

L2000 and L4000 Single-beam Photoelectric Safety Switches









- Compatible with safety controllers such as UE410 Flexi, UE44xx
- Inputs/outputs compliant with EN 61131
- Large scanning ranges
- Small design (M30/M18)
- Metal and plastic version
- Radial optics (90° deflector mirror)
- Simple diagnostics and service



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Overview of technical specifications

Scanning range (depending on type)	0 m 5 m / 0 m 10 m / 0 m 60 m
Construction size (depending on type)	M18 x 107.7 mm / M18 x 97.7 mm / M30 x 100 mm
Enclosure rating	IP 67
Ambient operating temperature from to	-40 °C +55 °C
Туре	Type 4 (IEC 61496) ¹⁾
Performance Level	PL e (EN ISO 13849) 1)

¹⁾ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Product description

The L41 single-beam photoelectric safety switch comprises a sender and a receiver. The correct function of the L41 can be checked with the aid of the test input on the sender.

In connection with a suitable evaluation unit, e.g. UE410 Flexi, UE44xx, performance levels up to PL e in accordance with

EN ISO 13849-1 can be achieved.

Colour LEDs provide in-situ information on operational status.

The variety of scanning ranges to suit your needs, the device's suitability for outdoor applications, and the use of deflector mirrors enable more complex protection tasks to be realised.

In-system added value

Combination with SICK safe control solutions

Combination with	Type of output	Number of sensors	Restart interlock	External device monitoring	Muting
UE410 Flexi main unit	PNP, monitored, short-circuit	4	V	~	V
UE410 Flexi extension unit	protected	4	~	~	V
UE4470	Source output (PNP)	4	V	~	V
UE4457	Bipolar type	4	V	~	V

→ You can find more combinations using the product finder at www.mysick.com

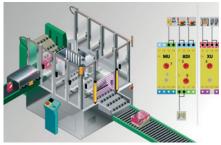
Applications

- → You can find more applications using the application finder at www.mysick.com
- Robots
- Processing machines
- Machining centres

- Palletiser systems
- High-bay warehouses



Lateral protection on an automated guided vehicle



Door monitoring on a packaging machine

Ordering information

■ Plug M12 x 4, angled

Scanning range	Optical axis	Construction size	Housing material	System part	Туре	Part number
0 m 60 m	Axial M30 x 100 mm	M30 x 100 mm Metal	Metal	Sender	L41S-33MA2A	6034863
0 111 00 111	Axiai	WISO X TOO IIIIII	Metal	Receiver	L41E-33MA2A	6034862

■ Plug M12 x 4, straight

Scanning range	Optical axis	Construction size	Housing material	System part	Туре	Part number			
			Plastic	Sender	L41S-21KA1A	6034864			
0 m 10 m	Axial	M18 x 97.7 mm	M18 x 97.7 mm	M18 x 97.7 mm		F	Receiver	L41E-21KA1A	6034865
0111 10111	Axiai					Sender	L41S-21MA1A	6034866	
							Metal	Receiver	L41E-21MA1A
0 m 5 m	Dodiel M19 v 107 7 mm		M18 x 107.7 mm	M18 x 107.7 mm	Sender	L41S-11MA1A	6034868		
0 111 5 111	Naulai	W18 X 107.7 mm			IVITO X TO 1.7 IMIM	WITO X TO 1.1 IIIIII Metal	Metal	Receiver	L41E-11MA1A

Detailed technical specifications

→ You can find further data in the operating instructions. Download at www.mysick.com

General data

	Sender	Receiver	
Scanning range (depending on type) Axial optic Radial optic	0 m 10 m / 0 m 60 m 0 m 5 m		
Number of beams		1	
Optical axis (depending on type)	Radia	al/axial	
Light beam diameter (depending on type)	12 mm (M18)	/ 26 mm (M30)	
Aperture angle/receive angle	± 2.5°	/± 2.5°	
Light sender/type of light	LED (visible red light)	-	
Wave length	660 nm	-	
Protection class		III	
Enclosure rating	IP	67	
Safety related parameters Type Safety integrity level Category Performance Level PFHd (probability of a dangerous failure/hour) TM (Mission Time)	SILCL3 (IEC 62061), SIL3 (IEC 61508) Yey Category 4 (EN ISO 13849) 1) PL e (EN ISO 13849) 1) 7) 3.2 x 10 ⁻¹⁰ 4.9 x 10 ⁻¹⁰		
Design	Cylin	ndrical	
Dimensions (diameter x length) (depending on type)	M18 x 107.7 mm / M18 x	97.7 mm / M30 x 100 mm	
Housing material (depending on type)	Brass nickel-	olated / Plastic	
Lens material		ass	
Ambient operating temperature from to	-40 °C +55 °C		
Storage temperature from to	-40 °C +55 °C		
Air humidity from to	Non-dewing, 15 % 95 %		
Vibration resistance	5 g, 10 Hz 55 Hz (IEC 60068-2-6)		
Shock resistance	10 g, 16 ms (IEC 60068-2-29)		
Weight (depending on type)	67 g	/ 30 g	

 $^{^{1)}}$ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Electrical data

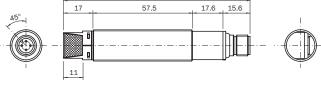
	Sender	Receiver	
Connection type (depending on type)	Straight plug M12 x 4 $/$ angled plug M12 x 4		
Supply voltage V _s	24 V DC (19.2 V DC 28.8 V DC)		
Maximum power consumption	Max. 20 mA	Max. 30 mA	
Switching outputs	-	PNP, Q ¹⁾	
Maximum response time	-	Max. 200 μS	
Maximum switching current	-	70 mA	

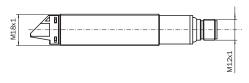
¹⁾ Short-circuit protected

M18, radial

Dimensional drawings

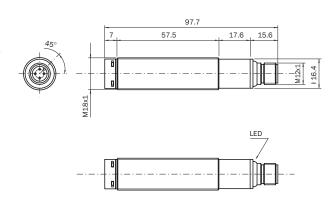




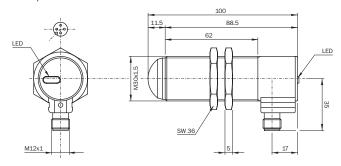




M18, axial



M30, axial

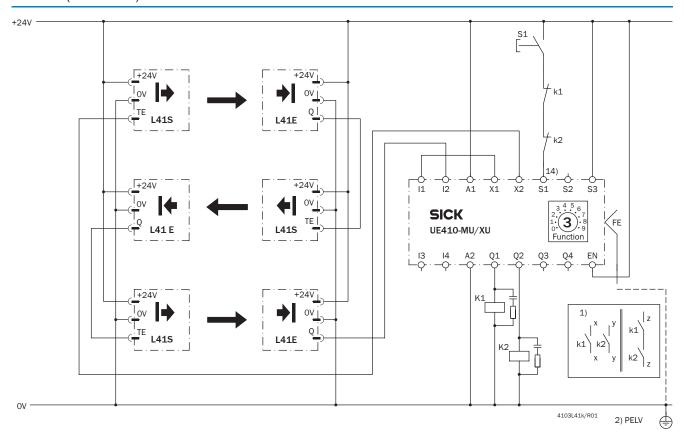


Dimensions in mm

Connection diagrams

→ You can find more connection diagrams at www.mysick.com

3 x L41 (cascaded) on UE410 Flexi main unit and extension unit



Task

Integration of three cascaded L4000 (L41) family single-beam photoelectric safety switches with a UE410-MU/XU safety controller into a relay controller/contactor controller.

Operating mode: with restart interlock and with external device monitoring.

Function

When the input conditions are valid, the system is ready for switch on and waits for an input signal/switch-on signal. The system is enabled by pressing and releasing the button S1. The related output on the UE410-MU/XU carries power. If the input conditions are no longer met, the related outputs on the UE410-MU/XU shut down.

Possible errors

The incorrect function of the contactors K1 and K2 will be detected. The shutdown function is retained.

On manipulation (e.g. jamming) of the button S1, the system does not enable the output current circuits.

Comments

- 1) Output circuits: These contacts are to be connected to the controller such that, with the output circuit open, the dangerous state is disabled. For categories 4 and 3, the integration must be dual-channel (x/y paths). Single-channel integration in the control (z path) is only possible with a single-channel control and taking the risk analysis into account.
- 2) PELV as required in EN 60204-1 / 6.4

Optical short-circuits must be avoided. Take note of the operating instructions for the devices integrated. The safety-related parameters (safety integration level and response time) are dependent on the types used.

Accessories

Mounting systems

Description	Construction size	Mounting	Property	Туре	Part number
	M18	With fixing holes 4 mm		BEF-HA-M18-R	5313513
Mounting adapter	M30	With fastening thread M6	Adjustable	BEF-HA-M30-A	5311527
WISO	With fixing holes for M4		BEF-HA-M30-R	5311528	
Mounting bracket	M18	-	-	BEF-WN-M18	5308446
wounting bracket	M30	-	_	BEF-WN-M30	5308445

Connectors

Description	Connection type	Cable alignment	Cable length	Cable material	Туре	Part number						
		2 m	PVC	DOL-1204-G02M	6009382							
		Straight	5 m	PVC	DOL-1204-G05M	6009866						
		Straight	5111	PUR halogen free	DOL-1204-G05MC	6025901						
			10 m	PVC	DOL-1204-G10M	6010543						
Female connector	M12 v 4	Angled	Angled	M12 x 4 Angled	2 m	PVC	DOL-1204-W02M	6009383				
remale connector	W112 X 4				Andrad	Anglad	Anglad	Anglad	5 m	PVC	DOL-1204-W05M	6009867
					5 III	PUR halogen free	DOL-1204-W05MC	6025904				
			10 m	PVC	DOL-1204-W10M	6010541						
		Straight		-	DOS-1204-G	6007302						
		An	Angled	Can be preformed	-	DOS-1204-W	6007303					
Male connector	M12 x 4	Straight		_	STE-1204-G	6009932						

Deflector mirrors

Description	Mirror surface	Delivery	Туре	Part number
	105 mm x 160 mm		PNS105-1	1004076
Deflector mirrors ¹⁾	75 mm x 80 mm	Including mounting adapter (two pieces swivel mount)	PNS75-008	1026647
Deflector militors	96 mm x 124 mm		PSK1	1005229
	-	For 90° deflection, incl. mounting set, not suitable for column mounting	PSK45	5306053
Bracket	-	For PSK 1	BEF-GH	2009292
Spring fastening	_	101731(1	_	2012473

 $^{^{1)}}$ Reduction of the scanning range

Laser alignment aid

Туре	Description	Part number
Laser alignment aid - AR60	-	1015741
AR60 adapter	For L2000 and L4000, M30	5311529
	For L2000 and L4000, M18	5313533

Overview of technical specifications

Scanning range (depending on type)	0 m 5 m / 0 m 16 m / 0 m 60 m
Construction size (depending on type)	M18 / M30
Enclosure rating	IP 67
Ambient operating temperature from to	-40 °C +55 °C
Туре	Type 2 (IEC 61496) ¹⁾
Performance Level	PL c (EN ISO 13849) 1)

 $^{^{1)}}$ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Product description

The L21 single-beam photoelectric safety switch comprises a sender and a receiver. The correct function of the L21 can be checked with the aid of the test input on the sender.

In connection with a suitable evaluation unit, e.g. UE410 Flexi, DeviceNet safety products, performance levels up to PL c in

accordance with EN ISO 13849-1 can be achieved.

Colour LEDs provide in-situ information on operational status.

The variety of scanning ranges to suit your needs, the device's suitability for outdoor applications, and the use of deflector mirrors enable more complex protection tasks to be realised.

In-system added value

Combination with SICK safe control solutions

Combination with	Type of output	Number of sensors	Restart interlock	External device monitoring	Muting
UE410 Flexi main unit	PNP, monitored, short-circuit	4	~	~	~
UE410 Flexi extension unit	protected	4	~	~	~
UE4470	Source output (PNP)	4	~	~	V
UE4457	Bipolar type	4	~	~	V

→ You can find more combinations using the product finder at www.mysick.com

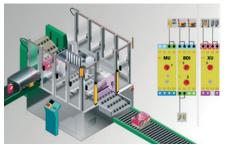
Applications

- → You can find more applications using the application finder at www.mysick.com
- Robots
- Processing machines
- Machining centres



Lateral protection on an automated guided vehicle

- Palletiser systems
- High-bay warehouses



Door monitoring on a packaging machine





- Compatible with safety controllers such as UE410 Flexi and DeviceNet Safety products
- Inputs/outputs compliant with EN 61131
- Large scanning ranges
- Small design (M30/M18)
- Metal and plastic version
- Radial optics (90° deflector mirror)
- Simple diagnostics and service



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Ordering information

■ Plug M12 x 4, angled

Scanning range	Optical axis	Construction size	Housing material	System part Type		Part number
0 m 60 m	0 m 60 m Axial M30 x 100 mm M	Metal	Sender	L21S-33MA2A	6034870	
0 m 60 m Axiai M30 x 100 mm	Wetai	Receiver	L21E-33MA2A	6034871		

■ Plug M12 x 4, straight

Scanning range	Optical axis	Construction size	Housing material	sing material System part Typ		Part number
0 m 16 m Axial N			Plastic	Sender	L21S-21KA1A	6034872
	M18 x 97.7 mm	riastic	Receiver	L21E-21KA1A	6034873	
	Axiai	W10 X 91.1 IIIIII	Metal	Sender	L21S-21MA1A	6034874
				Receiver	L21E-21MA1A	6034875
0 m 5 m Radial	Padial	M18 x 107.7 mm	Metal	Sender	L21S-11MA1A	6034876
	Raulai			Receiver	L21E-11MA1A	6034877

Detailed technical specifications

→ You can find further data in the operating instructions. Download at www.mysick.com

General data

	Sender	Receiver		
Scanning range (depending on type)	0 m 5 m / 0 m	. 16 m / 0 m 60 m		
Number of beams		1		
Optical axis (depending on type)	Radial/axial			
Light beam diameter (depending on type)	12 mm (M18)	/ 26 mm (M30)		
Aperture angle/receive angle	±5°	/±5°		
Light sender/type of light	LED (visible red light)	-		
Wave length	660 nm -			
Protection class	III			
Enclosure rating	IP 67			
Safety related parameters Type Safety integrity level Category Performance Level PFHd (probability of a dangerous failure/hour) TM (Mission Time)	SILCL1 (IEC 62061), SIL1 (IEC 61508) (y) Category 2 (EN ISO 13849) 1) PL c (EN ISO 13849) 1) 1,0 x 10 ⁻⁶			
Design	Cylin	ndrical		
Dimensions (diameter x length) (depending on type)	M18 x 107.7 mm / M18 x	97.7 mm / M30 x 100 mm		
Housing material (depending on type)	Brass nickel-	plated / Plastic		
Ambient operating temperature from to	-40 °C	+55 °C		
Storage temperature from to	-40 °C	+75 °C		
Air humidity from to	Non-dewing, 15 $\%$ 95 $\%$			
Vibration resistance	5 g, 10 Hz 55 Hz (IEC 60068-2-6)			
Shock resistance	10 g, 16 ms (I	EC 60068-2-29)		
Weight (depending on type)	67 g	/ 30 g		
4)				

 $^{^{1)}\,\}mathrm{Only}$ in conjunction with suitable testing device, e.g. UE410 Flexi, UE44xx

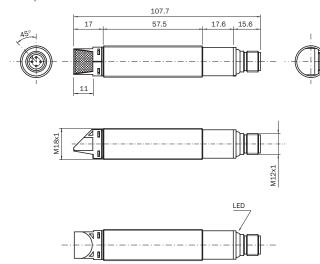
Electrical data

Connection type (depending on type)	Straight plug M12 x 4 / angled plug M12 x 4			
Supply voltage V _s	24 V DC (19.2 V DC 28.8 V DC)			
Maximum power consumption	Max. 20 mA Max. 30 mA			
Switching outputs	-	PNP, Q ¹⁾		
Maximum response time	-	Max. 200 μS		
Maximum switching current	- 70 mA			

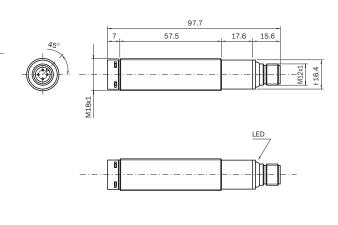
¹⁾ Short-circuit protected

Dimensional drawings

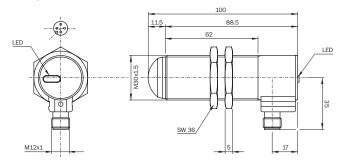
M18, radial



M18, axial



M30, axial

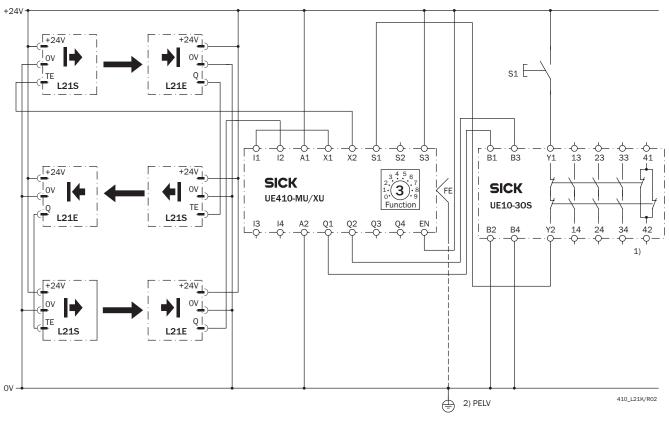


Dimensions in mm

Connection diagrams

→ You can find more connection diagrams at www.mysick.com

3 x L21 (cascaded) with UE410 Flexi main unit and extension unit on safety relay UE10-30S



Task

Integration of three cascaded L2000 (L21) family single-beam photoelectric safety switches with a UE410-MU/XU safety controller in a UE10-30S safety relay.

Operating mode: with restart interlock and external device monitoring.

Function

The system is ready when the light path is clear and the UE10-30S is de-energised and functioning correctly. The outputs Q1 and Q2 on the UE410-MU/XU are live. The UE10-30S is switched on. If one of the light beams is interrupted, the outputs Q1 and Q2 on the UE410-MU/XU shut down the UE10-30S.

Possible errors

Malfunctions in the UE10-30S will be detected. The shutdown function is retained.

Comments

- 1) Output circuits: These contacts are to be connected to the controller such that, with the output circuit open, the dangerous state is disabled. For categories 4 and 3, the integration must be dual-channel (x/y paths). Single-channel integration in the control (z path) is only possible with a single-channel control and taking the risk analysis into account.
- $^{2)}$ PELV as required in EN 60204-1 / 6.4

Take note of the operating instructions for the devices integrated. The safety-related parameters (safety integration level and response time) are dependent on the types used.

Accessories

Mounting systems

Description	Construction size	Mounting	Property	Туре	Part number		
	M18 With fixing holes 4 mm		M18 With fixing holes 4 mm			BEF-HA-M18-R	5313513
Mounting adapter M30		With fastening thread M6	Adjustable	BEF-HA-M30-A	5311527		
IVIS	WISO	With fixing holes for M4		BEF-HA-M30-R	5311528		
Mounting brooket	M18	_	_	BEF-WN-M18	5308446		
Mounting bracket	M30	-	_	BEF-WN-M30	5308445		

Connectors

Description	Connection type	Cable alignment	Cable length	Cable material	Туре	Part number
Female connector M12 x 4			2 m	PVC	DOL-1204-G02M	6009382
		Straight	5 m	PVC	DOL-1204-G05M	6009866
		Straight	5 111	PUR halogen free	DOL-1204-G05MC	6025901
		10 m	PVC	DOL-1204-G10M	6010543	
	M12 v 4	Angled	2 m	PVC	DOL-1204-W02M	6009383
	W112 X 4		5 m	PVC	DOL-1204-W05M	6009867
		Aligieu	3111	PUR halogen free	DOL-1204-W05MC	6025904
			10 m	PVC	DOL-1204-W10M	6010541
		Straight		-	DOS-1204-G	6007302
		Angled	Can be preformed	-	DOS-1204-W	6007303
Male connector	M12 x 4	Straight		_	STE-1204-G	6009932

Deflector mirrors

Description	Mirror surface	Delivery	Туре	Part number
Deflector mirrors ¹⁾	105 mm x 160 mm		PNS105-1	1004076
	75 mm x 80 mm	Including mounting adapter (two pieces swivel mount)	PNS75-008	1026647
	96 mm x 124 mm		PSK1	1005229
	-	For 90° deflection, incl. mounting set, not suitable for column mounting	PSK45	5306053
Bracket	-	For PSK 1	BEF-GH	2009292
Spring fastening	-	TOLLOWIT	-	2012473

 $^{^{1)}}$ Reduction of the scanning range

Laser alignment aid

Туре	Description	Part number
Laser alignment aid - AR60	-	1015741
AR60 adapter	For L2000 and L4000, M30	5311529
	For L2000 and L4000, M18	5313533

Overview of technical specifications

Scanning range (typical/maximum)	0 m 25 m / 0 m 35 m
Light sender/type of light	LED/visible red light
Construction size	80.6 mm x 24.6 mm x 54 mm
Enclosure rating	IP 67
Ambient operating temperature from to	-40 °C +60 °C
Туре	Type 2 (IEC 61496) ¹⁾
Performance Level	PL c (EN ISO 13849) ¹⁾

¹⁾ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Product description

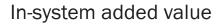
The L27 single-beam photoelectric safety switch comprises a sender and a receiver. The correct function of the L27 can be checked with the aid of the test input on the sender.

In connection with a suitable evaluation unit, e.g. UE410 Flexi and DeviceNet Safety products, performance levels up to PL c in

accordance with EN ISO 13849-1 can be achieved.

Colour LEDs provide in-situ information on operational status.

The variety of scanning ranges to suit your needs, the device's suitability for outdoor applications, and the use of deflector mirrors enable more complex protection tasks to be realised.



Combination with SICK safe control solutions

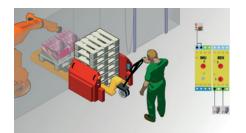
Combination with	Type of output		Restart interlock	External device monitoring	Muting
UE410 Flexi main unit	PNP, monitored, short-circuit protected	4	~	~	~
UE410 Flexi extension unit	PNP, monitorea, short-circuit protectea		~	~	~
UE4470	Source output (PNP)	4	~	~	~
UE4457	Bipolar type	4	~	~	~

→ You can find more combinations using the product finder at www.mysick.com

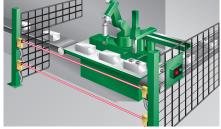
Applications

- → You can find more applications using the application finder at www.mysick.com
- Processing machines
- Machining centres
- Palletiser systems

- High-bay warehouses
- Transfer lines



Protection of a pallet loading station



Access protection on a machining centre





- Compatible with safety controllers such as UE410 Flexi and DeviceNet Safety products
- Inputs/outputs compliant with EN 61131
- Integrated heating
- High scanning range
- Plastic housing, ABS
- Compact design
- Red light



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Ordering information

Scanning range	Connection type	System part	Heating	Туре	Part number
	Plug M12 x 4	Sender	✓	L27S-3D2450	2043877
0 m 25 m		Receiver	✓	L27E-3P2450	2043876
0 111 25 111		Sender	-	L27S-3D2430	2043906
		Receiver	-	L27E-3P2430	2043904

Detailed technical specifications

> You can find further data in the operating instructions. Download at www.mysick.com

General data

	Sender	Receiver
Scanning range (typical/maximum)	0 m 25 m / 0 m 35 m	
Number of beams		1
Light spot diameter (distance)	1200 n	nm/25 m
Aperture angle/receive angle	±5°	/±5°
Light sender/type of light	LED/visible red light	-
Wave length	660 nm	-
Average service life (TA)	100000 h (+25 °C)	-
Protection class	II	
Enclosure rating	IP 67	
Safety related parameters Type Safety integrity level Category Performance Level PFHd (probability of a dangerous failure/hour) TM (Mission Time)	el SILCL1 (IEC 62061), SIL1 (IEC 61508) ry Category 2 (EN ISO 13849) 1) el PL c (EN ISO 13849) 1) 1,0 x 10 ⁻⁶	
Design	Recta	angular
Dimensions (W x H x D)	80.6 mm x 24	.6 mm x 54 mm
Housing material	ABS	
Ambient operating temperature from to	-40 °C +60 °C	
Storage temperature from to	-40 °C +75 °C	
Weight	100 g	

 $^{^{1)}\,\}mathrm{Only}$ in conjunction with suitable testing device, e.g. UE410 Flexi, UE44xx

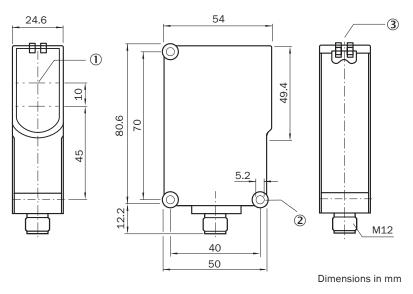
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Electrical data

	Sender	Receiver	
Connection type	Plug M12 x 4		
Supply voltage V _s	24 V DC (16.8 V I	DC 28.8 V DC) ¹⁾	
Maximum power consumption	Max. 35 mA	Max. 25 mA	
Test input voltage	$\rm U_{V}$ (sender on), 0 V DC (sender off)	-	
Test duration	2.6 ms ²⁾	-	
Switching outputs	-	PNP, Q and $\overline{Q}^{(3)}$	
Maximum response time	-	Max. 540 μS	
Maximum switching sequence	-	1000 Hz	
Maximum switching current	- 100 mA		
Diagnosis display	LED		

¹⁾ Reverse-polarity protected

Dimensional drawings



- ① Centre of optical axis
- ② Fastening hole Ø 5.2 mm
- ③ LED

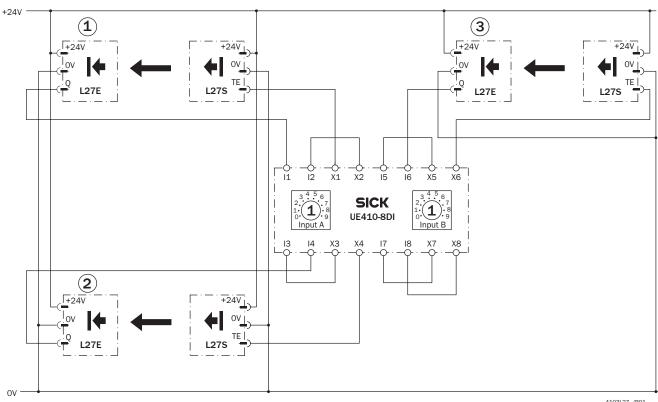
 $^{^{2)}}$ Signal propagation time for resistive load, for test signal application (sender) and output signal reaction (receiver)

 $^{^{3)}}$ Short-circuit protected interference suppression

Connection diagrams

→ You can find more connection diagrams at www.mysick.com

3 x L27 on UE410 Flexi input expansion unit UE410-8DI



4103L27_/R0

Task

Integration of three L2000 (L27) family single-beam photoelectric safety switches in a UE410-8DI input expansion unit.

Function

The sensors switch when the light beam is clear. When sensor 1 and sensor 2 switch, input condition input A is met. When sensor 3 has switched, input condition input B is met. If a light beam is interrupted, the related input condition (input A or input B) shuts down the UE410-8DI.

Possible errors

A UE410-8DI has two test pulse generators. This means that short-circuits between odd (X1) and evenly (X2) numbered out-

puts will be detected. Short-circuits between two odd (i.e. X1 and X3) or two evenly (i.e. X2 and X4) numbered outputs will not be detected. In this case short-circuits between X1 and X4 and X1 and X6 are detected, short-circuits between X4 and X6 are not detected.

Comments

Take note of the operating instructions for the devices integrated

The safety-related parameters (safety integration level and response time) are dependent on the types used.

Accessories

Mounting systems

Property	Delivery	Туре	Part number
Mounting bracket	For L27	BEF-WN-W27	2009122

Connectors

Description	Connection type	Cable alignment	Cable length	Cable material	Туре	Part number
	nector M12 x 4 Straight		2 m	PVC	DOL-1204-G02M	6009382
Female connector		Straight	5 m	PVC	DOL-1204-G05M	6009866
			_	-	DOS-1204-G	6007302

Deflector mirrors

Description	Mirror surface	Delivery	Туре	Part number
	105 mm x 160 mm		PNS105-1	1004076
Deflector mirrors ¹⁾	75 mm x 80 mm	Including mounting adapter (two pieces swivel mount)	PNS75-008	1026647
Deflector militors	96 mm x 124 mm		PSK1	1005229
	-	For 90° deflection, incl. mounting set, not suitable for column mounting	PSK45	5306053
Bracket	-	For PSK 1	BEF-GH	2009292
Spring fastening	-	FUI FOR 1	-	2012473

 $^{^{1)}}$ Reduction of the scanning range





- Compatible with safety controllers such as UE410 Flexi and DeviceNet Safety products
- Inputs/outputs compliant with EN 61131
- Compact design
- Red light
- Plastic housing, ABS



Further information	Page
→ Dimensional drawings	20
→ Connection diagrams	21
→ Accessories	22

Overview of technical specifications

Scanning range (typical/maximum)	0 m 12 m / 0 m 18 m
Light sender/type of light	LED/visible red light
Construction size	75.5 mm x 17.6 mm x 33.5 mm
Enclosure rating	IP 67
Ambient operating temperature from to	-40 °C +60 °C
Туре	Type 2 (IEC 61496) ¹⁾
Performance Level	PL c (EN ISO 13849) 1)

¹⁾ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Product description

The L28 single-beam photoelectric safety switch comprises a sender and a receiver. The correct function of the L28 can be checked with the aid of the test input on the sender.

In connection with a suitable evaluation unit, e.g. UE410 Flexi and DeviceNet Safety products, performance levels up to PL c in

accordance with EN ISO 13849-1 can be achieved.

Colour LEDs provide in-situ information on operational status.

The variety of scanning ranges to suit your needs, the device's suitability for outdoor applications, and the use of deflector mirrors enable more complex protection tasks to be realised.

In-system added value

Combination with SICK safe control solutions

Combination with	Type of output	Number of sensors	Restart interlock	External device monitoring	Muting
UE410 Flexi main unit	DND promitored about singuit protected		~	~	~
UE410 Flexi extension unit	PNP, monitored, short-circuit protected	4	~	~	~
UE4470	Source output (PNP)	4	~	~	V
UE4457	Bipolar type	4	~	~	~

→ You can find more combinations using the product finder at www.mysick.com

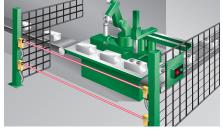
Applications

- → You can find more applications using the application finder at www.mysick.com
- Processing machines
- Machining centres
- Palletiser systems

High-bay warehousesTransfer lines



Protection of a pallet loading station



Access protection on a machining centre

Ordering information

Scanning range	Connection type	System part	Туре	Part number
0 m 12 m	Plug M12 x 4	Sender	L28S-3D2431	2044515
0 111 12 111	Flug W12 X 4	Receiver	L28E-3P2431	2044516

Detailed technical specifications

→ You can find further data in the operating instructions. Download at www.mysick.com

General data

	Sender	Receiver
Scanning range (typical/maximum)	0 m 12 m	/ 0 m 18 m
Number of beams		1
Light spot diameter (distance)	300 m	m/10 m
Aperture angle/receive angle	± 5°	/±5°
Light sender/type of light	LED/visible red light	-
Wave length	660 nm	-
Average service life (T _A)	100000 h (+25 °C)	-
Protection class	II	
Enclosure rating	IP 67	
Safety related parameters Type Safety integrity level Category Performance Level PFHd (probability of a dangerous failure/hour) TM (Mission Time)	SILCL1 (IEC 62061), SIL1 (IEC 61508) Category 2 (EN ISO 13849) 1) PL c (EN ISO 13849) 1) 1,0 x 10 ⁻⁶	
Design	Recta	angular
Dimensions (W x H x D)	75.5 mm x 17.	6 mm x 33.5 mm
Housing material	ABS	
Ambient operating temperature from to	-40 °C +60 °C	
Storage temperature from to	-40 °C +75 °C	
Weight	40 g	

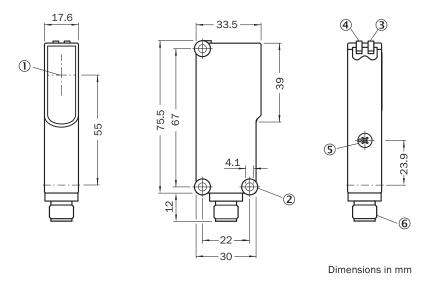
 $^{^{1)}}$ Only in conjunction with suitable testing device e.g. UE410 Flexi, UE44xx

Electrical data

	Sender Receiver		
Connection type	Plug M12 x 4		
Supply voltage V _s	24 V DC (16.8 V DC 28.8 V DC) ¹⁾		
Maximum power consumption	Max. 35 mA Max. 25 mA		
Test input voltage	U_V (sender on), 0 V DC (sender off)		
Test duration	2 ms ²⁾		
Switching outputs	-	PNP, Q and $\overline{Q}^{3)}$	
Maximum response time	-	Max. 500 μS	
Maximum switching sequence	-	1000 Hz	
Maximum switching current	-	100 mA	
Diagnosis display	LED		

¹⁾ Reverse-polarity protected

Dimensional drawings



- ① Centre of optical axis
- ② Fastening hole
- ③ LED, yellow; light reception status
- $\ensuremath{\textcircled{4}}$ LED, green; operating voltage active
- ⑤ Sensitivity adjuster on receiver
- ® Device plug M12, 4-pin

 $^{^{2)}}$ Signal propagation time for resistive load, for test signal application (sender) and output signal reaction (receiver)

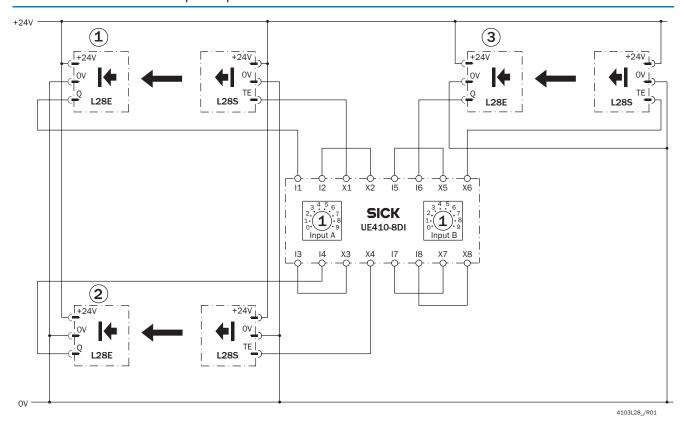
³⁾ Short-circuit protected interference suppression

Connection diagrams

→ You can find more connection diagrams at www.mysick.com

Single-beam photoelectric safety switch

3 x L28 on UE410 Flexi input expansion unit UE410-8DI



Task

Integration of three L2000 (L28) family single-beam photoelectric safety switches in a UE410-8DI input expansion unit.

The sensors switch when the light beam is clear. When sensor 1 and sensor 2 switch, input condition input A is met. If sensor 3 has switched, input condition input B is met. If a light beam is interrupted, the related input condition (input A or input B) shuts down the UE410-8DI.

Possible errors

A UE410-8DI has two test pulse generators. This means that short-circuits between odd (X1) and evenly (X2) numbered

outputs will be detected. Short-circuits between two odd (i.e. X1 and X3) or two evenly (i.e. X2 and X4) numbered outputs will not be detected. In this case short-circuits between X1 and X4 and X1 and X6 are detected, short-circuits between X4 and X6 are not detected.

Comments

Take note of the operating instructions for the devices integrated.

The safety-related parameters (safety integrity level and response time) are dependent on the types used.

Accessories

Mounting systems

Property	Delivery	Туре	Part number
Mounting bracket	For L28	BEF-WN-W18	2009317

Connectors

Description	Connection type	Cable alignment	Cable length	Cable material	Туре	Part number
Female connector	M12 x 4	Straight	2 m	PVC	DOL-1204-G02M	6009382
			5 m	PVC	DOL-1204-G05M	6009866
			_	-	DOS-1204-G	6007302

Deflector mirrors

Description	Mirror surface	Delivery	Туре	Part number
Deflector mirrors ¹⁾	105 mm x 160 mm		PNS105-1	1004076
	75 mm x 80 mm	Including mounting adapter (two pieces swivel mount)	PNS75-008	1026647
	96 mm x 124 mm		PSK1	1005229
	-	For 90° deflection, incl. mounting set, not suitable for column mounting	PSK45	5306053
Bracket	-	For PSK 1	BEF-GH	2009292
Spring fastening	-	FOI FON I	-	2012473

 $^{^{1)}}$ Reduction of the scanning range

SICK Industrial Safety Systems

Safety laser scanners and laser scanners

- •S3000
- •S300
- •S200
- •S100

Safety camera systems

- V4000 Press Brake
- V200 Work Station
- V300 Work Station

Safety light curtains

- C4000 Micro
- C4000 Basic Plus, Basic, Eco
- C4000 Standard/Advanced
- C4000 Entry/Exit
- C4000 Palletizer
- M4000 Advanced Curtain
- C2000
- LGT

Multiple light beam safety devices

- M4000 Standard
- M4000 Advanced
- M4000 Area
- M2000

Single-beam photoelectric safety switches

- L4000 System
- L4000: L41
- WSU/WEU26/2
- L2000: L21, L27, L28

Safety switches

- Electro-mechanical safety switches
- Non-contact safety switches
- Safety command devices

Network solutions

- UE4120, UE4150, UE4155, UE4140, UE1140
- UE4212, UE4215, UE4231, UE4232, UE4233, UE4234
- UE4420, UE4421, UE4450, UE4470
- UE4140, UE1140

SICK Industrial Safety Systems

Safety contollers

- UE410 Flexi
- UE440, UE470
- UE4427, UE4457
- UE4470

Safety relays

• UE10 to UE49

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