



Fitting Instructions

1. **Place this label in the location where IRISS viewing port is to be fitted.**
2. **Drill a 2mm pilot hole in the centre.**
3. **Drill five 5mm holes.**
4. **Use either a hole saw or a hole punch to cut a 75mm hole in the centre.**
5. **Fit IRISS unit on the front of the panel. Insert fixing screws from the inside, remembering to pass the screws through the thrust ring first. Fully tighten the fixing screws.**
6. **Your IRISS IR window is now ready for use.**