SIL-PAD 400®

The Original Fiberglass Based Sil-Pad

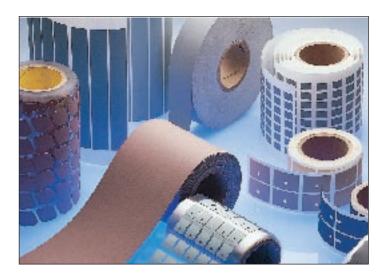
SIL-PAD 400

Sil-Pad 400 is the original Sil-Pad material. Sil-Pad 400 is a composite of silicone rubber and fiberglass. It is flame retardant and is specially formulated for use as a thermally conductive insulator. Primary use is to electrically isolate power sources from heat sinks.

Sil-Pad 400 has excellent mechanical and physical characteristics. Surfaces are pliable and allow complete surface contact with excellent heat dissipation. Sil-Pad 400 actually improves its thermal resistance with age. The reinforcing fiberglass gives excellent cut-through resistance and Sil-Pad 400 is non-toxic and resists damage from cleaning agents.

SIL-PAD 600

Sil-Pad 600 is a silicone elastomer filled with special ingredients to provide higher thermal performance. This material has similar physical characteristics of the Sil-Pad 400 material with enhanced thermal performance.



Special Thicknesses, Rolls and Sheets

Sil-Pad 400 can be supplied on special order in a variety of thicknesses from .007 to .045 inches to fulfill special requirements of insulation path minimums or other spacing needs. Sil-Pad 400 and 600 are available in die-cut parts, sheets (6" x 6" min., 6" x 12", 8" x 8", 10" x 10" and 12" x 12") and roll form.

Physical Properties	Sil-Pad 400, .007 in.	Sil-Pad 400, .009 in	Sil-Pad 600	Test Method		
Color	Gray	Gray	Green			
Thickness Inches	.007 ± .001"	.009 ± .001"	.009 ± .001"			
(mm)	0.178 ±0.025	.229 ± .025	.229 ± .025	ASTM D 374		
Breaking Strength Lbs/inch (kN/m)	100 (18)	100 (18)	100 (18)	ASTM D 1458		
Elongation, % 45° to warp and fill	40	40	40	ASTM D 412		
Hardness, Shore A	85	85	85	ASTM D 2240		
Tensile Strength, kPsi (MPa) 45° to warp and fill		3 (20)	3 (20)	ASTM D 412		
Continuous Use Temp., °C	-60 to +180	-60 to +180	-60 to +180			
Specific Gravity	2.0	2.0	ASTM D 792			
Construction	Silicone/Fiberglass	Silicone/ Fiberglass				
Thermal Vacuum Weight Loss % (TML) as manufactured Post Cure 24 Hrs. 400 °F	.40 .25	.40 .25		NASA SP-R-0022A		
Volatile Condensable Material % (CVCM) as manufactured Post Cure 24 Hrs. 400°F	.11 .07	.11 .07		NASA SP-R-0022A		
Thermal Properties	Sil-Pad 400, .007 in.	Sil-Pad 400, .009 in	Sil-Pad 600	Test Method		
Thermal Resistance, °C-in ² /W	0.45	0.50	0.35	ASTM D 5470		
Thermal Conductivity, W/m-K	0.9	0.9	1.0	ASTM D 5470		
Electrical Properties	Sil-Pad 400, .007 in.	Sil-Pad 400, .009 in	Sil-Pad 600	Test Method		
Breakdown Voltage, Volts a-c Min.	3500	4500	4500	ASTM D 149		
Dielectric Constant, 1000 Cps (Hz)	5.5	5.5	5.0	ASTM D 150		
Volume Resistivity, Ohm Metre	1.0 x 10 ¹¹	1.0 x 10 ¹¹	1.0 x 10 ¹¹	ASTM D 257		
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Configurations Standard des SIL-PAD®

	Boiter TO-3	Suffixe du n° d'article		"A"	"B"	"C"	en mm "D"	"E"	"F"	"G"	
F C DIA. (2) D DIA. (2) E	B	-03 -18 -23 -29 -04 -05 -06 -17 -59 sans patte -24 -02		39.70 39.70 40.46 27.05 41.91 41.91 41.91 41.91 41.91 43.18 45.21	26.67 26.67 27.05 28.96 28.96 28.96 28.96 28.96 28.96 30.15 31.75	3.56 3.56 3.96 3.56 3.10 3.56 4.19 3.56 4.19 3.56 3.96 3.56	2.03 3.56 1.57 1.17 1.57 2.36 1.57 1.17 1.57 2.36	30.15 30.15 30.15 30.15 30.15 30.15 30.15 30.15 30.15 30.15 30.15	10.92 10.92 10.92 10.92 10.92 10.92 10.92 10.92 10.92 10.92	1.83 1.83 1.83 1.83 1.83 1.83 1.83 1.83	
		-07 -15 -16		45.21 45.21 45.21 52.58	31.75 31.75 39.62	4.19 3.56 3.10	2.39 1.17 1.57	30.15 30.15 30.15 30.15	10.92 10.92 10.92 10.92	1.83 1.83 1.83	
	TO-3 3 cond	Suffixe . du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"["
с DIA. (2) D DIA. (3) Е		-92	41.91	28.96	3.56	2.36	30.15	10.92	10.16	3.94	18.24
	TO-3 4 cond	Suffixe . du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	
		-86 -87	1.560 1.563	26.67 26.67	3.96 3.96	2.03 1.60	29.72 30.15	11.94 11.94	18° 18°	59° 59°	
D DIA. (8) C DIA. (2) F E B	TO-3 8 cond	Suffixe . du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"		
		-88	42.04	30.15	3.96	1.52	30.15	40°	12.7		
D DIA. (10) C DIA. (2) C DIA. (2) C DIA. C DIA.	TO-3	Suffixe d. du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	
		-91	41.91	28.96	4.19	1.02	30.15	15.06	12.7	п 32.7°	
C DIA. (2) D DIA. (2)	Boiter TO-66	Suffixe du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"		
		-30 -11 -31 -10	31.75 33.32 33.32 36.58	17.78 19.35 19.35 25.40	3.56 3.56 3.56 3.56	1.57 1.57 1.57 1.90	24.38 24.38 24.38 24.38	5.08 5.08 5.08 5.08	2.54 2.54 2.54 2.54		
	TO-66 3 cond	Suffixe . du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"		
		-85	32.38	19.05	3.96	2.54	24.38	5.08	2.54	5.08	

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	TO-66 4 cond.	Suffixe du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"		
		-84	33.32	19.35	3.57	1.57	24.38	5.08	2.54		
		04	00.02	10.00	0.07	1.57	24.00	5.00	2.04		
	Composant						Cutting				
	puissance Suffix plastique du n° d'a	rticle "A"	"B"	"C"	"D"		Suffixe du n° d'article	e "A"	"B"	"C"	"D"
A	TO-126 -50	11.10	7.92	3.56	2.36	Divers	-62	19.05	15.24	6.10	3.81
	TO-126 -60 Divers -64	11.10 12.7	7.92 9.78	3.56 4.32	3.10 3.05	Divers Divers	-63 -56	19.05 21.72	15.24 14.27	6.10 5.54	2.92 3.18
	TO-220 -55	15.49	14.22	6.22	3.18	Divers	.52	21.72	16.00	5.84	2.36
	Divers -51 Divers -35	17.45 18.03	14.28 12.7	5.54 4.06	3.18 3.58	TO-218 Divers	.90 -68	21.84 28.58	18.80 15.88	5.08 5.08	4.06 3.71
	Divers -61 TO-220(montage à clip) -43	19.05 19.05	.410 12.7	5.72	3.96	Divers Divers	-70 -102	13.56 22.00	20.57 16.51	9.02 5.51	3.71 3.61
D DIA.—/ C	TO-220 -54	19.05	12.7	4.75	3.18	Divers	-103	19.05	20.32	3.81	4.06
	TO-220 -58	19.05	12.7	4.75	3.73	TO-3P	-104	1.000	19.05	7.62	3.56
(2) F RAD.											
	Module de	Suffixe									
	Puissance	du nº d'article	"A"	"B"	"C"	"D"	"E"	"F"			
		-67	38.1	22.86	3.81	30.48	11.43	1.90			
		-101	63.5	5.08	8.74	46.02	25.4	3.96			
A											
	Module de	0.4									
	puissance plastique	Suffixe du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"		
		-57	23.11	12.7	5.08	3.18	14.73	1.17	6.73		
D DIA. F. DIA.		-89	24.97	19.05	10.97	3.96	16.89	2.56	5.51		
(2)											
	Module de										
C B	puissance plastique	Suffixe du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	
		-66	25.4	12.7	5.08	3.58	15.90	1.17	5.56	0.81	
F DIA. E G - D DI.	A .	-00	20.4	12.1	5.00	0.00	10.50	1.17	0.00	0.01	
	Résistances de puissance	Suffixe du n° d'article	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	υĮν
	RH-25		14.75								
H E F B	RH-50	-94 -95	22.36	31.75 32.13	5.94 6.73	11.91 13.46	5.38 5.33	3.96 6.48	18.26 39.70	19.84 21.46	3.56 3.56
	RH-5 RH-10	-96 -97	18.42 20.48	19.58 22.61	3.56 3.22	7.11 6.35	3.56 3.30	3.96 4.83	11.30 14.00	12.47 16.00	2.36 3.07
- G -	RH-25 RH-50	-98 -99	29.21 1.965	29.97 31.39	5.87 5.03	10.80 10.26	4.83 3.35	6.86 6.68	17.48 39.85	20.32 24.69	3.73 3.30
		-33	1.900	51.08	0.00	10.20	0.00	0.00	03.00	24.09	3.30
A	TO-220 Multiples	Suffixe	"	"D"	"C"	"D"	11	"6"		Traina	
	Multiples	du n° d'article		"B"	"C"		"E"	"F"		Trous	
	2 éléments 3 éléments	-34 -36	25.40 38.10	19.05 19.05	4.75 4.75	3.18 3.18	6.35 6.35	12.7 12.7		2 3	
		-37 -38	50.80 63.50	19.05 19.05	4.75 4.75	3.18 3.18	6.35 6.35	12.7 12.7		4 5	
D DIA.		-39	76.20	19.05	4.75	3.18	6.35	12.7		6	
		-40 -41	88.90 101.60	19.05 19.05	4.75 4.75	3.18 3.18	6.35 6.35	12.7 12.7		7 8	

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