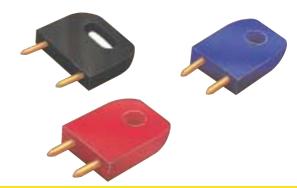
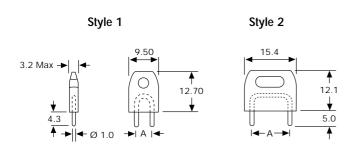
INSULATED PLUGS AND TRACK PINS

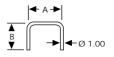


1MM INSULATED AND UNINSULATED PLUGS



Precision 1mm diameter brass shorting plugs moulded into polyacetal thermoplastic insulators. Choice of colour. Can be used with any 1mm socket. Uninsulated plugs may be soldered directly into PC board for permanent linking.

Plating finish: Gold (-05), Tin (-01) Current rating: 10A at 20°C



Colour	Order Code (Gold)				Order	D3080-01	D3081-01	D3082-01
Red	D3086-99	D3087-99	D3088-99	D3089-99	Code	D3080-05	D3081-05	D3082-05
Black	D3086-98	D3087-98	D3088-98	D3089-98	А	5.08	6.35	10.16
Blue	D3086-97	D3087-97	D3088-97	D3089-97	В	9.00	9.00	9.00
Style	1	1	2	2				

TRACK PINS

6.35

10.16

Track pins provide an economical connection between tracks on opposite sides of pcbs without through hole plating. Available in continuous strip form for fast assembly with no special tooling required.

Strip form pins are supplied in multiples of 2500 with approximately 50 pins per length. Pin material - brass, plated 90/10 tin/lead on nickel.

5.08





Order PCB Hole Ø **PCB Board Overall Pin** +0/-0.03 Code **Thickness** Length T1558-01 0.83 0.8 2.72 T1559-01 0.83 3.48 1.6 T1563-01 3.48 1.00 1.6 T1564-01 1.00 2.4 4.27 T1565-01 1.00 3.2 5.08

TRACK PIN INSERTER

- Accepts all diameters of track pin in strip form.
- Accepts all lengths of track pin by simple screw adjustment to the nose of the tool.
- Easy to use thumb or finger operated indexing, with "click-action" feel.
- Light and small in size.

Sequence of Operations Sequence of Operations Index pin forward Detach Solder Solder Solder

Europe/Middle East Tel: +44 (0) 23 9237 0451 E-mail: mis@harwin.co.uk

Asia/Pacific Tel: +65 779 4909 E-mail: mis@harwin.com.sg



North/South America Euro Tel: +1 812 285 0055 Tel: +4 E-mail: mis@harwin.com E-mail:

DRAWING No.:- D3088-XX

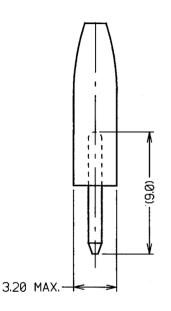
SHEET 2 OF 2

IF IN DOUBT - ASK

NOT TO SCALE

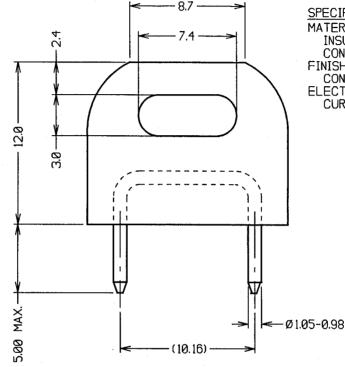
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



ORDER CODE: D3088-XX INSULATOR COLOUR-97 - BLUE

98 - BLACK 99 - RED



SPECIFICATION.

MATERIAL:

INSULATOR = ACETAL COPOLYMER UL94-HB

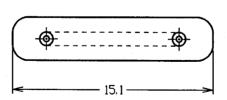
CONTACT = BRASS

FINISH:

CONTACT - 0.1u GOLD OVER 1u NICKEL

ELECTRICAL:

CURRENT RATING = 10A AT 20°C



15.01.98 4240 02.10.96 3559 28.01.91 1765 5 26.01.88 1222 1104 23.04.87 3 16.06.82 2 23.06.81 13.05.81 ----ISS. DATE C/N

APPROVED:

CHECKED:

DRAWN: D C BECK

CUSTOMER REF.

ASSEMBLY DRG:

HARWIN INC U.S.A.

TEL: (812) 285 0055 FAX: (812) 285 0056

HARWIN PLC

U.K. TEL: 01705 370451 FAX: 01705 314590

HARWIN PTE SINGAPORE TEL: 65 7794909 FAX: 65 7793868 **TOLERANCES** X. - ±1mm

 $X.X = \pm 0.25$ mm X.XX - ±0.10mm

X.XXX - ±0.01mm ANGLES - ±1° UNLESS STATED

MATERIAL:

SEE ABOVE

mm*

1mm INSULATED SHORTING LINK

FINISH:

S/AREA:

SEE ABOVE

DRAWING NUMBER:

TITLE:

D3088-XX

SHT 2 OF 2