



SPECIFICATIONS:

1. PLATE - STEEL - NICKEL PLATE.
2. TIE SLEEVE - BRASS-NI.PI.
3. INSULATOR - PHENOLIC, POLYESTER $\text{\textcircled{D}}$
4. HANDLE - BLACK
5. TERMINALS - TIN PL.
6. TIP ROD TORQUE: .75 IN.-LBS. AT SWEDGED AREA.

CUSTOMER DRAWING $\text{\textcircled{D}}$

ISS. SYN.	REVISION	BY	DATE
1	REDRAWN	RT	6-2-64
2	ADDED ITEM 6 TO SPEC. ECO # 14982	RT	7-10-64
A	ECO 14982	VL	6-22-64
B	ECO 14853	VL	8-1-64
C	ECO 15683	VL	11-1-64
D	ECO # 18370	VL	10-3-64
E	ECO # 19660.	TS	3-1-65
F	ECO # 20559	TAO	3/22/66
G	ECO # 20627	TAO	2/22/66

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

1 - DECIMAL DIMENSIONS $\pm .005$	DRAWN BY <i>J.L.T.</i>	DATE 6-2-64	FINISH
2 - FRACTIONAL DIMENSIONS $\pm 1/64$	CHECKED BY <i>RR</i>	DATE 7-10-64	PER FINISH SPEC. NO.
3 - ANGLES $\pm 1/2^\circ$	APPROVED BY <i>L6</i>	DATE 7-18-64	MATERIAL
4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.	SCALE 2:1	FIRST USED ON	PER MAT. SPEC. NO.
5 - ALL DIMENSIONS IN INCHES	NAME FLAT PLUG	PART NO. 220	ISSUE G
6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.	2 COND. SCREW TERM.	SHEET 1 OF 1	
7 - REMOVE ALL BURRS.			
8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.			
9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$			

DO NOT SCALE DRAWING