

Separating the nut from the screw shaft

Never screw the nut off the shaft without a mandrel to prevent the balls coming out (fig.).

- 1 Remove the retaining strap
- 2 Hold the sleeve against the ball track). If the sleeve does not go over the diameter next to the ball track, adhesive tape can be used or the sleeve held against the unmachined end (fig. 8)
- 3 Without forcing, engage the nut in the screw thread.

Starting-up the screw

After the assembly has been cleaned, mounted and lubricated, it is recommended that the nut is allowed to make several full strokes at low speed to check the proper positioning of the limit switches or reversing mechanism before applying the full load and the full speed.

Note

Instructions for most operations like mounting a nut on a screw shaft, a wiper on a nut, etc are available in separate sheets delivered with the product please refer to them

