New

RoHS

Modular F.R.L. Units

Regulator

Set pressure: **0.05 to 0.85 MPa**
0.02 to 0.2 MPa

Better visibility & environmental resistance

Double layer design

The bowl is covered with a transparent bowl guard!

- The inside is visible from 360°.
- The bowl is completely protected from the environment. Safety improved

Transparent bowl guard
Material: Polycarbonate

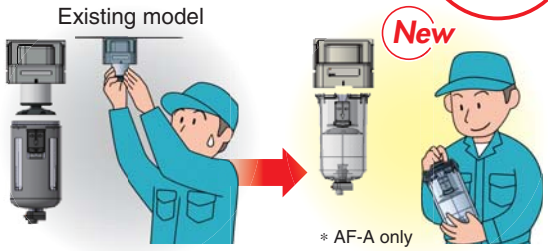
Inner bowl
Material: Polycarbonate
∗ Body size: 30 or more

Easy replacement of the element

The element and the bowl are in one piece.
Replacement can be done in hand.

Replacement in hand!

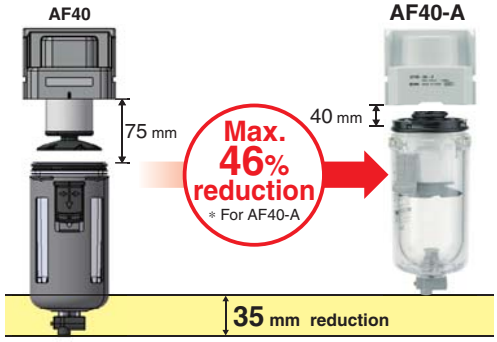
Existing model



New

∗ AF-A only

Reduced required maintenance space



Selection of pressure gauges

Square embedded type pressure gauge

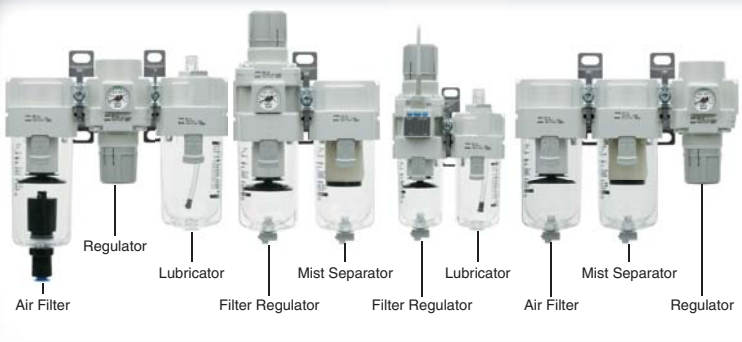
Round type pressure gauge

Digital pressure switch

Interchangeability

Interchangeable with the current AR series by panel mounting

Regulator with backflow function AR□0K is available.



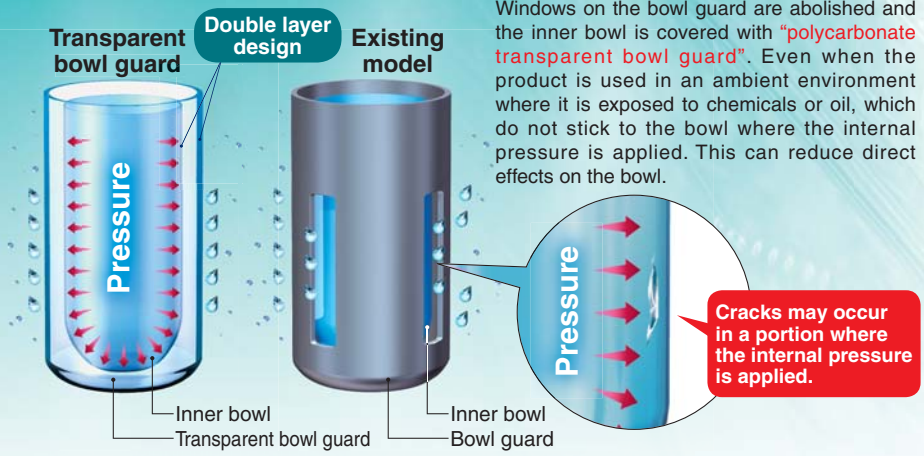
Series AC

SMC

CAT.EUS40-60A-UK

Transparent bowl guard

Better environmental resistance: Transparent bowl guard can protect the inner bowl!



Windows on the bowl guard are abolished and the inner bowl is covered with "polycarbonate transparent bowl guard". Even when the product is used in an ambient environment where it is exposed to chemicals or oil, which do not stick to the bowl where the internal pressure is applied. This can reduce direct effects on the bowl.

Applicable model


Air Filter **AF**


Filter Regulator **AW□0(K)-B**


Mist Separator **AFM**

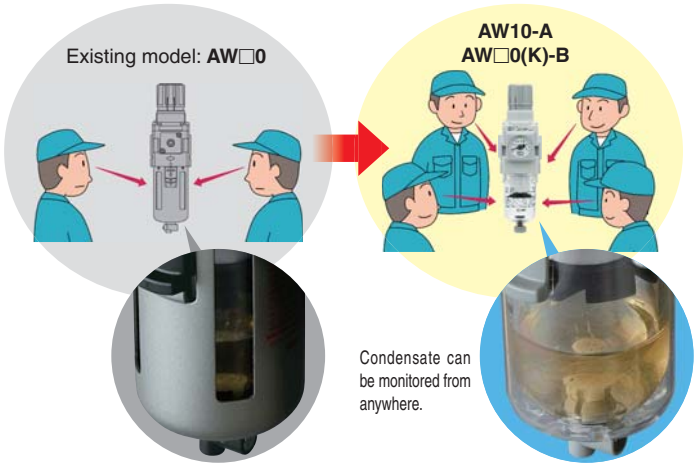

Lubricator **AL**


Micro Mist Separator **AFD**

∗ Body size: 30 or more

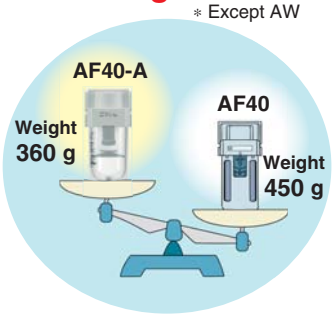
Better visibility: 360°

Use of transparent bowl guard makes it possible to check the condensate inside the filter case and the remaining oil amount in the lubricator from the entire periphery.

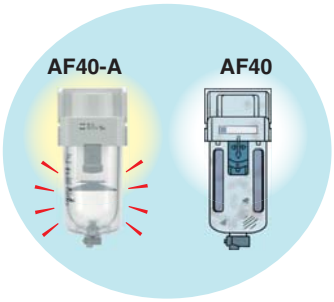


Light weight: Max. 90 g reduction

∗ Except AW



Metal related corrosion does not occur.



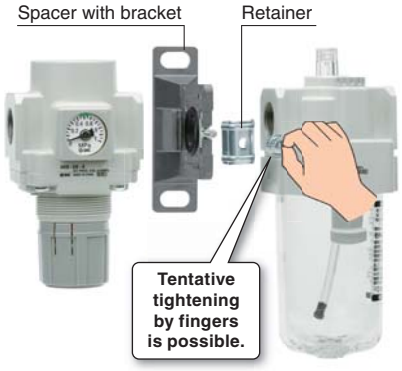
Resin body does not rust.

New Spacer

Modular connection

Step ①

- Mount the product by lining up the mating surface of the new spacer with bracket.
- Insert the retainer into the spacer bolt and tighten the nut. (temporary assembling)

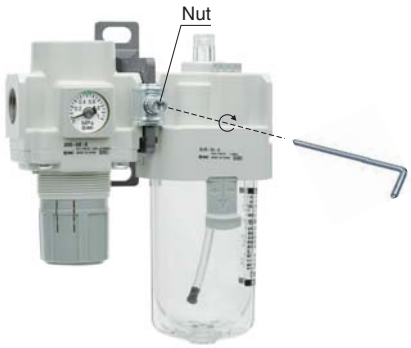


Step ②

- Tighten the nut with the hexagon wrench.

Interchangeable with existing model

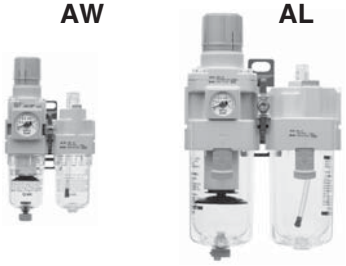
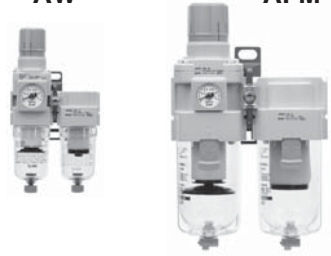
- New spacer can be connected to existing AF, AR, AL, AW series.
- Existing spacer can be connected to the New AF□-A, AR□(K)-B, AL□-A, AW□(K)-B series.



Series AC

Series Configuration

Air Combination

Product	Model	Port size							INDEX
		M5	1/8	1/4	3/8	1/2	3/4	1	
Air Filter + Regulator + Lubricator AF AR AL 	AC10-A	●							P.7
	AC20-B		●	●					
	AC25-B			●	●				
	AC30-B			●	●				
	AC40-B			●	●	●			
	AC40-06-B						●		
	AC50-B						●	●	
	AC55-B							●	
	AC60-B							●	
Filter Regulator + Lubricator AW AL 	AC10A-A	●							P.15
	AC20A-B		●	●					
	AC30A-B			●	●				
	AC40A-B			●	●	●			
	AC40A-06-B						●		
	AC50A-B						●	●	
	AC60A-B							●	
Air Filter + Regulator AF AR 	AC10B-A	●							P.21
	AC20B-B		●	●					
	AC25B-B			●	●				
	AC30B-B			●	●				
	AC40B-B			●	●	●			
	AC40B-06-B						●		
	AC50B-B						●	●	
	AC55B-B							●	
	AC60B-B							●	
Air Filter + Mist Separator + Regulator AF AFM AR 	AC20C-B		●	●					P.27
	AC25C-B			●	●				
	AC30C-B			●	●				
	AC40C-B			●	●	●			
	AC40C-06-B						●		
Filter Regulator + Mist Separator AW AFM 	AC20D-B		●	●					P.31
	AC30D-B			●	●				
	AC40D-B			●	●	●			
	AC40D-06-B						●		

Series Configuration

Product		Model	Port size							INDEX
			M5	1/8	1/4	3/8	1/2	3/4	1	
Air Filter	AF 	AF10-A	●							P.43
		AF20-A		●	●					
		AF30-A			●	●				
		AF40-A			●	●	●			
		AF40-06-A						●		
		AF50-A						●	●	
		AF60-A							●	
Mist Separator	AFM 	AFM20-A		●	●					P.53
		AFM30-A			●	●				
		AFM40-A			●	●	●			
		AFM40-06-A						●		
Micro Mist Separator	AFD 	AFD20-A		●	●					P.53
		AFD30-A			●	●				
		AFD40-A			●	●	●			
		AFD40-06-A						●		
Regulator	AR 	AR10-A	●							P.62
		AR20-B		●	●					
		AR25-B			●	●				
		AR30-B			●	●				
		AR40-B			●	●	●			
		AR40-06-B						●		
		AR50-B						●	●	
		AR60-B							●	
Regulator with Backflow Function	AR□K 	AR20K-B		●	●					P.65
		AR25K-B			●	●				
		AR30K-B			●	●				
		AR40K-B			●	●	●			
		AR40K-06-B						●		
		AR50K-B						●	●	
		AR60K-B							●	

Product		Model	Port size							INDEX
			M5	1/8	1/4	3/8	1/2	3/4	1	
Lubricator	AL 	AL10-A	●							P.76
		AL20-A		●	●					
		AL30-A			●	●				
		AL40-A			●	●	●			
		AL40-06-A						●		
		AL50-A						●	●	
		AL60-A							●	
Filter Regulator	AW 	AW10-A	●							P.84
		AW20-B		●	●					
		AW30-B			●	●				
		AW40-B			●	●	●			
		AW40-06-B						●		
		AW60-B						●	●	
Filter Regulator with Backflow Function	AW□K 	AW20K-B		●	●					P.87
		AW30K-B			●	●				
		AW40K-B			●	●	●			
		AW40K-06-B						●		
		AW60K-B						●	●	

Simple Specials System

A system designed to respond quickly and easily to your special ordering needs

Simple Specials System

Short lead times

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

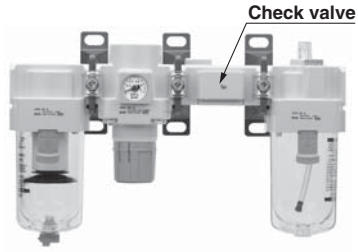
Repeat orders

Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.

Attachment List

Check valve Page 34

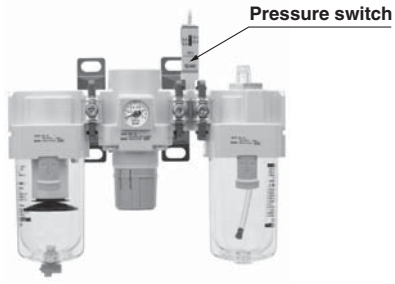
■A check valve with intermediate branch port can be easily installed to prevent a backflow of lubricant when branching the air flow and releasing the air on the outlet side of the regulator.



Applicable series
- Air Filter + Regulator + Lubricator (**AC20-B to AC40-B**)
- Filter Regulator + Lubricator (**AC20A-B to AC40A-B**)
  ∗ Port size: Except 06

Pressure switch Page 35

■A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



Applicable series
- Air Filter + Regulator + Lubricator (**AC20-B to AC60-B**)
- Filter Regulator + Lubricator (**AC20A-B to AC60A-B**)
- Air Filter + Regulator (**AC20B-B to AC60B-B**)
- Air Filter + Mist Separator + Regulator (**AC20C-B to AC60C-B**)
- Filter Regulator + Mist Separator (**AC20D-B to AC60D-B**)

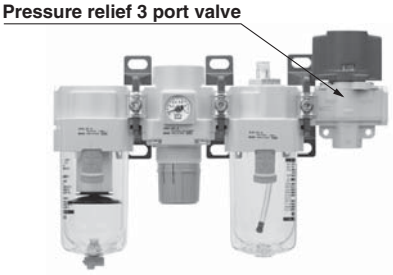
T-spacer Page 35

■Using a T-shaped spacer facilitates the branching of air flow.

Applicable series
- Air Filter + Regulator + Lubricator (**AC10-A to AC60-B**)
- Air Filter + Regulator (**AC10B-A to AC60B-B**)
- Air Filter + Mist Separator + Regulator (**AC20C-B to AC40C-B**)

Pressure relief 3 port valve Page 36

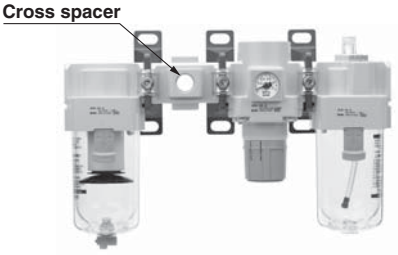
■With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



Applicable series
- Air Filter + Regulator + Lubricator (**AC20-B to AC50-B**)
- Filter Regulator + Lubricator (**AC20A-B to AC50A-B**)
- Air Filter + Regulator (**AC20B-B to AC50B-B**)
- Air Filter + Mist Separator + Regulator (**AC20C-B to AC40C-B**)
- Filter Regulator + Mist Separator (**AC20D-B to AC40D-B**)

Cross spacer Page 36

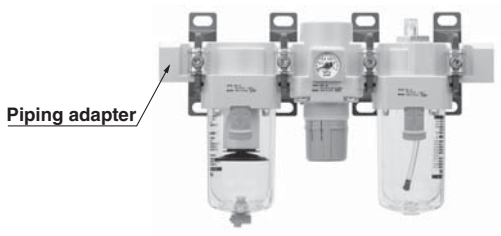
■Pipings are possible in all 4 directions.



∗ Needs to be ordered separately.

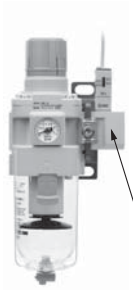
Piping adapter Page 37

■A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.



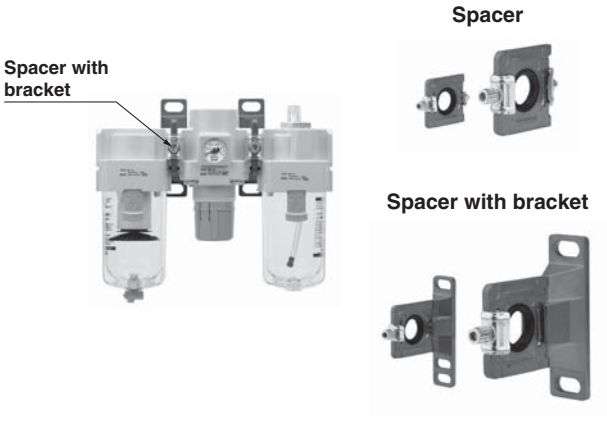
∗ Needs to be ordered separately.

Pressure switch with piping adapter Page 37



∗ Needs to be ordered separately.

Accessories (Spacer/Spacer with bracket) Page 38



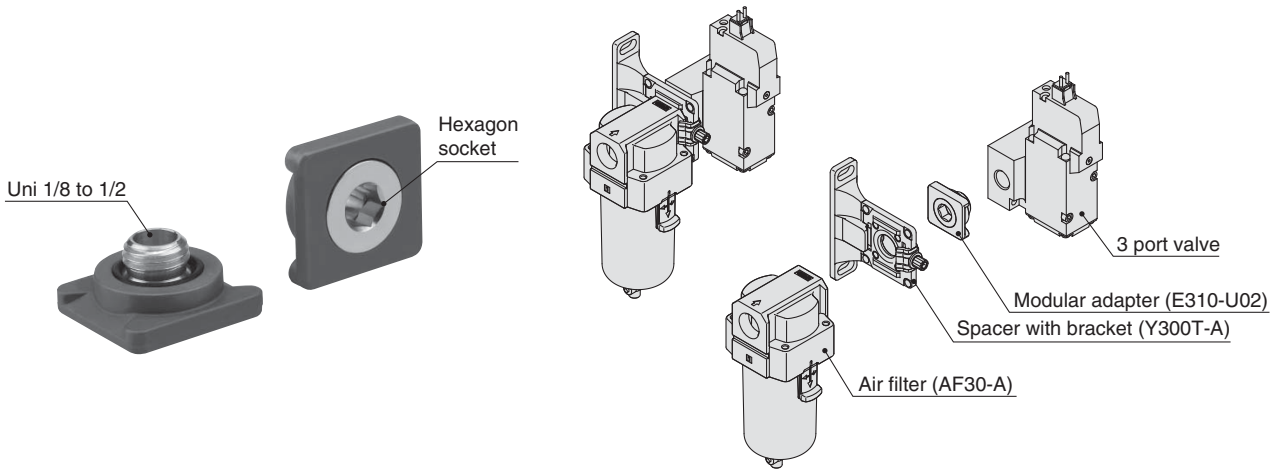
∗ Needs to be ordered separately.

Related Product

Modular adapter

Easy modular connections for all equipment!

Example) Air filter + 3 port valve

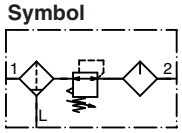


Air Combination

Air Filter + Regulator + Lubricator

AC10-A

Symbol



How to Order

Refer to page 9 for size 20 to 60.

AC10-M5□-□-□-A

❶ ❷ ❸

- Option/Semi-standard: Select one each for **a** to **h**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC10-M5CG-T-12NR-A

			Symbol	Description
❶	Option	**a** Float type auto drain	—	Without auto drain
			C Note 1)	N.C. (Normally closed) Drain port is closed when pressure is not applied.
		+		
		b Pressure gauge	—	Without pressure gauge
			G Note 2)	Round type pressure gauge (without limit indicator)
		+		
❷	Attachment (T-spacer) Note 3)		—	Without attachment
			T	Mounting position: AF+**T**+AR+AL
		+		
❸	Semi-standard	**c** Set pressure Note 4)	—	0.05 to 0.7 MPa setting
			1	0.02 to 0.2 MPa setting
		+		
		d Bowl Note 5)	—	Polycarbonate bowl
			2	Metal bowl
			6	Nylon bowl
		+		
		e Lubricator lubricant exhaust port	—	Without drain cock
			3	Lubricator with drain cock
		+		
		f Exhaust mechanism	—	Relieving type
			N	Non-relieving type
		+		
		g Flow direction	—	Flow direction: Left to right
			R	Flow direction: Right to left
		+		
		h Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa
			Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

Note 1) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 2) A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
Note 3) The bracket position varies depending on the T-spacer mounting.
Note 4) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 5) Refer to Chemical data on page 46 for chemical resistance of the bowl.

AC10-A

Standard Specifications

Component	**Air Filter [AF]**	AF10-A
	Regulator [AR]	AR10-A
	Lubricator [AL]	AL10-A
Port size		M5 x 0.8
Pressure gauge port size [AR]		1/16
Fluid		Air
Ambient and fluid temperature		–5 to 60°C (with no freezing)
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range [AR]		0.05 to 0.7 MPa
Nominal filtration rating [AF]		5 μm
Recommended lubricant [AL]		Class 1 turbine oil (ISO VG32)
Bowl material [AF/AL]		Polycarbonate
Construction [AR]		Relieving type
Weight [kg]		0.27

⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

⚠ Caution

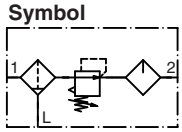
1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.
2. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

Air Combination

Air Filter + Regulator + Lubricator

AC20-B to AC60-B

Symbol



How to Order

Refer to page 7 for size 10.

AC 30 – ❶ ❷ 03 ❸ DE ❹ – ❺ – ❻ – B

- Option/Semi-standard: Select one each for **a** to **m**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30-F03DE1-KSTV-136NR-B

			Symbol	Description	❶ Body size 20	25	30	40	50	55	60
❷	Pipe thread type		—	Rc	●	●	●	●	●	●	●
			N Note 1)	NPT	●	●	●	●	●	●	●
			F Note 2)	G	●	●	●	●	●	●	●
			+								
❸	Port size		01	1/8	●	—	—	—	—	—	—
			02	1/4	●	●	●	●	—	—	—
			03	3/8	—	●	●	●	—	—	—
			04	1/2	—	—	—	●	—	—	—
			06	3/4	—	—	—	●	●	—	—
			10	1	—	—	—	—	●	●	●
			+								
❹	Option Note 3)	a	Float type auto drain	—	Without auto drain	●	●	●	●	●	●	●
				C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●	●	●	●
				D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●	●	●	●	●
			+									
		b	Pressure gauge Note 6)	—	Without pressure gauge	●	●	●	●	●	●	●
				E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●	●	●	●
				G	Round type pressure gauge (with limit indicator)	●	●	●	●	●	●	●
				M	Round type pressure gauge (with colour zone)	●	●	●	●	●	●	●
			Digital pressure switch	E1	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●	●
				E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●	●	●	●	●
				E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●	●
				E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●	●	●	●	●
			+									
❺	Attachment	c	Check valve	—	Without attachment	●	●	●	●	●	●	●
				K	Mounting position: AF+AR+**K**+AL	●	●	●	● Note 7)	—	—	—
			+									
		d	Pressure switch	—	Without attachment	●	●	●	●	●	●	●
				S Note 8)	Mounting position: AF+AR+**S**+AL	●	●	●	●	●	●	●
			+									
		e	T-spacer	—	Without attachment	●	●	●	●	●	●	●
				T Note 8)	Mounting position: AF+**T**+AR+AL	●	●	●	●	●	●	●
			+									
		f	Pressure relief 3 port valve	—	Without attachment	●	●	●	●	●	●	●
				V	Mounting position: AF+AR+AL+**V**	●	●	●	●	●	—	—
			+									
❻	Semi-standard	g	Set pressure Note 9)	—	0.05 to 0.85 MPa setting	●	●	●	●	●	●	●
				1	0.02 to 0.2 MPa setting	●	●	●	●	●	●	●
			+									
		h	Bowl Note 10)	—	Polycarbonate bowl	●	●	●	●	●	●	●
				2	Metal bowl	●	●	●	●	●	●	●
				6	Nylon bowl	●	●	●	●	●	●	●
				8	Metal bowl with level gauge	—	●	●	●	●	●	●
				C	With bowl guard	●	— Note 11)	— Note 11)	— Note 11)	— Note 11)	— Note 11)	— Note 11)
				6C	Nylon bowl with bowl guard	●	— Note 12)	— Note 12)	— Note 12)	— Note 12)	— Note 12)	— Note 12)

AC20-B

AC40-B

		Symbol	Description	❶ Body size 20	25	30	40	50	55	60
❻ Semi-standard	i Air filter drain port Note 13)	—	With drain cock	●	●	●	●	●	●	●
		J Note 14)	Drain guide 1/8	●	—	—	—	—	—	—
			Drain guide 1/4	—	●	●	●	●	●	●
		W Note 15)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●	●	●	●	●
		+								
	j Lubricator lubricant exhaust port	—	Without drain cock	●	●	●	●	●	●	●
		3 Note 16)	Lubricator with drain cock	●	●	●	●	●	●	●
		+								
	k Exhaust mechanism	—	Relieving type	●	●	●	●	●	●	●
		N	Non-relieving type	●	●	●	●	●	●	●
		+								
	l Flow direction	—	Flow direction: Left to right	●	●	●	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●	●	●	●
		+								
	m Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●	●	●	●	●
		Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)
		ZA Note 18)	Digital pressure switch: With unit conversion function	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)

Note 1) Drain guide is NPT1/8 (applicable to the AC20-B) and NPT1/4 (applicable to the AC25-B to AC60-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25-B to AC60-B).
Note 2) Drain guide is G1/8 (applicable to the AC20-B) and G1/4 (applicable to the AC25-B to AC60-B).
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 7) Not available with piping port size: 06
Note 8) The bracket position varies depending on the T-spacer or pressure switch mounting.
Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 10) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 11) A bowl guard is provided as standard equipment (polycarbonate).
Note 12) A bowl guard is provided as standard equipment (nylon).
Note 13) The combination of float type auto drain: C and D is not available.
Note 14) Without a valve function
Note 15) The combination of metal bowl: 2 and 8 is not available.
Note 16) When choosing with W: Filter drain port, the drain cock of a lubricator will be with barb fittings.
Note 17) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 18) For options: E1, E2, E3, E4.
Note 19) ○: For pipe thread type: NPT only
Note 20) △: Select with options: E1, E2, E3, E4.

Standard Specifications

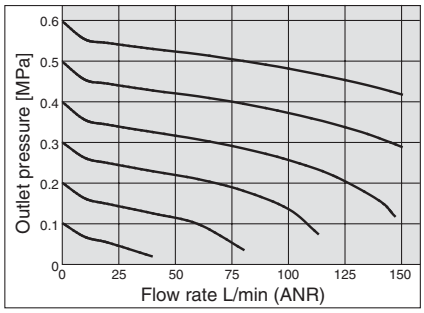
Model		AC20-B	AC25-B	AC30-B	AC40-B	AC40-06-B	AC50-B	AC55-B	AC60-B
Component	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A
	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B
	Lubricator [AL]	AL20-A	AL30-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	AL60-A
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1
Pressure gauge port size [AR] Note 1)		1/8							
Fluid		Air							
Ambient and fluid temperature Note 2)		–5 to 60°C (with no freezing)							
Proof pressure		1.5 MPa							
Maximum operating pressure		1.0 MPa							
Set pressure range [AR]		0.05 to 0.85 MPa							
Nominal filtration rating [AF]		5 μm							
Recommended lubricant [AL]		Class 1 turbine oil (ISO VG32)							
Bowl material [AF/AL]		Polycarbonate							
Bowl guard [AF/AL]		Semi-standard (Steel)	Standard (Polycarbonate)						
Construction [AR]		Relieving type							
Weight [kg]		0.39	0.70	0.78	1.39	1.53	3.43	3.71	3.76

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch

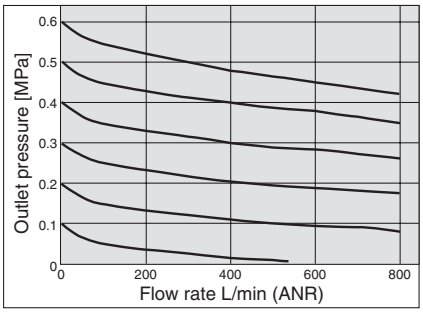
Flow-rate Characteristics (Representative values)

Condition: Inlet pressure 0.7 MPa

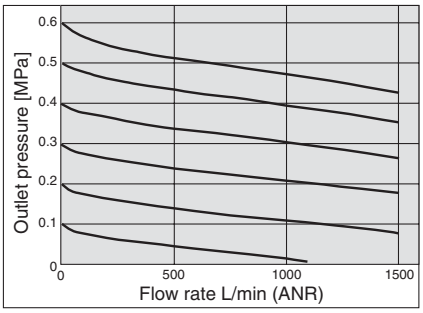
AC10-A M5 x 0.8



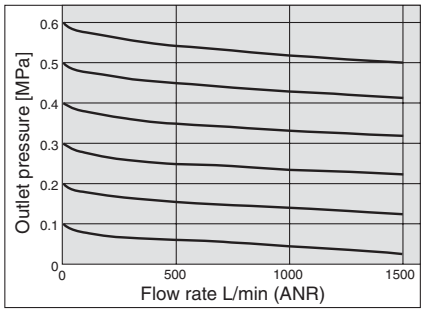
AC20-B Rc1/4



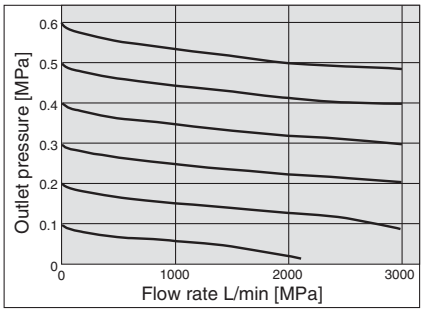
AC25-B Rc3/8



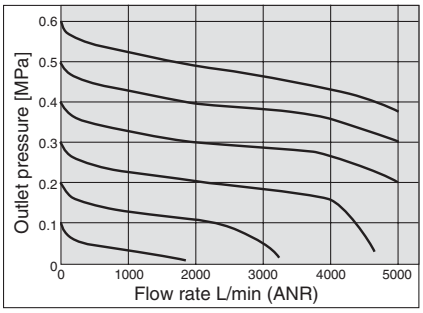
AC30-B Rc3/8



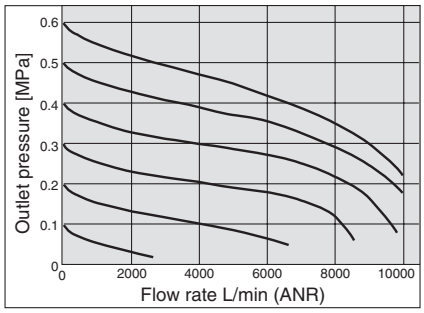
AC40-B Rc1/2



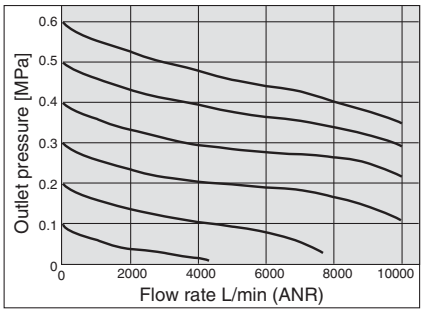
AC40-06-B Rc3/4



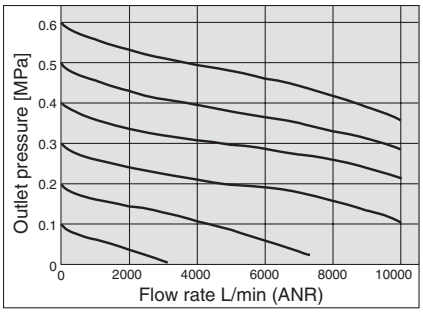
AC50-B Rc1



AC55-B Rc1



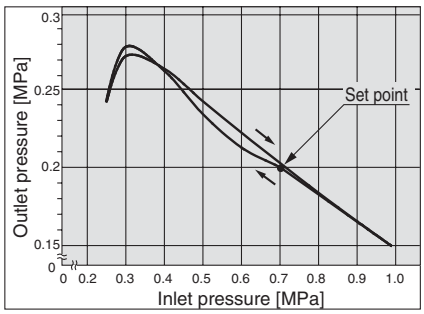
AC60-B Rc1



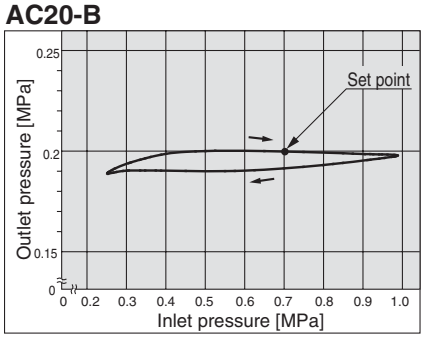
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

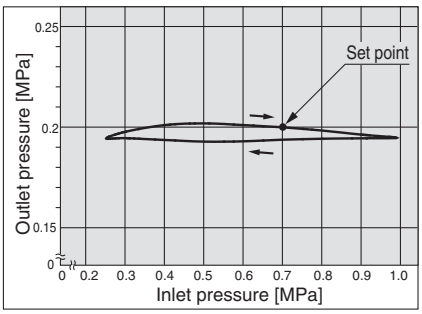
AC10-A



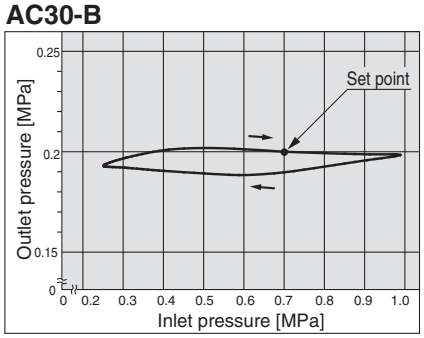
AC20-B



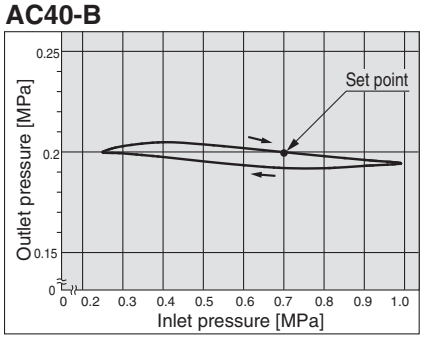
AC25-B



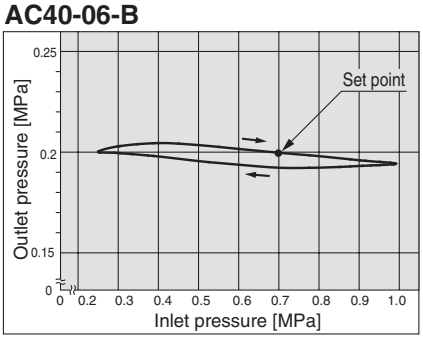
AC30-B



AC40-B



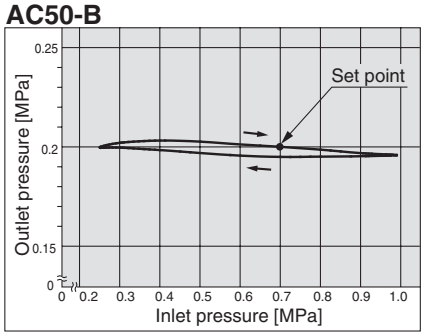
AC40-06-B



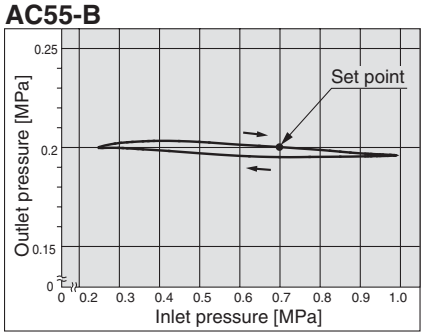
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

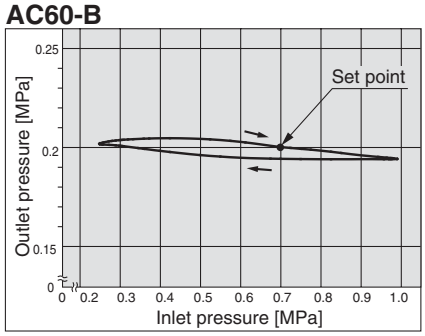
AC50-B



AC55-B



AC60-B



⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Mounting/Adjustment

⚠ Caution

1. A knob cover is available to prevent careless operation of the knob. Refer to page 97 for details.

Piping

⚠ Warning

1. When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

Air Supply

⚠ Caution

1. Use an air filter with 5 μm or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3 port valve on the inlet side.

Mounting/Adjustment

⚠ Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC25-B to AC60-B), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Selection

⚠ Warning

1. Float type auto drain
Operate under the following conditions to avoid malfunction.
<N.O. type>
· Operating compressor: 0.75 kW (100 L/min (ANR)) or more. When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.
For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.
· Operating pressure: 0.1 MPa or more
<N.C. type>
· Operating pressure for AD27-A: 0.1 MPa or more
Operating pressure for AD37-A/AD47-A: 0.15 MPa or more

2. Use a regulator or filter regulator with backflow function when mounting a pressure release 3 port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

⚠ Caution

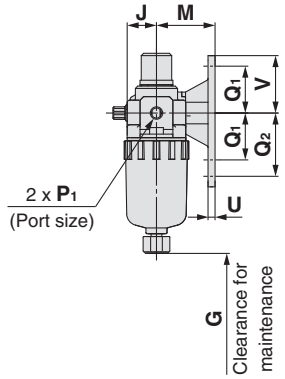
1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.
To release air that does not contain traces of lubricant, use a check valve (Series AKM) on the inlet side of the lubricator to prevent a backflow of the lubricant.

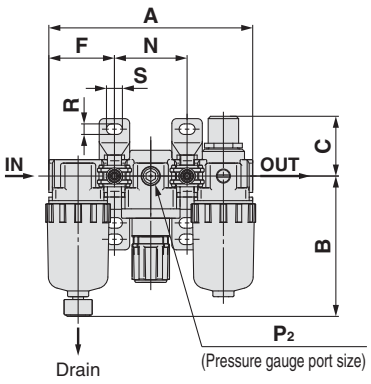
2. If a pressure relief 3 port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this fashion.

3. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

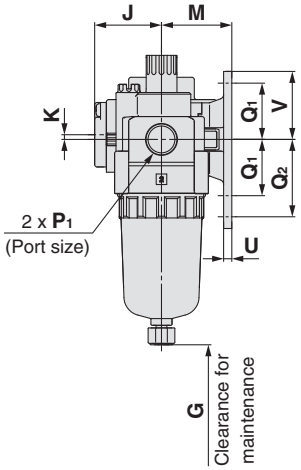
Dimensions

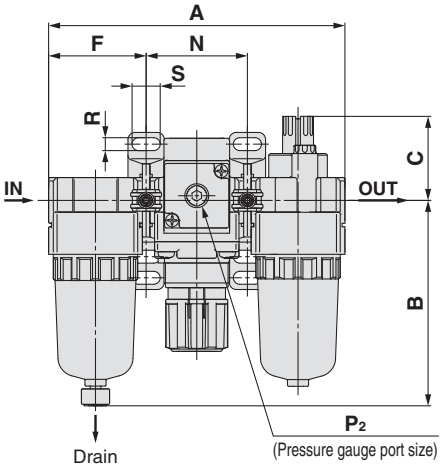
AC10-A



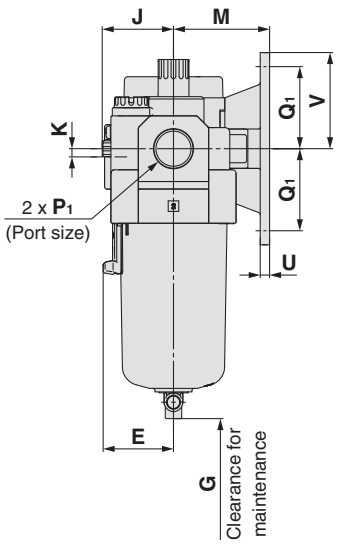


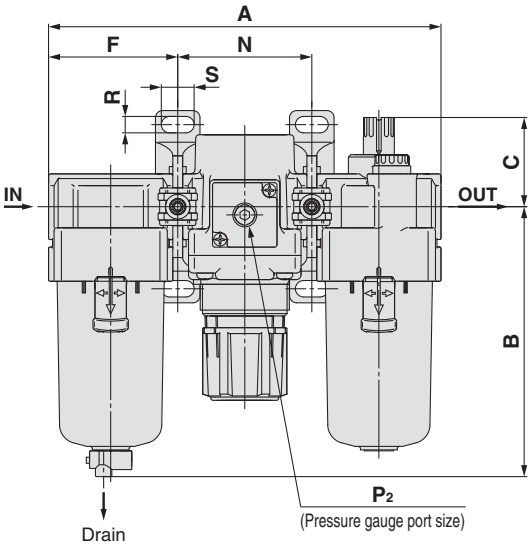
AC20-B

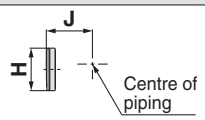
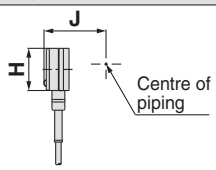
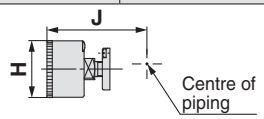


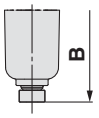
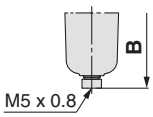
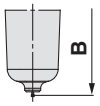
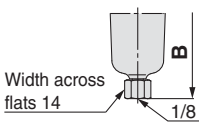
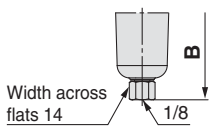
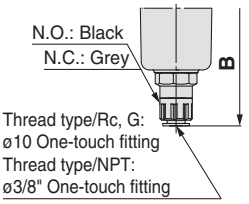


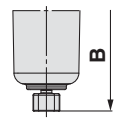
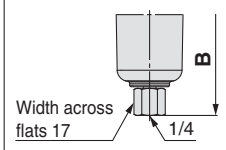
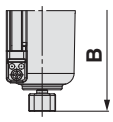
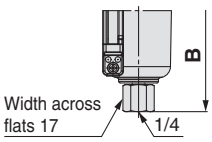
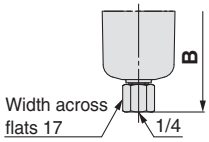
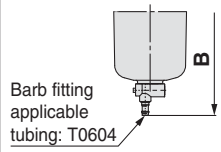
AC25-B to AC60-B





Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AC10-A		AC20-B				AC25-B to AC60-B
Optional/Semi-standard specifications	With auto drain	Metal bowl	With auto drain	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions							

Applicable model	AC25-B to AC60-B					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications																	
	P_1	P_2	A	B	C	E	F	G	J	K	Bracket mount							
											M	N	Q_1	Q_2	R	S	U	V
AC10-A	M5 x 0.8	1/16	87	59.9	25.5	—	28	35	12.5	—	25	31	20	27	4.5	6.8	3	24.5
AC20-B	1/8, 1/4	1/8	126.4	87.6	35.9	—	41.6	60	28.5	2 Note)	30	43.2	24	33	5.5	12	3.5	29
AC25-B	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	27.5	0	41	57.2	35	—	7	14	4	41
AC30-B	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	29.4	3.5	41	57.2	35	—	7	14	4	41
AC40-B	1/4, 3/8, 1/2	1/8	220.4	147.1	39.8	38.4	72.6	110	33.8	3.5	50	75.2	40	—	9	18	5	48
AC40-06-B	3/4	1/8	235.4	149.1	37.8	38.4	77.6	110	33.8	3	50	80.2	40	—	9	18	5	48
AC50-B	3/4, 1	1/8	282.4	220.1	41.2	—	93.1	110	43.3	3.2	70	96.2	50	—	11	20	6	60
AC55-B	1	1/8	292.4	234.1	44.7	—	98.1	110	43.3	3.2	70	96.2	50	—	11	20	6	60
AC60-B	1	1/8	297.4	234.1	44.7	—	98.1	110	43.3	3.2	70	101.2	50	—	11	20	6	60

Model	Optional specifications									Semi-standard specifications					
	Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	H	J	H	J	H	J	H	J	B	B	B	B	B	B	B
AC10-A	—	—	—	—	ø26	26	—	—	77.9	—	—	59.3	—	—	—
AC20-B	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66	104.9	—	91.4	87.4	93.9	—	—
AC25-B	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC30-B	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC40-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AC40-06-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AC50-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AC55-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	273.9	242.6	240.9	236.6	241.1	256.6	261.1
AC60-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	273.9	242.6	240.9	236.6	241.1	256.6	261.1

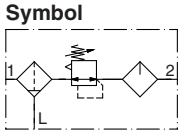
Note) For the AC20-B only, the position of the pressure gauge is above the centre of the piping.

Air Combination

Filter Regulator + Lubricator

AC10A-A

Symbol



How to Order

Refer to page 17 for size 20 to 60.

AC10A-M5□-□-□-A

❶ ❷ ❸

- Option/Semi-standard: Select one each for **a** to **h**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC10A-M5CG-T-12NR-A

			Symbol	Description
❶	Option	**a** Float type auto drain	—	Without auto drain
			C Note 1)	N.C. (Normally closed) Drain port is closed when pressure is not applied.
		+		
		b Pressure gauge	—	Without pressure gauge
			G Note 2)	Round type pressure gauge (without limit indicator)
		+		
❷	Attachment (T-spacer) Note 3)		—	Without attachment
			T	Mounting position: AW+**T**+AL
		+		
❸	Semi-standard	**c** Set pressure Note 4)	—	0.05 to 0.7 MPa setting
			1	0.02 to 0.2 MPa setting
		+		
		d Bowl Note 5)	—	Polycarbonate bowl
			2	Metal bowl
			6	Nylon bowl
		+		
		e Lubricator lubricant exhaust port	—	Without drain cock
			3	Lubricator with drain cock
		+		
		f Exhaust mechanism	—	Relieving type
			N	Non-relieving type
		+		
		g Flow direction	—	Flow direction: Left to right
			R	Flow direction: Right to left
		+		
		h Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa
			Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

Note 1) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 2) A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
Note 3) The bracket position varies depending on the T-spacer mounting.
Note 4) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 5) Refer to Chemical data on page 46 for chemical resistance of the bowl.

AC10A-A

Standard Specifications

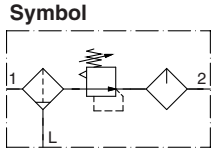
Component	**Filter Regulator [AW]**	AW10-A
	Lubricator [AL]	AL10-A
Port size		M5 x 0.8
Pressure gauge port size [AW]		1/16
Fluid		Air
Ambient and fluid temperature		–5 to 60°C (with no freezing)
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range [AW]		0.05 to 0.7 MPa
Nominal filtration rating [AW]		5 μm
Recommended lubricant [AL]		Class 1 turbine oil (ISO VG32)
Bowl material [AW/AL]		Polycarbonate
Construction [AW]		Relieving type
Weight [kg]		0.2

Air Combination

Filter Regulator + Lubricator

AC20A-B to AC60A-B

Symbol



How to Order

Refer to page 15 for size 10.

AC ❶30 A– ❷ ❸03 ❹DE – ❺ – ❻ – B

- Option/Semi-standard: Select one each for **a** to **l**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30A-F03DE1-KSV-136NR-B

			Symbol	Description	❶ Body size 20	30	40	50	60
❷	Pipe thread type		—	Rc	●	●	●	●	●
			N Note 1)	NPT	●	●	●	●	●
			F Note 2)	G	●	●	●	●	●
			+						
❸	Port size		01	1/8	●	—	—	—	—
			02	1/4	●	●	●	—	—
			03	3/8	—	●	●	—	—
			04	1/2	—	—	●	—	—
			06	3/4	—	—	●	●	—
			10	1	—	—	—	●	●
			+						
❹	Option Note 3)	a Float type auto drain	—	Without auto drain	●	●	●	●	●
			C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●	●	●
			+						
		b Pressure gauge Note 6)	—	Without pressure gauge	●	●	●	●	●
			E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●	●
			G	Round type pressure gauge (with limit indicator)	●	●	●	●	●
			M	Round type pressure gauge (with colour zone)	●	●	●	●	●
		b Digital pressure switch	E1	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●	●	●
			E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●	●	●
			E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●	●	●
			E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●	●	●
			+						
❺	Attachment	c Check valve	—	Without attachment	●	●	●	●	●
			K	Mounting position: AW+**K**+AL	●	●	● Note 7)	—	—
			+						
		d Pressure switch	—	Without attachment	●	●	●	●	●
			S Note 8)	Mounting position: AW+**S**+AL	●	●	●	●	●
			+						
		e Pressure relief 3 port valve	—	Without attachment	●	●	●	●	●
			V	Mounting position: AW+AL+**V**	●	●	●	●	—
			+						
❻	Semi-standard	f Set pressure Note 9)	—	0.05 to 0.85 MPa setting	●	●	●	●	●
			1	0.02 to 0.2 MPa setting	●	●	●	●	●
			+						
		g Bowl Note 10)	—	Polycarbonate bowl	●	●	●	●	●
			2	Metal bowl	●	●	●	●	●
			6	Nylon bowl	●	●	●	●	●
			8	Metal bowl with level gauge	—	●	●	●	●
			C	With bowl guard	●	— Note 11)	— Note 11)	— Note 11)	— Note 11)
			6C	Nylon bowl with bowl guard	●	— Note 12)	— Note 12)	— Note 12)	— Note 12)
			+						
		h Filter regulator drain port Note 13)	—	With drain cock	●	●	●	●	●
			J Note 14)	Drain guide 1/8	●	—	—	—	—
				Drain guide 1/4	—	●	●	●	●
			W Note 15)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	—	●	●	●	●

AC20A-B

AC40A-B

		Symbol	Description	❶ Body size 20	30	40	50	60
❻ Semi-standard	i Lubricator lubricant exhaust port	—	Without drain cock	●	●	●	●	●
		3 Note 16)	Lubricator with drain cock	●	●	●	●	●
	+							
	j Exhaust mechanism	—	Relieving type	●	●	●	●	●
		N	Non-relieving type	●	●	●	●	●
	+							
	k Flow direction	—	Flow direction: Left to right	●	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●	●
	+							
	l Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●	●	●
		Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)
		ZA Note 18)	Digital pressure switch: With unit conversion function	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)

Note 1) Drain guide is NPT1/8 (applicable to the AC20A-B) and NPT1/4 (applicable to the AC30A-B to AC60A-B).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC30A-B to AC60A-B).
Note 2) Drain guide is G1/8 (applicable to the AC20A-B) and G1/4 (applicable to the AC30A-B to AC60A-B).
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 7) Not available with piping port size: 06
Note 8) The bracket position varies depending on the pressure switch mounting.
Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 10) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 11) A bowl guard is provided as standard equipment (polycarbonate).
Note 12) A bowl guard is provided as standard equipment (nylon).
Note 13) The combination of float type auto drain: C and D is not available.
Note 14) Without a valve function
Note 15) The combination of metal bowl: 2 and 8 is not available.
Note 16) When choosing with W: Filter drain port, the drain cock of a lubricator will be with barb fittings.
Note 17) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 18) For options: E1, E2, E3, E4.
Note 19) ○: For pipe thread type: NPT only
Note 20) △: Select with options: E1, E2, E3, E4.

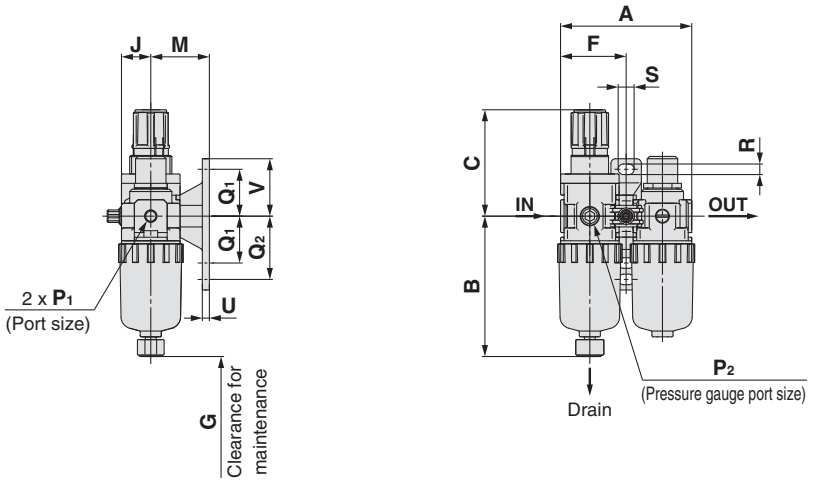
Standard Specifications

Model		AC20A-B	AC30A-B	AC40A-B	AC40A-06-B	AC50A-B	AC60A-B
Component	Filter Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B	AW60-B
	Lubricator [AL]	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge port size [AW] Note 1)		1/8					
Fluid		Air					
Ambient and fluid temperature Note 2)		–5 to 60°C (with no freezing)					
Proof pressure		1.5 MPa					
Maximum operating pressure		1.0 MPa					
Set pressure range [AW]		0.05 to 0.85 MPa					
Nominal filtration rating [AW]		5 μm					
Recommended lubricant [AL]		Class 1 turbine oil (ISO VG32)					
Bowl material [AW/AL]		Polycarbonate					
Bowl guard [AW/AL]		Semi-standard (Steel)	Standard (Polycarbonate)				
Construction [AW]		Relieving type					
Weight [kg]		0.33	0.63	1.15	1.25	3.21	3.36

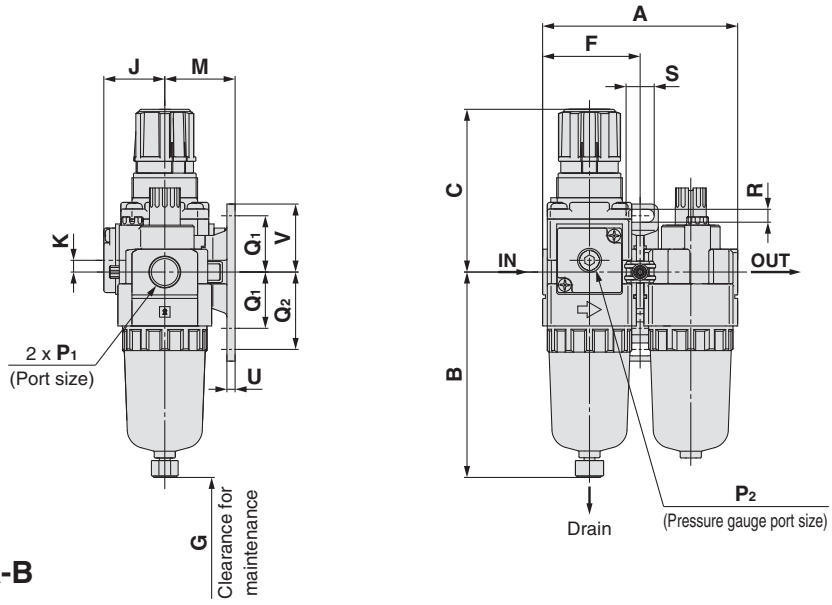
Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch

Dimensions

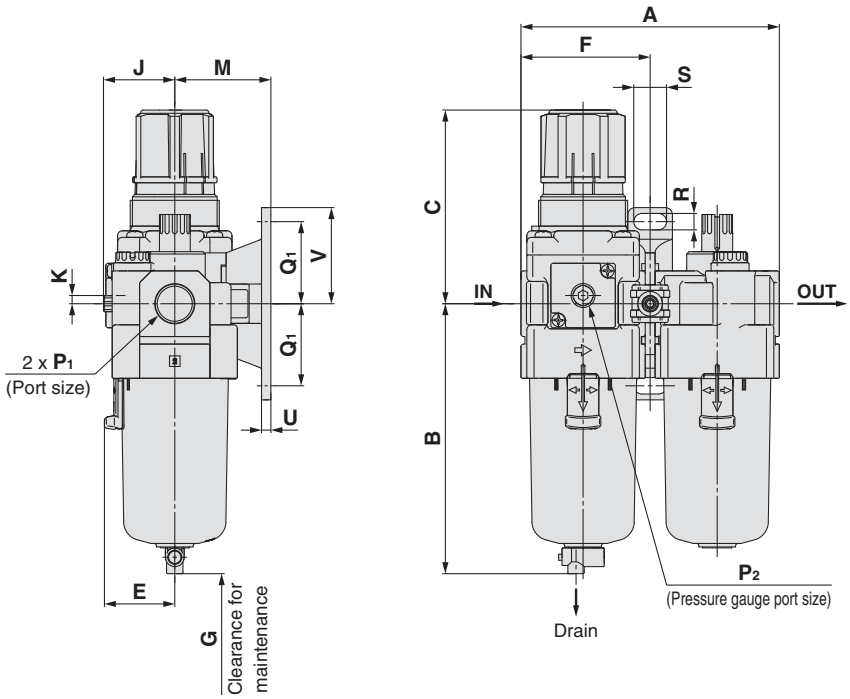
AC10A-A

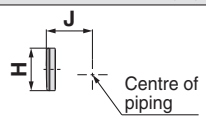
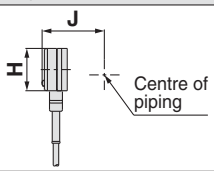
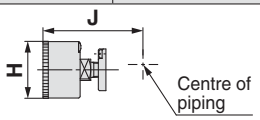


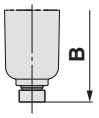
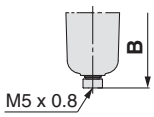
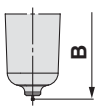
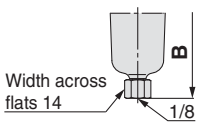
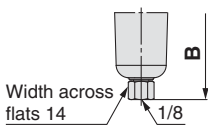
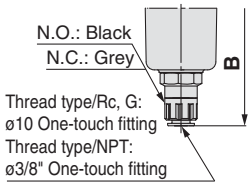
AC20A-B

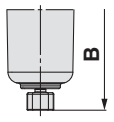
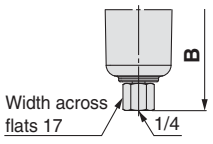
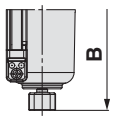
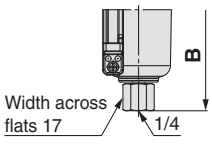
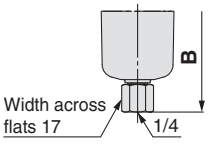
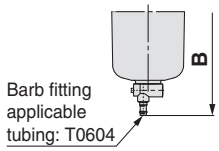


AC30A-B to AC60A-B



Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AC10A-A		AC20A-B				AC30A-B to AC60A-B
Optional/Semi-standard specifications	With auto drain	Metal bowl	With auto drain	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions							

Applicable model	AC30A-B to AC60A-B					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications																
	P_1	P_2	A	B	C Note)	E	F	G	J	K	Bracket mount						
											M	Q_1	Q_2	R	S	U	V
AC10A-A	M5 x 0.8	1/16	56	59.9	47.4	—	28	25	12.5	—	25	20	27	4.5	6.8	3	24.5
AC20A-B	1/8, 1/4	1/8	83.2	87.6	72.4	—	41.6	60	28.5	5	30	24	33	5.5	12	3.5	29
AC30A-B	1/4, 3/8	1/8	110.2	115.1	85.6	30	55.1	80	29.4	3.5	41	35	—	7	14	4	41
AC40A-B	1/4, 3/8, 1/2	1/8	145.2	147.1	91.7	38.4	72.6	110	33.8	1.5	50	40	—	9	18	5	48
AC40A-06-B	3/4	1/8	155.2	149.1	93.2	38.4	77.6	110	33.8	1.2	50	40	—	9	18	5	48
AC50A-B	3/4, 1	1/8	191.2	220.1	175.5	—	93.1	110	43.3	3.2	70	50	—	11	20	6	60
AC60A-B	1	1/8	196.2	234.1	175.5	—	98.1	110	43.3	3.2	70	50	—	11	20	6	60

Model	Optional specifications									Semi-standard specifications					
	Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	H	J	H	J	H	J	H	J	B	B	B	B	B	B	B
AC10A-A	—	—	—	—	ø26	26	—	—	77.9	—	—	59.3	—	—	—
AC20A-B	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	104.9	—	91.4	87.4	93.9	—	—
AC30A-B	□28	30	□27.8	40.9	ø37.5	66.9	ø37.5	67.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC40A-B	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AC40A-06-B	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AC50A-B	□28	44.3	□27.8	61.3	ø42.5	80.8	ø42.5	80.8	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AC60A-B	□28	44.3	□27.8	61.3	ø42.5	80.8	ø42.5	80.8	273.9	242.6	240.9	236.6	241.1	256.6	261.1

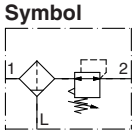
Note) The dimension of C is the length when the filter regulator knob is unlocked.

Air Combination

Air Filter + Regulator

AC10B-A

Symbol



How to Order

Refer to page 23 for size 20 to 60.

AC10B-M5 ❶ – ❷ – ❸ –A

- Option/Semi-standard: Select one each for **a** to **g**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC10B-M5CG-T-12NR-A

			Symbol	Description
❶	Option	**a** Float type auto drain	—	Without auto drain
			C Note 1)	N.C. (Normally closed) Drain port is closed when pressure is not applied.
		+		
		b Pressure gauge	—	Without pressure gauge
			G Note 2)	Round type pressure gauge (without limit indicator)
		+		
❷	Attachment (T-spacer) Note 3)		—	Without attachment
			T	Mounting position: AF+**T**+AR
		+		
❸	Semi-standard	**c** Set pressure Note 4)	—	0.05 to 0.7 MPa setting
			1	0.02 to 0.2 MPa setting
		+		
		d Bowl Note 5)	—	Polycarbonate bowl
			2	Metal bowl
			6	Nylon bowl
		+		
		e Exhaust mechanism	—	Relieving type
			N	Non-relieving type
		+		
		f Flow direction	—	Flow direction: Left to right
			R	Flow direction: Right to left
		+		
		g Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa
			Z	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F

Note 1) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 2) A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
Note 3) The bracket position varies depending on the T-spacer mounting.
Note 4) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 5) Refer to Chemical data on page 46 for chemical resistance of the bowl.

AC10B-A

Standard Specifications

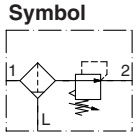
Component	**Air Filter [AF]**	AF10-A
	Regulator [AR]	AR10-A
Port size		M5 x 0.8
Pressure gauge port size [AR]		1/16
Fluid		Air
Ambient and fluid temperature		–5 to 60°C (with no freezing)
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range [AR]		0.05 to 0.7 MPa
Nominal filtration rating [AF]		5 μm
Bowl material [AF]		Polycarbonate
Construction [AR]		Relieving type
Weight [kg]		0.16

Air Combination

Air Filter + Regulator

AC20B-B to AC60B-B

Symbol



How to Order

Refer to page 21 for size 10.

AC 30 B – ❶ ❷ 03 DE ❸ – ❹ – ❺ – ❻ – B

- Option/Semi-standard: Select one each for **a** to **j**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30B-F03DE1-SV-16NR-B

			Symbol	Description	❶ Body size 20	25	30	40	50	55	60
❷	Pipe thread type		—	Rc	●	●	●	●	●	●	●
			N Note 1)	NPT	●	●	●	●	●	●	●
			F Note 2)	G	●	●	●	●	●	●	●
			+								
❸	Port size		01	1/8	●	—	—	—	—	—	—
			02	1/4	●	●	●	●	—	—	—
			03	3/8	—	●	●	●	—	—	—
			04	1/2	—	—	—	●	—	—	—
			06	3/4	—	—	—	●	●	—	—
			10	1	—	—	—	—	●	●	●
			+								
❹	Option Note 3)	a Float type auto drain	—	Without auto drain	●	●	●	●	●	●	●
			C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●	●	●	●	●
			+								
		b Pressure gauge Note 6)	—	Without pressure gauge	●	●	●	●	●	●	●
			E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●	●	●	●
			G	Round type pressure gauge (with limit indicator)	●	●	●	●	●	●	●
			M	Round type pressure gauge (with colour zone)	●	●	●	●	●	●	●
		b Digital pressure switch	E1	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●	●
			E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●	●	●	●	●
			E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●	●
			E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●	●	●	●	●
			+								
❺	Attachment	c Pressure switch	—	Without attachment	●	●	●	●	●	●	●
			S Note 7)	Mounting position: AF+**S**+AR	●	●	●	●	●	●	●
		c T-spacer	T Note 7)	Mounting position: AF+**T**+AR	●	●	●	●	●	●	●
			+								
		d Pressure relief 3 port valve	—	Without attachment	●	●	●	●	●	●	●
			V	Mounting position: AF+AR+**V**	●	●	●	●	●	—	—
			V1 Note 8)	Mounting position: **V**+AF+AR□K	●	●	●	●	●	—	—
			+								
❻	Semi-standard	e Set pressure Note 9)	—	0.05 to 0.85 MPa setting	●	●	●	●	●	●	●
			1	0.02 to 0.2 MPa setting	●	●	●	●	●	●	●
			+								
		f Bowl Note 10)	—	Polycarbonate bowl	●	●	●	●	●	●	●
			2	Metal bowl	●	●	●	●	●	●	●
			6	Nylon bowl	●	●	●	●	●	●	●
			8	Metal bowl with level gauge	—	●	●	●	●	●	●
			C	With bowl guard	●	— Note 11)	— Note 11)	— Note 11)	— Note 11)	— Note 11)	— Note 11)
			6C	Nylon bowl with bowl guard	●	— Note 12)	— Note 12)	— Note 12)	— Note 12)	— Note 12)	— Note 12)
			+								
		g Air filter drain port Note 13)	—	With drain cock	●	●	●	●	●	●	●
			J Note 14)	Drain guide 1/8	●	—	—	—	—	—	—
				Drain guide 1/4	—	●	●	●	●	●	●
			W Note 15)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	—	●	●	●	●	●	●

AC20B-B

AC40B-B

		Symbol	Description	❶ Body size 20	25	30	40	50	55	60
❻ Semi-standard	h Exhaust mechanism	—	Relieving type	●	●	●	●	●	●	●
		N	Non-relieving type	●	●	●	●	●	●	●
		+								
	i Flow direction	—	Flow direction: Left to right	●	●	●	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●	●	●	●
		+								
	j Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●	●	●	●	●
		Z Note 16)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 18)	○ Note 18)	○ Note 18)	○ Note 18)	○ Note 18)	○ Note 18)	○ Note 18)
		ZA Note 17)	Digital pressure switch: With unit conversion function	△ Note 19)	△ Note 19)	△ Note 19)	△ Note 19)	△ Note 19)	△ Note 19)	△ Note 19)

Note 1) Drain guide is NPT1/8 (applicable to the AC20B-B) and NPT1/4 (applicable to the AC25B-B to AC60B-B).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25B-B to AC60B-B).
Note 2) Drain guide is G1/8 (applicable to the AC20B-B) and G1/4 (applicable to the AC25B-B to AC60B-B).
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 7) The bracket position varies depending on the T-spacer or pressure switch mounting.
Note 8) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 10) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 11) A bowl guard is provided as standard equipment (polycarbonate).
Note 12) A bowl guard is provided as standard equipment (nylon).
Note 13) The combination of float type auto drain: C and D is not available.
Note 14) Without a valve function
Note 15) The combination of metal bowl: 2 and 8 is not available.
Note 16) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 17) For options: E1, E2, E3, E4.
Note 18) ○: For pipe thread type: NPT only
Note 19) △: Select with options: E1, E2, E3, E4.

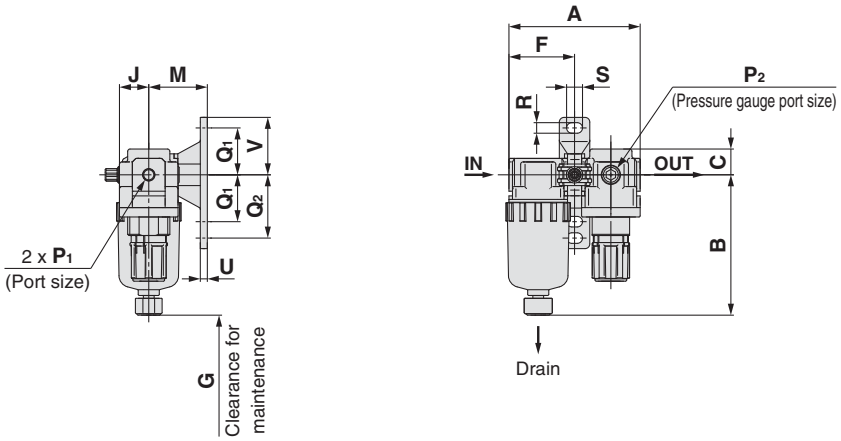
Standard Specifications

Model		AC20B-B	AC25B-B	AC30B-B	AC40B-B	AC40B-06-B	AC50B-B	AC55B-B	AC60B-B
Component	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	AF60-A
	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR50-B	AR60-B
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	1
Pressure gauge port size [AR] Note 1)		1/8							
Fluid		Air							
Ambient and fluid temperature Note 2)		–5 to 60°C (with no freezing)							
Proof pressure		1.5 MPa							
Maximum operating pressure		1.0 MPa							
Set pressure range [AR]		0.05 to 0.85 MPa							
Nominal filtration rating [AF]		5 µm							
Bowl material [AF]		Polycarbonate							
Bowl guard [AF]		Semi-standard (Steel)	Standard (Polycarbonate)						
Construction [AR]		Relieving type							
Weight [kg]		0.27	0.45	0.53	0.91	0.99	2.27	2.40	2.45

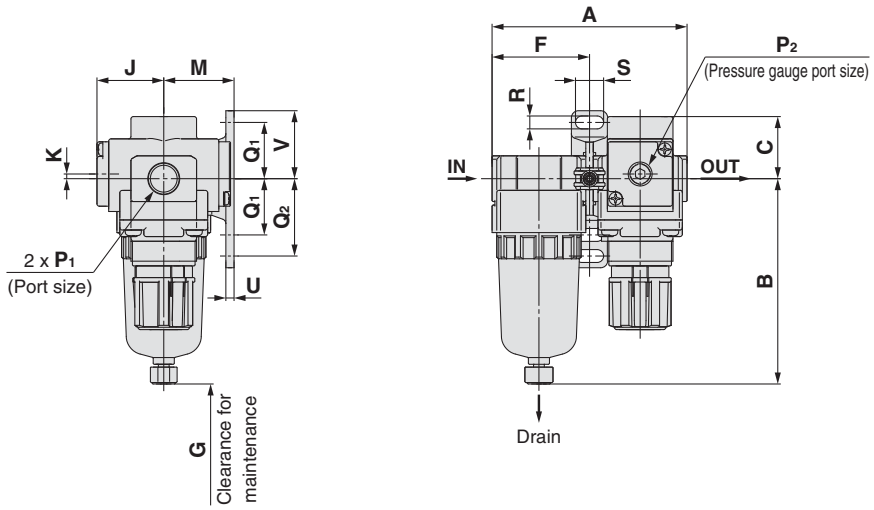
Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch

Dimensions

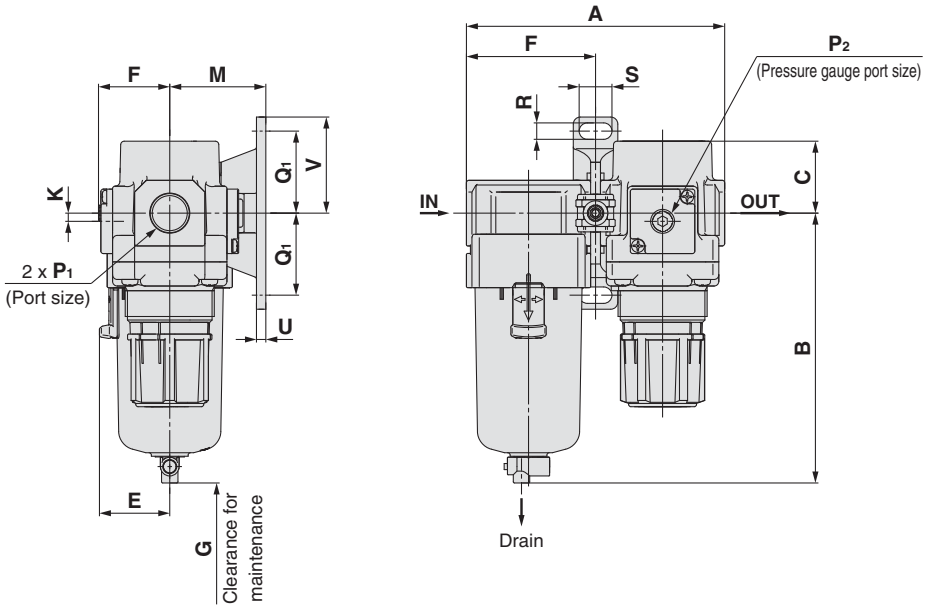
AC10B-A

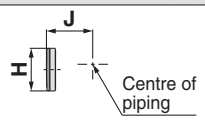
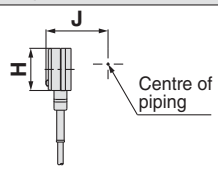
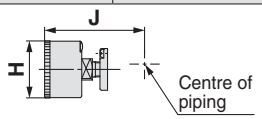


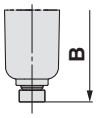
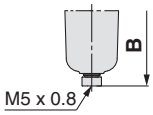
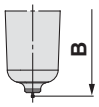
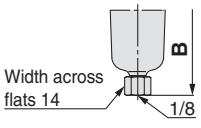
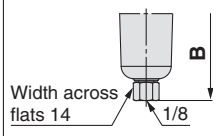
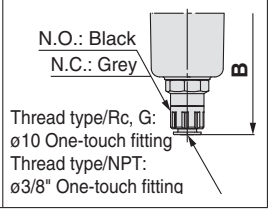
AC20B-B

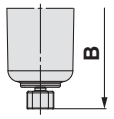
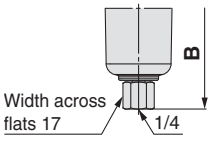
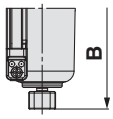
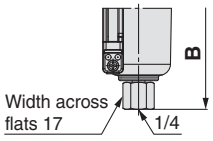
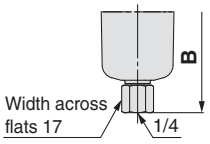
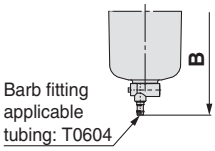


AC25B-B to AC60B-B



Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AC10B-A		AC20B-B				AC25B-B to AC60B-B
Optional/Semi-standard specifications	With auto drain	Metal bowl	With auto drain	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions							

Applicable model	AC25B-B to AC60B-B					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications																
	P_1	P_2	A	B	C	E	F	G	J	K	Bracket mount						
											M	Q_1	Q_2	R	S	U	V
AC10B-A	M5 x 0.8	1/16	56	59.9	11	—	28	25	12.5	—	25	20	27	4.5	6.8	3	24.5
AC20B-B	1/8, 1/4	1/8	83.2	87.6	26.5	—	41.6	25	28.5	2 Note)	30	24	33	5.5	12	3.5	29
AC25B-B	1/4, 3/8	1/8	110.2	115.1	28	30	55.1	35	27.5	0	41	35	—	7	14	4	41
AC30B-B	1/4, 3/8	1/8	110.2	115.1	30.7	30	55.1	35	29.4	3.5	41	35	—	7	14	4	41
AC40B-B	1/4, 3/8, 1/2	1/8	145.2	147.1	35.8	38.4	72.6	40	33.8	3.5	50	40	—	9	18	5	48
AC40B-06-B	3/4	1/8	155.2	149.1	35.8	38.4	77.6	40	33.8	3	50	40	—	9	18	5	48
AC50B-B	3/4, 1	1/8	186.2	220.1	43	—	93.1	30	43.3	3.2	70	50	—	11	20	6	60
AC55B-B	1	1/8	191.2	234.1	43	—	98.1	30	43.3	3.2	70	50	—	11	20	6	60
AC60B-B	1	1/8	196.2	234.1	46	—	98.1	30	43.3	3.2	70	50	—	11	20	6	60

Model	Optional specifications									Semi-standard specifications					
	Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	H	J	H	J	H	J	H	J	B	B	B	B	B	B	B
AC10B-A	—	—	—	—	ø26	26	—	—	77.9	—	—	59.3	—	—	—
AC20B-B	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66	104.9	—	91.4	87.4	93.9	—	—
AC25B-B	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC30B-B	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC40B-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AC40B-06-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AC50B-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AC55B-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	273.9	242.6	240.9	236.6	241.1	256.6	261.1
AC60B-B	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8	273.9	242.6	240.9	236.6	241.1	256.6	261.1

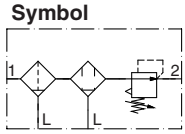
Note) For the AC20B-B only, the position of the pressure gauge is above the centre of the piping.

Air Combination

Air Filter + Mist Separator + Regulator

AC20C-B to AC40C-B

Symbol



How to Order

AC 30 C – ❷ 03 DE – ❺ – ❻ – B

❶ ❷ ❸ ❹ ❺ ❻

- Option/Semi-standard: Select one each for **a** to **j**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30C-F03DE1-SV-16NR-B

		Symbol	Description	❶ Body size 20	25	30	40
❷	Pipe thread type	—	Rc	●	●	●	●
		N Note 1)	NPT	●	●	●	●
		F Note 2)	G	●	●	●	●
		+					
❸	Port size	01	1/8	●	—	—	—
		02	1/4	●	●	●	●
		03	3/8	—	●	●	●
		04	1/2	—	—	—	●
		06	3/4	—	—	—	●
		+					
❹ Option Note 3)	a Float type auto drain	—	Without auto drain	●	●	●	●
		C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●
		D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●	●
		+					
	b Pressure gauge Note 6)	—	Without pressure gauge	●	●	●	●
		E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●
		G	Round type pressure gauge (with limit indicator)	●	●	●	●
		M	Round type pressure gauge (with colour zone)	●	●	●	●
	b Digital pressure switch	E1	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●	●
		E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●	●
		E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●	●
		E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●	●
		+					
❺ Attachment	c Pressure switch	—	Without attachment	●	●	●	●
		S Note 7)	Mounting position: AF+AFM+**S**+AR	●	●	●	●
	c T-spacer	T Note 7)	Mounting position: AF+AFM+**T**+AR	●	●	●	●
		+					
	d Pressure relief 3 port valve	—	Without attachment	●	●	●	●
		V	Mounting position: AF+AFM+AR+**V**	●	●	●	●
		V1 Note 8)	Mounting position: **V**+AF+AFM+AR□K	●	●	●	●
		+					
❻ Semi-standard	e Set pressure Note 9)	—	0.05 to 0.85 MPa setting	●	●	●	●
		1	0.02 to 0.2 MPa setting	●	●	●	●
		+					
	f Bowl Note 10)	—	Polycarbonate bowl	●	●	●	●
		2	Metal bowl	●	●	●	●
		6	Nylon bowl	●	●	●	●
		8	Metal bowl with level gauge	—	●	●	●
		C	With bowl guard	●	— Note 11)	— Note 11)	— Note 11)
		6C	Nylon bowl with bowl guard	●	— Note 12)	— Note 12)	— Note 12)
		+					
	g Air filter Mist separator drain port Note 13)	—	With drain cock	●	●	●	●
		J Note 14)	Drain guide 1/8	●	—	—	—
			Drain guide 1/4	—	●	●	●
		W Note 15)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	—	●	●	●
		+					
	h Exhaust mechanism	—	Relieving type	●	●	●	●
		N	Non-relieving type	●	●	●	●

AC20C-B

AC40C-B

		Symbol	Description	❶ Body size 20	25	30	40
❻ Semi-standard	i Flow direction	—	Flow direction: Left to right	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●
		+					
	j Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●	●
		Z Note 16)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 18)	○ Note 18)	○ Note 18)	○ Note 18)
		ZA Note 17)	Digital pressure switch: With unit conversion function	△ Note 19)	△ Note 19)	△ Note 19)	△ Note 19)

Note 1) Drain guide is NPT1/8 (applicable to the AC20C-B) and NPT1/4 (applicable to the AC25C-B to AC60C-B).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25C-B to AC60C-B).
Note 2) Drain guide is G1/8 (applicable to the AC20C-B) and G1/4 (applicable to the AC25C-B to AC60C-B).
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 7) The bracket position varies depending on the T-spacer or pressure switch mounting.
Note 8) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 10) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 11) A bowl guard is provided as standard equipment (polycarbonate).
Note 12) A bowl guard is provided as standard equipment (nylon).
Note 13) The combination of float type auto drain: C and D is not available.
Note 14) Without a valve function
Note 15) The combination of metal bowl: 2 and 8 is not available.
Note 16) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 17) For options: E1, E2, E3, E4.
Note 18) ○: For pipe thread type: NPT only
Note 19) △: Select with options: E1, E2, E3, E4.

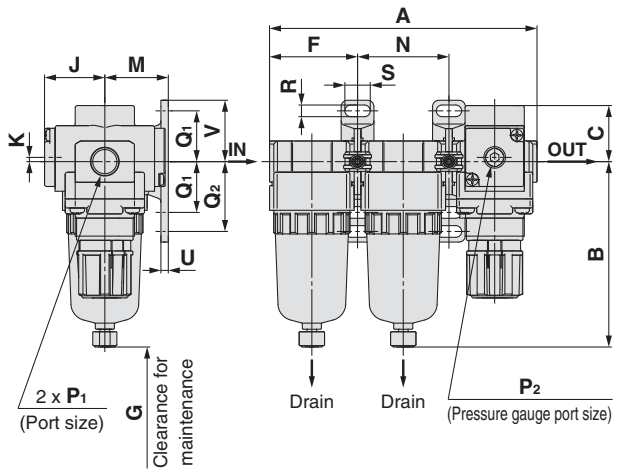
Standard Specifications

Model		AC20C-B	AC25C-B	AC30C-B	AC40C-B	AC40C-06-B
Component	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A
	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM30-A	AFM40-A	AFM40-06-A
	Regulator [AR]	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gauge port size [AR] Note 1)		1/8				
Fluid		Air				
Ambient and fluid temperature Note 2)		–5 to 60°C (with no freezing)				
Proof pressure		1.5 MPa				
Maximum operating pressure		1.0 MPa				
Set pressure range [AR]		0.05 to 0.85 MPa				
Nominal filtration rating [AF/AFM]		AF: 5 µm, AFM: 0.3 µm (99.9% filtered particle size)				
Rated flow (L/min(ANR)) [AFM] Note 3)		200	450	450	1100	1100
Outlet side oil mist concentration [AFM] Note 4) Note 5)		Max.1.0 mg/m³ (ANR) (≈0.8 ppm)				
Bowl material [AF/AFM]		Polycarbonate				
Bowl guard [AF/AFM]		Semi-standard (Steel)	Standard (Polycarbonate)			
Construction [AR]		Relieving type				
Weight [kg]		0.38	0.69	0.77	1.39	1.53

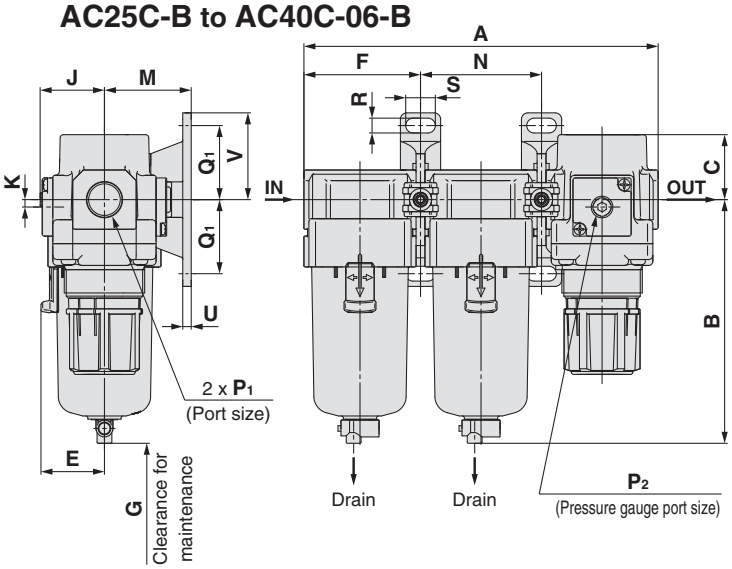
Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch
Note 3) Conditions: Mist separator inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure.
Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.
Note 4) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).
Note 5) Bowl seal and other O-rings are slightly lubricated.

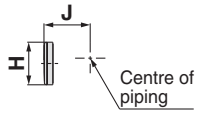
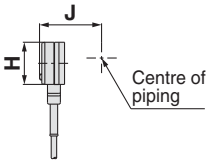
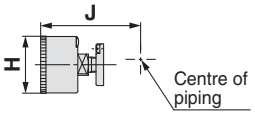
Dimensions

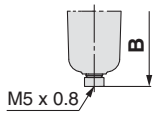
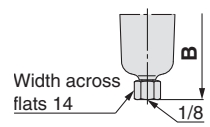
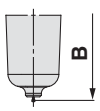
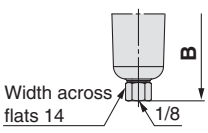
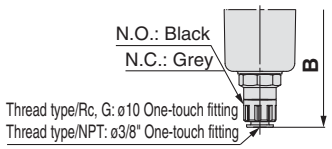
AC20C-B

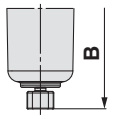
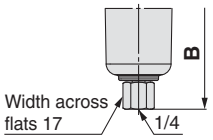
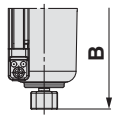
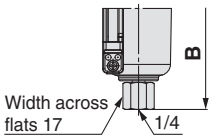
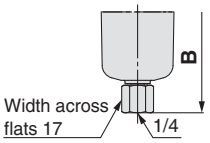
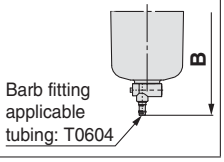


AC25C-B to AC40C-06-B



Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AC20C-B				AC25C-B to AC40C-06-B
Optional/Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions					

Applicable model	AC25C-B to AC40C-06-B					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications																	
	P_1	P_2	A	B	C	E	F	G	J	K	Bracket mount							
											M	N	Q_1	Q_2	R	S	U	V
AC20C-B	1/8, 1/4	1/8	126.4	87.6	26.5	—	41.6	40	28.5	2 Note)	30	43.2	24	33	5.5	12	3.5	29
AC25C-B	1/4, 3/8	1/8	167.4	115.1	28	30	55.1	50	27.5	0	41	57.2	35	—	7	14	4	41
AC30C-B	1/4, 3/8	1/8	167.4	115.1	30.7	30	55.1	50	29.4	3.5	41	57.2	35	—	7	14	4	41
AC40C-B	1/4, 3/8, 1/2	1/8	220.4	147.1	35.8	38.4	72.6	75	33.8	3.5	50	75.2	40	—	9	18	5	48
AC40C-06-B	3/4	1/8	235.4	149.1	35.8	38.4	77.6	75	33.8	3	50	80.2	40	—	9	18	5	48

Model	Optional specifications									Semi-standard specifications					
	Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	H	J	H	J	H	J	H	J	B	B	B	B	B	B	B
AC20C-B	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66	104.9	—	91.4	87.4	93.9	—	—
AC25C-B	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC30C-B	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC40C-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AC40C-06-B	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3	188.9	157.6	155.9	151.6	156.1	171.6	176.1

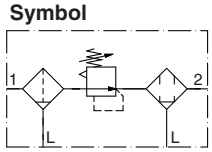
Note) For the AC20C-B only, the position of the pressure gauge is above the centre of the piping.

Air Combination

Filter Regulator + Mist Separator

AC20D-B to AC40D-B

Symbol



How to Order

AC 30 D – ❷ 03 DE – ❺ – ❻ – B

❶ ❷ ❸ ❹ ❺ ❻

- Option/Semi-standard: Select one each for **a** to **j**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30D-F03DE1-SV-16NR-B

			Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type		—	Rc	●	●	●
			N Note 1)	NPT	●	●	●
			F Note 2)	G	●	●	●
			+				
❸	Port size		01	1/8	●	—	—
			02	1/4	●	●	●
			03	3/8	—	●	●
			04	1/2	—	—	●
			06	3/4	—	—	●
			+				
❹	Option Note 3)	a Float type auto drain	—	Without auto drain	●	●	●
			C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●
			+				
		b Pressure gauge Note 6)	—	Without pressure gauge	●	●	●
			E	Square embedded type pressure gauge (with limit indicator)	●	●	●
			G	Round type pressure gauge (with limit indicator)	●	●	●
			M	Round type pressure gauge (with colour zone)	●	●	●
		b Digital pressure switch	E1	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●
			E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●
			E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●
			E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●
			+				
❺	Attachment	c Pressure switch	—	Without attachment	●	●	●
			S Note 7)	Mounting position: AW+**S**+AFM	●	●	●
			+				
		d Pressure relief 3 port valve	—	Without attachment	●	●	●
			V	Mounting position: AW+AFM+**V**	●	●	●
			V1 Note 8)	Mounting position: **V**+AW□K+AFM	●	●	●
			+				
❻	Semi-standard	e Set pressure Note 9)	—	0.05 to 0.85 MPa setting	●	●	●
			1	0.02 to 0.2 MPa setting	●	●	●
			+				
		f Bowl Note 10)	—	Polycarbonate bowl	●	●	●
			2	Metal bowl	●	●	●
			6	Nylon bowl	●	●	●
			8	Metal bowl with level gauge	—	●	●
			C	With bowl guard	●	— Note 11)	— Note 11)
			6C	Nylon bowl with bowl guard	●	— Note 12)	— Note 12)
			+				
		g Filter regulator Mist separator drain port Note 13)	—	With drain cock	●	●	●
			J Note 14)	Drain guide 1/8	●	—	—
				Drain guide 1/4	—	●	●
			W Note 15)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	—	●	●
			+				
		h Exhaust mechanism	—	Relieving type	●	●	●
			N	Non-relieving type	●	●	●
			+				
		i Flow direction	—	Flow direction: Left to right	●	●	●
			R	Flow direction: Right to left	●	●	●

AC20D-B

AC40D-B

	Symbol	Description	❶ Body size 20	30	40
❻ Semi-standard	j Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●
		Z Note 16)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 18)	○ Note 18)	○ Note 18)
		ZA Note 17)	Digital pressure switch: With unit conversion function	△ Note 19)	△ Note 19)	△ Note 19)

Note 1) Drain guide is NPT1/8 (applicable to the AC20D-B) and NPT1/4 (applicable to the AC30D-B/AC40D-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC30D-B/AC40D-B).
Note 2) Drain guide is G1/8 (applicable to the AC20D-B) and G1/4 (applicable to the AC30D-B/AC40D-B).
Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 7) The bracket position varies depending on the pressure switch mounting.
Note 8) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 10) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 11) A bowl guard is provided as standard equipment (polycarbonate).
Note 12) A bowl guard is provided as standard equipment (nylon).
Note 13) The combination of float type auto drain: C and D is not available.
Note 14) Without a valve function
Note 15) The combination of metal bowl: 2 and 8 is not available.
Note 16) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 17) For options: E1, E2, E3, E4.
Note 18) ○: For pipe thread type: NPT only
Note 19) △: Select with options: E1, E2, E3, E4.

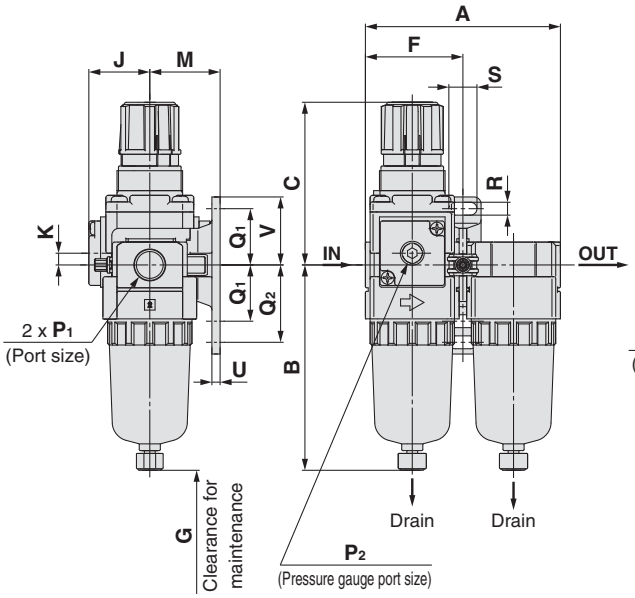
Standard Specifications

Model		AC20D-B	AC30D-B	AC40D-B	AC40D-06-B
Component	Filter Regulator [AW]	AW20-B	AW30-B	AW40-B	AW40-06-B
	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM40-A	AFM40-06-A
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gauge port size [AW] Note 1)		1/8			
Fluid		Air			
Ambient and fluid temperature Note 2)		–5 to 60°C (with no freezing)			
Proof pressure		1.5 MPa			
Maximum operating pressure		1.0 MPa			
Set pressure range [AW]		0.05 to 0.85 MPa			
Nominal filtration rating [AW/AFM]		AW: 5 µm, AFM: 0.3 µm (99.9% filtered particle size)			
Rated flow (L/min(ANR)) [AFM] Note 3)		150	330	800	800
Outlet side oil mist concentration [AFM] Note 4) Note 5)		Max.1.0 mg/m^3 (ANR) (≈0.8 ppm)			
Bowl material [AW/AFM]		Polycarbonate			
Bowl guard [AW/AFM]		Semi-standard (Steel)	Standard (Polycarbonate)		
Construction [AW]		Relieving type			
Weight [kg]		0.32	0.62	1.15	1.25

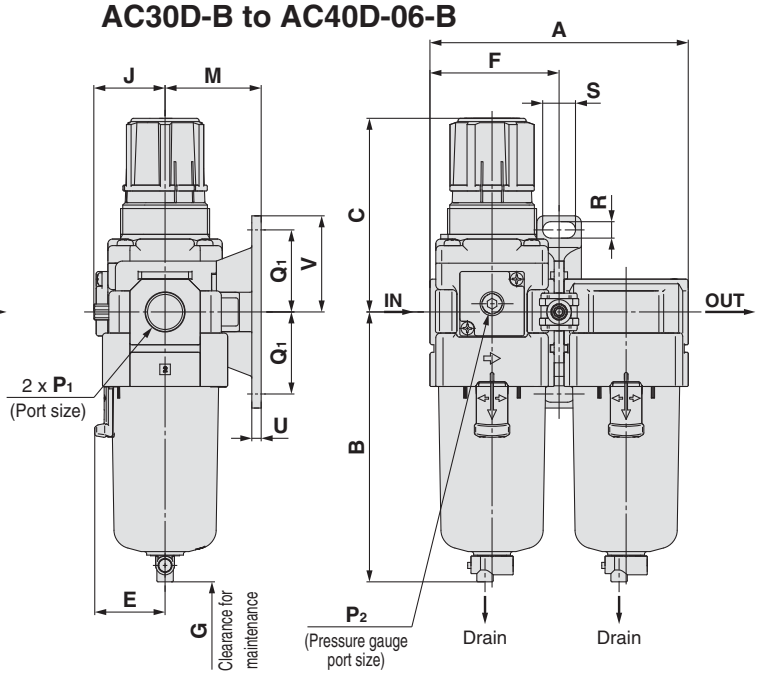
Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch
Note 3) Conditions: Mist separator inlet pressure: 0.5 MPa; The rated flow varies depending on the inlet pressure.
Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.
Note 4) When the compressor oil mist discharge concentration is 30 mg/m^3 (ANR).
Note 5) Bowl seal and other O-rings are slightly lubricated.

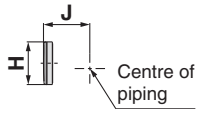
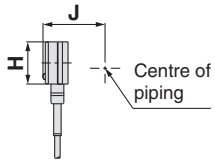
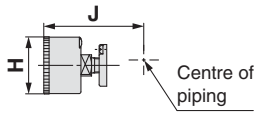
Dimensions

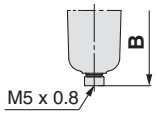
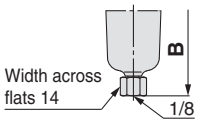
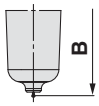
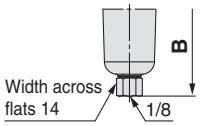
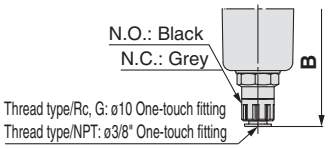
AC20D-B

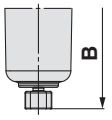
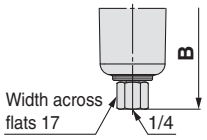
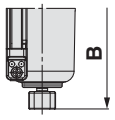
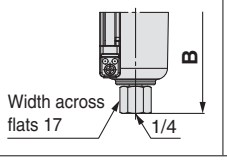
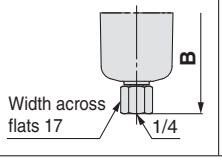
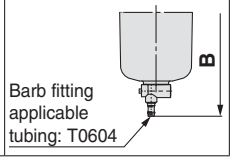


AC30D-B to AC40D-06-B



Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AC20D-B				AC30D-B to AC40D-06-B
Optional/Semi-standard specification	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions					

Applicable model	AC30D-B to AC40D-06-B					
Optional/Semi-standard specification	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications																
	P1	P2	A	B	C Note)	E	F	G	J	K	Bracket mount						
											M	Q1	Q2	R	S	U	V
AC20D-B	1/8, 1/4	1/8	83.2	87.6	72.4	—	41.6	40	28.5	5	30	24	33	5.5	12	3.5	29
AC30D-B	1/4, 3/8	1/8	110.2	115.1	85.6	30	55.1	50	29.4	3.5	41	35	—	7	14	4	41
AC40D-B	1/4, 3/8, 1/2	1/8	145.2	147.1	91.7	38.4	72.6	75	33.8	1.5	50	40	—	9	18	5	48
AC40D-06-B	3/4	1/8	155.2	149.1	93.2	38.4	77.6	75	33.8	1.2	50	40	—	9	18	5	48

Model	Optional specifications									Semi-standard specifications					
	Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	H	J	H	J	H	J	H	J	B	B	B	B	B	B	B
AC20D-B	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	104.9	—	91.4	87.4	93.9	—	—
AC30D-B	□28	30	□27.8	40.9	ø37.5	66.9	ø37.5	67.9	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AC40D-B	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AC40D-06-B	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7	188.9	157.6	155.9	151.6	156.1	171.6	176.1

Note) The dimension of C is the length when the filter regulator knob is unlocked.

Air Combination
Series AC
Options/Attachments

Options/Attachments/Part No.

Section	Type		Model	Part no.								
				For AC10-A	For AC20-B	For AC25-B	For AC30-B	For AC40-B	For AC40-06-B	For AC50-B	For AC55-B	For AC60-B
				For AC10A-A	For AC20A-B	—	For AC30A-B	For AC40A-B	For AC40A-06-B	For AC50A-B	—	For AC60A-B
				For AC10B-A	For AC20B-B	For AC25B-B	For AC30B-B	For AC40B-B	For AC40B-06-B	For AC50B-B	For AC55B-B	For AC60B-B
				—	For AC20C-B	For AC25C-B	For AC30C-B	For AC40C-B	For AC40C-06-B	—	—	—
				—	For AC20D-B	—	For AC30D-B	For AC40D-B	For AC40D-06-B	—	—	—
Option	Pressure gauge Note 1)	Round type	Standard	G27-10-R1	G36-10-□01			G46-10-□01				
			0.02 to 0.2 MPa setting	G27-10-R1	G36-4-□01			G46-4-□01				
		Round type (with colour zone)	Standard	—	G36-10-□01-L			G46-10-□01-L				
			0.02 to 0.2 MPa setting	—	G36-4-□01-L			G46-4-□01-L				
		Square embedded type Note 2)	Standard	—	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]							
			0.02 to 0.2 MPa setting	—	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]							
	Digital pressure switch		NPN output/Wiring bottom entry	—	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)] Note 3)							
			NPN output/Wiring top entry		ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] Note 3)							
			PNP output/Wiring bottom entry		ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] Note 3)							
			PNP output/Wiring top entry		ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] Note 3)							
	Float type auto drain Note 4)		N.O.	—	—	AD38-A		AD48-A				
			N.C.	AD17-A	AD27-A	AD37-A		AD47-A				
Attachment	Spacer			Y100-A	Y200-A	Y300-A		Y400-A	Y500-A	Y600-A		
	Spacer with bracket			Y100T-A	Y200T-A	Y300T-A		Y400T-A	Y500T-A	Y600T-A		
	Check valve Note 5) Note 6)			—	AKM2000-□01-A (□02)-A	AKM3000-(□01)-A □02-A		AKM4000-(□02)-A □03-A	—	—	—	—
	Pressure switch Note 6)			—	IS10M-20-A	IS10M-30-A		IS10M-40-A	IS10M-50-A	IS10M-60-A		
	T-spacer Note 5) Note 6)			Y110-M5-A	Y210-□01-A (□02)-A	Y310-(□01)-A □02-A		Y410-(□02)-A □03-A	Y510-(□02)-A □03-A	Y610-□03-A (□04)-A	Y610-(□03)-A □04-A	
	Pressure relief 3 port valve Note 6)			—	VHS20-□01A □02A	VHS30-□02A □03A		□02A VHS40-□03A □04A	VHS40-□06A	VHS50-□06A □10A	—	—
	Piping adapter Note 6)			E100-M5-A	□01-A E200-□02-A □03-A	□02-A E300-□03-A □04-A		□02-A E400-□03-A □04-A □06-A	E500-□06-A	E600-□06 □10		
	Pressure switch with piping adapter Note 6)			—	□01-A IS10E-20□02-A □03-A	□02-A IS10E-30□03-A □04-A		□02-A IS10E-40□03-A □04-A □06-A	—	—	—	—
	Cross spacer Note 6)			Y14-M5-A	Y24-□01-A □02-A	Y34-□01-A □02-A		Y44-□02-A □03-A	Y54-□03-A □04-A	—	—	—

Note 1) □ in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.
Note 2) Including one O-ring and 2 mounting screws
Note 3) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. [ ]: Switch body only. Regarding how to order the digital pressure switch, please consult with **SMC**.
Note 4) Minimum operating pressure: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.
Note 5) For F.R.L. units, port sizes without ( ) are standard specifications.
Note 6) Separate spacers are required for modular unit.

Check Valve: (K) 1/8, 1/4, 3/8

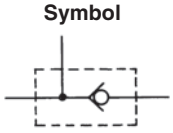
A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.

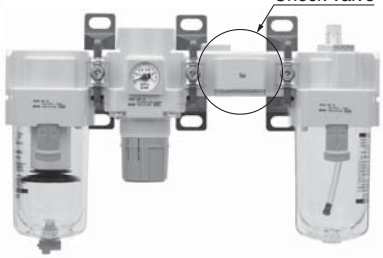
AKM 30 00 – □ 01 –A

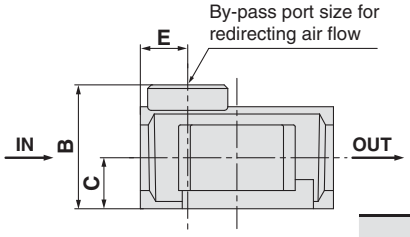
❶ ❷ ❸

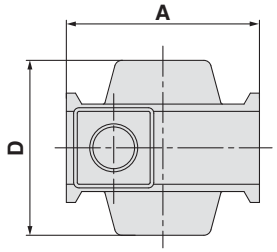
		Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type	—	Rc	●	●	●
		N	NPT	●	●	●
		F	G	●	●	●
	+					
❸	By-pass port size	01	1/8	●	●	—
		02	1/4	●	●	●
		03	3/8	—	—	●

Symbol









Specifications

Model	Effective area [mm²]
AKM2000-A	28
AKM3000-A	55
AKM4000-A	111

Be sure to use above check valves when redirecting the air flow on the inlet side of the lubricator. Threads for IN and OUT ports are not machined.

Model	By-pass port size	A	B	C	D	E	Applicable model
AKM2000-A	1/8, 1/4	40	28	11	40	11	**AC20-B, AC20A-B**
AKM3000-A	1/8, 1/4	53	34	14	48	13	**AC25-B AC30-B, AC30A-B**
AKM4000-A	1/4, 3/8	70	42	18	54	15	**AC40-B, AC40A-B** Note)

Note) Cannot be mounted on the AC40□-06-B.
∗ Refer to the attachment table above for standard by-pass port sizes applicable to the AC.

Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.

IS10M–30–□–A

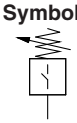
❶ ❷

• Semi-standard: Select one each for **a** to **c**.
• Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) IS10M-30-6LP

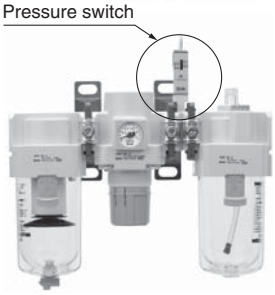
		Symbol	Description	❶ Body size 20	30	40	50	60
❷ Semi-standard	a Set pressure range	—	0.1 to 0.4 MPa	●	●	●	●	●
		6 Note 1)	0.1 to 0.6 MPa	●	●	●	●	●
	+							
	b Lead wire length	—	0.5 m	●	●	●	●	●
		L	3 m	●	●	●	●	●
		Z	5 m	●	●	●	●	●
	+							
	c Pressure unit of the scale plate	—	MPa	●	●	●	●	●
		P	MPa/psi dual scale	●	●	●	●	●

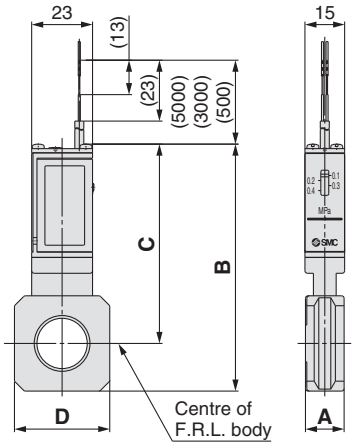
Note 1) Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

Symbol



Pressure switch





Specifications

Fluid	Air
Ambient and fluid temperature	–5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

Switch Characteristics

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Maximum operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

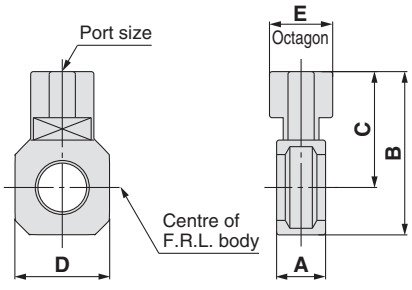
Note) For detailed specifications on the IS10 series, refer to the section of our website IS10 series, http://www.smc.eu

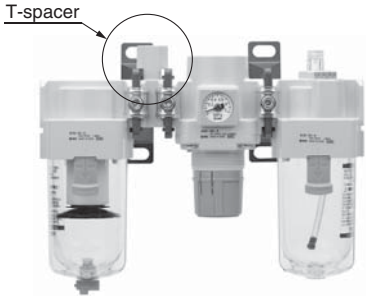
Model	A	B	C	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	**AC20□-B**
IS10M-30-A	12.6	84.5	70.5	30	**AC25□-B, AC30□-B**
IS10M-40-A	14.6	93.3	75.3	36	**AC40□-B**
IS10M-50-A	16.6	97.3	77.3	44	**AC40□-06-B**
IS10M-60-A	22	92.5	68.5	53	**AC50□-B, AC55□-B, AC60□-B**

∗ Separate spacers are required for modular unit.

T-Spacer: (T) M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Using a T-spacer facilitates the branching of air flow.





Model Note)	Port size	A	B	C	D	E	Applicable model
Y110-M5-A	M5 x 0.8	11.2	19	12	14	8	**AC10-A, AC10B-A**
Y210-□01-A	1/8	14.6	41.8	32	28	19	**AC20-B, AC20B-B AC20C-B**
Y210-□02-A	1/4						
Y310-□01-A	1/8	14.6	52.7	38.7	30	19	**AC25-B, AC25B-B AC25C-B, AC30C-B**
Y310-□02-A	1/4						
Y410-□02-A	1/4	18.6	62	44	36	24	**AC40-B, AC40B-B AC40C-B**
Y410-□03-A	3/8						
Y510-□02-A	1/4	18.6	66	46	44	24	**AC40-06-B, AC40B-06-B AC40C-06-B**
Y510-□03-A	3/8						
Y610-□03-A	3/8	22	81	57	53	30	**AC50-B, AC55-B, AC60-B, AC50B-B, AC55B-B, AC60B-B**
Y610-□04-A	1/2						

Note) □ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
∗ Separate interfaces are required for modular unit.
∗ Refer to the attachment table on page 34 for standard port sizes when using with the AC.

Caution on Mounting

If a T-spacer is used on the inlet side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.

Pressure Relief 3 Port Valve: (V)

With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.

VHS 30 – ❷ 03 A – ❹

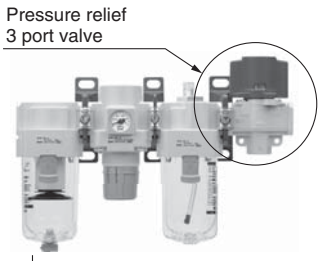
❶ ❷ ❸ ❹

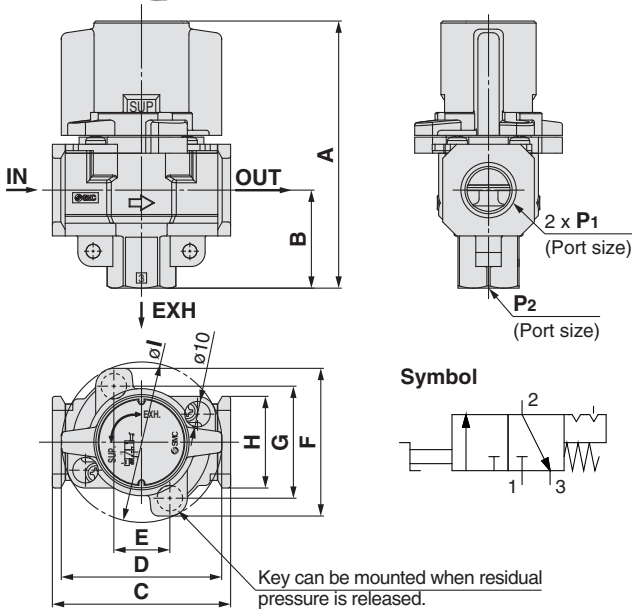
- Semi-standard: Select one each for **a** to **b**.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) VHS30-03A-RZ

		Symbol	Description	❶ Body size 20	30	40	50
❷	Pipe thread type	—	Rc	●	●	●	●
		N Note)	NPT	●	●	●	●
		F Note)	G	●	●	●	●
		+					
❸	Port size	01	1/8	●	—	—	—
		02	1/4	●	●	●	—
		03	3/8	—	●	●	—
		04	1/2	—	—	●	—
		06	3/4	—	—	●	●
		10	1	—	—	—	●
		+					
❹ Semi-standard	a Flow direction	—	Flow direction: Left to right	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●
		+					
	b Pressure unit	—	Name plate in imperial units: MPa	●	●	●	●
		Z Note)	Name plate in imperial units: psi	●	●	●	●

Note) For pipe thread type: NPT only.





Model	Standard specifications P1	P2	A	B	C	D	E	F	G	H	I
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	37.5
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63
VHS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63
VHS50	3/4, 1	1/2	134.3	53	90	76	26	76	61	53	81

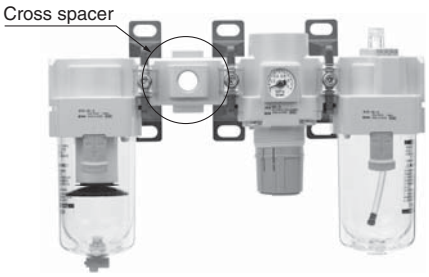
Specifications

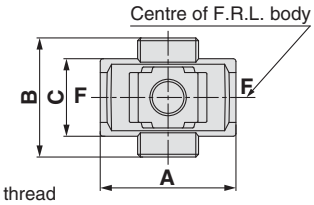
Model	Port size IN, OUT	EXH	Specifications IN → OUT C(dm³/s·bar)	b	Cv	OUT → EXH C(dm³/s·bar)	b	Cv
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69
	1/4		3.3	0.40	0.88	3.1	0.51	0.84
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7
	3/8		8.3	0.41	2.3	7.0	0.41	1.9
VHS40	1/4	3/8	7.3	0.49	2.0	8.5	0.35	2.3
	3/8		10.9	0.45	3.0	11.6	0.40	3.1
	1/2		14.2	0.39	3.8	13.3	0.43	3.6
VHS40-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8
VHS50	3/4	1/2	23.8	0.41	6.4	21.8	0.41	5.9
	1		31.9	0.33	8.6	23.5	0.44	6.4

Note) Use an air filter on the inlet side for operating protection.

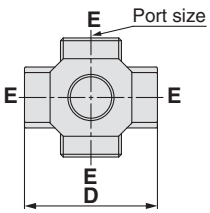
Cross Spacer: M5 x 0.8, 1/8, 1/4, 3/8, 1/2

Pipings are possible in all 4 directions.
IN/OUT ports are not machined for threads.
Please contact SMC if threaded (machined) ports are required.





F: Without thread



Model Note)	E (Port size)	A	B	C	D	Applicable model
Y14-M5-A	M5	23	16	14	25	AC10□-A
Y24-□01-A	1/8	40	40	22	40	AC20□-B
Y24-□02-A	1/4					
Y34-□01-A	1/8	49	43	28	48	AC25□-B, AC30□-B
Y34-□02-A	1/4					
Y44-□02-A	1/4	60	48	36	54	AC40□-B
Y44-□03-A	3/8					
Y54-□03-A	3/8	72	62	40	62	AC40□-06-B
Y54-□04-A	1/2					

Note) □ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

∗ If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.

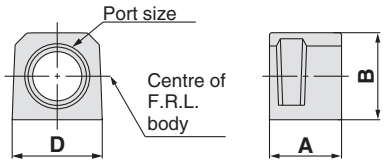
∗ Two hexagon socket head plugs are included in the package.

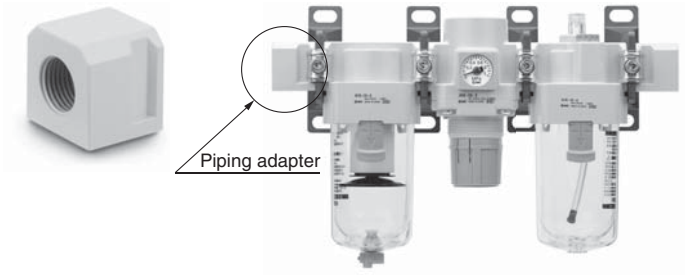
Caution on Mounting

1. When mounting a cross spacer directly on the IN side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross spacer.
2. Factory mounting of a cross spacer on the AC model is available as a special order.

Piping Adapter: M5 x 0.8, 1/8, 1/4, 3/8, 1/2, 3/4, 1

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.





Model Note)	Port size	A	B	D	Applicable model
E100-M5-A	M5 x 0.8	10	14	14	**AC10□-A**
E200-□01-A	1/8	29.8	23.5	28	**AC20□-B**
E200-□02-A	1/4				
E200-□03-A	3/8				
E300-□02-A	1/4	31.8	30	30	**AC25□-B, AC30□-B**
E300-□03-A	3/8				
E300-□04-A	1/2				
E400-□02-A	1/4	31.8	36	36	**AC40□-B**
E400-□03-A	3/8				
E400-□04-A	1/2				
E400-□06-A	3/4				
E500-□06-A	3/4	31.8	40	44	**AC40□-06-B**
E600-□06-A	3/4	35	48	53	**AC50-B, AC55-B, AC60-B, AC50A-B, AC60A-B, AC50B-B, AC55B-B, AC60B-B**
E600-□10-A	1				

Note) □ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
∗ Separate interfaces are required for modular unit.
∗ Factory mounting of a piping adapter on the AC models is available as a special order.

Pressure Switch with Piping Adapter

IS10E- ❶**30** ❷ ❸**03** **-** ❹ **-A**

• Semi-standard: Select one each for **a** to **d**.
• Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) IS10E-30N03-6PRZ

		Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type	—	Rc	●	●	●
		N Note)	NPT	●	●	●
		F Note)	G	●	●	●
❸	Port size	**01**	1/8	●	—	—
		02	1/4	●	●	●
		03	3/8	●	●	●
		04	1/2	—	●	●
		06	3/4	—	—	●
❹ Semi-standard	a Set pressure range	—	0.1 to 0.4 MPa	●	●	●
		6 Note 1)	0.1 to 0.6 MPa	●	●	●
	b Lead wire length	—	0.5 m	●	●	●
		L	3 m	●	●	●
		Z	5 m	●	●	●
	c Pressure unit of the scale plate	—	MPa	●	●	●
		P Note 2)	MPa/psi dual scale	●	●	●
	d Mounting position	—	Right	●	●	●
		R	Left	●	●	●

Note 1) Set pressure range of 6P (L, R, Z) is 0.2 to 0.6 MPa (30 to 90 psi).
Note 2) For pipe thread type: NPT only.

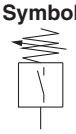
Specifications

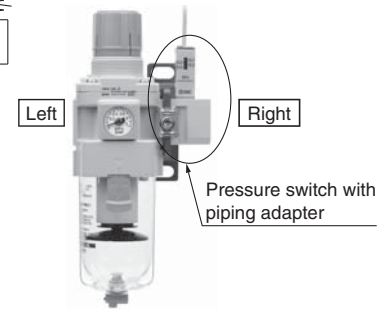
Fluid	Air
Ambient and fluid temperature	–5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

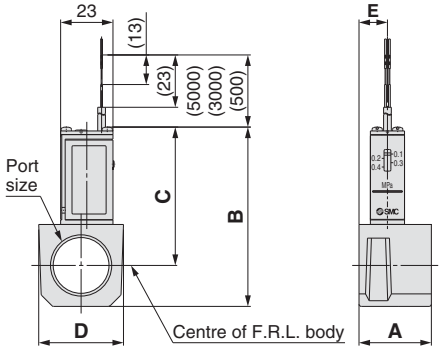
Switch Characteristics

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Maximum operating current	12 V to 24 V AC, DC: 50 mA 48 V AC, DC: 40 mA 100 V AC, DC: 20 mA

Symbol





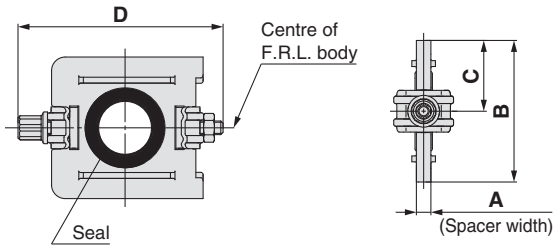


Model Note 1)	Port size	A	B	C	D	E	Applicable model
IS10E-20□01-A	1/8	29.8	66.3	55.3	28	16	**AC20□-B**
IS10E-20□02-A	1/4						
IS10E-20□03-A	3/8						
IS10E-30□02-A	1/4	31.8	72.8	58.8	30	13	**AC25□-B, AC30□-B**
IS10E-30□03-A	3/8						
IS10E-30□04-A	1/2						
IS10E-40□02-A	1/4	31.8	78.8	60.8	37	12.5	Note 2) **AC40□-B**
IS10E-40□03-A	3/8						
IS10E-40□04-A	1/2						
IS10E-40□06-A	3/4						

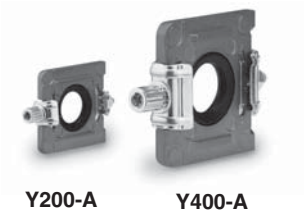
Note 1) □ in the model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
Note 2) Cannot be mounted on the AC40□-06-B.
∗ Separate interfaces are required for modular unit.
∗ The pressure switch on the AC40□-06-B can be mounted by screwing IS10-01S into the piping adapter E500-□06-A-X501 (with top-face thread Rc1/8). Products with a premounted switch are available as a special order. Please contact SMC regarding their availability.

Accessories (Spacers/Brackets)

Spacer



Model	A	B	C	D	Applicable model
Y100-A	6	17.9	9	35.4	**AC10□-A**
Y200-A	3.2	31.2	15.6	44.9	**AC20□-B**
Y300-A	4.2	43.4	21.7	57.9	**AC25□-B, AC30□-B**
Y400-A	5.2	53	26.5	68.5	**AC40□-B**
Y500-A	5.2	57	28.5	75.6	**AC40□-06-B**
Y600-A	6.2	67.6	33.8	92.5	**AC50□-B, AC55□-B, AC60□-B**



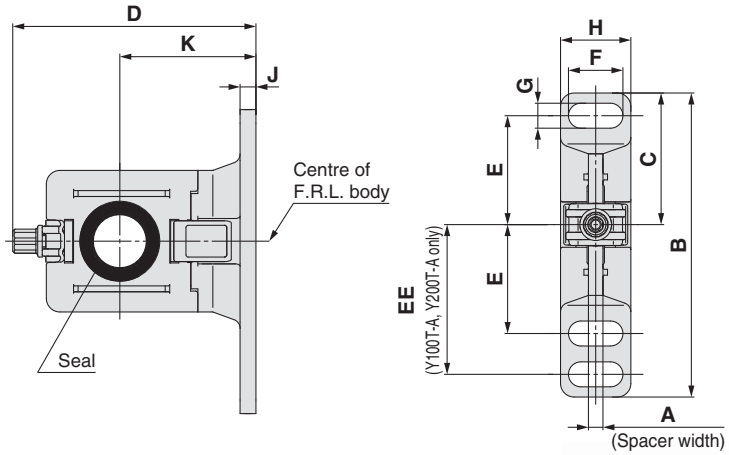
Y200-A **Y400-A**

Replacement Parts

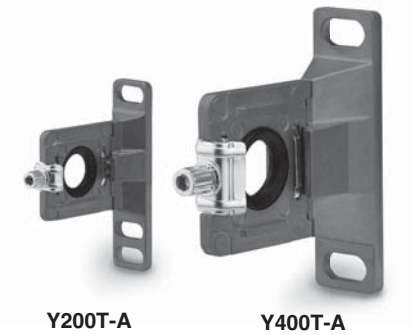
Description	Material	Part no.					
		Y100-A	**Y200-A**	**Y300-A**	**Y400-A**	**Y500-A**	**Y600-A**
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

Note 1) ( ): Size 10
Note 2) Assembly of 2 O-rings

Spacer with Bracket



Model	A	B	C	D	E	EE	F	G	H	J	K	Applicable model
Y100T-A	6	56	24.5	43.6	20	27	6.8	4.5	13	3	25	**AC10□-A**
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	**AC20□-B**
Y300T-A	4.2	82	41	71.5	35	—	14	7	19	4	41	**AC25□-B, AC30□-B**
Y400T-A	5.2	96	48	86.1	40	—	18	9	26	5	50	**AC40□-B**
Y500T-A	5.2	96	48	89.6	40	—	18	9	26	5	50	**AC40□-06-B**
Y600T-A	6.2	120	60	118	50	—	20	11	31.2	6	70	**AC50□-B, AC55□-B, AC60□-B**



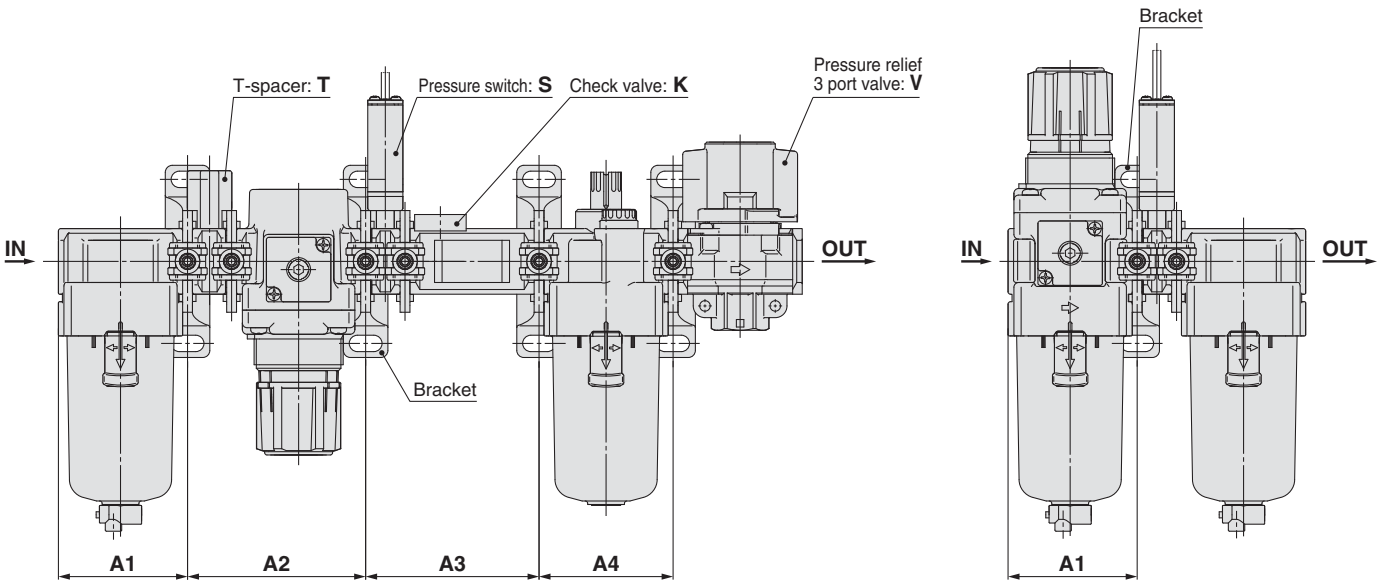
Y200T-A **Y400T-A**

Replacement Parts

Description	Material	Part no.					
		Y100T-A	**Y200T-A**	**Y300T-A**	**Y400T-A**	**Y500T-A**	**Y600T-A**
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

Note 1) ( ): Size 10
Note 2) Assembly of 2 O-rings

Mounting Position for Spacer with Bracket



Attachment / Model	K			S		T		V			KS			KT			KV				KST		
	A1	A2	A3	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A4	A1	A2	A3
AC10-A	—	—	—	—	—	28	48.2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
AC20-B	41.6	43.2	43.2	41.6	43.2	41.6	61	41.6	43.2	43.2	41.6	43.2	57	41.6	61	43.2	41.6	43.2	43.2	43.2	41.6	61	57
AC25-B	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC30-B	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC40-B	72.6	75.2	75.2	72.6	75.2	72.6	99	72.6	75.2	75.2	72.6	75.2	95	72.6	99	75.2	72.6	75.2	75.2	75.2	72.6	99	95
AC40-06-B	—	—	—	77.6	80.2	77.6	104	77.6	80.2	80.2	—	—	—	—	—	—	—	—	—	—	—	—	—
AC50-B	—	—	—	93.1	96.2	93.1	124	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
AC55-B	—	—	—	98.1	96.2	98.1	124	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
AC60-B	—	—	—	98.1	101.2	98.1	129	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

Attachment / Model	KSV				KTV				KSTV				ST		SV			STV			TV		
	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC10-A	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
AC20-B	41.6	43.2	57	43.2	41.6	61	43.2	43.2	41.6	61	57	43.2	41.6	61	41.6	43.2	57	41.6	61	57	41.6	61	43.2
AC25-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC30-B	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC40-B	72.6	75.2	95	75.2	72.6	99	75.2	75.2	72.6	99	95	75.2	72.6	99	72.6	75.2	95	72.6	99	95	72.6	99	75.2
AC40-06-B	—	—	—	—	—	—	—	—	—	—	—	—	77.6	104	77.6	80.2	102	77.6	104	102	77.6	104	80.2
AC50-B	—	—	—	—	—	—	—	—	—	—	—	—	93.1	124	93.1	189.3	124	93.1	124	124	93.1	124	96.2
AC55-B	—	—	—	—	—	—	—	—	—	—	—	—	98.1	124	—	—	—	—	—	—	—	—	—
AC60-B	—	—	—	—	—	—	—	—	—	—	—	—	98.1	129	—	—	—	—	—	—	—	—	—

Attachment / Model	K		S	V		KS		KV			KSV			SV	
	A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2
AC20A-B	41.6	43.2	41.6	41.6	43.2	41.6	57	41.6	43.2	43.2	41.6	57	43.2	41.6	57
AC30A-B	55.1	57.2	55.1	55.1	57.2	55.1	74	55.1	57.2	57.2	55.1	74	57.2	55.1	74
AC40A-B	72.6	75.2	72.6	72.6	75.2	72.6	95	72.6	75.2	75.2	72.6	95	75.2	72.6	95
AC40A-06-B	—	—	77.6	77.6	80.2	—	—	—	—	—	—	—	—	77.6	102
AC50A-B	—	—	93.1	93.1	96.2	—	—	—	—	—	—	—	—	93.1	124
AC60A-B	—	—	98.1	—	—	—	—	—	—	—	—	—	—	—	—

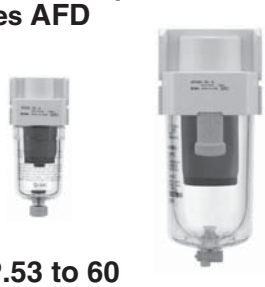
Attachment / Model	S	T	V		V1		SV		SV1		TV		TV1	
	A1	A1	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2
AC10B-A	—	28	—	—	—	—	—	—	—	—	—	—	—	—
AC20B-B	41.6	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	41.6	61	41.6	43.2
AC25B-B	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC30B-B	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC40B-B	72.6	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2	72.6	99	72.6	75.2
AC40B-06-B	77.6	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2	77.6	104	77.6	80.2
AC50B-B	93.1	93.1	93.1	189.3	93.1	96.2	93.1	124	93.1	96.2	93.1	124	93.1	96.2
AC55B-B	98.1	98.1	—	—	—	—	—	—	—	—	—	—	—	—
AC60B-B	98.1	98.1	—	—	—	—	—	—	—	—	—	—	—	—

Attachment / Model	S		T		V			V1			SV			SV1			TV			TV1		
	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3	A1	A2	A3
AC20C-B	41.6	43.2	41.6	43.2	41.6	43.2	43.2	41.6	43.2	43.2	41.6	43.2	57	41.6	43.2	43.2	41.6	43.2	61	41.6	43.2	43.2
AC25C-B	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC30C-B	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC40C-B	72.6	75.2	72.6	75.2	72.6	75.2	75.2	72.6	75.2	75.2	72.6	75.2	95	72.6	75.2	75.2	72.6	75.2	99	72.6	75.2	75.2
AC40C-06-B	77.6	80.2	77.6	80.2	77.6	80.2	80.2	77.6	80.2	80.2	77.6	80.2	102	77.6	80.2	80.2	77.6	80.2	104	77.6	80.2	80.2

Attachment / Model	S	V		V1		SV		SV1	
	A1	A1	A2	A1	A2	A1	A2	A1	A2
AC20D-B	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2
AC30D-B	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2
AC40D-B	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2
AC40D-06-B	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2

A1: Dimension from the end of the IN side to the centre of the mounting hole for the first bracket.
A2: Mounting hole pitch between the first and the second brackets.
A3: Mounting hole pitch between the second and the third brackets.
A4: Mounting hole pitch between the third and the fourth brackets.

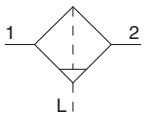
Modular Type
Air Filters
Series AF/AFM/AFD

	Model	Port size	Filtration μm	Options
Air Filter Series AF  **P.43 to 51**	**AF10-A**	M5 x 0.8	5	Bracket (Except AF10-A) Float type auto drain
	AF20-A	1/8, 1/4		
	AF30-A	1/4, 3/8		
	AF40-A	1/4, 3/8, 1/2		
	AF40-06-A	3/4		
	AF50-A	3/4, 1		
	AF60-A	1		
Mist Separator Series AFM  **P.53 to 60**	**AFM20-A**	1/8, 1/4	0.3	Bracket Float type auto drain
	AFM30-A	1/4, 3/8		
	AFM40-A	1/4, 3/8, 1/2		
	AFM40-06-A	3/4		
Micro Mist Separator Series AFD  **P.53 to 60**	**AFD20-A**	1/8, 1/4	0.01	Bracket Float type auto drain
	AFD30-A	1/4, 3/8		
	AFD40-A	1/4, 3/8, 1/2		
	AFD40-06-A	3/4		

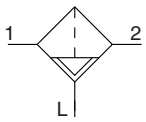
Air Filter
AF10-A to AF60-A

Symbol

Air Filter



Air Filter with Auto Drain



AF10-A

AF20-A

AF40-A

How to Order

AF [30] – [ ] [03] [BD] – [ ] – **A** – [ ]

❶ ❷ ❸ ❹ ❺ Made to Order ●

(Refer to pages 50 and 51 for details.)

- Option/Semi-standard: Select one each for **a** to **f**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-R-A

			Symbol	Description	❶ Body size 10	20	30	40	50	60
❷	Pipe thread type		—	Metric thread (M5)	●	—	—	—	—	—
				Rc	—	●	●	●	●	●
			N Note 1)	NPT	—	●	●	●	●	●
			F Note 2)	G	—	●	●	●	●	●
			+							
❸	Port size		M5	M5 x 0.8	●	—	—	—	—	—
			01	1/8	—	●	—	—	—	—
			02	1/4	—	●	●	●	—	—
			03	3/8	—	—	●	●	—	—
			04	1/2	—	—	—	●	—	—
			06	3/4	—	—	—	●	●	—
			10	1	—	—	—	—	●	●
			+							
❹	Option	a	—	Without mounting option	●	●	●	●	●	●
		Mounting	B Note 3)	With bracket	—	●	●	●	●	●
			+							
		b	—	Without auto drain	●	●	●	●	●	●
		Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	—	●	●	●	●
			+							
❺	Semi-standard	c	—	Polycarbonate bowl	●	●	●	●	●	●
		Bowl Note 6)	2	Metal bowl	●	●	●	●	●	●
			6	Nylon bowl	●	●	●	●	●	●
			8	Metal bowl with level gauge	—	—	●	●	●	●
			C	With bowl guard	—	●	— Note 7)	— Note 7)	— Note 7)	— Note 7)
			6C	With bowl guard (Nylon bowl)	—	●	— Note 8)	— Note 8)	— Note 8)	— Note 8)
			+							
		d	—	With drain cock	●	●	●	●	●	●
		Drain port Note 9)	J Note 10)	Drain guide 1/8	—	●	—	—	—	—
				Drain guide 1/4	—	—	●	●	●	●
			W Note 11)	Drain cock with barb fitting	—	—	●	●	●	●
			+							
		e	—	Flow direction: Left to right	●	●	●	●	●	●
		Flow direction	R	Flow direction: Right to left	●	●	●	●	●	●
			+							
		f	—	Name plate and caution plate for bowl in imperial units: MPa	●	●	●	●	●	●
		Pressure unit	Z Note 12)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 13)	○ Note 13)	○ Note 13)	○ Note 13)	○ Note 13)	○ Note 13)

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).
The auto drain port comes with ø10 One-touch fitting (applicable to the AF30-A to AF60-A).

Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.
Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 46 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) The combination of float type auto drain: C and D is not available.

Note 10) Without a valve function

Note 11) The combination of metal bowl: 2 and 8 is not available.

Note 12) For pipe thread type: M5, NPT.

Note 13) ○: For pipe thread type: M5, NPT only

Standard Specifications

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Fluid	Air						
Ambient and fluid temperature	–5 to 60 °C (with no freezing)						
Proof pressure	1.5 MPa						
Maximum operating pressure	1.0 MPa						
Nominal filtration rating	5 µm						
Drain capacity [cm³]	2.5	8	25	45			
Bowl material	Polycarbonate						
Bowl guard	—	Semi-standard (Steel)	Standard (Polycarbonate)				
Weight [kg]	0.06	0.08	0.18	0.36	0.41	0.87	1.00

Options/Part No.

Optional specifications	Model						
	AF10-A	**AF20-A**	**AF30-A**	**AF40-A**	**AF40-06-A**	**AF50-A**	**AF60-A**
Bracket assembly Note)	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-050AS	

Note) Assembly of a bracket and 2 mounting screws

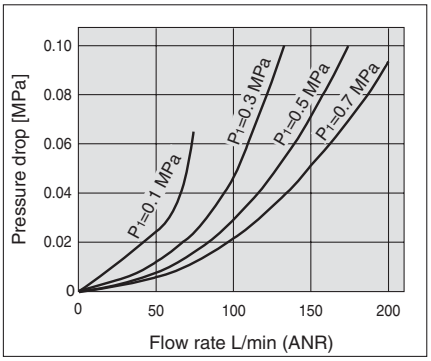
Bowl Assembly/Part No.

Bowl material	Drain discharge mechanism	Drain port	Other	Model						
				AF10-A	**AF20-A**	**AF30-A**	**AF40-A**	**AF40-06-A**	**AF50-A**	**AF60-A**
Polycarbonate bowl	Manual discharge	With drain cock	—	C1SF-A	C2SF-A	—	—			
			With bowl guard	—	C2SF-C-A	C3SF-A	C4SF-A			
		Drain cock with barb fitting	With bowl guard	—	—	C3SF-W-A	C4SF-W-A			
		With drain guide (without valve function)	—	—	C2SF□-J-A	—	—			
			With bowl guard	—	C2SF□-CJ-A	C3SF□-J-A	C4SF□-J-A			
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD17-A	AD27-A	—	—			
			With bowl guard	—	AD27-C-A	AD37□-A	AD47□-A			
		Normally open (N.O.)	With bowl guard	—	—	AD38□-A	AD48□-A			
Nylon bowl	Manual discharge	With drain cock	—	C1SF-6-A	C2SF-6-A	—	—			
			With bowl guard	—	C2SF-6C-A	C3SF-6-A	C4SF-6-A			
		Drain cock with barb fitting	With bowl guard	—	—	C3SF-6W-A	C4SF-6W-A			
		With drain guide (without valve function)	—	—	C2SF□-6J-A	—	—			
			With bowl guard	—	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A			
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD17-6-A	AD27-6-A	—	—			
			With bowl guard	—	AD27-6C-A	AD37□-6-A	AD47□-6-A			
		Normally open (N.O.)	With bowl guard	—	—	AD38□-6-A	AD48□-6-A			
Metal bowl	Manual discharge	With drain cock	—	C1SF-2-A	C2SF-2-A	C3SF-2-A	C4SF-2-A			
			With level gauge	—	—	C3LF-8-A	C4LF-8-A			
		With drain guide (without valve function)	—	—	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A			
			With level gauge	—	—	C3LF□-8J-A	C4LF□-8J-A			
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD17-2-A	AD27-2-A	AD37□-2-A	AD47□-2-A			
			With level gauge	—	—	AD37□-8-A	AD47□-8-A			
		Normally open (N.O.)	—	—	—	AD38□-2-A	AD48□-2-A			
			With level gauge	—	—	AD38□-8-A	AD48□-8-A			

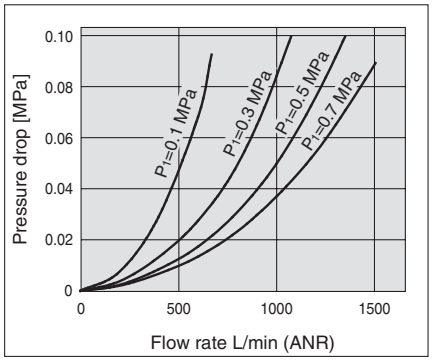
Note) Minimum operating pressure: N.O. type–0.1 MPa (AD38-A, AD48-A); N.C. type–0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).
Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.
□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8")
Please consult with SMC separately for psi and °F unit display specifications.

Flow-rate Characteristics (Representative values)

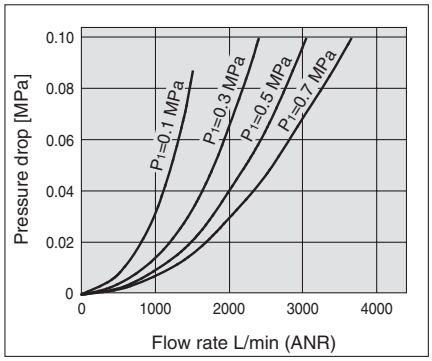
AF10-A M5



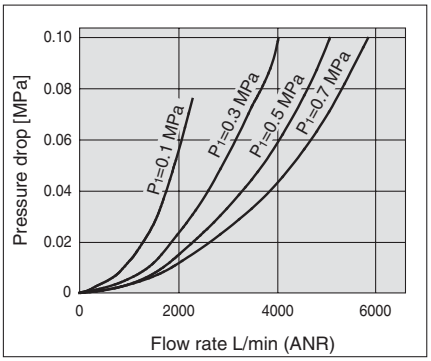
AF20-A Rc1/4



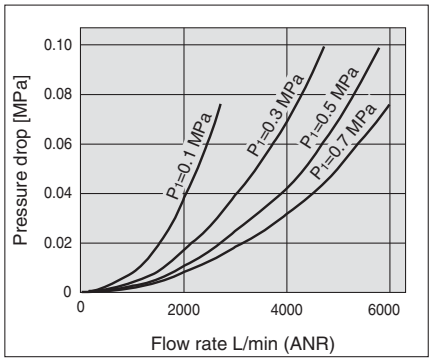
AF30-A Rc3/8



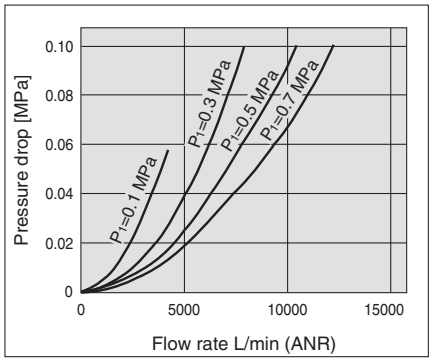
AF40-A Rc1/2



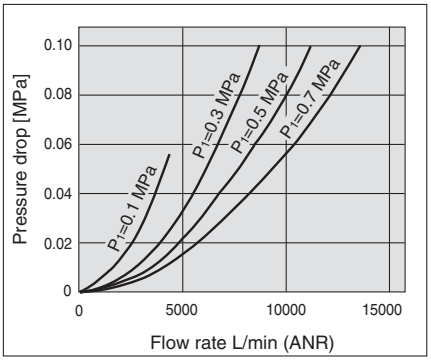
AF40-06-A Rc3/4



AF50-A Rc1



AF60-A Rc1



⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Design/Selection

⚠ Warning

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.
Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Material	
			Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	△	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	○
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	—	×	△
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	△
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	△
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	△	×
Oil	Gasoline Kerosene	—	×	○
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	○
Ether	Methyl ether Ethyl ether	Brake oil additives	×	○
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	△

○: Essentially safe △: Some effects may occur. ×: Effects will occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

⚠ Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

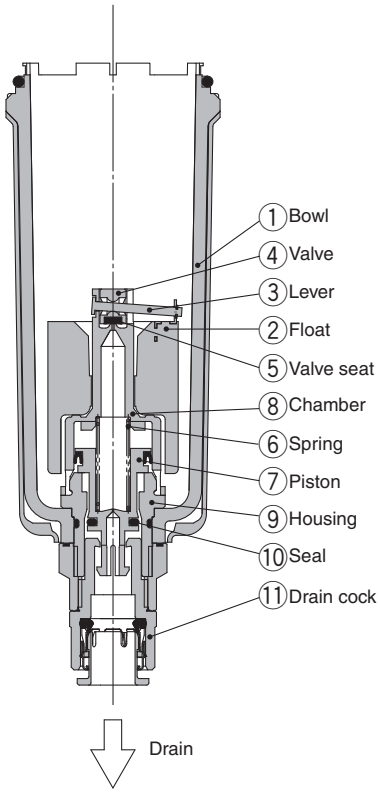
Mounting/Adjustment

⚠ Caution

1. When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

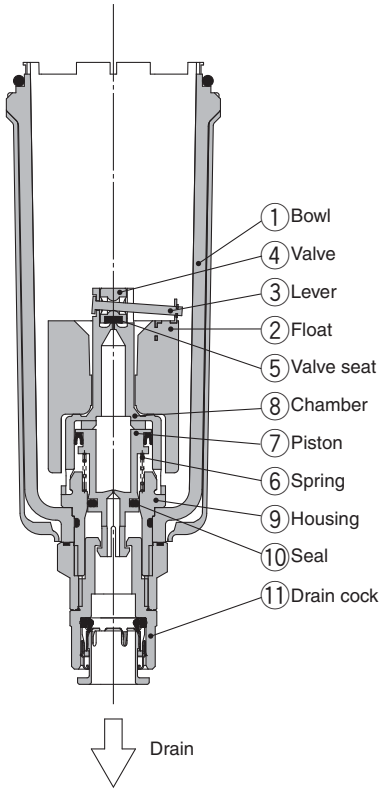
Working Principle: Float Type Auto Drain

N.O. type: AD38-A, AD48-A



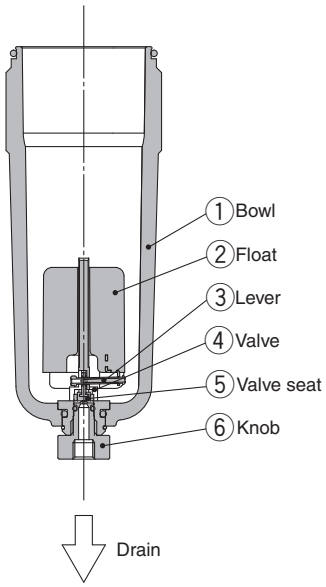
- **When pressure inside the bowl is released:**
  When pressure is released from the bowl ①, the piston ⑦ is lowered by the spring ⑥.
  The sealing action of the seal ⑩ is interrupted, and the outside air flows inside the bowl ① through the housing hole ⑨ and the drain cock ⑪.
  Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.
- **When pressure is applied inside the bowl:**
  When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.
  This pushes seal ⑩ up so that it creates a seal, and the inside of the bowl ①, is shut off from the outside air.
  If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.
- **When there is an accumulation of condensate in the bowl:**
  The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.
  This allows the pressure inside the bowl ① to enter the chamber ⑧. The result is that the combined pressure inside the chamber ⑧ and the force of the spring ⑥ lowers the piston ⑦.
  This causes the sealing action of the seal ⑩ to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ⑪.
  Turning the drain cock ⑪ manually counterclockwise lowers the piston ⑦, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

N.C. type: AD37-A, AD47-A



- **When pressure inside the bowl is released:**
  Even when pressure inside the bowl ① is released, spring ⑥ keeps the piston ⑦ in its upward position.
  This keeps the seal created by the seal ⑩ in place; thus, the inside of the bowl ① is shut off from the outside air.
  Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.
- **When pressure is applied inside the bowl:**
  Even when pressure is applied inside the bowl ①, the combined force of the spring ⑥ and the pressure inside the bowl ① keeps the piston ⑦ in its upward position.
  This maintains the seal created by the seal ⑩ in place; thus, the inside of the bowl ① is shut off from the outside air.
  If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.
- **When there is an accumulation of condensate in the bowl:**
  The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.This allows the pressure inside the bowl ① to enter the chamber ⑧.
  The result is that the pressure inside the chamber ⑧ surpasses the force of the spring ⑥ and pushes the piston ⑦ downward.
  This causes the sealing action of the seal ⑩ to be interrupted and the accumulated condensate in the bowl ① drains out through the drain cock ⑪.
  Turning the drain cock ⑪ manually counterclockwise lowers the piston ⑦, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

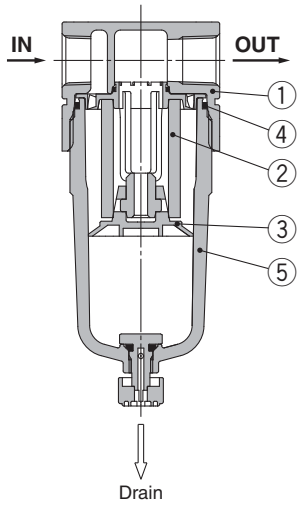
Compact auto drain N.C. type: AD17-A, AD27-A



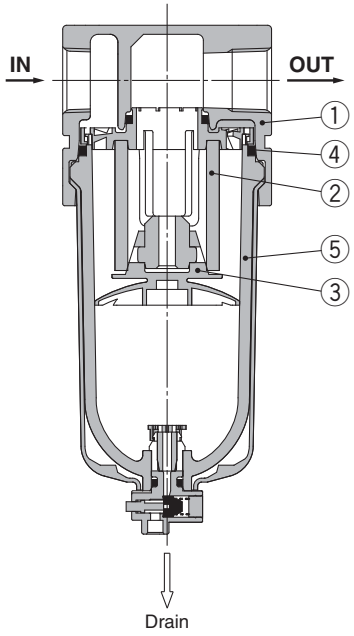
- **When pressure inside the bowl is released:**
  Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air.
  Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.
- **When pressure is applied inside the bowl:**
  Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ⑤, and the outside air is shut off from the inside of the bowl ①.
- **When there is an accumulation of condensate in the bowl:**
  The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.
  The condensate inside the bowl ① drains out through the knob ⑥.
  Turning the knob ⑥ manually counterclockwise lowers it and causes the sealing action of the valve seat ⑤ to be interrupted, which allows the condensate to drain out.

Construction

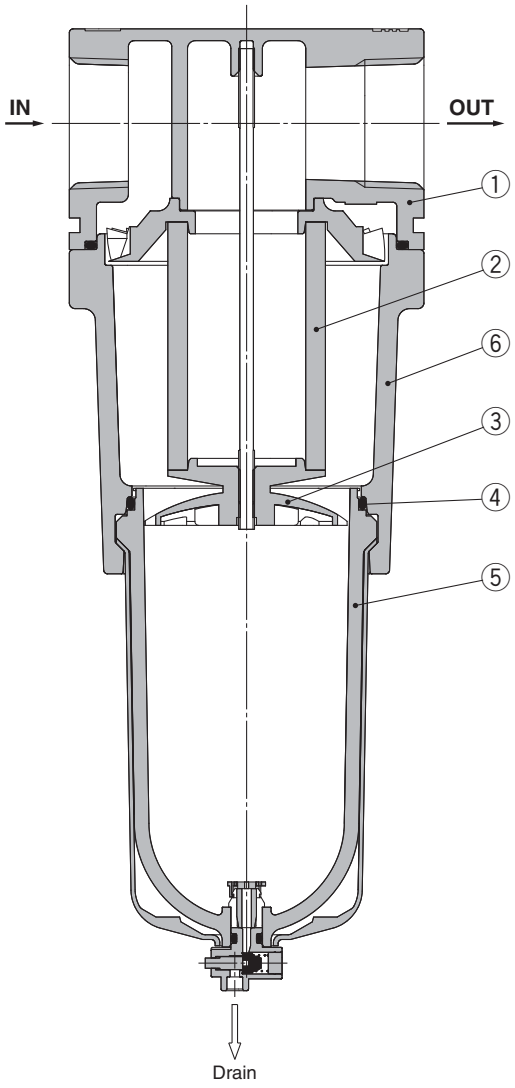
AF10-A/AF20-A



AF30-A to AF40-06-A



AF50-A/AF60-A



Component Parts

No.	Description	Material	Model	Colour
1	**Body**	Zinc die-cast	AF10-A	White
		Aluminium die-cast	AF20-A to AF60-A	
6	**Housing**	Aluminium die-cast	AF50-A/AF60-A	White

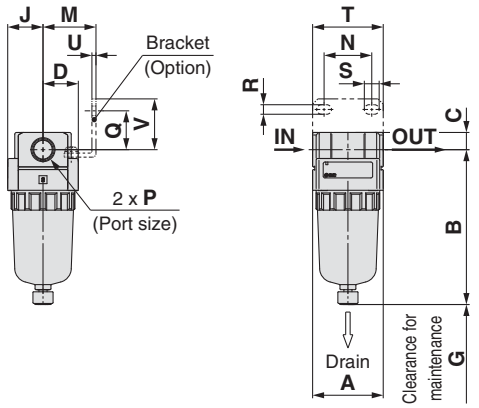
Replacement Parts

No.	Description	Material	Part no.						
			AF10-A	**AF20-A**	**AF30-A**	**AF40-A**	**AF40-06-A**	**AF50-A**	**AF60-A**
2	**Filter element**	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S		AF50P-060S	AF60P-060S
3	**Baffle**	PBT	AF10P-040S Note 2)	AF22P-040S	AF32P-040S	AF42P-040S		AF50P-040S	AF60P-040S
4	**Bowl seal**	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S			
5	**Bowl assembly** Note 1)	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C4SF-A			

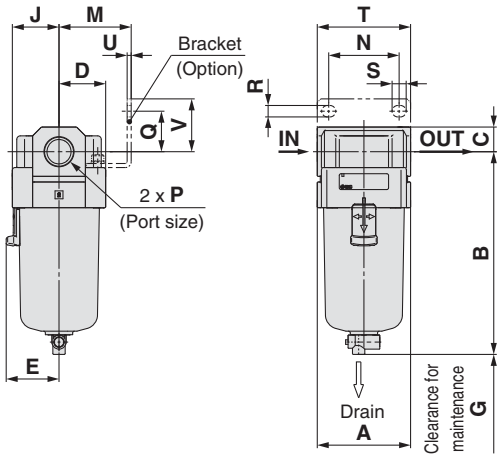
Note 1) Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit specifications.
Note 2) The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

Dimensions

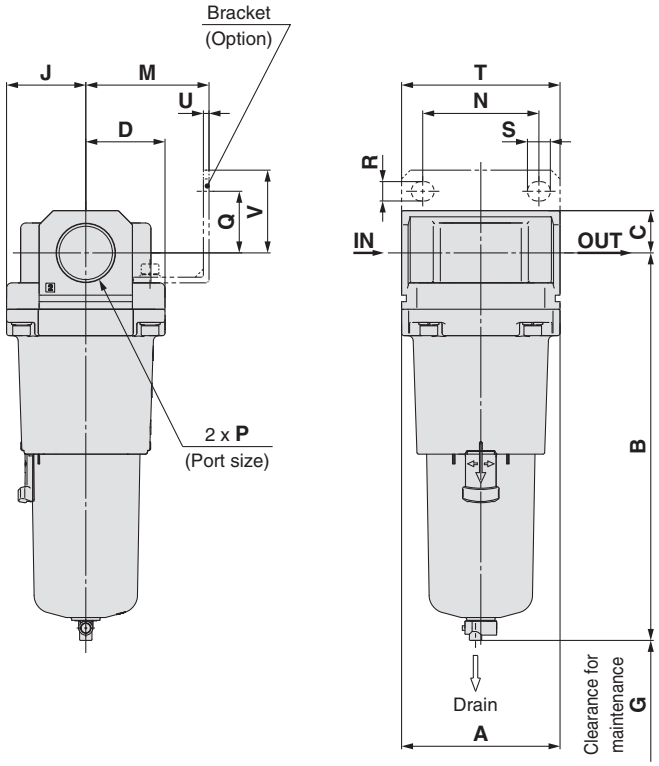
AF10-A/AF20-A

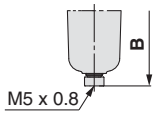
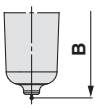
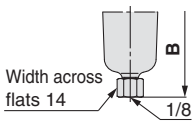
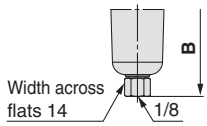
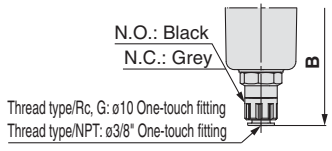


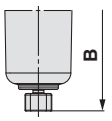
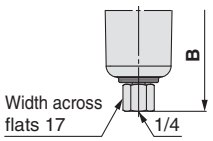
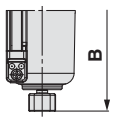
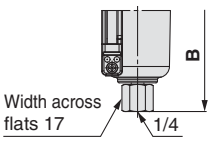
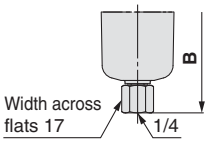
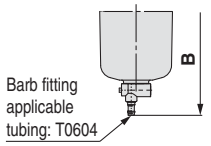
AF30-A to AF40-06-A



AF50-A/AF60-A



Applicable model	AF10-A/AF20-A		AF20-A		AF30-A to AF60-A
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions					

Applicable model	AF30-A to AF60-A					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications								Optional specifications									Semi-standard specifications					
									Bracket mount								With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	P	A	B	C	D	E	G	J	M	N	Q	R	S	T	U	V	B	B	B	B	B	B	B
AF10-A	M5 x 0.8	25	59.9	7	12.5	—	25	12.5	—	—	—	—	—	—	—	—	77.9	—	—	59.3	—	—	—
AF20-A	1/8, 1/4	40	87.6	9.8	20	—	25	20	30	27	22	5.4	8.4	40	2.3	28	104.9	—	91.4	87.4	93.9	—	—
AF30-A	1/4, 3/8	53	115.1	14	26.7	30	35	26.7	41	40	23	6.5	8	53	2.3	30	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AF40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	40	35.5	50	54	26	8.5	10.5	70	2.3	35	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AF40-06-A	3/4	75	149.1	20	35.5	38.4	40	35.5	50	54	25	8.5	10.5	70	2.3	34	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AF50-A	3/4, 1	90	220.1	24	45	—	30	45	70	66	35	11	13	90	3.2	47	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AF60-A	1	95	234.1	24	47.5	—	30	47.5	70	66	35	11	13	90	3.2	47	273.9	242.6	240.9	236.6	241.1	256.6	261.1

Air Filter/*AF20-A to AF40-06-A*

Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

Made to Order

❶ Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AF20-A	AF30-A	AF40-A	AF40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm³]	19	43	88	

Note) Please consult with SMC for dimensions.

AF 30 - ❶ ❷ 03 ❸ ❹ - ❺ - A - X64

Long bowl

• Semi-standard: Select one each for **a** to **d**.
• Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AF30-03B-2R-A-X64

		Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type	—	Rc	●	●	●
		N Note 1)	NPT	●	●	●
		F Note 2)	G	●	●	●
		+				
❸	Port size	01	1/8	●	—	—
		02	1/4	●	●	●
		03	3/8	—	●	●
		04	1/2	—	—	●
		06	3/4	—	—	●
		+				
❹	Option (Mounting)	—	Without mounting option	●	●	●
		B Note 3)	With bracket	●	●	●
		+				
❺ Semi-standard	**a** Bowl Note 4)	—	Polycarbonate bowl	●	●	●
		2	Metal bowl	●	●	●
		6	Nylon bowl	●	●	●
		C	With bowl guard	●	— Note 5)	— Note 5)
		6C	With bowl guard (Nylon bowl)	●	— Note 6)	— Note 6)
		+				
	b Drain port	—	With drain cock	●	●	●
		J Note 7)	Drain guide 1/8	●	—	—
			Drain guide 1/4	—	●	●
		W Note 8)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●
		+				
	c Flow direction	—	Flow direction: Left to right	●	●	●
		R	Flow direction: Right to left	●	●	●
		+				
	d Pressure unit	—	Name plate and caution plate for bowl in imperial units: MPa	●	●	●
		Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 10)	○ Note 10)	○ Note 10)

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF40-06-A).
Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).
Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.
Note 4) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 5) A bowl guard is provided as standard equipment (polycarbonate).
Note 6) A bowl guard is provided as standard equipment (nylon).
Note 7) Without a valve function
Note 8) The combination of metal bowl: 2 and 8 is not available.
Note 9) For pipe thread type: NPT.
Note 10) ○: For pipe thread type: NPT only

Air Filter/*AF20-A to AF40-06-A*

Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

Made to Order

❷ With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

Model	AF20-A	AF30-A	AF40-A	AF40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

AF 30 - ❷ 03 ❹ - ❺ -A-X2141

❶ ❷ ❸ ❹ ❺

With element service indicator

- Option/Semi-standard: Select one each for **a** to **f**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-2R-A-X2141

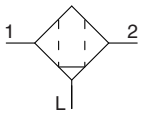
A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.

			Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type		—	Rc	●	●	●
			N Note 1)	NPT	●	●	●
			F Note 2)	G	●	●	●
			+				
❸	Port size		01	1/8	●	—	—
			02	1/4	●	●	●
			03	3/8	—	●	●
			04	1/2	—	—	●
			06	3/4	—	—	●
			+				
❹	Option	a	Mounting	—	Without mounting option	●	●	●
				B Note 3)	With bracket	●	●	●
			+				
		b	Float type auto drain	—	Without auto drain	●	●	●
				C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●
				D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●
			+				
❺	Semi-standard	c	Bowl Note 6)	—	Polycarbonate bowl	●	●	●
				2	Metal bowl	●	●	●
				6	Nylon bowl	●	●	●
				8	Metal bowl with level gauge	—	●	●
				C	With bowl guard	●	— Note 7)	— Note 7)
				6C	With bowl guard (Nylon bowl)	●	— Note 8)	— Note 8)
			+					
		d	Drain port Note 9)	J Note 10)	Drain guide 1/8	●	—	—
					Drain guide 1/4	—	●	●
				W Note 11)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●
			+					
		e	Flow direction	—	Flow direction: Left to right	●	●	●
				R	Flow direction: Right to left	●	●	●
			+					
		f	Pressure unit	—	Name plate and caution plate for bowl in imperial units: MPa	●	●	●
				Z Note 12)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 13)	○ Note 13)	○ Note 13)

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF40-06-A).
Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).
Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.
Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) Refer to Chemical data on page 46 for chemical resistance of the bowl.
Note 7) A bowl guard is provided as standard equipment (polycarbonate).
Note 8) A bowl guard is provided as standard equipment (nylon).
Note 9) The combination of float type auto drain: C and D is not available.
Note 10) Without a valve function
Note 11) The combination of metal bowl: 2 and 8 is not available.
Note 12) For pipe thread type: NPT.
Note 13) ○: For pipe thread type: NPT only

Mist Separator
AFM20-A to AFM40-A
Micro Mist Separator
AFD20-A to AFD40-A

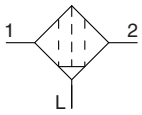
Symbol
Mist Separator




AFM20-A


AFM40-A

Micro Mist Separator




AFD20-A


AFD40-A

- **Series AFM Nominal filtration rating: 0.3 μm**
- **Series AFD Nominal filtration rating: 0.01 μm**

How to Order

AFM **30** – ❷ **03** **BD** – ❺ **–A** – ❶
AFD **30** – ❷ **03** **BD** – ❺ **–A** – ❶

❶ ❷ ❸ ❹ ❺

- Option/Semi-standard: Select one each for **a** to **f**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03BD-R-A

● **Made to Order**
(Refer to pages 59 and 60 for details.)

			Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type		—	Rc	●	●	●
			N Note 1)	NPT	●	●	●
			F Note 2)	G	●	●	●
❸	Port size		01	1/8	●	—	—
			02	1/4	●	●	●
			03	3/8	—	●	●
			04	1/2	—	—	●
			06	3/4	—	—	●
❹ Option	a	Mounting	—	Without mounting option	●	●	●
			B Note 3)	With bracket	●	●	●
	b	Float type auto drain	—	Without auto drain	●	●	●
			C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●
❺ Semi-standard	c	Bowl Note 6)	—	Polycarbonate bowl	●	●	●
			2	Metal bowl	●	●	●
			6	Nylon bowl	●	●	●
			8	Metal bowl with level gauge	—	●	●
			C	With bowl guard	●	— Note 7)	— Note 7)
			6C	With bowl guard (Nylon bowl)	●	— Note 8)	— Note 8)
	d	Drain port Note 12)	—	With drain cock	●	●	●
			J Note 9)	Drain guide 1/8	●	—	—
				Drain guide 1/4	—	●	●
			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●
	e	Flow direction	—	Flow direction: Left to right	●	●	●
			R	Flow direction: Right to left	●	●	●
	f	Pressure unit	—	Name plate and caution plate for bowl in imperial units: MPa	●	●	●
			Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 11)	○ Note 11)	○ Note 11)

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A).
Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.
Releasing the residual condensate before ending operations for the day is recommended.
Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 6) Refer to Chemical data on page 56 for chemical resistance of the bowl.
Note 7) A bowl guard is provided as standard equipment (polycarbonate).
Note 8) A bowl guard is provided as standard equipment (nylon).
Note 9) Without a valve function
Note 10) For pipe thread type: NPT.
Note 11) ○: For pipe thread type: NPT only
Note 12) The combination of float type auto drain: C and D is not available.
Note 13) The combination of metal bowl: 2 and 8 is not available.

Standard Specifications

Model		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Fluid		Air			
Ambient and fluid temperature		– 5 to 60°C (with no freezing)			
Proof pressure		1.5 MPa			
Maximum operating pressure		1.0 MPa			
Minimum operating pressure		0.05 MPa			
Nominal filtration rating	**AFM20-A to AFM40-06-A**	0.3 μm (99.9% filtered particle size)			
	AFD20-A to AFD40-06-A	0.01 μm (99.9% filtered particle size)			
Outlet side oil mist concentration	**AFM20-A to AFM40-06-A**	MAX 1.0 mg/m³ (ANR) (≈ 0.8 ppm) Note 2) Note 3)			
	AFD20-A to AFD40-06-A	MAX 0.1 mg/m³ (ANR) (Before saturated with oil 0.01 mg/m³ (ANR) or less ≈ 0.008 ppm) Note 2) Note 3)			
Rated flow [L/min (ANR)] Note 1)	**AFM20-A to AFM40-06-A**	200	450	1100	
	AFD20-A to AFD40-06-A	120	240	600	
Drain capacity [cm³]		8	25	45	
Bowl material		Polycarbonate			
Bowl guard		Semi-standard (Steel)	Standard (Polycarbonate)		
Weight [kg]		0.09	0.19	0.38	0.43

Note 1) Conditions: Inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure.
Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.
Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).
Note 3) Bowl seal and other O-rings are slightly lubricated.

Options/Part No.

Optional specifications		Model			
		AFM20-A AFD20-A	**AFM30-A AFD30-A**	**AFM40-A AFD40-A**	**AFM40-06-A AFD40-06-A**
Bracket assembly Note 1)		AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS
Float type auto drain Note 2) Note 3)	**N.C.**	AD27-A	AD37-A	AD47-A	
	N.O.	—	AD38-A	AD48-A	

Note 1) Assembly of a bracket and 2 mounting screws
Note 2) Minimum operating pressure: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A).
Please consult with SMC separately for psi and °F unit display specifications.
Note 3) Please consult with SMC for details on drain piping to fit NPT or G port sizes.

Bowl Assembly/Part No.

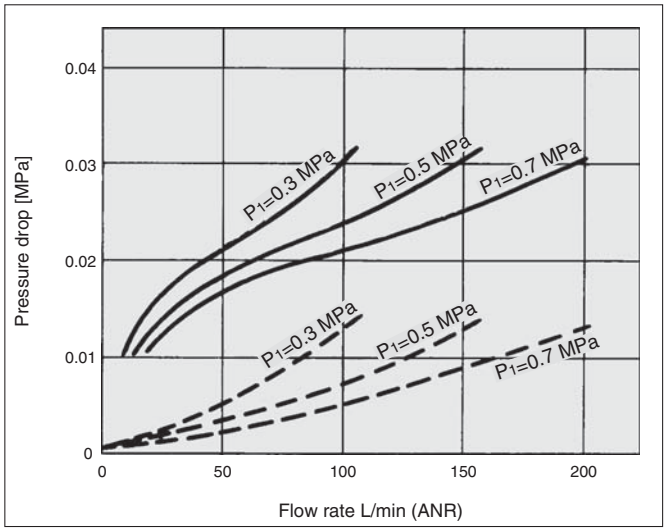
Bowl material	Drain discharge mechanism	Drain port	Other	Model			
				AFM20-A AFD20-A	**AFM30-A AFD30-A**	**AFM40-A AFD40-A**	**AFM40-06-A AFD40-06-A**
Polycarbonate bowl	Manual discharge	With drain cock	—	C2SF-A	—	—	
			With bowl guard	C2SF-C-A	C3SF-A	C4SF-A	
		Drain cock with barb fitting	With bowl guard	—	C3SF-W-A	C4SF-W-A	
		With drain guide (without valve function)	—	C2SF□-J-A	—	—	
			With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF□-J-A	
	Automatic Note) discharge (Auto drain)	Normally closed (N.C.)	—	AD27-A	—	—	
			With bowl guard	AD27-C-A	AD37□-A	AD47□-A	
		Normally open (N.O.)	With bowl guard	—	AD38□-A	AD48□-A	
Nylon bowl	Manual discharge	With drain cock	—	C2SF-6-A	—	—	
			With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A	
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A	C4SF-6W-A	
		With drain guide (without valve function)	—	C2SF□-6J-A	—	—	
			With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A	
	Automatic Note) discharge (Auto drain)	Normally closed (N.C.)	—	AD27-6-A	—	—	
			With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A	
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A	AD48□-6-A	
Metal bowl	Manual discharge	With drain cock	—	C2SF-2-A	C3SF-2-A	C4SF-2-A	
			With level gauge	—	C3LF-8-A	C4LF-8-A	
		With drain guide (without valve function)	—	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A	
			With level gauge	—	C3LF□-8J-A	C4LF□-8J-A	
	Automatic Note) discharge (Auto drain)	Normally closed (N.C.)	—	AD27-2-A	AD37□-2-A	AD47□-2-A	
			With level gauge	—	AD37□-8-A	AD47□-8-A	
		Normally open (N.O.)	—	—	AD38□-2-A	AD48□-2-A	
			With level gauge	—	AD38□-8-A	AD48□-8-A	

Note) Minimum operating pressure: N.O. type–0.1 MPa (AD38-A, AD48-A); N.C. type–0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A).
Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.
□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8")
Please consult with SMC separately for psi and °F unit display specifications.

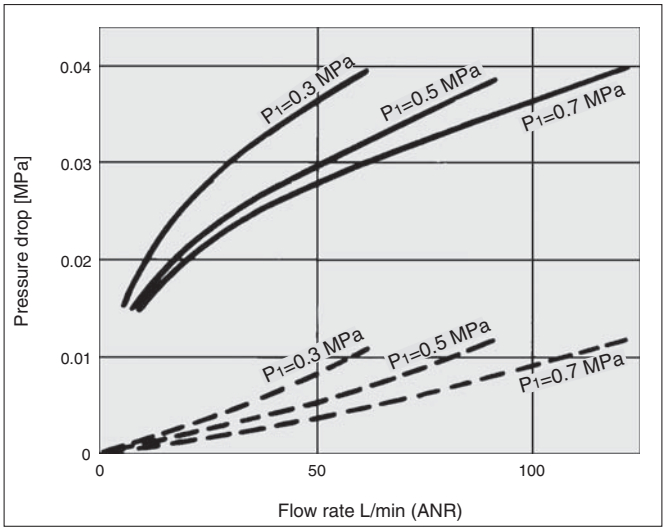
Flow-rate Characteristics (Representative values)

When saturated with oil
Initial state

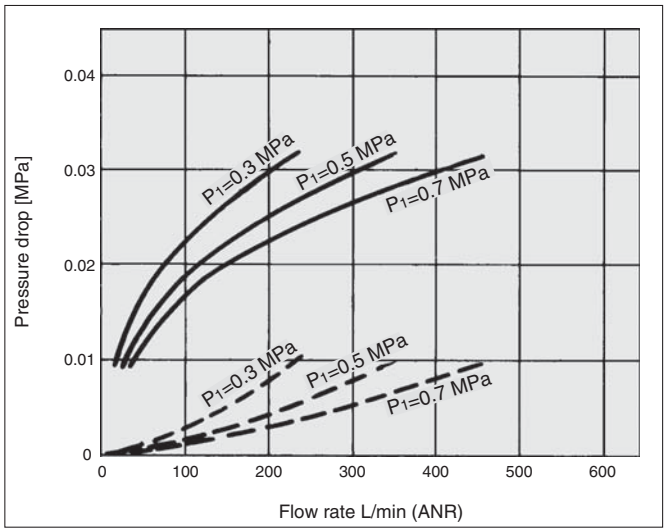
AFM20-A



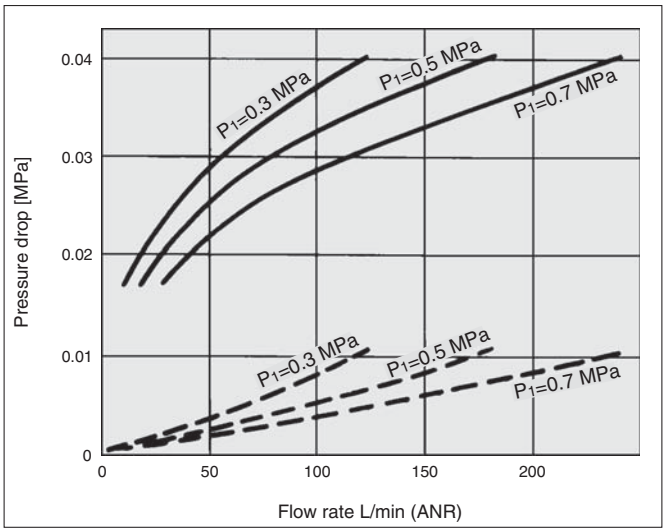
AFD20-A



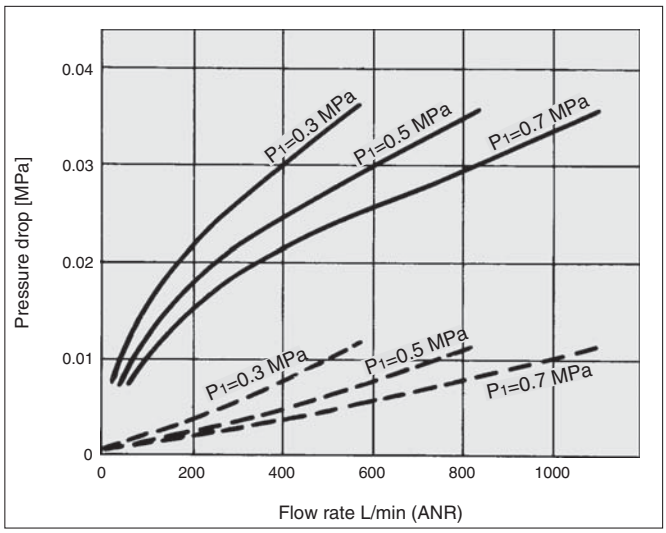
AFM30-A



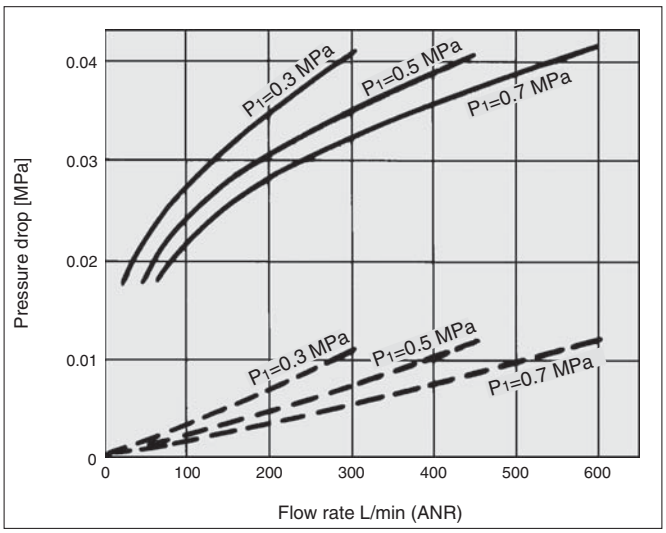
AFD30-A



AFM40-A



AFD40-A



⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Design/Selection

⚠ Warning

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.
Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Material	
			Polycar-bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	△	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	○
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	—	×	△
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	△
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	△
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	△	×
Oil	Gasoline Kerosene	—	×	○
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	○
Ether	Methyl ether Ethyl ether	Brake oil additives	×	○
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	△

○: Essentially safe △: Some effects may occur. ×: Effects will occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Air Supply

⚠ Caution

1. Install an air filter (Series AF) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
2. Install a mist separator (Series AFM) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
3. Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

Maintenance

⚠ Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

⚠ Caution

1. When the bowl is installed on the mist separator (AFM30-A/AFM40-A), or micro mist separator (AFD30-A/AFD40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Design

⚠ Caution

1. Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

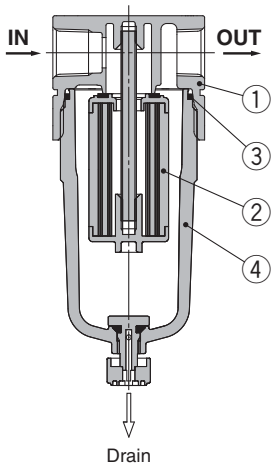
Selection

⚠ Caution

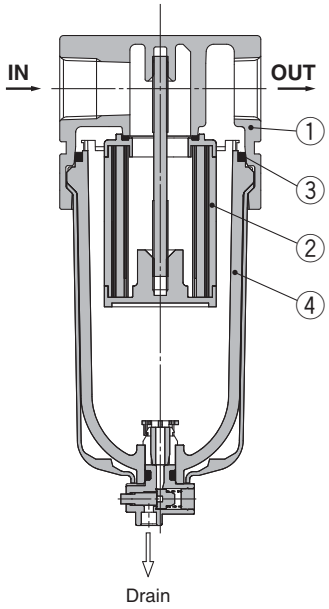
1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

Construction

AFM20-A
AFD20-A



AFM30-A to AFM40-06-A
AFD30-A to AFD40-06-A



Component Parts

No.	Description	Material	Model	Colour
1	**Body**	Aluminium die-cast	AFM20-A to AFM40-06-A AFD20-A to AFD40-06-A	White

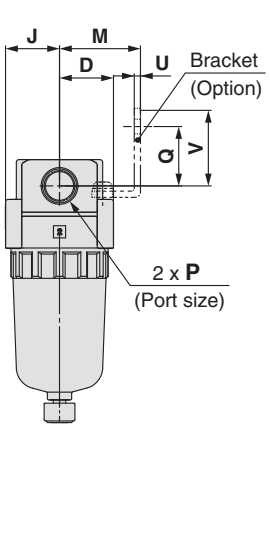
Replacement Parts

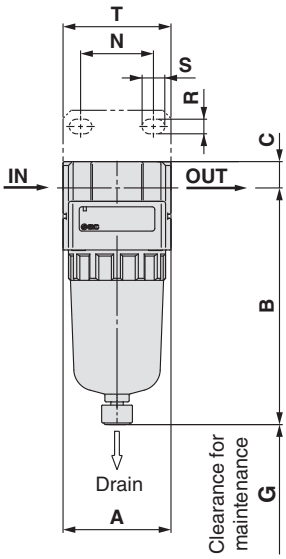
No.	Description		Material	Part no.			
				AFM20-A AFD20-A	**AFM30-A AFD30-A**	**AFM40-A AFD40-A**	**AFM40-06-A AFD40-06-A**
2	**Element assembly**	AFM20 to 40	—	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS	
		AFD20 to 40	—	AFD20P-060AS	AFD30P-060AS	AFD40P-060AS	
3	**Bowl seal**		NBR	C2SFP-260S	C32FP-260S	C42FP-260S	
4	**Bowl assembly** Note)		Polycarbonate	C2SF-A	C3SF-A	C4SF-A	

Note) Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

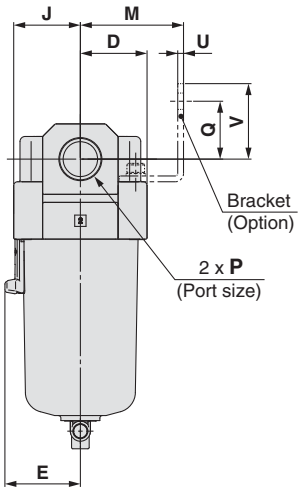
Dimensions

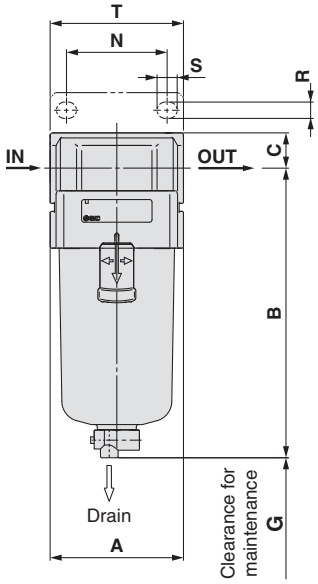
AFM20-A
AFD20-A

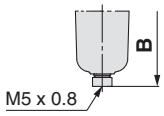
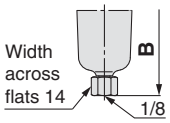
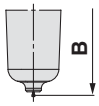
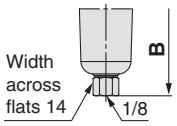
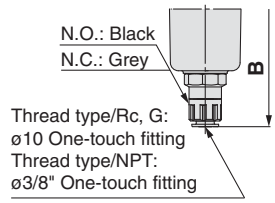


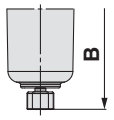
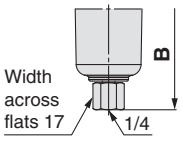
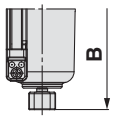
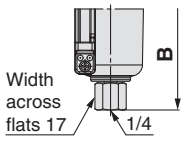
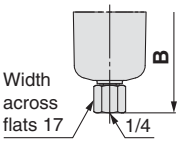
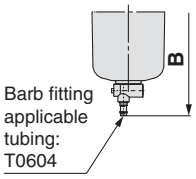


AFM30-A to AFM40-06-A
AFD30-A to AFD40-06-A





Applicable model	AFM20-A/AFD20-A				AFM30-A to AFM40-06-A/AFD30-A to AFD40-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions					

Applicable model	AFM30-A to AFM40-06-A/AFD30-A to AFD40-06-A					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications								Optional specifications								
									Bracket mount								With auto drain
	P	A	B	C	D	E	G	J	M	N	Q	R	S	T	U	V	B
AFM20-A/AFD20-A	1/8, 1/4	40	87.6	9.8	20	—	40	20	30	27	22	5.4	8.4	40	2.3	28	104.9
AFM30-A/AFD30-A	1/4, 3/8	53	115.1	14	26.7	30	50	26.7	41	40	23	6.5	8	53	2.3	30	156.8
AFM40-A/AFD40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	75	35.5	50	54	26	8.5	10.5	70	2.3	35	186.9
AFM40-06-A/AFD40-06-A	3/4	75	149.1	20	35.5	38.4	75	35.5	50	54	25	8.5	10.5	70	2.3	34	188.9

Model	Semi-standard specifications					
	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	B	B	B	B	B	B
AFM20-A/AFD20-A	—	91.4	87.4	93.9	—	—
AFM30-A/AFD30-A	123.6	121.9	117.6	122.1	137.6	142.1
AFM40-A/AFD40-A	155.6	153.9	149.6	154.1	169.6	174.1
AFM40-06-A/AFD40-06-A	157.6	155.9	151.6	156.1	171.6	176.1

Mist Separator/*AFM20-A to AFM40-06-A*
Micro Mist Separator/*AFD20-A to AFD40-06-A*
Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

❶ Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm³]	19	43	88	

Note) Please consult with SMC for dimensions.

AFM 30 - ❷ 03 ❸ - ❹ ❺ - A - X64

AFD 30 - ❷ 03 ❸ - ❹ ❺ - A - X64

❶ ❷ ❸ ❹ ❺ •Long bowl

- Semi-standard: Select one each for **a** to **d**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03B-2R-A-X64

		Symbol	Description	❶ Body size 20	❶ Body size 30	❶ Body size 40
❷	Pipe thread type	—	Rc	●	●	●
		N Note 1)	NPT	●	●	●
		F Note 2)	G	●	●	●
		+				
❸	Port size	**01**	1/8	●	—	—
		02	1/4	●	●	●
		03	3/8	—	●	●
		04	1/2	—	—	●
		06	3/4	—	—	●
		+				
❹	Option (Mounting)	—	Without mounting option	●	●	●
		B Note 3)	With bracket	●	●	●
		+				
❺	Semi-standard	**a** Bowl Note 4) —	Polycarbonate bowl	●	●	●
			Metal bowl (**2**)	●	●	●
			Nylon bowl (**6**)	●	●	●
			With bowl guard (**C**)	●	— Note 5)	— Note 5)
			With bowl guard (Nylon bowl) (**6C**)	●	— Note 6)	— Note 6)
		+				
		b Drain port —	With drain cock	●	●	●
		J Note 7)	Drain guide 1/8	●	—	—
			Drain guide 1/4	—	●	●
		W Note 8)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●
		+				
		c Flow direction —	Flow direction: Left to right	●	●	●
		R	Flow direction: Right to left	●	●	●
		+				
		d Pressure unit —	Name plate and caution plate for bowl in imperial units: MPa	●	●	●
		Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 10)	○ Note 10)	○ Note 10)

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.
Note 4) Refer to Chemical data on page 56 for chemical resistance of the bowl.
Note 5) A bowl guard is provided as standard equipment (polycarbonate).
Note 6) A bowl guard is provided as standard equipment (nylon).
Note 7) Without a valve function
Note 8) The combination of metal bowl: 2 is not available.
Note 9) For pipe thread type: NPT.
Note 10) ○: For pipe thread type: NPT only

Mist Separator/*AFM20-A to AFM40-06-A*
Micro Mist Separator/*AFD20-A to AFD40-06-A*
Made to Order

Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.

❷ With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

AFM **30** - ❷ **03** ❹ - ❺ -A- **X2141**

AFD **30** - ❷ **03** ❹ - ❺ -A- **X2141**

❶ ❷ ❸ ❹ ❺

With element service indicator

- Option/Semi-standard: Select one each for **a** to **f**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03BD-2R-A-X2141

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.

			Symbol	Description	❶ Body size 20	30	40
❷	Pipe thread type		—	Rc	●	●	●
			N Note 1)	NPT	●	●	●
			F Note 2)	G	●	●	●
			+				
❸	Port size		**01**	1/8	●	—	—
			02	1/4	●	●	●
			03	3/8	—	●	●
			04	1/2	—	—	●
			06	3/4	—	—	●
			+				
❹	Option	**a** Mounting	—	Without mounting option	●	●	●
			B Note 3)	With bracket	●	●	●
			+				
		b Float type auto drain	—	Without auto drain	●	●	●
			C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●
			+				
❺	Semi-standard	**c** Bowl Note 6)	—	Polycarbonate bowl	●	●	●
			2	Metal bowl	●	●	●
			6	Nylon bowl	●	●	●
			8	Metal bowl with level gauge	—	●	●
			C	With bowl guard	●	— Note 7)	— Note 7)
			6C	With bowl guard (Nylon bowl)	●	— Note 8)	— Note 8)
			+				
		d Drain port Note 12)	—	With drain cock	●	●	●
			J Note 9)	Drain guide 1/8	●	—	—
				Drain guide 1/4	—	●	●
			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	—	●	●
			+				
		e Flow direction	—	Flow direction: Left to right	●	●	●
			R	Flow direction: Right to left	●	●	●
			+				
		f Pressure unit	—	Name plate and caution plate for bowl in imperial units: MPa	●	●	●
			Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	○ Note 11)	○ Note 11)	○ Note 11)

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
The auto drain port comes with ø3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 56 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT.

Note 11) ○: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.

Modular Type Regulator
Series AR

Regulator Series AR

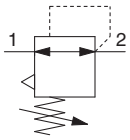
P.63 to 74

Model	Port size	Set pressure	Options
AR10-A	M5 x 0.8	0.05 to 0.7 MPa 0.02 to 0.2 MPa	Bracket Round type pressure gauge Set nut (for panel mount)*
AR20(K)-B	1/8, 1/4	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Bracket Set nut (for panel mount) Square embedded type pressure gauge Digital pressure switch Round type pressure gauge
AR25(K)-B	1/4, 3/8		
AR30(K)-B			
AR40(K)-B	1/4, 3/8, 1/2		
AR40(K)-06-B	3/4		
AR50(K)-B	3/4, 1		
AR60(K)-B	1		

*** Interchangeable with existing AR series**

Regulator
AR10-A

Symbol
Regulator



AR10-A

How to Order

Refer to page 65 for size 20 to 60.

AR10−M5 ❶ − ❷ −A

- Option/Semi-standard: Select one each for **a** to **g**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR10-M5BG-1NR-A

			Symbol	Description
❶	Option Note 1)	**a** Mounting	—	Without mounting option
			B Note 2)	With bracket
			H	With set nut (for panel mount)
		+		
		b Pressure gauge	—	Without pressure gauge
			G Note 3)	Round type pressure gauge (without limit indicator)
		+		
❷	Semi-standard	**c** Set pressure Note 4)	—	0.05 to 0.7 MPa setting
			1	0.02 to 0.2 MPa setting
		+		
		d Exhaust mechanism	—	Relieving type
			N	Non-relieving type
		+		
		e Flow direction	—	Flow direction: Left to right
			R	Flow direction: Right to left
		+		
		f Knob	—	Downward
			Y	Upward
		+		
		g Pressure unit	—	Name plate and pressure gauge in imperial units: MPa
			Z	Name plate and pressure gauge in imperial units: psi

Note 1) Options are not assembled and supplied loose at the time of shipment.
Note 2) Assembly of a bracket and set nuts
Note 3) A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
Note 4) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Standard Specifications

Port size	M5 x 0.8
Pressure gauge port size Note)	1/16
Fluid	Air
Ambient and fluid temperature	–5 to 60°C (with no freezing)
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.7 MPa
Construction	Relieving type
Weight [kg]	0.06

Note) Use a bushing (part no.: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

Options/Part No.

Bracket assembly Note 1)	AR12P-270AS
Set nut	AR12P-260S
Round type pressure gauge Note 2)	G27-10-R1

Note 1) Assembly of a bracket and set nuts
Note 2) 1.0 MPa pressure gauge

⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

⚠ Warning

1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less.

Maintenance

⚠ Warning

1. When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

Mounting/Adjustment

⚠ Warning

1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

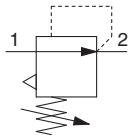
⚠ Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).

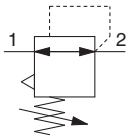
2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.

Regulator
AR20-B to AR60-B
Regulator with Backflow Function
AR20K-B to AR60K-B

Symbol
Regulator

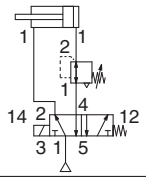


Regulator with Backflow Function

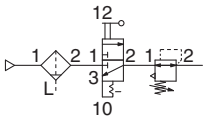


- **With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.**

Example 1)
When the pressure in the rear and the front of the cylinder differs:



Example 2)
When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



How to Order

Refer to page 63 for size 10.

AR ❶**30** ❷**K** – ❸**□** ❹**03** ❺**BE** – ❻**□** – **B**

- Option/Semi-standard: Select one each for **a** to **g**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR30K-03BE-1NR-B

			Symbol	Description	❶ Body size 20	25	30	40	50	60
❷	With backflow function		—	Without backflow function	●	●	●	●	●	●
			K Note 1)	With backflow function	●	●	●	●	●	●
			+							
❸	Pipe thread type		—	Rc	●	●	●	●	●	●
			N	NPT	●	●	●	●	●	●
			F	G	●	●	●	●	●	●
			+							
❹	Port size		**01**	1/8	●	—	—	—	—	—
			02	1/4	●	●	●	●	—	—
			03	3/8	—	●	●	●	—	—
			04	1/2	—	—	—	●	—	—
			06	3/4	—	—	—	●	●	—
			10	1	—	—	—	—	●	●
			+							
❺	Option Note 2)	**a** Mounting	—	Without mounting option	●	●	●	●	●	●
			B Note 3)	With bracket	●	●	●	●	●	●
			H	With set nut (for panel mount)	●	●	●	●	—	—
			+							
		b Pressure gauge Note 4)	—	Without pressure gauge	●	●	●	●	●	●
			E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●	●	●
			G	Round type pressure gauge (with limit indicator)	●	●	●	●	●	●
			M	Round type pressure gauge (with colour zone)	●	●	●	●	●	●
		b Digital pressure switch Note 5)	**E1**	Output: NPN output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●
			E2	Output: NPN output/Electrical entry: Wiring top entry	●	●	●	●	●	●
			E3	Output: PNP output/Electrical entry: Wiring bottom entry	●	●	●	●	●	●
			E4	Output: PNP output/Electrical entry: Wiring top entry	●	●	●	●	●	●

AR20-B, AR20K-B

AR40-B, AR40K-B

		Symbol	Description	❶ Body size 20	25	30	40	50	60
❻ Semi-standard	c Set pressure Note 6)	—	0.05 to 0.85 MPa setting	●	●	●	●	●	●
		1	0.02 to 0.2 MPa setting	●	●	●	●	●	●
		+							
	d Exhaust mechanism	—	Relieving type	●	●	●	●	●	●
		N	Non-relieving type	●	●	●	●	●	●
		+							
	e Flow direction	—	Flow direction: Left to right	●	●	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●	●	●
		+							
	f Knob	—	Downward	●	●	●	●	●	●
		Y	Upward	●	●	●	●	●	●
		+							
	g Pressure unit	—	Name plate and pressure gauge in imperial units: MPa	●	●	●	●	●	●
		Z Note 7)	Name plate and pressure gauge in imperial units: psi	○ Note 9)	○ Note 9)	○ Note 9)	○ Note 9)	○ Note 9)	○ Note 9)
		ZA Note 8)	Digital pressure switch: With unit conversion function	△ Note 10)	△ Note 10)	△ Note 10)	△ Note 10)	△ Note 10)	△ Note 10)

Note 1) Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
Note 2) Option B, G, H, M are not assembled and supplied loose at the time of shipment.
Note 3) Assembly of a bracket and set nuts (applicable to the AR20(K)-B to AR40(K)-B). Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
Note 4) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 5) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
Note 6) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 7) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 8) For options: E1, E2, E3, E4.
Note 9) ○: For pipe thread type: NPT only
Note 10) △: Select with options: E1, E2, E3, E4.

Standard Specifications

Model	AR20-B	AR25-B	AR30-B	AR40-B	AR40-06-B	AR50-B	AR60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge port size Note 1)	1/8						
Fluid	Air						
Ambient and fluid temperature Note 2)	–5 to 60°C (with no freezing)						
Proof pressure	1.5 MPa						
Maximum operating pressure	1.0 MPa						
Set pressure range	0.05 to 0.85 MPa						
Construction	Relieving type						
Weight [kg]	0.16	0.21	0.29	0.44	0.47	1.17	1.22

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch

Options/Part No.

Option \ Model			AR20(K)-B	AR25(K)-B	AR30(K)-B	AR40(K)-B	AR40(K)-06-B	AR50(K)-B	AR60(K)-B
Bracket assembly Note 1)			AR23P-270AS	AR28P-270AS	AR33P-270AS	AR43P-270AS		AR52P-270AS	
Set nut			AR23P-260S	AR28P-260S	AR33P-260S	AR43P-260S		— Note 2)	
Pressure gauge	Round type Note 3)	**Standard**	G36-10-□01			G46-10-□01			
		0.02 to 0.2 MPa setting	G36-4-□01			G46-4-□01			
	Round type Note 3) (with colour zone)	**Standard**	G36-10-□01-L			G46-10-□01-L			
		0.02 to 0.2 MPa setting	G36-4-□01-L			G46-4-□01-L			
	Square Note 4) embedded type	**Standard**	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]						
		0.02 to 0.2 MPa setting	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]						
Digital pressure switch Note 5)		NPN output: Wiring bottom entry	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]						
		NPN output: Wiring top entry	ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]						
		PNP output: Wiring bottom entry	ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]						
		PNP output: Wiring top entry	ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]						

Note 1) Assembly of a bracket and set nuts. Including 2 mounting screws for the AR50(K)-B and AR60(K)-B
Note 2) Please consult with SMC regarding the set nuts for the AR50(K)-B and AR60(K)-B.
Note 3) □ in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.
Please contact SMC regarding the pressure gauge supply for psi unit specifications.
Note 4) Including one O-ring and 2 mounting screws. [ ]: Pressure gauge cover only
Note 5) In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.
[ ]: Switch body only. (Regarding how to order the digital pressure switch, please consult with **SMC**.

⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

⚠ Warning

1. Residual pressure disposal (outlet pressure removal) is not possible for the AR20-B to AR60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-B to AR60K-B).

Maintenance

⚠ Warning

1. When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

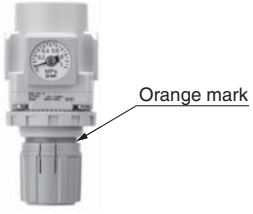
Mounting/Adjustment

⚠ Warning

1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

⚠ Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



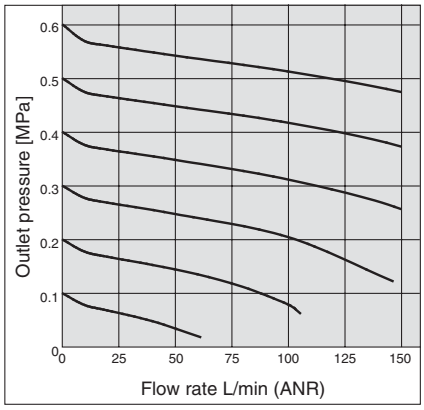
2. A knob cover is available to prevent careless operation of the knob. Refer to page 97 for details.

Flow-rate Characteristics (Representative values)

Condition: Inlet pressure 0.7 MPa

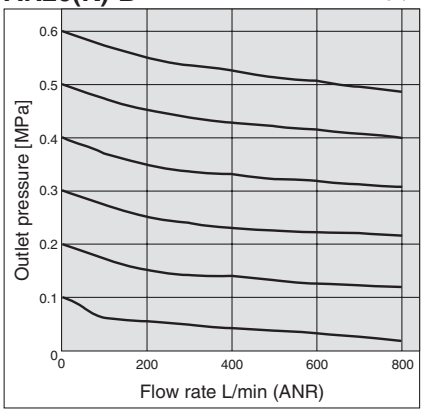
AR10-A

M5



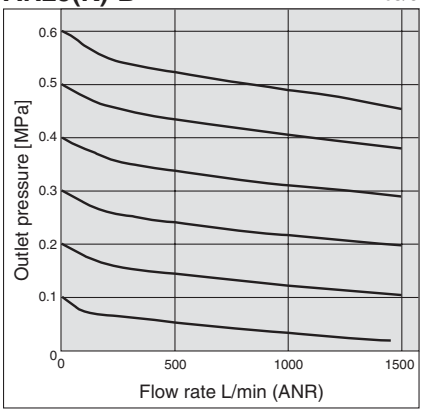
AR20(K)-B

Rc1/4



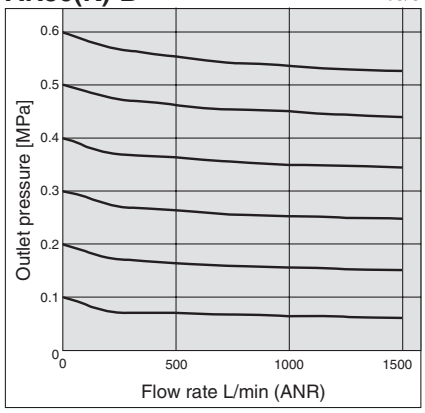
AR25(K)-B

Rc3/8



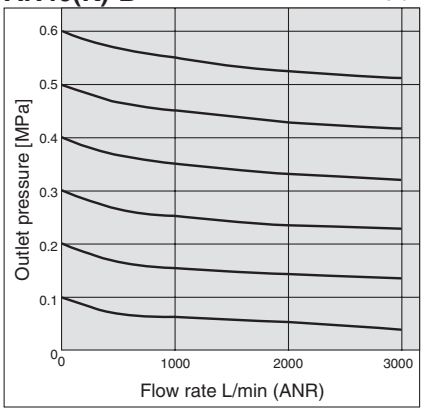
AR30(K)-B

Rc3/8



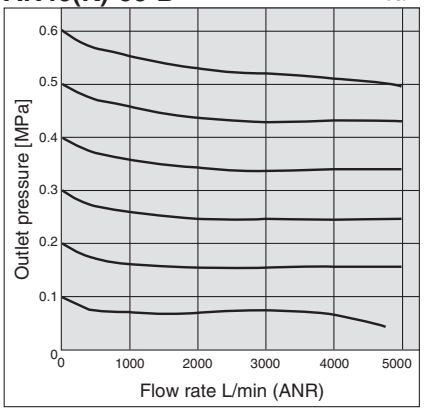
AR40(K)-B

Rc1/2



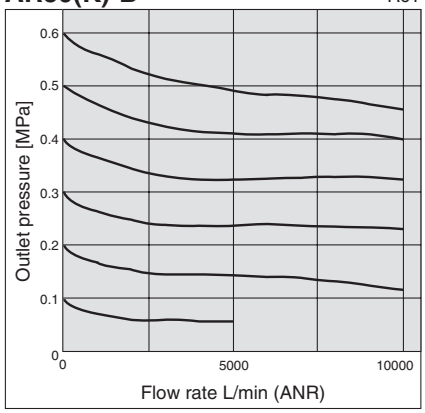
AR40(K)-06-B

Rc3/4



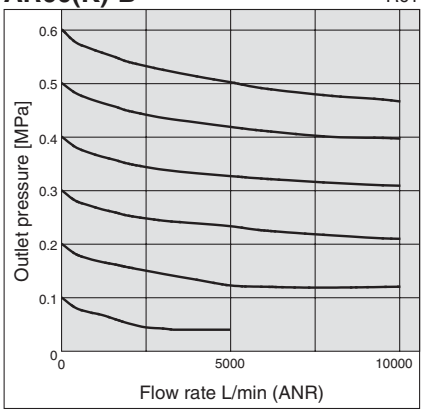
AR50(K)-B

Rc1



AR60(K)-B

Rc1

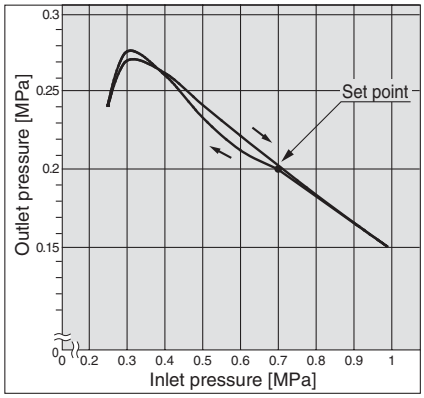


Series AR10-A
Series AR20-B to AR60-B
Series AR20K-B to AR60K-B

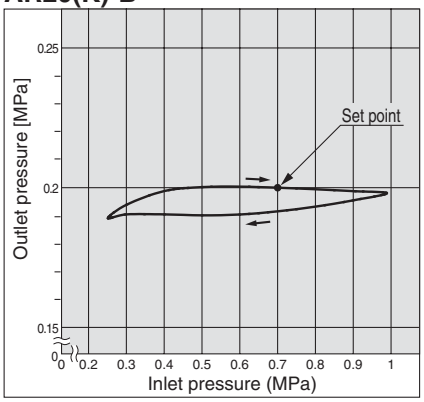
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

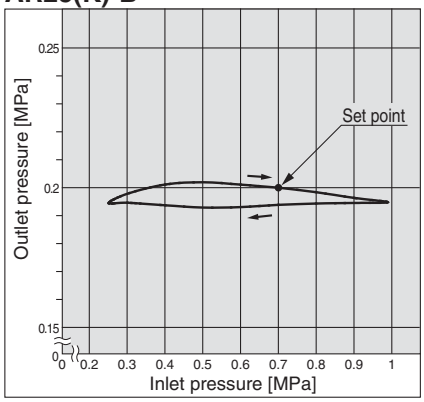
AR10-A



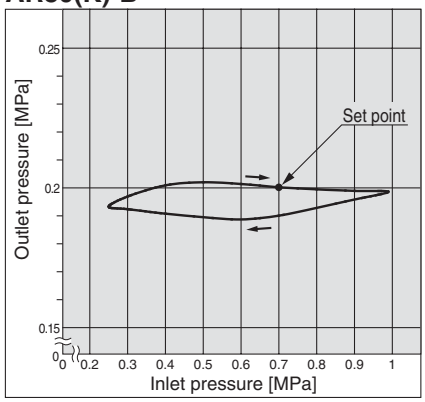
AR20(K)-B



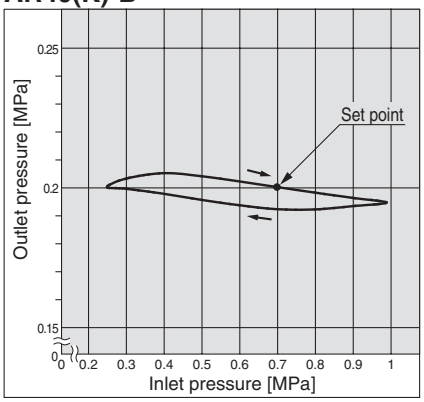
AR25(K)-B



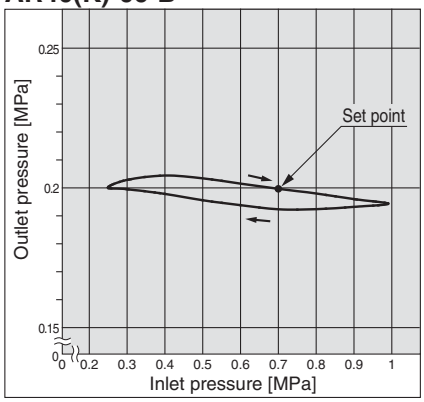
AR30(K)-B



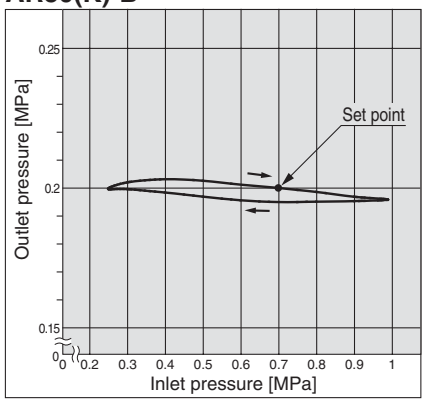
AR40(K)-B



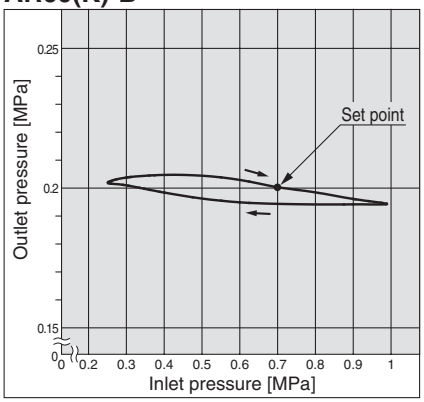
AR40(K)-06-B



AR50(K)-B

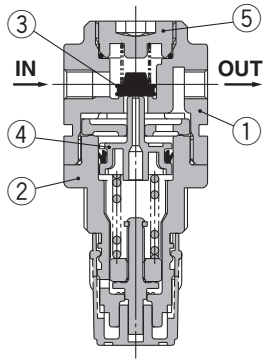


AR60(K)-B

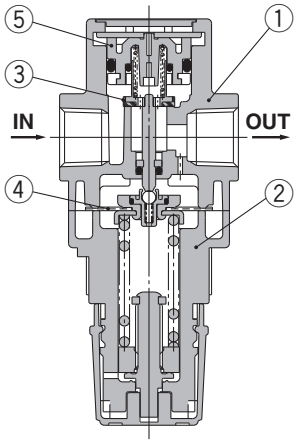


Construction

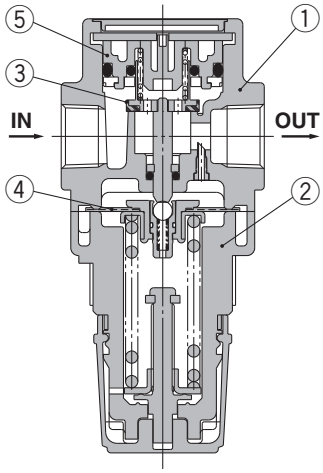
AR10-A



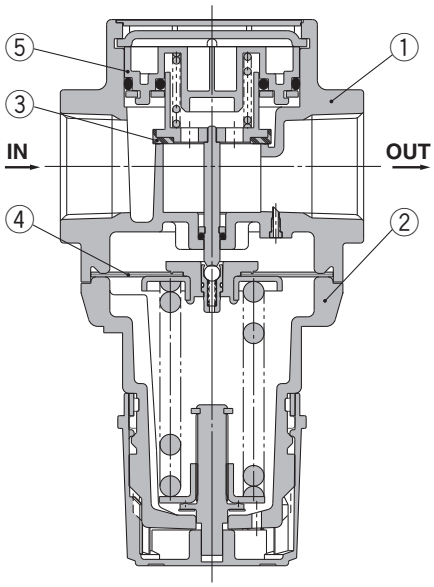
AR20(K)-B/AR25(K)-B



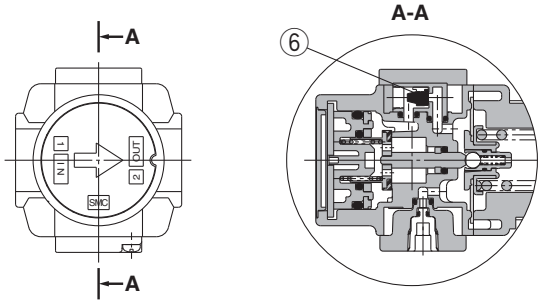
AR30(K)-B/AR40(K)-B



AR50(K)-B/AR60(K)-B



AR20K-B to AR60K-B
(Regulator with Backflow Function)



Component Parts

No.	Description	Material	Model	Colour
1	**Body**	Zinc die-cast	AR10-A	White
		Aluminium die-cast	AR20(K)-B to AR60(K)-B	
2	**Bonnet**	Polyacetal	AR10-A	White
			AR20(K)-B to AR40(K)-B	
		Aluminium die-cast	AR50(K)-B/ AR60(K)-B	

Replacement Parts
[AR10-A]

No.	Description	Material	Part no.
3	**Valve**	HNBR	AR10P-090S
4	**Piston assembly**	Polyacetal	AR10P-150AS
5	**Valve guide assembly**	Polyacetal	131329

[AR20(K)-B to AR60(K)-B]

No.	Description	Material	Part no.						
			AR20(K)-B	**AR25(K)-B**	**AR30(K)-B**	**AR40(K)-B**	**AR40(K)-06-B**	**AR50(K)-B**	**AR60(K)-B**
3	**Valve**	Brass, HNBR	AR20P-410S	AR25P-410S	AR30P-410S	AR40P-410S		AR50P-410S	AR60P-410S
4	**Diaphragm assembly**	Weatherable NBR	AR20P-150AS	AR20P-150AS	AR30P-150AS	AR40P-150AS			
5	**Valve guide assembly**	Polyacetal	AR20P-050AS	AR20P-050AS	AR30P-050AS	AR40P-050AS		AR50P-050AS	AR60P-050AS
6	**Check valve assembly** Note)	—	AR23KP-020AS						

Note) Check valve assembly is applicable for a regulator with backflow function (AR20K-B to AR60K-B) only.
Assembly of a check valve cover, check valve body assembly and 2 mounting screws

Working Principle (Regulator with Backflow Function)

AR10-A

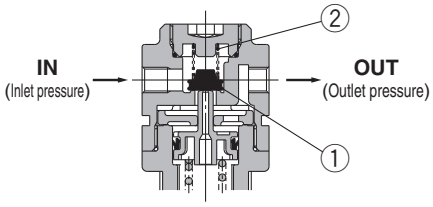


Figure 1

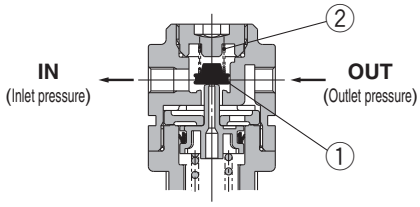


Figure 2

When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1).
When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ② force.

AR20K-B to AR60K-B

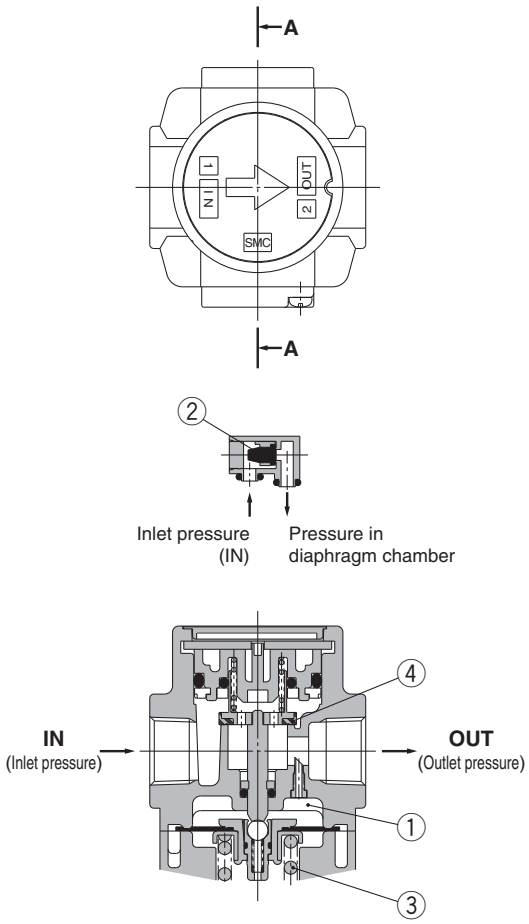


Figure 1 Normal

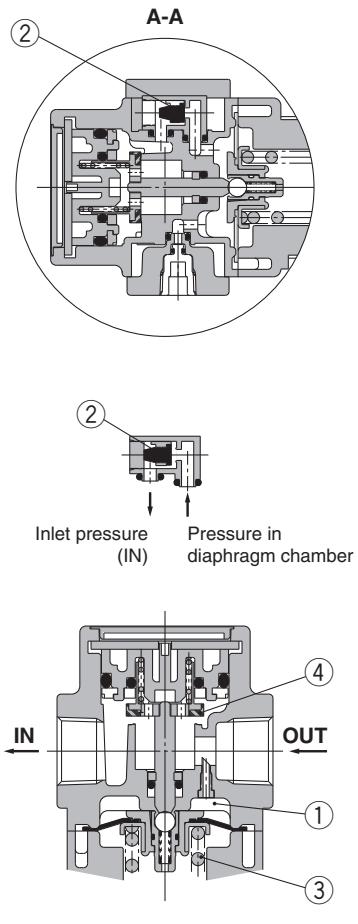
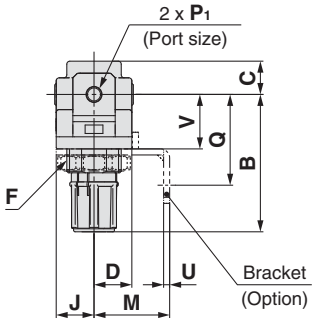


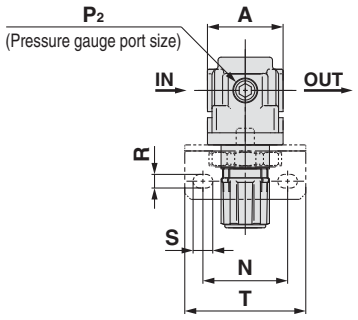
Figure 2 Backflow

When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1).
When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

Dimensions

AR10-A

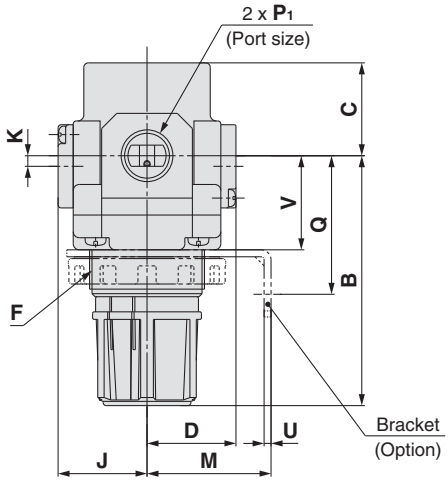


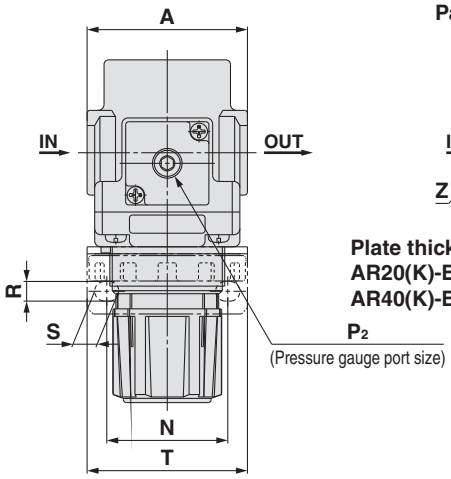


Panel fitting dimensions

Plate thickness
AR10-A: Max. 3.5

AR20(K)-B to AR40(K)-06-B





Panel fitting dimensions

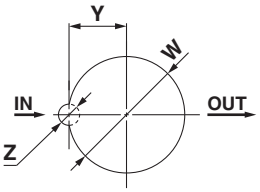
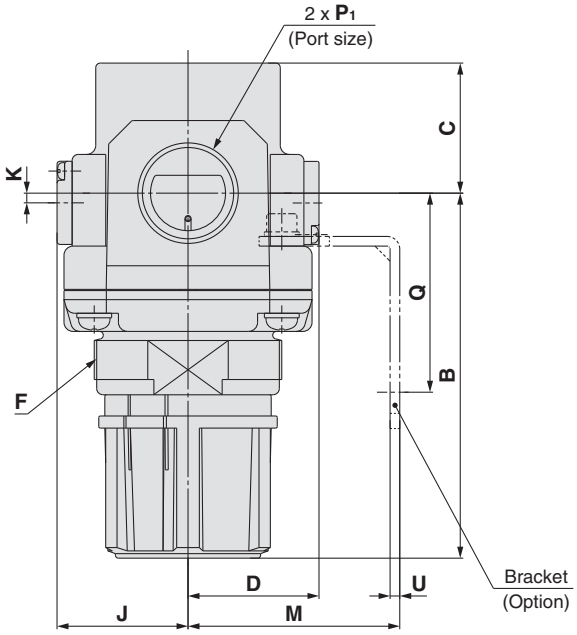
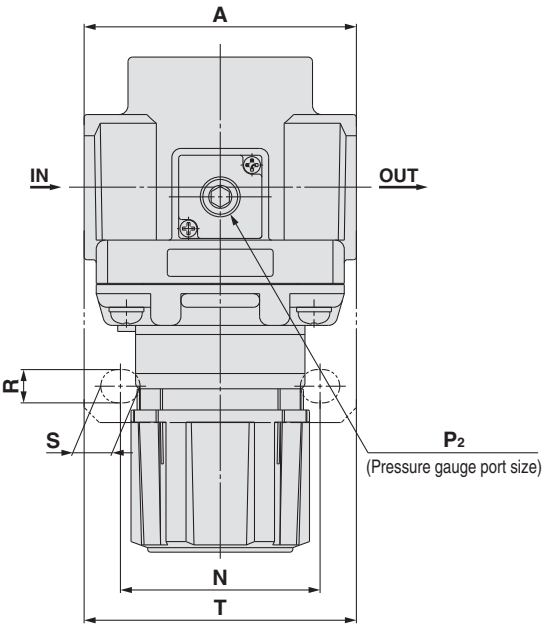
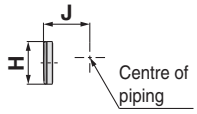
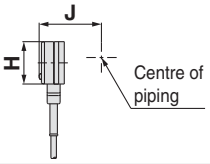
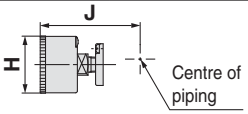


Plate thickness
AR20(K)-B to AR30(K)-B: Max. 3.5
AR40(K)-B : Max. 5

AR50(K)-B/AR60(K)-B





Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Model	Standard specifications									Optional specifications							
										Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)	
	P1	P2	A	B Note 1)	C	D	F	J	K	H	J	H	J	H	J	H	J
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	—	—	—	—	—	ø26	26	—	—
AR20(K)-B	1/8, 1/4	1/8	40	67.4	26.5	28.5	M28 x 1	28.5	2 Note 2)	□28	29.5	□27.8	40	ø37.5	65	ø37.5	66
AR25(K)-B	1/4, 3/8	1/8	53	71.9	28	27.5	M32 x 1.5	27.5	0	□28	28.5	□27.8	39	ø37.5	64	ø37.5	65
AR30(K)-B	1/4, 3/8	1/8	53	85.6	30.7	29.4	M38 x 1.5	29.4	3.5	□28	30.4	□27.8	40.9	ø37.5	65.9	ø37.5	66.9
AR40(K)-B	1/4, 3/8, 1/2	1/8	70	91.7	35.8	33.8	M42 x 1.5	33.8	3.5	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3
AR40(K)-06-B	3/4	1/8	75	93.2	35.8	33.8	M42 x 1.5	33.8	3	□28	34.8	□27.8	45.3	ø42.5	71.3	ø42.5	71.3
AR50(K)-B	3/4, 1	1/8	90	125.2	43	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8
AR60(K)-B	1	1/8	95	129.6	46	43.3	M62 x 1.5	43.3	3.2	□28	44.3	□27.8	54.8	ø42.5	80.8	ø42.5	80.8

Model	Optional specifications										
	Bracket mount							Panel mount			
	M	N	Q	R	S	T	U	V	W	Y	Z
AR10-A	25	28	30	4.5	6.5	40	2	18	18.5	—	—
AR20(K)-B	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR25(K)-B	30	34	43.9	5.4	15.4	55	2.3	25.7	32.5	16	6
AR30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7
AR40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—
AR60(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—

Note 1) The dimension of B is the length when the filter regulator knob is unlocked.
Note 2) For the AR20 (K) -B only, the position of the pressure gauge is above the centre of the piping.

Modular Type
Lubricator
Series AL

Lubricator
Series AL

P.77 to 82

Model	Port size	Option
AL10-A	M5 x 0.8	Bracket (Except AL10-A)
AL20-A	1/8, 1/4	
AL30-A	1/4, 3/8	
AL40-A	1/4, 3/8, 1/2	
AL40-06-A	3/4	
AL50-A	3/4, 1	
AL60-A	1	

Lubricator
AL10-A to AL60-A

Symbol

AL10-A **AL20-A** **AL40-A**

How to Order

AL [30] – [ ] [03] [B] – [ ] **–A**

❶ ❷ ❸ ❹ ❺

- Option/Semi-standard: Select one each for **a** to **d**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AL30-03B-3RW-A

		Symbol	Description	❶ Body size 10	20	30	40	50	60
❷	Pipe thread type	—	Metric thread (M5)	●	—	—	—	—	—
			Rc	—	●	●	●	●	●
		N	NPT	—	●	●	●	●	●
		F	G	—	●	●	●	●	●
		+							
❸	Port size	M5	M5 x 0.8	●	—	—	—	—	—
		01	1/8	—	●	—	—	—	—
		02	1/4	—	●	●	●	—	—
		03	3/8	—	—	●	●	—	—
		04	1/2	—	—	—	●	—	—
		06	3/4	—	—	—	●	●	—
		10	1	—	—	—	—	●	●
		+							
❹	Option (Mounting)	—	Without mounting option	●	●	●	●	●	●
		B Note 1)	With bracket	—	●	●	●	●	●
		+							
❺ Semi-standard	**a** Bowl Note 2)	—	Polycarbonate bowl	●	●	●	●	●	●
		2	Metal bowl	●	●	●	●	●	●
		6	Nylon bowl	●	●	●	●	●	●
		8	Metal bowl with level gauge	—	—	●	●	●	●
		C	With bowl guard	—	●	— Note 3)	— Note 3)	— Note 3)	— Note 3)
		6C	With bowl guard (Nylon bowl)	—	●	— Note 4)	— Note 4)	— Note 4)	— Note 4)
		+							
	b Lubricant exhaust port	—	Without drain cock	●	●	●	●	●	●
		3	With drain cock	●	●	—	—	—	—
		3W Note 5)	Drain cock with barb fitting	—	—	●	●	●	●
		+							
	c Flow direction	—	Flow direction: Left to right	●	●	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●	●	●
		+							
	d Pressure unit	—	Name plate and caution plate: MPa	●	●	●	●	●	●
		Z Note 6)	Name plate and caution plate: psi, °F	○ Note 7)	○ Note 7)	○ Note 7)	○ Note 7)	○ Note 7)	○ Note 7)

Note 1) Option is not assembled and supplied loose at the time of shipment.
Note 2) Refer to Chemical data on page 80 for chemical resistance of the bowl.
Note 3) A bowl guard is provided as standard equipment (polycarbonate).
Note 4) A bowl guard is provided as standard equipment (nylon).
Note 5) The combination of metal bowl: 2 and 8 is not available.
Note 6) For pipe thread type: M5, NPT.
Note 7) ○: For pipe thread type: M5, NPT only

Standard Specifications

Model	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Fluid	Air						
Ambient and fluid temperature	–5 to 60°C (with no freezing)						
Proof pressure	1.5 MPa						
Maximum operating pressure	1.0 MPa						
Minimum dripping flow rate [L/min (ANR)] Note)	4	15	1/4:30 3/8:40	1/4:30 3/8:40 1/2:50	50	190	220
Oil capacity [cm³]	7	25	55	135			
Recommended lubricant	Class 1 turbine oil (ISO VG32)						
Bowl material	Polycarbonate						
Bowl guard	—	Semi-standard (Steel)	Standard (Polycarbonate)				
Weight [kg]	0.07	0.10	0.20	0.38	0.43	0.94	1.09

Note) · The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.
· For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

Options/Part No.

Optional specifications	Model						
	AL10-A	**AL20-A**	**AL30-A**	**AL40-A**	**AL40-06-A**	**AL50-A**	**AL60-A**
Bracket assembly Note)	—	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-050AS	

Note) Assembly of a bracket and 2 mounting screws

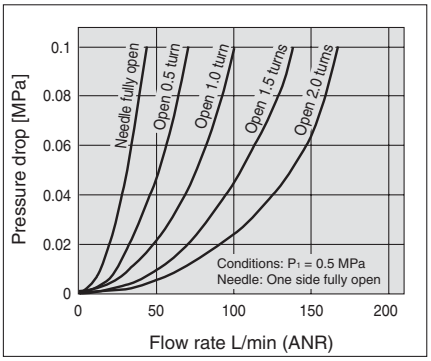
Bowl Assembly/Part No.

Bowl material	Lubricant exhaust port	Other	Model						
			AL10-A	**AL20-A**	**AL30-A**	**AL40-A**	**AL40-06-A**	**AL50-A**	**AL60-A**
Polycarbonate bowl	Without drain cock	—	C1SL-A	C2SL-A	—	—			
		With bowl guard	—	C2SL-C-A	C3SL-A	C4SL-A			
	With drain cock	—	C1SL-3-A	C2SL-3-A	—	—			
		With bowl guard	—	C2SL-3C-A	C3SL-3-A	C4SL-3-A			
	Drain cock with barb fitting	With bowl guard	—	—	C3SL-3W-A	C4SL-3W-A			
Nylon bowl	Without drain cock	—	C1SL-6-A	C2SL-6-A	—	—			
		With bowl guard	—	C2SL-6C-A	C3SL-6-A	C4SL-6-A			
	With drain cock	—	C1SL-36-A	C2SL-36-A	—	—			
		With bowl guard	—	C2SL-36C-A	C3SL-36-A	C4SL-36-A			
	Drain cock with barb fitting	With bowl guard	—	—	C3SL-36W-A	C4SL-36W-A			
Metal bowl	Without drain cock	—	C1SL-2-A	C2SL-2-A	C3SL-2-A	C4SL-2-A			
		With level gauge	—	—	C3LL-8-A	C4LL-8-A			
	With drain cock	—	C1SL-23-A	C2SL-23-A	C3SL-23-A	C4SL-23-A			
		With level gauge	—	—	C3LL-38-A	C4LL-38-A			

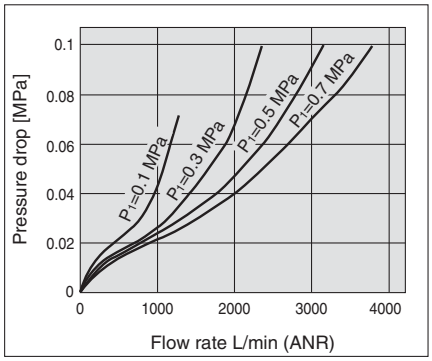
Note) · Bowl seal is included for the AL20-A to AL60-A.
· Please consult with SMC separately for psi and °F unit display specifications.

Flow-rate Characteristics (Representative values)

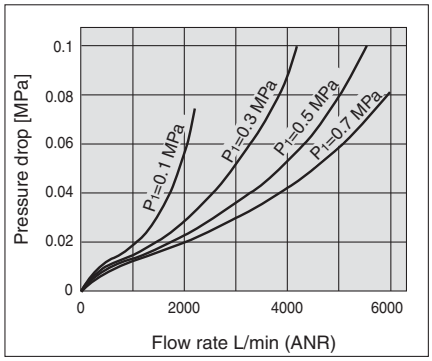
AL10-A M5



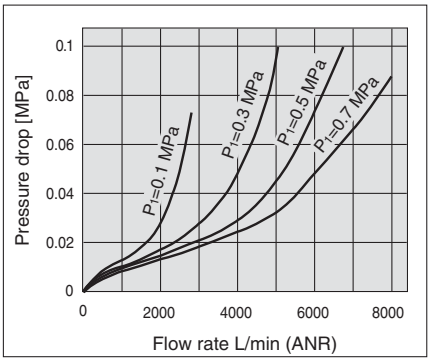
AL20-A Rc1/4



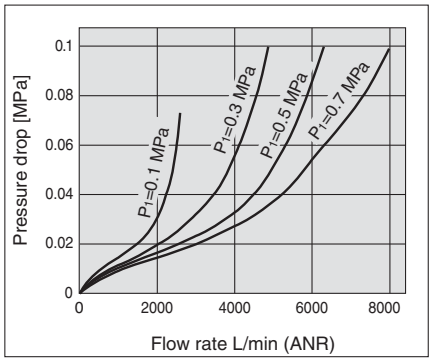
AL30-A Rc3/8



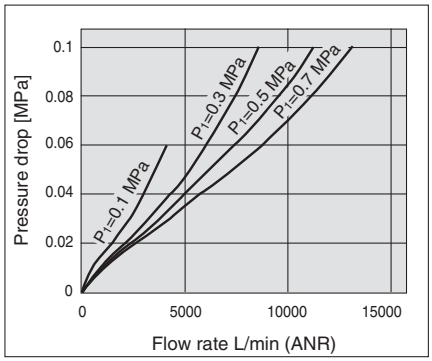
AL40-A Rc1/2



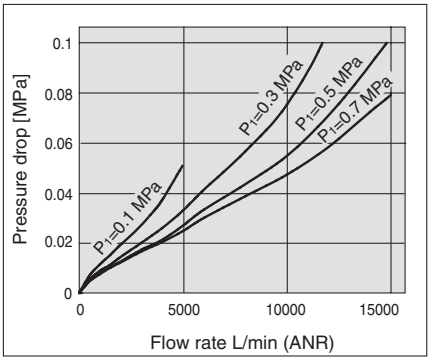
AL40-06-A Rc3/4



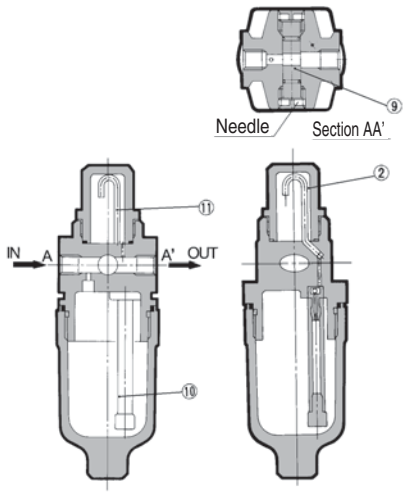
AL50-A Rc1



AL60-A Rc1



Working Principle: AL10 Type



A portion of the air introduced from the IN side pressurizes the lubricant inside the bowl. The remainder of the air passes through the needle ⑨, and flows to the OUT side. The differential pressure between the inside of the bowl and the inside of the sight dome ②, causes the lubricant inside the bowl into the oil passage ⑩. The lubricant drips from the dripping tube ⑪, and lubricates the OUT side. The amount of lubricant is adjusted by the needle ⑨ on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully open shuts off the lubricant. The needle on the side that is not used should be left fully open.

⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

⚠Warning

1. Do not introduce air from the outlet side as this can damage the bumper.
2. **The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.**

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.
Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Material	
			Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	△	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	○
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	—	×	△
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	△
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	△
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	△	×
Oil	Gasoline Kerosene	—	×	○
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	○
Ether	Methyl ether Ethyl ether	Brake oil additives	×	○
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	△

○: Essentially safe △: Some effects may occur. ×: Effects will occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Selection

⚠Caution

1. Use a check valve (Series AKM) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

Maintenance

⚠Warning

1. For the AL10-A/AL20-A type, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
2. Adjustment of the oil regulating valve for models from the AL20-A to AL60-A should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

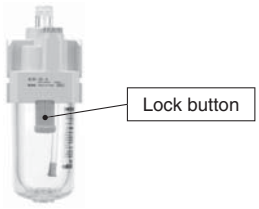
⚠Caution

1. Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.

Mounting/Adjustment

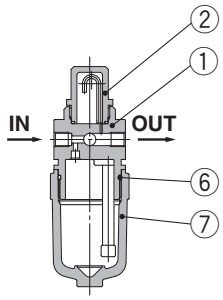
⚠Caution

1. When the bowl is installed on the AL30-A to AL60-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

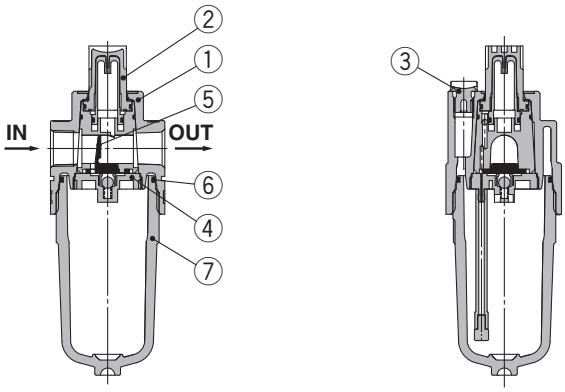


Construction

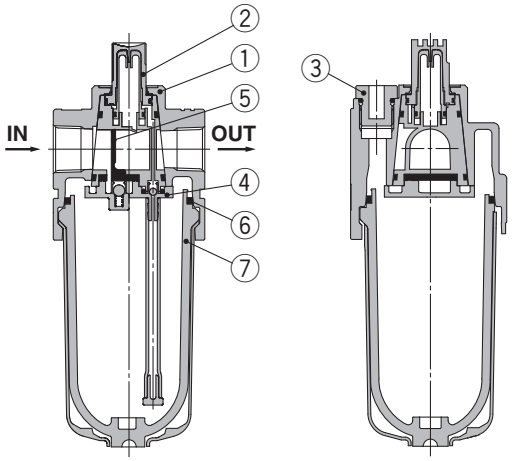
AL10-A



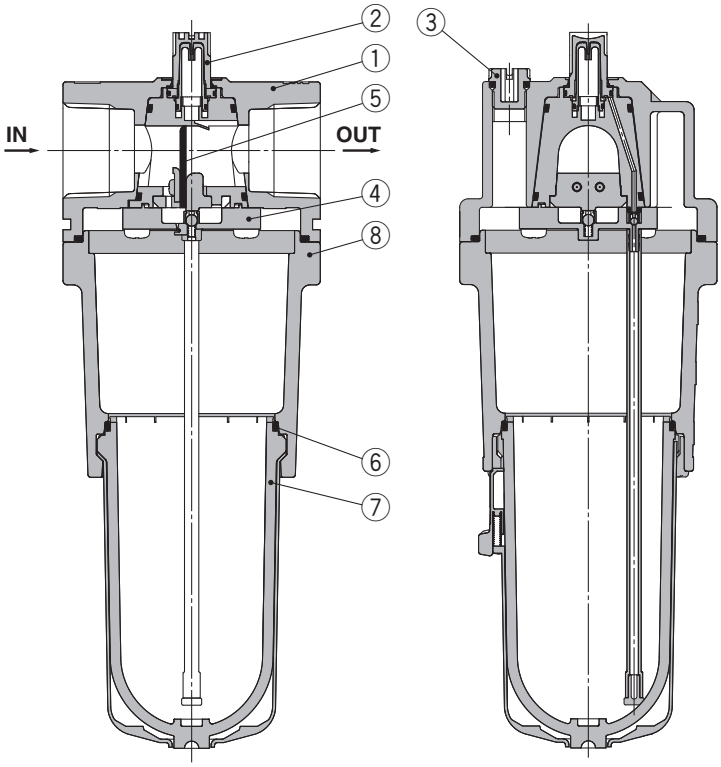
AL20-A



AL30-A/AL40-A



AL50-A/AL60-A



Component Parts

No.	Description	Material	Model	Colour
1	**Body**	Zinc die-cast	AL10-A	White
		Aluminium die-cast	AL20-A to AL60-A	
8	**Housing**	Aluminium die-cast	AL50-A/AL60-A	White

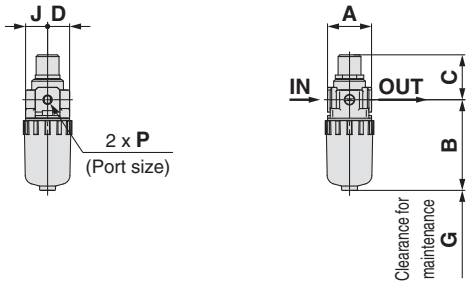
Replacement Parts

No.	Description	Material	Part no.						
			AL10-A	**AL20-A**	**AL30-A**	**AL40-A**	**AL40-06-A**	**AL50-A**	**AL60-A**
2	**Sight dome assembly**	Polycarbonate	AL10P-080AS	AL20P-080AS					
3	**Lubrication plug assembly**	—	—	AL22P-060AS	AL32P-060AS	AL42P-060AS			
4	**Bumper retainer assembly**	—	—	AL20P-030AS	AL30P-030AS	AL40P-030AS		AL50P-030AS	AL60P-030AS
5	**Bumper (assembly)**	Synthetic resin	—	AL20P-040S	AL30P-040S	AL40P-040S		AL50P-040AS	AL60P-040AS
6	**Bowl seal**	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S			
7	**Bowl assembly** Note)	Polycarbonate	C1SL-A	C2SL-A	C3SL-A	C4SL-A			

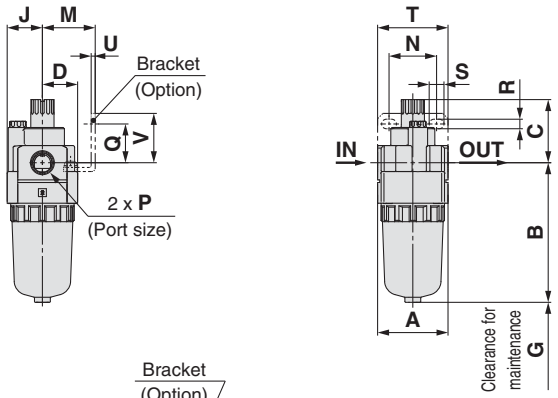
Note) · Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications.
· Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).

Dimensions

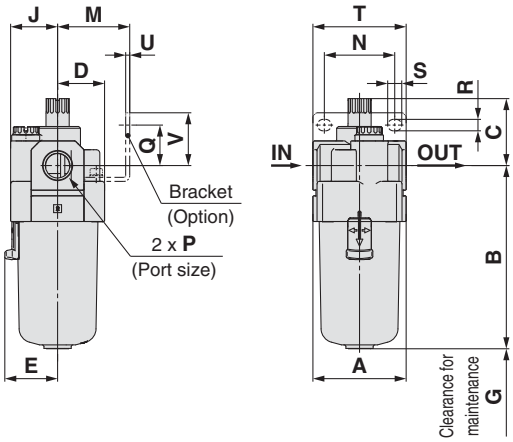
AL10-A



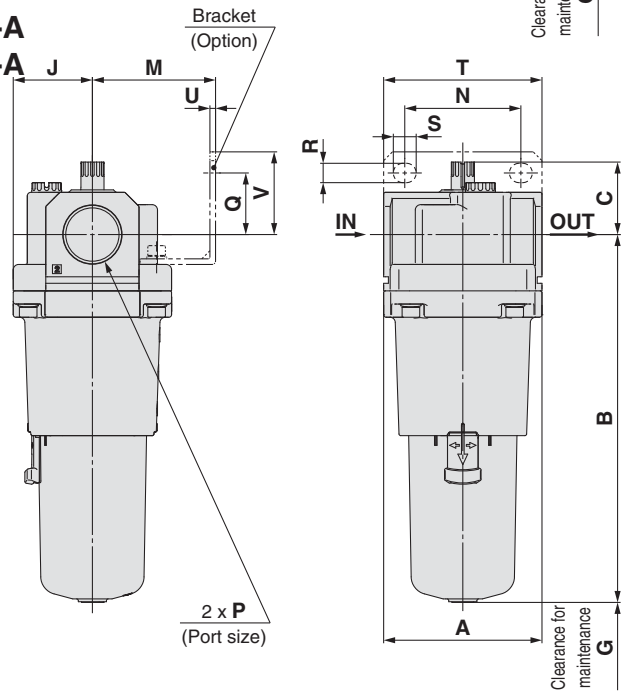
AL20-A

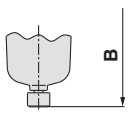
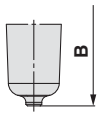
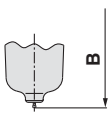
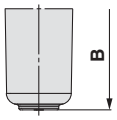


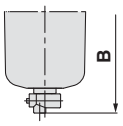
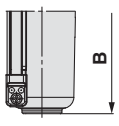
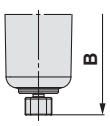
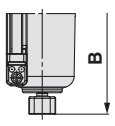
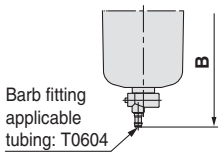
AL30-A to AL40-06-A



AL50-A
AL60-A



Applicable model	AL10-A/AL20-A			AL30-A to AL60-A
Optional/Semi-standard specifications	With drain cock	Metal bowl	Metal bowl with drain cock	Metal bowl
Dimensions				

Applicable model	AL30-A to AL60-A				
Optional/Semi-standard specifications	With drain cock	Metal bowl with level gauge	Metal bowl with drain cock	Metal bowl with level gauge, with drain cock	Drain cock with barb fitting
Dimensions					

Model	Standard specifications								Optional specifications								Semi-standard specifications					
									Bracket mount								With drain cock	With barb fitting	Metal bowl	Metal bowl with drain cock	Metal bowl with level gauge	Metal bowl with level gauge, with drain cock
	P	A	B	C	D	E	G	J	M	N	Q	R	S	T	U	V	B	B	B	B	B	B
AL10-A	M5 x 0.8	25	51.5	25.5	12.5	—	35	12.5	—	—	—	—	—	—	—	—	59.9	—	56.3	59.3	—	—
AL20-A	1/8, 1/4	40	79.3	35.9	20	—	60	20	30	27	22	5.4	8.4	40	2.3	28	87.7	—	84.5	87.5	—	—
AL30-A	1/4, 3/8	53	104.1	38.1	26.7	30	80	26.7	41	40	23	6.5	8	53	2.3	30	115.1	123.6	104.1	117.6	124.1	137.6
AL40-A	1/4, 3/8, 1/2	70	136.1	39.8	35.5	38.4	110	35.5	50	54	26	8.5	10.5	70	2.3	35	147.1	155.6	136.1	149.6	156.1	169.6
AL40-06-A	3/4	75	138.1	37.8	35.5	38.4	110	35.5	50	54	25	8.5	10.5	70	2.3	34	149.1	157.6	138.1	151.6	158.1	171.6
AL50-A	3/4, 1	90	209.1	41.2	45	—	110	45	70	66	35	11	13	90	3.2	47	220.1	228.6	209.1	222.6	229.1	246.2
AL60-A	1	95	223.1	44.7	47.5	—	110	47.5	70	66	35	11	13	90	3.2	47	234.1	242.6	223.1	236.6	243.1	256.6

Modular Type
Filter Regulator
Series AW

Filter Regulator
Series AW

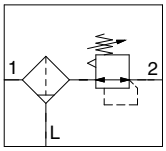
P.85 to 96

Model	Port size	Options
AW10-A	M5 x 0.8	Bracket Set nut (for panel mount) Float type auto drain Square embedded type pressure gauge Digital pressure switch Round type pressure gauge
AW20-B	1/8, 1/4	
AW30-B	1/4, 3/8	
AW40-B	1/4, 3/8, 1/2	
AW40-06-B	3/4	
AW60-B	3/4, 1	

∗ **Interchangeable with existing AW series**

Filter Regulator
AW10-A

Symbol
Filter Regulator



• Integrated filter and regulator units save space and require less piping.

How to Order

Refer to page 87 for size 20 to 60.

AW10−M5❶−❷−A

• Option/Semi-standard: Select one each for **a** to **h**.
• Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
Example) AW10-M5CG-12NR-A

			Symbol	Description
❶ Option Note 1)	a	Mounting	—	Without mounting option
			B	With bracket
			H	With set nut (for panel mount)
	b	Float type auto drain	—	Without auto drain
			C Note 2)	N.C. (Normally closed) Drain port is closed when pressure is not applied.
	c	Pressure gauge	—	Without pressure gauge
			G Note 3)	Round type pressure gauge (without limit indicator)
❷ Semi-standard	d	Set pressure Note 4)	—	0.05 to 0.7 MPa setting
			1	0.02 to 0.2 MPa setting
	e	Bowl Note 5)	—	Polycarbonate bowl
			2	Metal bowl
			6	Nylon bowl
	f	Exhaust mechanism	—	Relieving type
			N	Non-relieving type
	g	Flow direction	—	Flow direction: Left to right
			R	Flow direction: Right to left
	h	Pressure unit	—	Name plate, caution plate, and pressure gauge in imperial units: MPa
			Z	Name plate, caution plate, and pressure gauge in imperial units: psi, °F

Note 1) Option B, G, H are not assembled and supplied loose at the time of shipment.
Note 2) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 3) A 1.0 MPa pressure gauge will be fitted. It is not assembled and supplied loose at the time of shipment.
Note 4) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 5) Refer to Chemical data on page 90 for chemical resistance of the bowl.

AW10-A

Standard Specifications

Port size	M5 x 0.8
Pressure gauge port size	1/16
Fluid	Air
Ambient and fluid temperature	–5 to 60°C (with no freezing)
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.7 MPa
Nominal filtration rating	5 μm
Bowl material	Polycarbonate
Construction	Relieving type
Weight [kg]	0.09

Options/Part No.

Bracket assembly Note 1)	AR12P-270AS
Set nut	AR12P-260S
Round type pressure gauge Note 2)	G27-10-R1

Note 1) Assembly of a bracket and set nuts
Note 2) 1.0 MPa pressure gauge

Bowl Assembly/Part No.

Bowl material	Drain discharge mechanism	Drain port	Bowl part no.
Polycarbonate bowl	Manual discharge	With drain cock	C1SF-A
	Automatic discharge (Auto drain) Note 2)	Normally closed (N.C.)	AD17-A
Nylon bowl	Manual discharge	With drain cock	C1SF-6-A
	Automatic discharge (Auto drain) Note 2)	Normally closed (N.C.)	AD27-6-A
Metal bowl	Manual discharge	With drain cock	C1SF-2-A
	Automatic discharge (Auto drain) Note 2)	Normally closed (N.C.)	AD17-2-A

Note 1) Please consult with SMC separately for psi and °F unit display specifications.
Note 2) Minimum operating pressure: 0.1 MPa

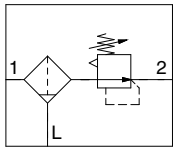
Filter Regulator

AW20-B to AW60-B

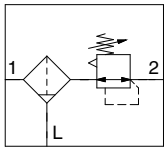
Filter Regulator with Backflow Function

AW20K-B to AW60K-B

Symbol
Filter Regulator

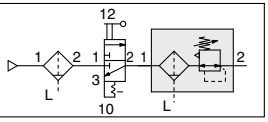


Filter Regulator with Backflow Function



- **Integrated filter and regulator units save space and require less piping.**
- **With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.**

Example)
When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



How to Order

Refer to page 85 for size 10.

AW 30 K – ❸ 03 ❺ – ❻ –B

❶ ❷ ❸ ❹ ❺ ❻

- Option/Semi-standard: Select one each for **a** to **i**.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30K-03BE-1N-B

			Symbol	Description	❶ Body size 20	30	40	60
❷	With backflow function		—	Without backflow function	●	●	●	●
			K Note 1)	With backflow function	●	●	●	●
			+					
❸	Pipe thread type		—	Rc	●	●	●	●
			N Note 2)	NPT	●	●	●	●
			F Note 3)	G	●	●	●	●
			+					
❹	Port size		01	1/8	●	—	—	—
			02	1/4	●	●	●	—
			03	3/8	—	●	●	—
			04	1/2	—	—	●	—
			06	3/4	—	—	●	●
			10	1	—	—	—	●
			+					
❺	Option Note 4)	a Mounting	—	Without mounting option	●	●	●	●
			B Note 5)	With bracket	●	●	●	●
			H	With set nut (for panel mount)	●	●	●	—
			+					
		b Float type auto drain	—	Without auto drain	●	●	●	●
			C Note 6)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	●	●	●	●
			D Note 7)	N.O. (Normally open) Drain port is open when pressure is not applied.	—	●	●	●
			+					
		c Pressure gauge Note 8)	—	Without pressure gauge	●	●	●	●
			E	Square embedded type pressure gauge (with limit indicator)	●	●	●	●
			G	Round type pressure gauge (with limit indicator)	●	●	●	●
			M	Round type pressure gauge (with colour zone)	●	●	●	●
		c Digital pressure switch Note 9)	E1	Output: NPN output / Electrical entry: Wiring bottom entry	●	●	●	●
			E2	Output: NPN output / Electrical entry: Wiring top entry	●	●	●	●
			E3	Output: PNP output / Electrical entry: Wiring bottom entry	●	●	●	●
			E4	Output: PNP output / Electrical entry: Wiring top entry	●	●	●	●
			+					
❻	Semi-standard	d Set pressure Note 10)	—	0.05 to 0.85 MPa setting	●	●	●	●
			1	0.02 to 0.2 MPa setting	●	●	●	●
			+					
		e Bowl Note 11)	—	Polycarbonate bowl	●	●	●	●
			2	Metal bowl	●	●	●	●
			6	Nylon bowl	●	●	●	●
			8	Metal bowl with level gauge	—	●	●	●
			C	With bowl guard	●	— Note 12)	— Note 12)	— Note 12)
			6C	Nylon bowl with bowl guard	●	— Note 13)	— Note 13)	— Note 13)
			+					
		f Drain port Note 14)	—	With drain cock	●	●	●	●
			J Note 15)	Drain guide 1/8	●	—	—	—
				Drain guide 1/4	—	●	●	●
			W Note 16)	Drain cock with barb fitting	—	●	●	●

AW20-B, AW20K-B **AW40-B, AW40K-B**

		Symbol	Description	❶ Body size 20	30	40	60
❻ Semi-standard	g Exhaust mechanism	—	Relieving type	●	●	●	●
		N	Non-relieving type	●	●	●	●
		+					
	h Flow direction	—	Flow direction: Left to right	●	●	●	●
		R	Flow direction: Right to left	●	●	●	●
		+					
	i Pressure unit	—	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	●	●	●	●
		Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	○ Note 19)	○ Note 19)	○ Note 19)	○ Note 19)
		ZA Note 18)	Digital pressure switch: With unit conversion function	△ Note 20)	△ Note 20)	△ Note 20)	△ Note 20)

Note 1) Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
Note 2) Drain guide is NPT1/8 (applicable to the AW20(K)-B) and NPT1/4 (applicable to the AW30(K)-B to AW60(K)-B). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30(K)-B to AW60(K)-B).
Note 3) Drain guide is G1/8 (applicable to the AW20(K)-B) and G1/4 (applicable to the AW30(K)-B to AW60(K)-B).
Note 4) Option B, G, H, M are not assembled and supplied loose at the time of shipment.
Note 5) Assembly of a bracket and set nuts (applicable to the AW20(K)-B to AW40(K)-B). Including 2 mounting screws for the AW60(K)-B
Note 6) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
Note 7) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
Note 8) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
Note 9) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
Note 10) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
Note 11) Refer to Chemical data on page 90 for chemical resistance of the bowl.
Note 12) A bowl guard is provided as standard equipment (polycarbonate).
Note 13) A bowl guard is provided as standard equipment (nylon).
Note 14) The combination of float type auto drain: C and D is not available.
Note 15) Without a valve function
Note 16) The combination of metal bowl: 2 and 8 is not available.
Note 17) For pipe thread type: NPT. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special. The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.
Note 18) For options: E1, E2, E3, E4.
Note 19) ○: For pipe thread type: NPT only
Note 20) △: Select with options: E1, E2, E3, E4.

Standard Specifications

Model	AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Pressure gauge port size Note 1)	1/8				
Fluid	Air				
Ambient and fluid temperature Note 2)	–5 to 60°C (with no freezing)				
Proof pressure	1.5 MPa				
Maximum operating pressure	1.0 MPa				
Set pressure range	0.05 to 0.85 MPa				
Nominal filtration rating	5 μm				
Drain capacity [cm³]	8	25	45		
Bowl material	Polycarbonate				
Bowl guard	Semi-standard (Steel)	Standard (Polycarbonate)			
Construction	Relieving type				
Weight [kg]	0.20	0.36	0.66	0.72	2.05

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
Note 2) –5 to 50°C for the products with the digital pressure switch

Options/Part No.

Optional specifications			Model				
			AW20(K)-B	AW30(K)-B	AW40(K)-B	AW40(K)-06-B	AW60(K)-B
Bracket assembly Note 1)			AW23P-270AS	AR33P-270AS	AR43P-270AS		AW62P-270AS
Set nut			AR23P-260S	AR33P-260S	AR43P-260S		— Note 2)
Pressure gauge	Round type Note 3)	Standard	G36-10-□01		G46-10-□01		
		0.02 to 0.2 MPa setting	G36-4-□01		G46-4-□01		
	Round type Note 3) (with colour zone)	Standard	G36-10-□01-L		G46-10-□01-L		
		0.02 to 0.2 MPa setting	G36-4-□01-L		G46-4-□01-L		
	Square embedded type Note 4)	Standard	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]				
		0.02 to 0.2 MPa setting	GC3-4AS [GC3P-010AS (Pressure gauge cover only)]				
Digital pressure switch Note 5)		NPN output: Wiring bottom entry	ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)]				
		NPN output: Wiring top entry	ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)]				
		PNP output: Wiring bottom entry	ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)]				
		PNP output: Wiring top entry	ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)]				

Note 1) Assembly of a bracket and set nuts. Including 2 mounting screws for the AW60(K)-B
Note 2) Please consult with SMC regarding the set nuts for the AW60(K)-B.
Note 3) □ in part numbers for a round pressure gauge indicates a pipe thread type.
No indication is necessary for R; however, indicate N for NPT.
Please contact SMC regarding the pressure gauge supply for psi unit specifications.
Note 4) Including one O-ring and 2 mounting screws.
[ ]: Pressure gauge cover only
Note 5) In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached.
[ ]: Switch body only. (Regarding how to order the digital pressure switch, please consult with **SMC**.
A pressure switch can be mounted on the AW60(K)-B, with a special mounting adapter (Pressure switch adapter assembly: AW63P-310AS) and mounting screws (M3 x 0.5 x 14) which are delivered with the mounting adapter.

Bowl Assembly/Part No.

Bowl material	Drain discharge mechanism	Drain port	Other	Model				
				AW20-B	AW30-B	AW40-B	AW40-06-B	AW60-B
Polycarbonate bowl	Manual discharge	With drain cock	—	C2SF-A	—	—		
			With bowl guard	C2SF-C-A	C3SF-A	C4SF-A		
		Drain cock with barb fitting	With bowl guard	—	C3SF-W-A	C4SF-W-A		
		With drain guide (without valve function)	—	C2SF□-J-A	—	—		
			With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF□-J-A		
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD27-A	—	—		
			With bowl guard	AD27-C-A	AD37□-A	AD47□-A		
		Normally open (N.O.)	With bowl guard	—	AD38□-A	AD48□-A		
Nylon bowl	Manual discharge	With drain cock	—	C2SF-6-A	—	—		
			With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A		
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A	C4SF-6W-A		
		With drain guide (without valve function)	—	C2SF□-6J-A	—	—		
			With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A		
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD27-6-A	—	—		
			With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A		
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A	AD48□-6-A		
Metal bowl	Manual discharge	With drain cock	—	C2SF-2-A	C3SF-2-A	C4SF-2-A		
			With level gauge	—	C3LF-8-A	C4LF-8-A		
		With drain guide (without valve function)	—	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A		
			With level gauge	—	C3LF□-8J-A	C4LF□-8J-A		
	Automatic discharge Note) (Auto drain)	Normally closed (N.C.)	—	AD27-2-A	AD37□-2-A	AD47□-2-A		
			With level gauge	—	AD37□-8-A	AD47□-8-A		
		Normally open (N.O.)	—	—	AD38□-2-A	AD48□-2-A		
			With level gauge	—	AD38□-8-A	AD48□-8-A		

Note) Minimum operating pressure: N.O. type–0.1 MPa (AD38-A, AD48-A); N.C. type–0.1 MPa (AD27-A) and 0.15 MPa (AD37-A, AD47-A).
Bowl assembly comes with a bowl seal.
□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8")
Please consult with SMC separately for psi and °F unit display specifications.

⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Design/Selection

⚠ Warning

1. Residual pressure disposal (outlet pressure removal) is not possible for the AW20-B to AW60-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-B to AW60K-B).

2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.
Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Material	
			Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	△	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	○
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	—	×	△
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	△
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	△
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	△	×
Oil	Gasoline Kerosene	—	×	○
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	○
Ether	Methyl ether Ethyl ether	Brake oil additives	×	○
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	—	×	△

○: Essentially safe △: Some effects may occur. ×: Effects will occur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

⚠ Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

⚠ Warning

1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.

2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

⚠ Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).

2. A knob cover is available to prevent careless operation of the knob. Refer to page 97 for details.

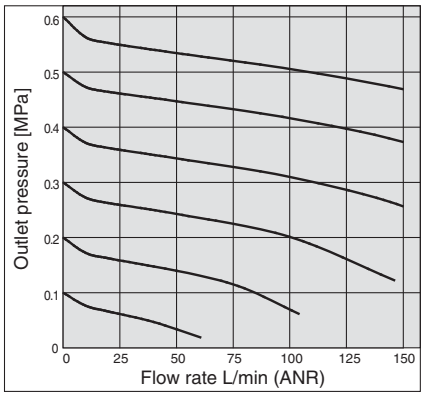
3. When the bowl is installed on the AW30-B to AW60-B, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Flow-rate Characteristics (Representative values)

Condition: Inlet pressure 0.7 MPa

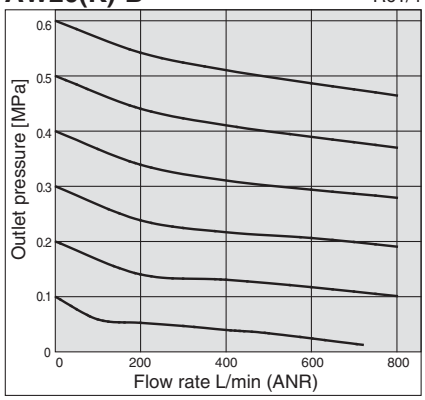
AW10-A

M5



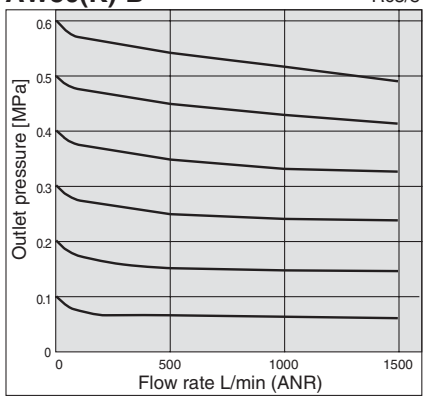
AW20(K)-B

Rc1/4



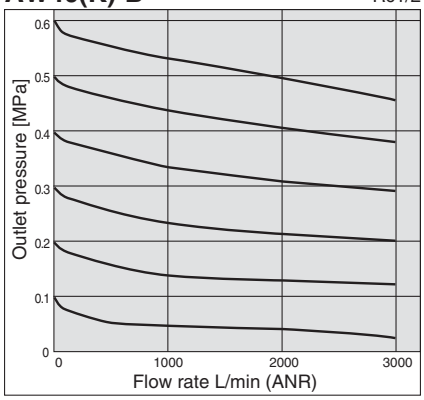
AW30(K)-B

Rc3/8



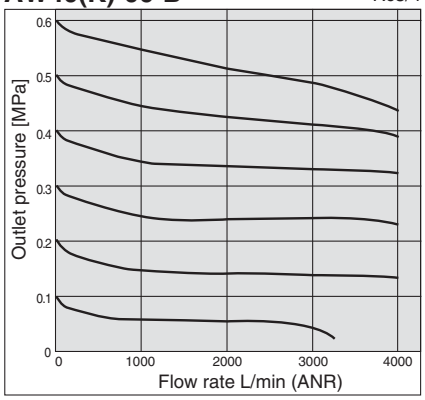
AW40(K)-B

Rc1/2



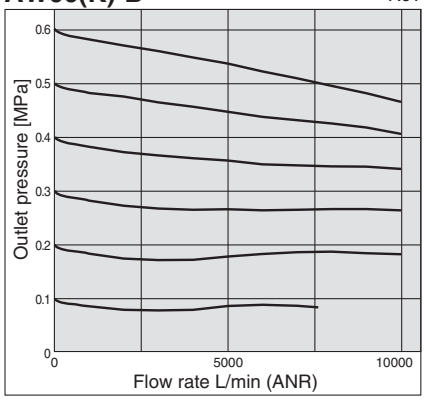
AW40(K)-06-B

Rc3/4



AW60(K)-B

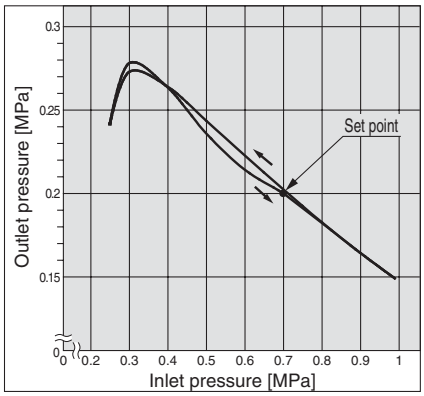
Rc1



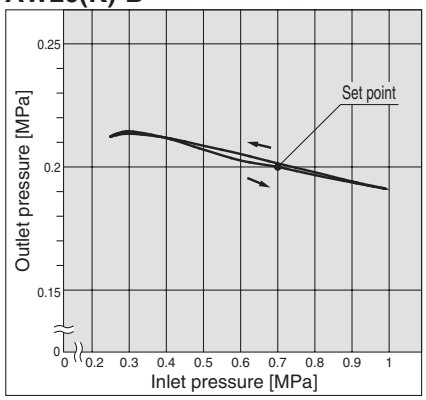
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

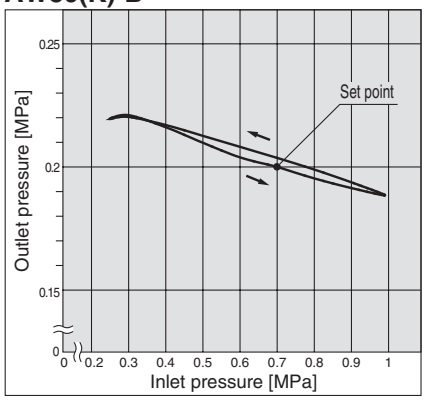
AW10-A



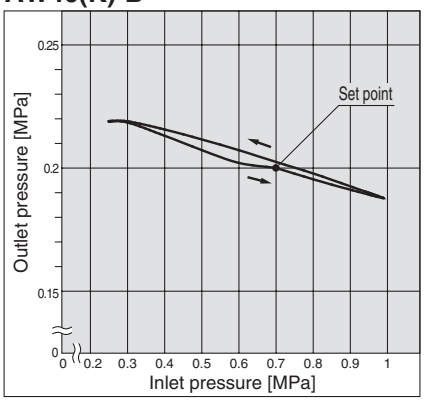
AW20(K)-B



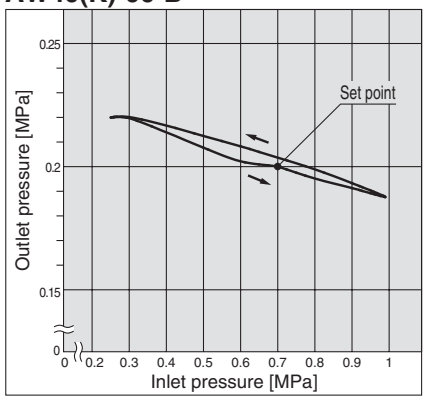
AW30(K)-B



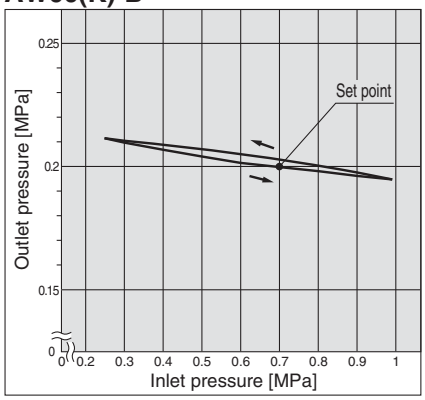
AW40(K)-B



AW40(K)-06-B

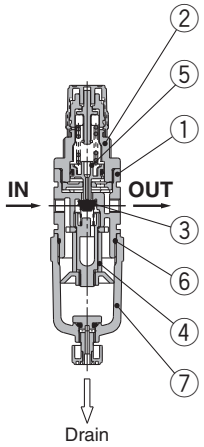


AW60(K)-B



Construction

AW10-A



Component Parts

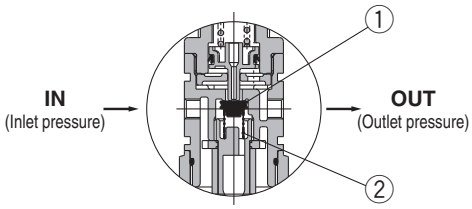
No.	Description	Material	Colour
1	**Body**	Zinc die-cast	White
2	**Bonnet**	Polyacetal	White

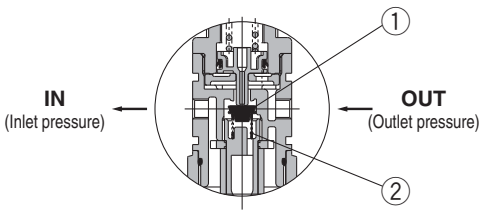
Replacement Parts

No.	Description	Material	Part no.
3	**Valve**	HNBR	AR10P-090S
4	**Filter element**	Non-woven fabric	AF10P-060S
5	**Piston assembly**	Polyacetal	AR10P-150AS
6	**Bowl O-ring**	NBR	C1SFP-260S
7	**Bowl assembly**	Polycarbonate	C1SF-A

Working Principle (Filter Regulator with Backflow Function)

AW10-A

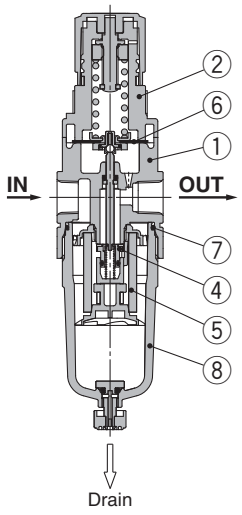




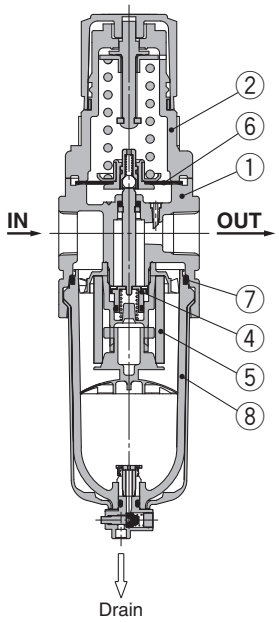
When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1).
When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side (Figure 2). When the set pressure is 0.15 MPa or less, the valve ① may not open due to the valve spring ② force.

Construction

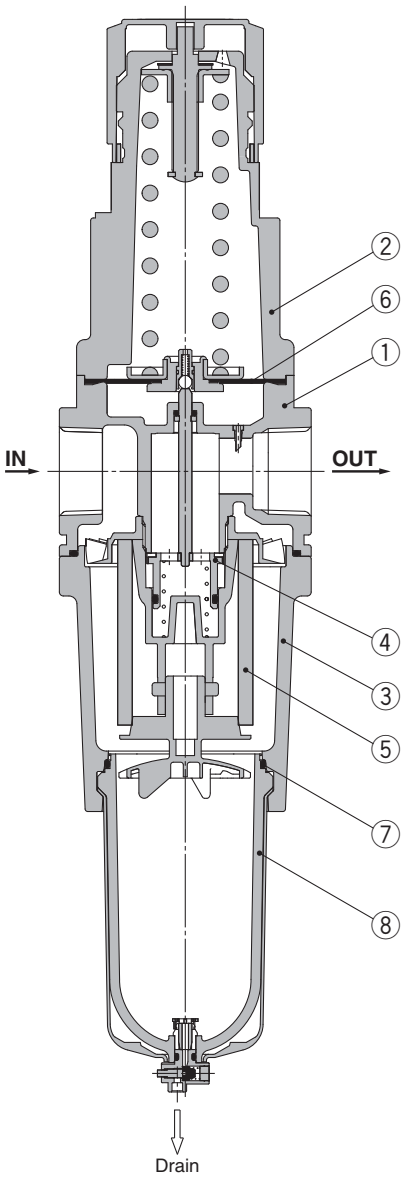
AW20(K)-B



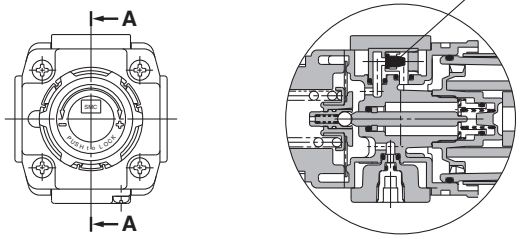
AW30(K)-B/AW40(K)-B



AW60(K)-B



AW20K-B to AW60K-B
(Filter Regulator with Backflow Function)



Component Parts

No.	Description	Material	Model	Colour
1	**Body**	Aluminium die-cast	AW20-B to AW60-B	White
2	**Bonnet**	Polyacetal	AW20-B to AW40-B	White
		Aluminium die-cast	AW60-B	White
3	**Housing**	Aluminium die-cast	AW60-B	White

Replacement Parts

No.	Description	Material	Part no.				
			AW20(K)-B	**AW30(K)-B**	**AW40(K)-B**	**AW40(K)-06-B**	**AW60(K)-B**
4	**Valve assembly**	Brass, HNBR	AW20P-340AS	AW30P-340AS	AW40P-340AS		AW60P-090AS
5	**Filter element**	Non-woven fabric	AF20P-060S	AF30P-060S	AF40P-060S		AW60P-060S
6	**Diaphragm assembly**	Weatherable NBR	AR20P-150AS	AR30P-150AS	AR40P-150AS		AR50P-150AS
7	**Bowl seal**	NBR	C2SFP-260S	C32FP-260S	C42FP-260S		
8	**Bowl assembly** Note 1)	Polycarbonate	C2SF-A	C3SF-A Note 2)	C4SF-A Note 2)		
9	**Check valve assembly** Note 3)	—	AR23KP-020AS				

Note 1) Bowl assembly includes the bowl O-ring.
Please consult with SMC separately for psi and °F unit display specifications.
Note 2) Bowl assembly for the AW30(K)-B to AW60(K)-B models comes with a bowl guard (Material: Polycarbonate).
Note 3) Check valve assembly is applicable for a filter regulator with backflow function (AW20(K)-B to AW60(K)-B) only.
Assembly of a check valve cover, check valve body assembly and 2 mounting screws

Working Principle (Filter Regulator with Backflow Function)

AW20K-B to AW60K-B

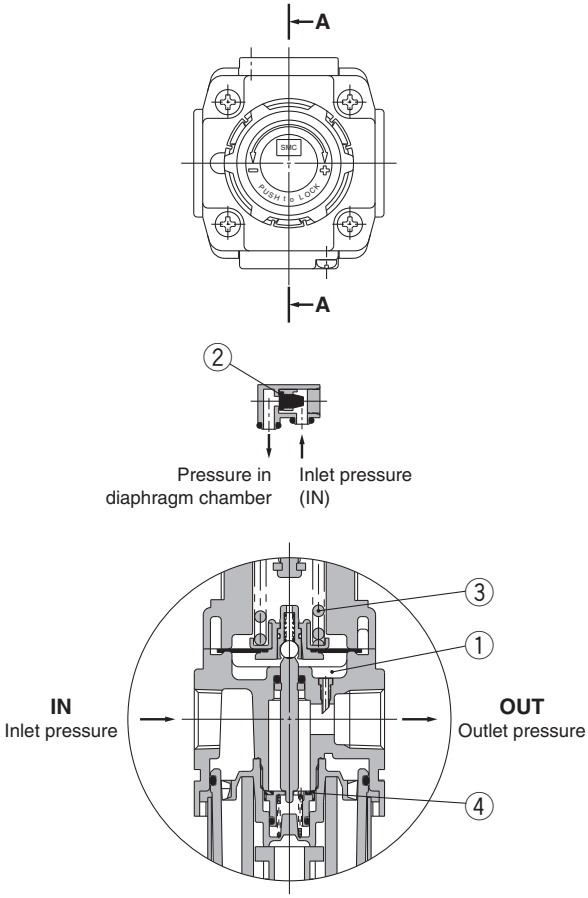


Figure 1 Normal

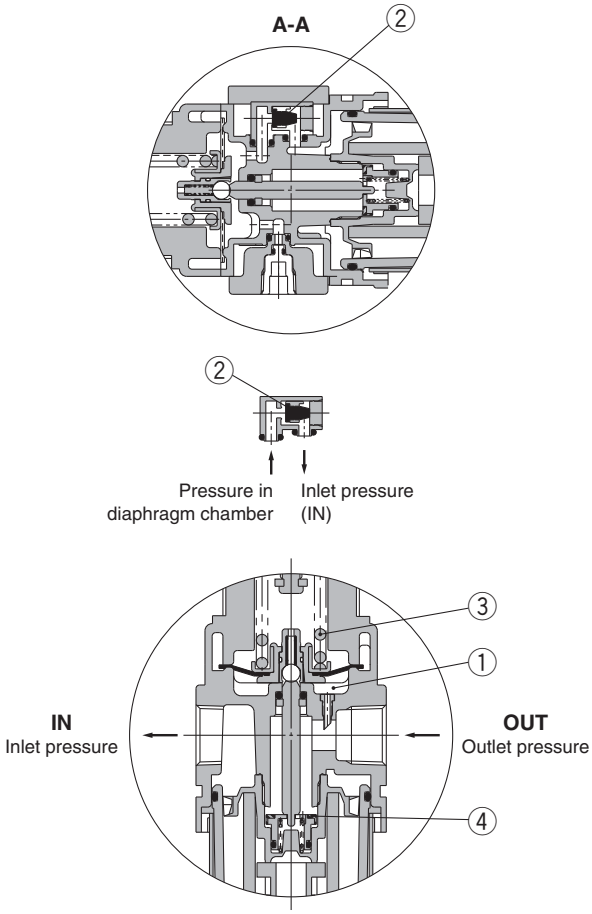


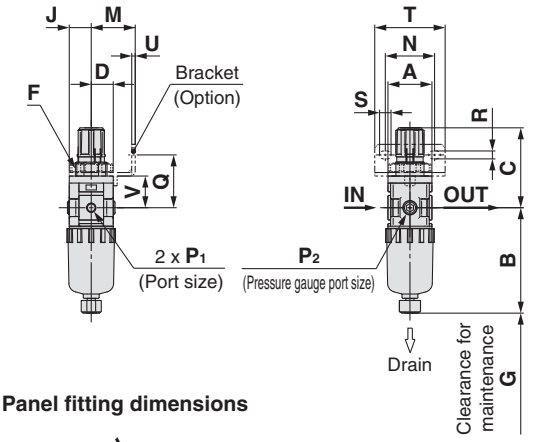
Figure 2 Backflow

When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2). This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

Series AW10-A
Series AW20-B to AW60-B
Series AW20K-B to AW60K-B

Dimensions

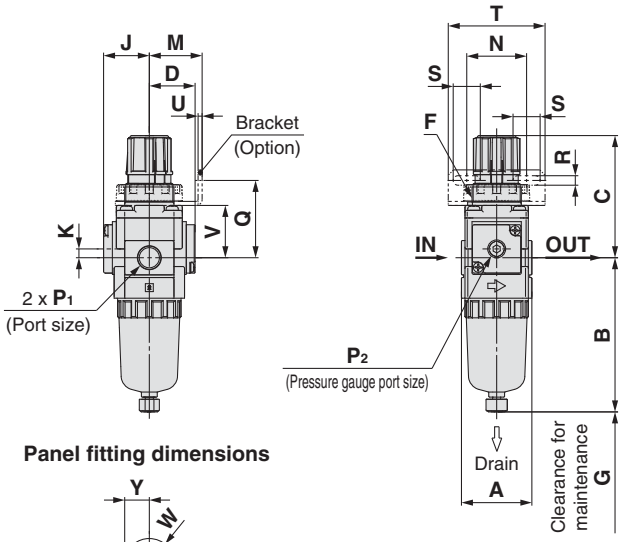
AW10-A



Panel fitting dimensions

Plate thickness
AW10-A: Max. 3.5

AW20(K)-B



Panel fitting dimensions

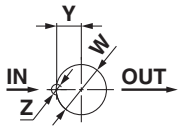
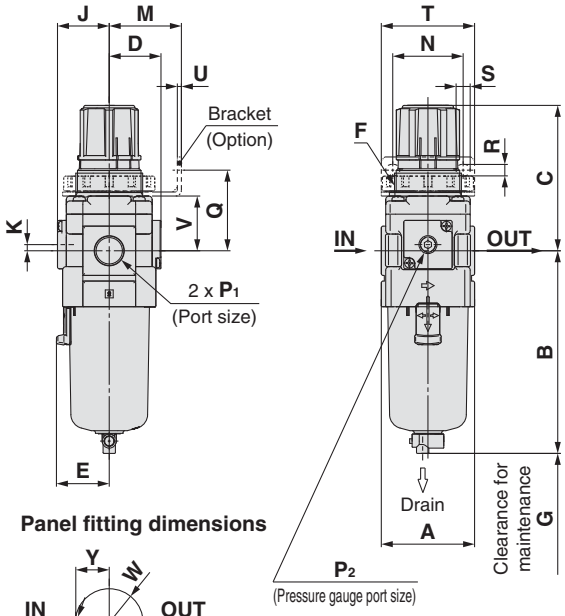


Plate thickness
AW20(K)-B: Max. 3.5

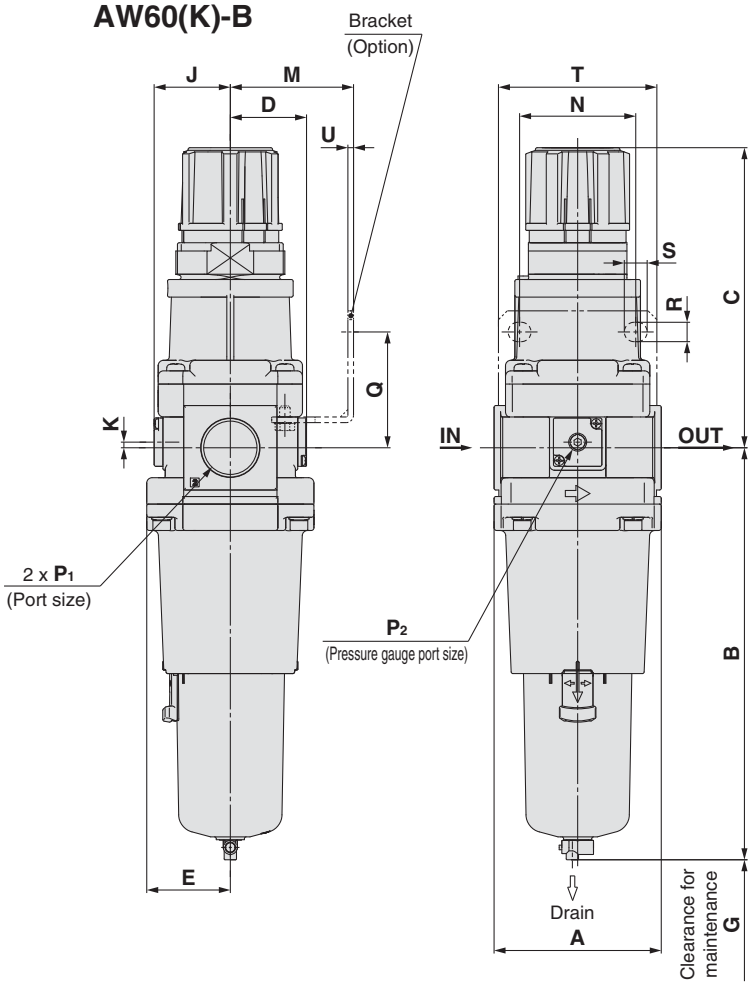
AW30(K)-B to AW40(K)-06-B

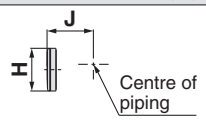
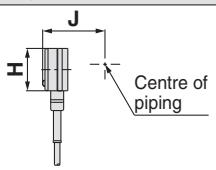
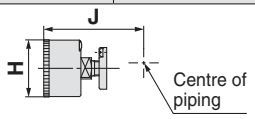


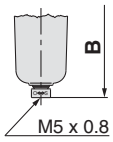
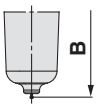
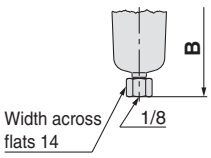
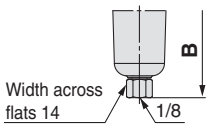
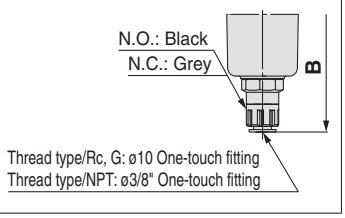
Panel fitting dimensions

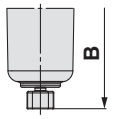
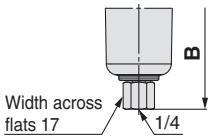
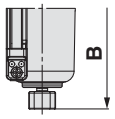
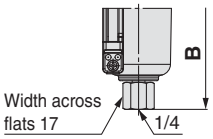
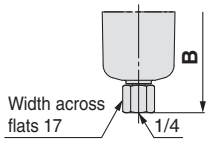
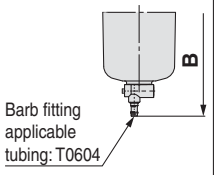
Plate thickness
AW30(K)-B: Max. 3.5
AW40(K)-B: Max. 5

AW60(K)-B



Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge	Round type pressure gauge (with colour zone)
Dimensions				

Applicable model	AW10-A/AW20(K)-B		AW20(K)-B		AW30(K)-B to AW60(K)-B
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions					

Applicable model	AW30(K)-B to AW60(K)-B					
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions						

Model	Standard specifications											Optional specifications							
												Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with colour zone)	
	P_1	P_2	A	B	C Note)	D	E	F	G	J	K	H	J	H	J	H	J	H	J
AW10-A	M5 x 0.8	1/16	25	59.9	47.4	12.5	—	M18 x 1	25	12.5	—	—	—	—	—	ø26	26	—	—
AW20(K)-B	1/8, 1/4	1/8	40	87.6	72.4	26	—	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5
AW30(K)-B	1/4, 3/8	1/8	53	115.1	85.6	29.4	30	M38 x 1.5	55	29.4	3.5	□28	30	□27.8	40.9	ø37.5	66.9	ø37.5	67.9
AW40(K)-B	1/4, 3/8, 1/2	1/8	70	147.1	91.7	37.3	38.4	M42 x 1.5	80	37.3	1.5	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7
AW40(K)-06-B	3/4	1/8	75	149.1	93.2	37.3	38.4	M42 x 1.5	80	37.3	1.2	□28	38.4	□27.8	48.8	ø42.5	75.7	ø42.5	75.7
AW60(K)-B	3/4, 1	1/8	95	234.1	170.5	47.5	—	—	20	47.5	3.2	□28	44.3	□27.8	61.3	ø42.5	80.8	ø42.5	80.8

Model	Optional specifications												Semi-standard specifications					
	Bracket mount							Panel mount				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide
	M	N	Q	R	S	T	U	V	W	Y	Z	B	B	B	B	B	B	B
AW10-A	25	28	30	4.5	6.5	40	2	18	18.5	—	—	77.9	—	—	59.3	—	—	—
AW20(K)-B	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	104.9	—	91.4	87.4	93.9	—	—
AW30(K)-B	41	40	45.8	6.5	8	53	2.3	31.1	38.5	19	7	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AW40(K)-B	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AW40(K)-06-B	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AW60(K)-B	70	66	65.8	11	13	90	3.2	—	—	—	—	273.9	240.9	242.6	236.6	241.1	256.6	261.1

Note) The dimension of C is the length when the filter regulator knob is unlocked.

Option
Knob Cover

Prevents careless knob operation.

Part no.	Applicable model
AR20P-580AS	AC20□-B, AR20(K)-B, AW20(K)-B
AR25P-580AS	AC25□-B, AR25(K)-B
AR30P-580AS	AC30□-B, AR30(K)-B, AW30(K)-B
AR40P-580AS	AC40□(-06)-B, AR40(K)(-06)-B, AW40(K)(-06)-B

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of **"Caution," "Warning"** or **"Danger."** They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

⚠ Caution: **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

⚠ Warning: **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger : **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".
Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

SMC products are not intended for use as instruments for legal metrology.
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

⚠ Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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