日起，质保期为壹年(具体以订货合同为准)；

The guarantee time of our fans is one (1) year usually(accordance to the contract order);

## 11.0 其它/ OTHERS

11.1 本产品的知识产权属于本公司 在本产品的使用上不会发生专利争议问题；如果应用本产品形成有关新的产品或新方法或新的技术方案造成的专利侵权，本公司不予保证；

We have intellectual rights on this product. We are not responsible for any torta/patent disputes caused by using this product on other products/technical solutions;

11.2 未经本公司许可不得将本产品规格书泄漏给其它任何第三方；

It should be assured that this specification can not be revealed to any third party without the consent of our corporation.

12.0 特别提示: 若未按本规格书之要求和未按警示与说明所列情形违规操作，由此引起的质量问题与事故由用户自行承担；

Attention: If customer didn't comply with the stipulations of this specification or the listed warnings and instructions, customer should undertake the due obligation for all the quality issues and accidents.