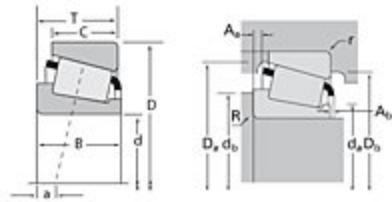


TIMKEN

The Timken Company
 4500 Mt Pleasant St. NW
 N. Canton, OH 44720
 Phone: (234) 262-3000
 E-Mail: CustomerCAD@timken.com • Web site: www.timken.com

Timken Part Number 350 - 352, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



[Specifications](#) | [Dimensions](#) | [Abutment and Fillet Dimensions](#) | [Basic Load Ratings](#) | [Factors](#)

Specifications

Series	355
Cone Part Number	350
Cup Part Number	352
Design Units	Imperial
Bearing Weight	0.700 Kg 1.60 lb
Cage Type	Stamped Steel

Dimensions

d - Bore	40 mm 1.5748 in
D - Cup Outer Diameter	90.119 mm 3.5480 in

B - Cone Width	21.692 mm 0.8540 in
C - Cup Width	21.808 mm 0.8586 in
T - Bearing Width	23.000 mm 0.9055 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius¹	4.060 mm 0.16 in
r - Cup Backface "To Clear" Radius²	2.29 mm 0.090 in
da - Cone Frontface Backing Diameter	46.48 mm 1.83 in
db - Cone Backface Backing Diameter	54.10 mm 2.13 in
Da - Cup Frontface Backing Diameter	83.06 mm 3.27 in
Db - Cup Backface Backing Diameter	77.98 mm 3.07 in
Ab - Cage-Cone Frontface Clearance	2.3 mm 0.09 in
Aa - Cage-Cone Backface Clearance	0 mm 0 in
a - Effective Center Location³	-4.80 mm -0.19 in

Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)⁴	21200 N 4770 lbf
C1 - Dynamic Radial Rating (1 million revolutions)⁵	81800 N 18400 lbf
C0 - Static Radial Rating	88800 N 20000 lbf
C_{a90} - Dynamic Thrust Rating (90 million revolutions)⁶	11100 N 2500 lbf

Factors

K - Factor⁷	1.91
e - ISO Factor⁸	0.31
Y - ISO Factor⁹	1.96
G1 - Heat Generation Factor (Roller-Raceway)	30
G2 - Heat Generation Factor (Rib-Roller End)	12.2
Cg - Geometry Factor	0.0732

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

⁴ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

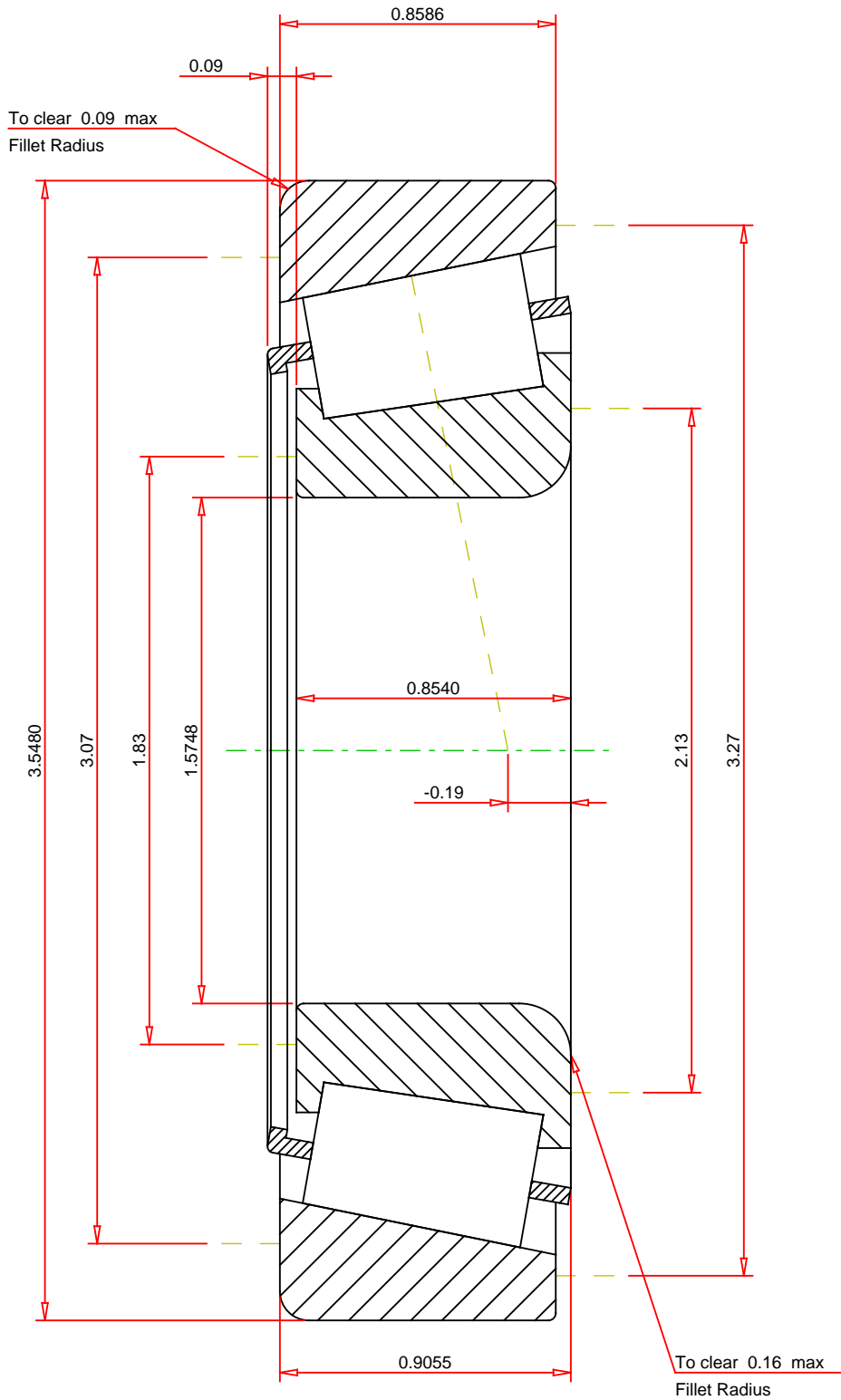
⁵ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

⁶ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



IMPERIAL UNITS

ISO Factor - e	0.31
ISO Factor - Y	1.96
Bearing Weight	1.6 lb
Number of Rollers Per Row	16
Effective Center Location	-0.19 inch

TIMKEN®

350 - 352
TS BEARING ASSEMBLY

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

K Factor	1.91
Dynamic Radial Rating - C90	21200 lbf
Dynamic Thrust Rating - Ca90	11100 lbf
Static Radial Rating - C0	88800 lbf
Dynamic Radial Rating - C1	81800 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY