

Fitting Instructions

1. Place this label in the location where IRISS viewing port is to be fitted.
2. Drill a 2mm pilot hole in the centre.
3. Drill six 5mm holes.
4. Use either a hole saw or a hole punch to cut a 100mm hole in the centre.
5. Fit IRISS unit on the front of the panel. Insert fixing screws from the inside, remembering to pass the screws through the thrust ring first. Fully tighten the fixing screws.
6. Your IRISS IR window is now ready for use.

