

# MOTOMATE

*with integrated Millenium2*




Type	Max speed	torque	Code 8
direct	3250 tr/mn	0,24 N.m	80 080 005
<i>Right angle</i>			
Rapport = 5	650 tr/mn	1,0 N.m	80 081 001
Rapport = 10	325 tr/mn	1,7 N.m	80 081 002
Rapport = 20	163 tr/mn	2,9 N.m	80 081 003
Rapport = 30	108 tr/mn	3,5 N.m	80 081 004
Rapport = 50	65 tr/mn	3,4 N.m	80 081 006
<i>planetary</i>			
Rapport = 5	650 tr/mn	1,0 N.m	80 089 704
Rapport = 27	120 tr/mn	4,5 N.m	80 089 705
Rapport = 139	23 tr/mn	20,0 N.m	80 089 706


**Software 1.3.6 :**  
**ensure that « catalog Motomate » has been installed**

Choisissez votre catégorie de contrôleur :


**SA 12**




**EC 12**




**SA 20**




**EC 20**



**XT 20**



**Motomate & More**



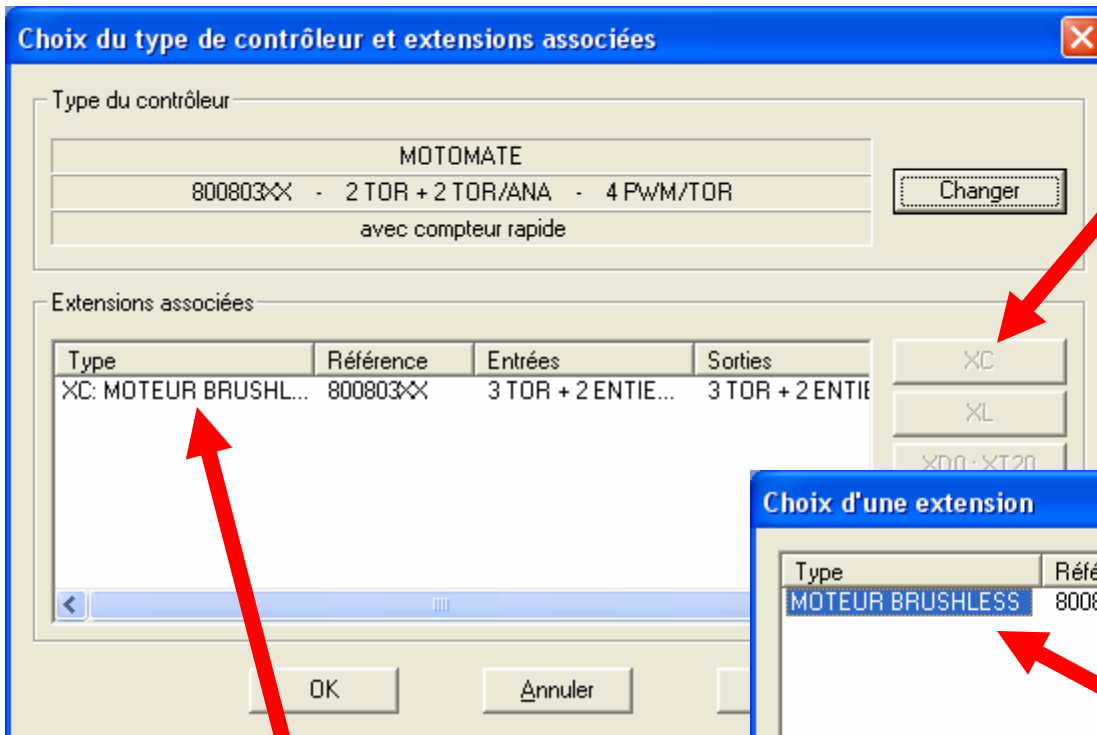
**3) « Motomate »**

**2) Tick here**

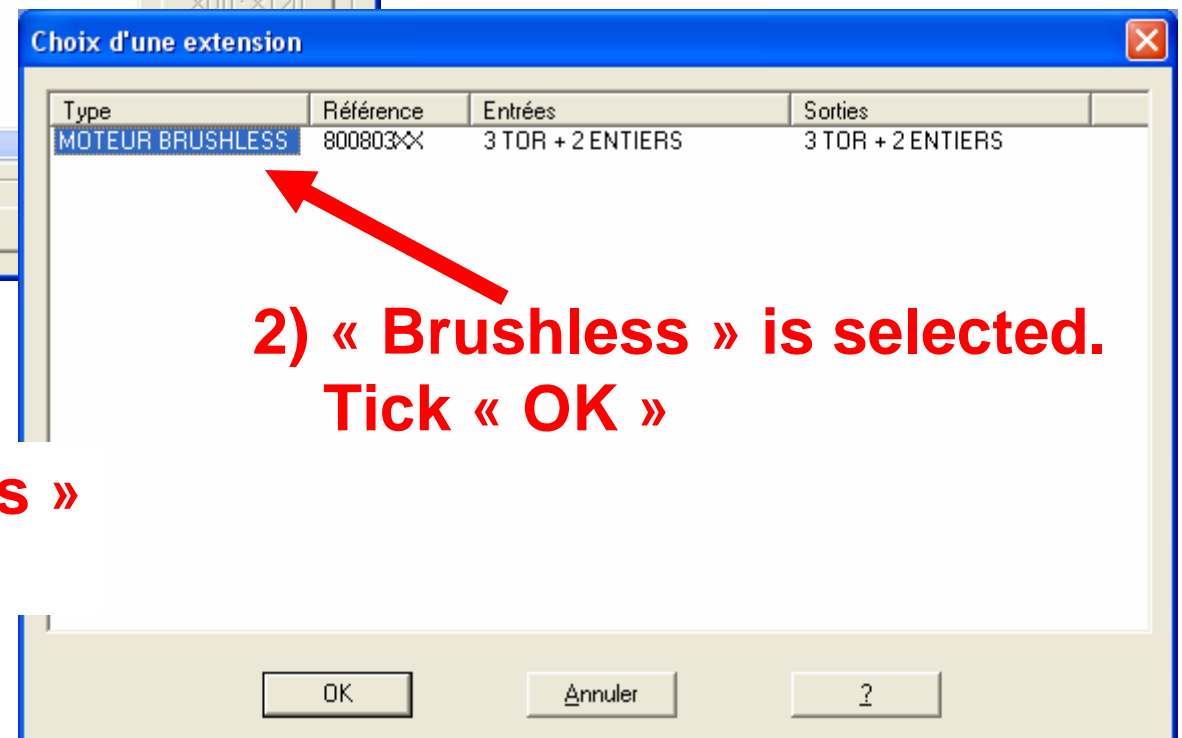
**1) Menue « File / New »**



Type	Référence	Entrées	Sorties
MOTOMATE	800803XX	2 TOR + 2 TOR/ANA	4 PWM/TOR
CN12 R 24VDC	88950001	4 TOR + 4 TOR/ANA	3 RELAIS NO + 1 RELAIS ...
CN12 S 24VDC	88950002	4 TOR + 4 TOR/ANA	4 PWM/TOR
CN12 R 100-240VAC	88950003	8 TOR	3 RELAIS NO + 1 RELAIS ...
R 24VAC	88950004	8 TOR	3 RELAIS NO + 1 RELAIS ...
R 12VDC	88950005	4 TOR + 4 TOR/ANA	3 RELAIS NO + 1 RELAIS ...
S 12VDC	88950006	4 TOR + 4 TOR/ANA	4 PWM/TOR
RN 24VDC	88950009	6 TOR NPN + 2 TOR/ANA	3 RELAIS NO + 1 RELAIS ...
CN20 R 24VDC	88950011	4 TOR + 8 TOR/ANA	1 RELAIS INV + 7 RELAIS...
CN20 S 24VDC	88950012	4 TOR + 8 TOR/ANA	6 PWM/TOR + 2 TOR
CN20 R 100-240VAC	88950013	12 TOR	1 RELAIS INV + 7 RELAIS...
CN20 R 24VAC	88950014	12 TOR	1 RELAIS INV + 7 RELAIS...
CN20 R 12VDC	88950015	4 TOR + 8 TOR/ANA	1 RELAIS INV + 7 RELAIS...
CN20 S 12VDC	88950016	4 TOR + 8 TOR/ANA	6 PWM/TOR + 2 TOR
CN20 RN 24VDC	88950019	8 TOR-NPN + 4 TOR/ANA	1 RELAIS INV + 7 RELAIS...
EX20 R 24VDC	88950831	4 TOR + 8 TOR/ANA	1 RELAIS INV + 7 RELAIS...



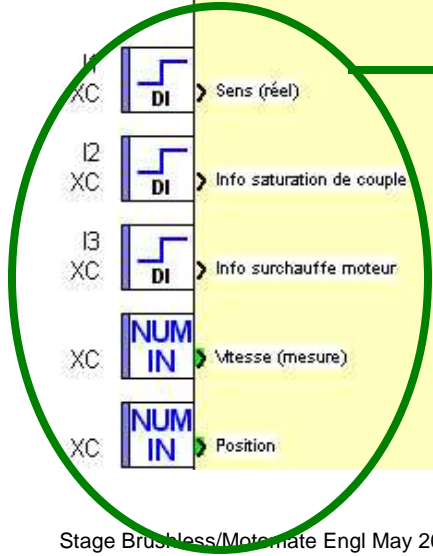
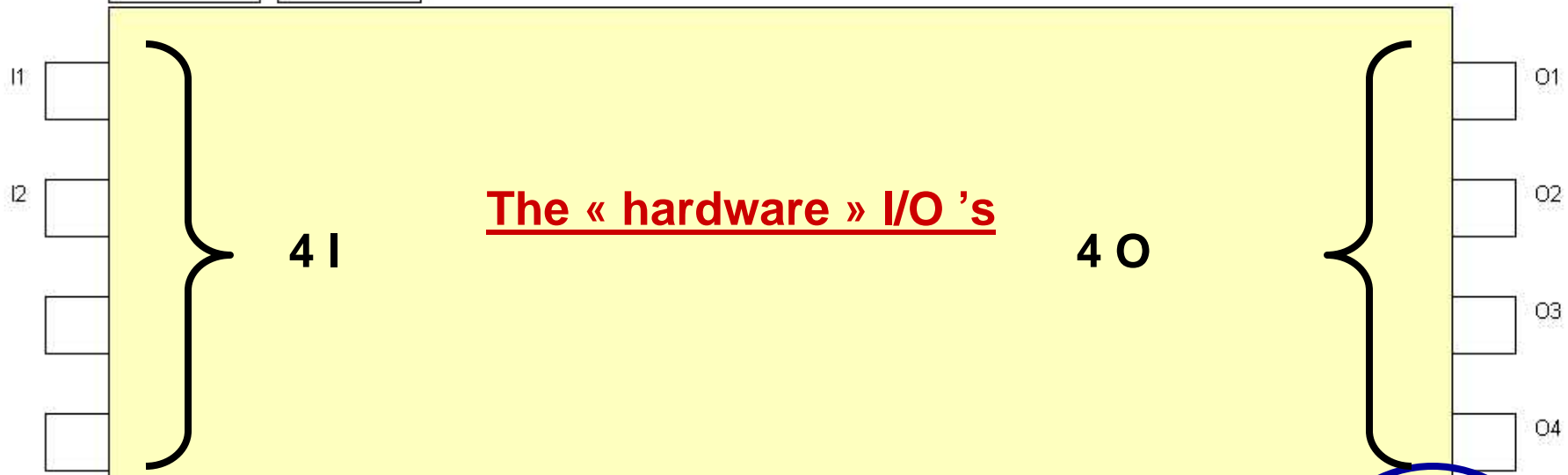
1) Tick « XC »



2) « Brushless » is selected.  
Tick « OK »

3) « XC: Motor brushless »  
appears. Tick « OK »

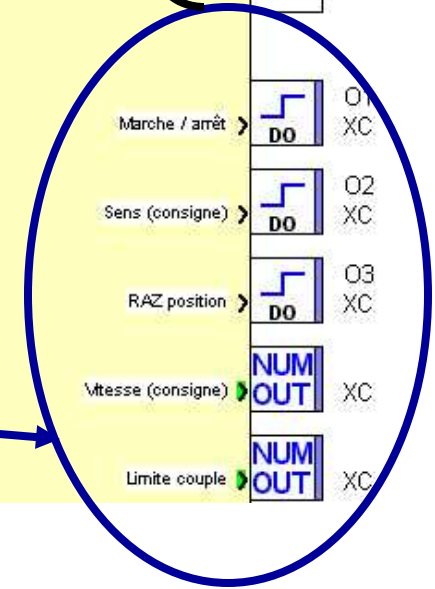
Démo fct métier CROUZET - 1.3  
 MOTOMATE PROGRAMME  
 XC:MOTEUR BRUSHLESS



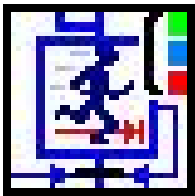
Information from the motor

The « virtual » I/O 's

Commands sent to the motor

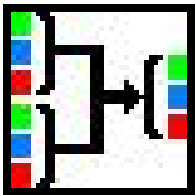


**No real time clock reliant blocks are activated**



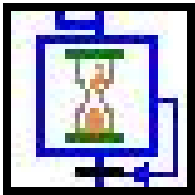
## Movement Step (SFC)

Provides for reaching a target position with speed ramps  
The step is validated once the movement is finished



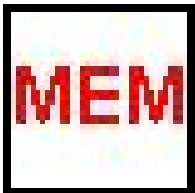
## Motor Multiplexer

Provides for grouping the « On/Off », « Direction of rotation », and « Speed » outputs of several movement steps



## Wait Step (SFC)

Provides for a time delay between two movements  
The step is validated when the given time has passed (**max. 25s!**)



## Memorisation

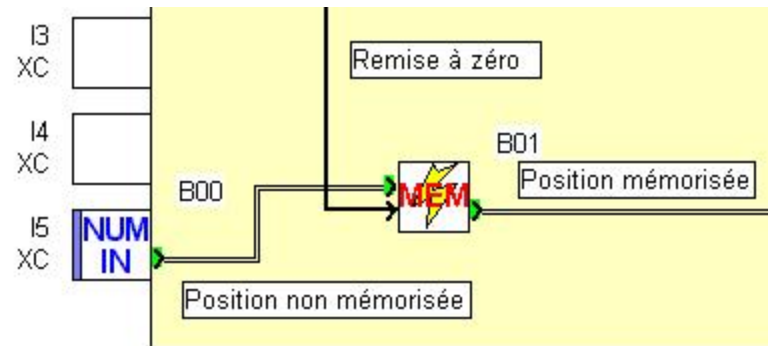
Provides for capturing and storing data, for example the limit positions of a mechanical system



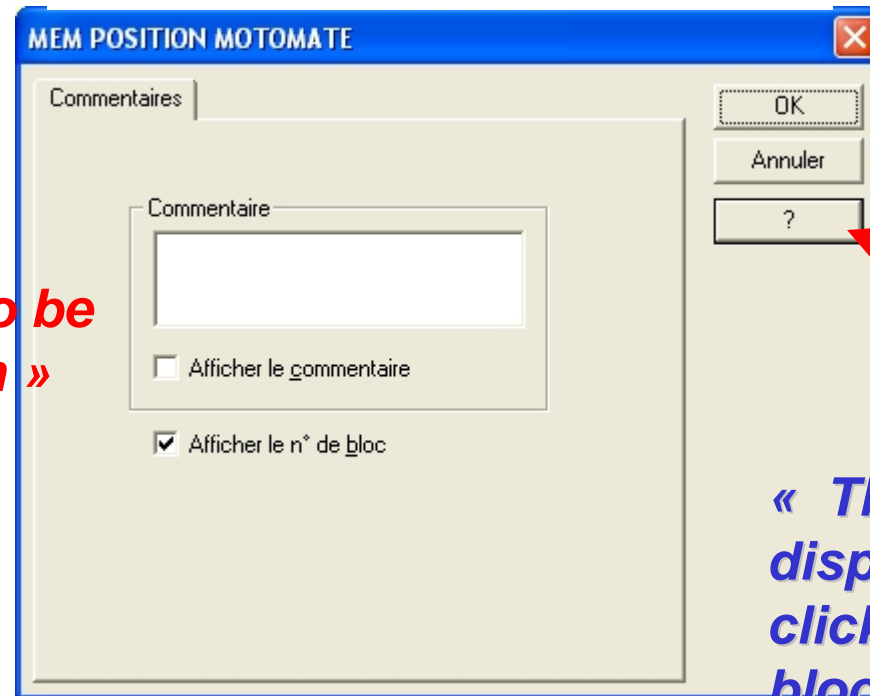
## Memorisation position Motomate

Provides the safe storage of the position of Motomate in case of a power failure

Counter « Motor position »



**« No parameters to be set in this function »**

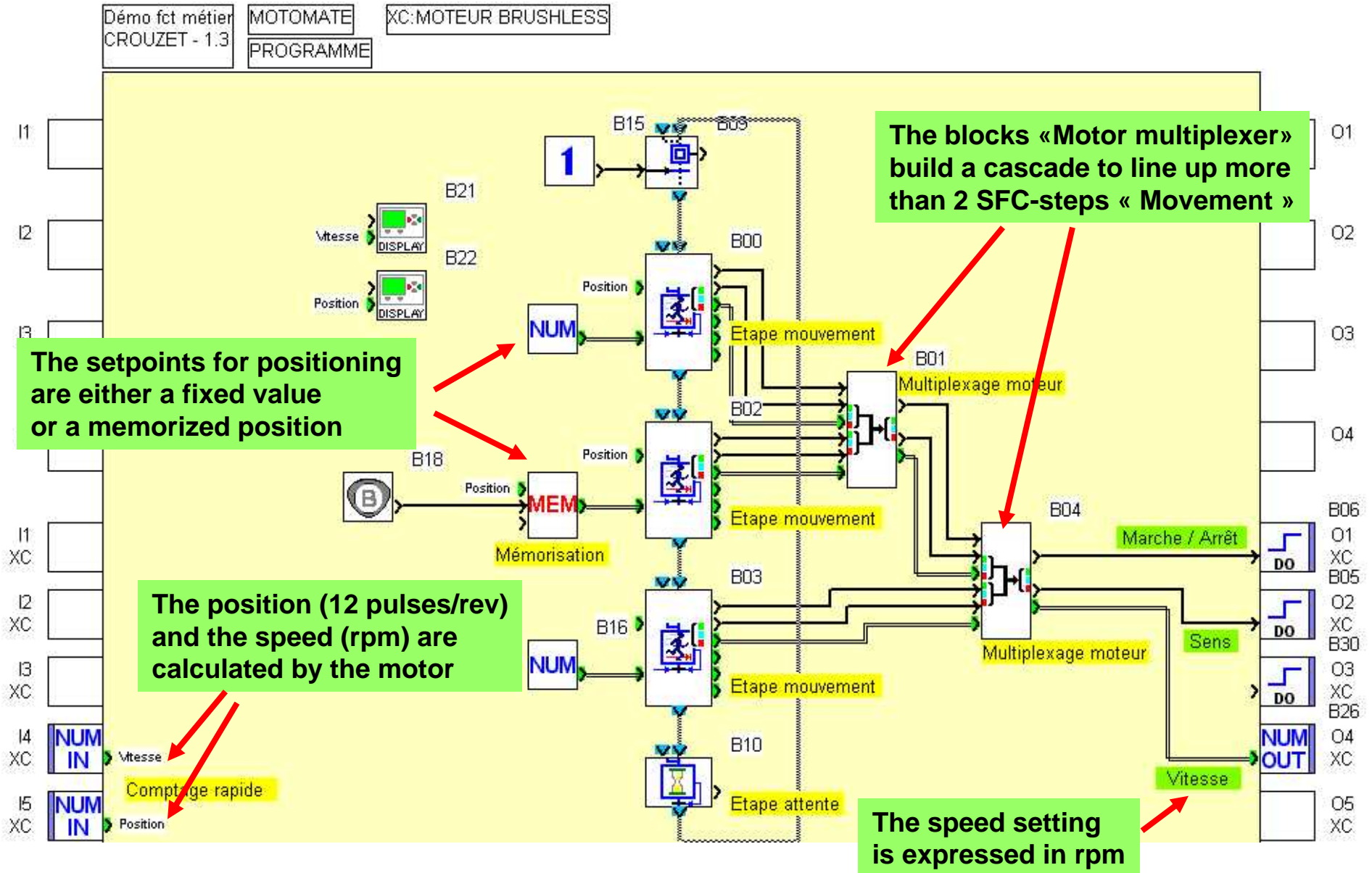


**More info ?  
Tick here !**

**« This window is displayed by double-clicking on the function block in your program »**

**Note : this specific function block only exists in the French version today**

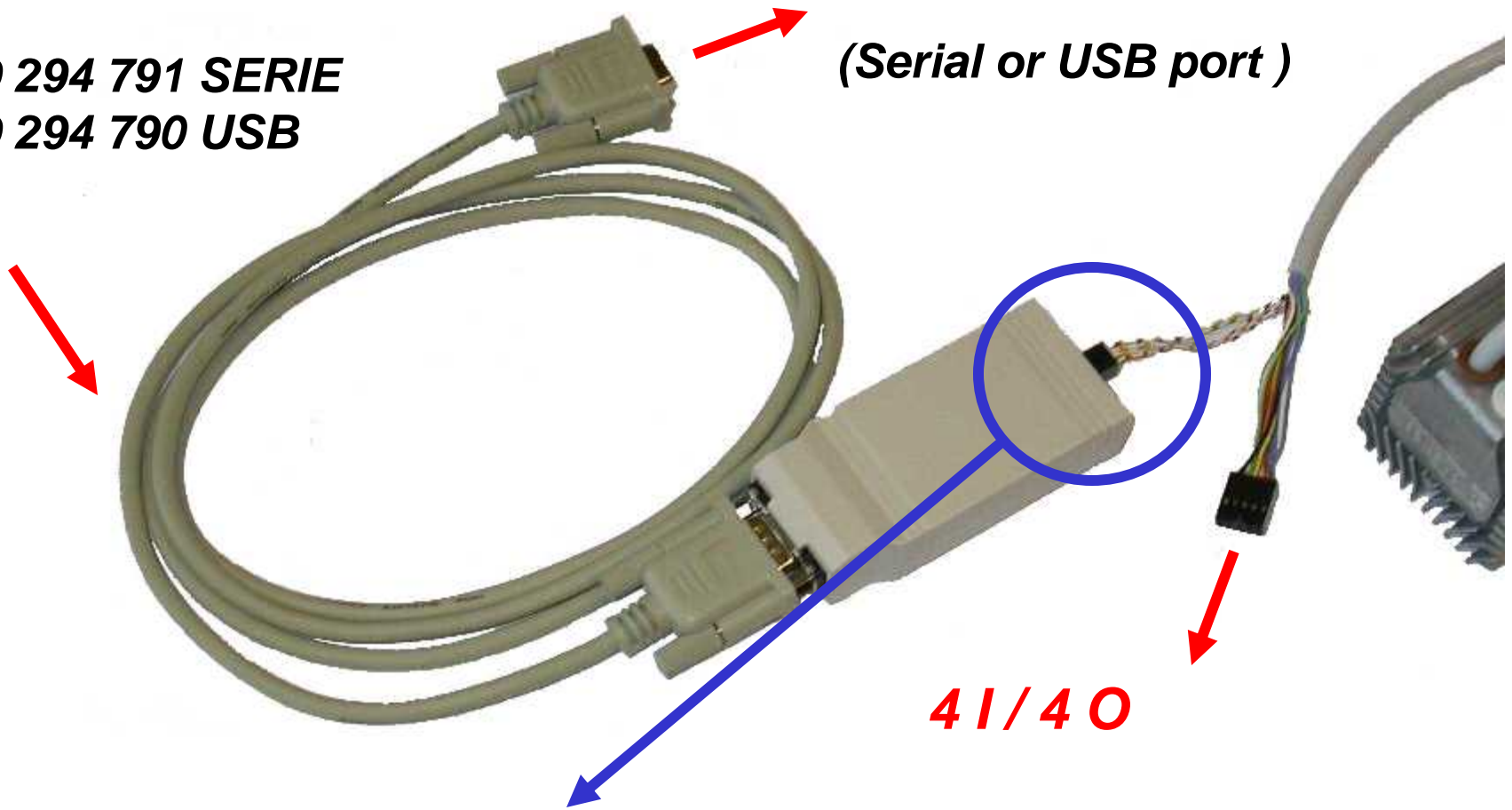






**Réf. 79 294 791 SERIE**  
**Réf. 79 294 790 USB**

**(Serial or USB port )**



**41/40**

**Interface with 6 connector plug**