A

2mm

50mm

B

5mm

C

Fitting Instructions

1. Place this label in the location where IRISS viewing port is to be fitted.

2. Drill a 2mm pilot hole in the centre.

3. Drill three 5mm holes at A,B and C

4. Use either a hole saw or a hole punch to cut a 50mm hole in the centre.

5. Fit IRISS unit on the front of the panel. Insert fixing screws from the inside, remembering to pass the screws through the thrust ring first. Fully tighten the fixing screws.

6. Your IRISS IR window is now ready for use.