72 Diagonal Cutters for plastics and lead



- cutting face flush ground
- ► non-bevelled, for flush cutting sprues off plastic components or soft materials such as lead
- with opening spring
- Vanadium electric steel, oil-hardened and tempered



72 11 160

Style 1: 45° angled blades



72 21 160

Style 2: 85° angled blades

Article-No.		EAN-	Style	Head	Handles	₹2
	Length	Code	all pliers with	•		
	mm	4003773-	MMM 🖊			g
72 0	1 140	018247	0	polished	plastic coated	115
	160	013389				170
	180	028482				200
72 0	2 125	044215		polished	with two-colour dual component handles	95
72 1	1 160	018261	1 <u></u> ∠45°	polished	plastic coated	150
72 2	1 160	026914	2 ≰_85°	polished	plastic coated	160

74 Center Cutter



74 91 250





fixed, forged-on axle

Article-No. EAN-Head **Cutting capacities** Handles Length Code mm 4003773 ø mm ømm ømm ømm g **74 91 250** 013396 polished plastic coated 5.0 3.8 3.5 395

- with forged-on axle for heaviest duty
- with precision cutting edges for soft, hard and piano wire
- cuts hard, thick wires with less effort than other diagonal cutters of the same length
- ► centric precision cutting edges
- high cutting performance with minimum effort due to optimum co-ordination of the cutting edge angle, transmission ratio and ergonomic handle shape
- cutting edges additionally induction hardened, cutting edge hardness approx. 64 HRC
- ► Chrome Vanadium electric steel, oil-hardened and tempered



The cutting edges are in the center of the cutter head

74 High Leverage Diagonal Cutters

DIN ISO 5749



- with forged-on axle for heaviest duty
- suitable for all types of wire including piano wire
- ▶ high cutting performance with minimum effort due to optimum co-ordination of the cutting edge angle, transmission ratio and ergonomic handle shape
- precision cutting edges additionally induction hardened, cutting edge hardness approx. 64 HRC
- ► the 250-mm-long diagonal cutter is suitable for copper conductors up to 16 mm² and aluminium conductors up to 35 mm²
- Chrome Vanadium electric steel, oil-hardened and tempered

Style 1:

with opening spring; to be activated if required

Style 2:

≈ 70 mm

► 12° angled head for flush cutting, providing space for gripping



The choice of material (Chrome Vanadium), lever ratio and cutting edge angle mean that KNIPEX High Leverage Diagonal Cutters are particularly designed for the cutting of hard wires. Fixed, forged-on axle for work under continuous stress.

Requires 21% less effort.

Cutting a medium hard wire of 2.5 mm dia. with a High Leverage Diagonal Cutter (length 160 mm) requires an handforce of only 293 N (29.3 kp) instead of 370 N (37.0 kp) with a common Diagonal Cutter of the same length.

					12.1			
Article-N	lo. EAN-	Style	Head	Handles	Cutting capacities		acities	47
Ler	gth Code	•	•			•		
mn	1 4003773-	-			ømm	ømm	ømm	g
74 01 14	0 013433		polished	plastic coated	3.1	2.0	1.5	130
16	0 013440				3.4	2.5	2.0	180
18	0 013457				3.8	2.7	2.2	220
20	0 013464				4.2	3.0	2.5	260
25	0 013471				4.6	3.5	3.0	390
74 02 14	0 042419		polished	with two-colour	3.1	2.0	1.5	160
16	023081			dual component handles	3.4	2.5	2.0	210
18	0 023074				3.8	2.7	2.2	255
20					4.2	3.0	2.5	300
25					4.6	3.5	3.0	420
74 05 <u>14</u>			chrome	with two-colour	3.1	2.0	1.5	160
<u>16</u>			plated	dual component handles	3.4	2.5	2.0	210
<u>18</u>					3.8	2.7	2.2	255
20					4.2	3.0	2.5	300
25					4.6	3.5	3.0	420
74 06 <u>16</u>			chrome	insulated with two-colour	3.4	2.5	2.0	215
18			plated	dual component handles	3.8	2.7	2.2	260
20				A 1000 V △ 🕒	4.2	3.0	2.5	305
25				VDE-tested	4.6	3.5	3.0	440
74 07 20			chrome	plastic dipped insulated	4.2	3.0	2.5	340
25			plated	★ 1000 V ♠ VDE-tested	4.6	3.5	3.0	475
74 12 16		1 MMM	polished	with two-colour	3.4	2.5	2.0	210
74 12 18			polished	dual component handles	3.8	2.7	2.2	255
74 21 16		2	polished	plastic coated	3.4	2.5	2.0	180
74 21 20		∡_12°	polished	plastic coated	4.2	3.0	2.5	260
74 22 20	0 051831		polished	with two-colour	4.2	3.0	2.5	300
				dual component handles				



74 12 180: The opening spring can be activated by simply pressing with the thumb



74 12 180: View of the rear side with activated opening spring

74 06 200

fixed, forged-on

74 21 200

axle