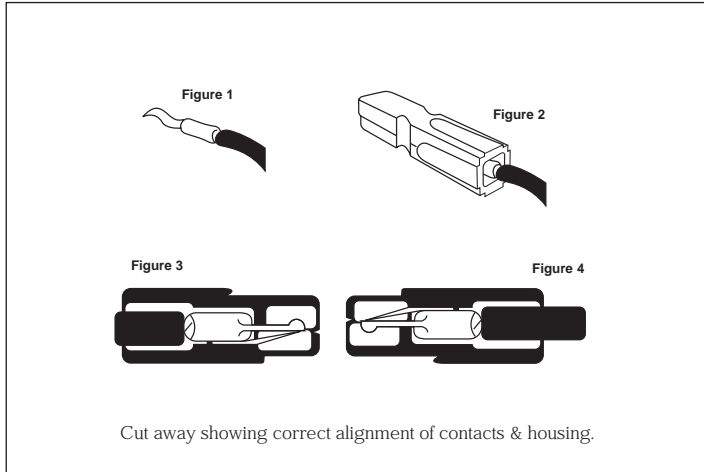




120Amp Modular Multipole Connectors

RS stock nos. 290-6180, 290-6196 & 290-6203

1. Terminate crimp contact (RS stock no. 290-6174) using die set (RS stock no. 291-9350) and hydraulic crimp tool (RS stock no. 445-885).
2. Position crimp contact (see Figure 1) and insert in rear of housing.
3. Push contact forward (see Figure 2).
4. Position front end of contact so that it slips under the barrier and snaps over the end of the retaining spring (see Figure 3). Listen for the 'SNAP'.



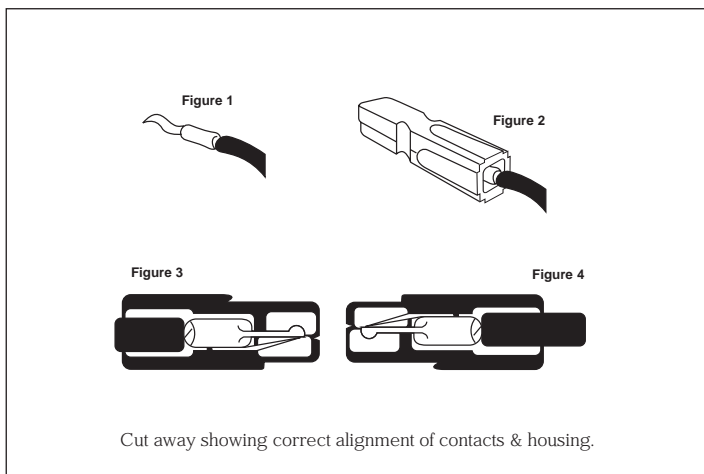
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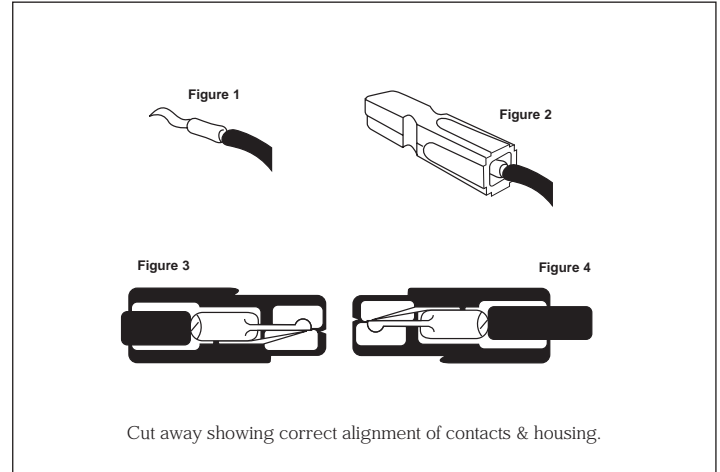
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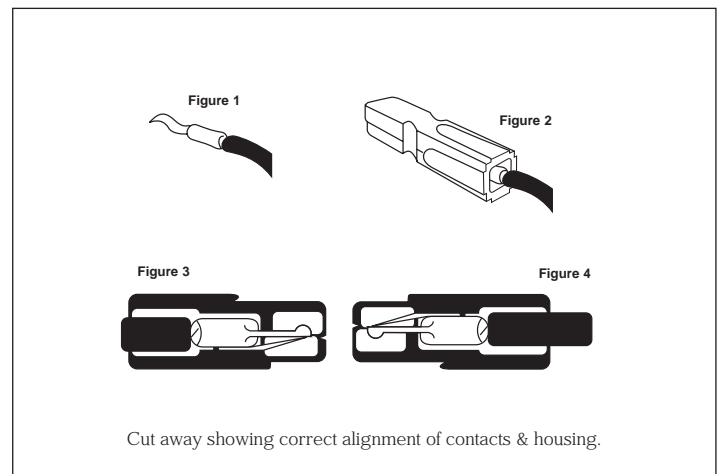
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