



## Condensing boiler technology



Raw materials are becoming increasingly more valuable. Therefore heaters have to become increasingly more efficient. Condensing boiler technology has long since replaced outdated conventional heating systems. System solutions from ebm-papst incorporate the next important step towards greater efficiency: Instead of expending significant effort co-ordinating individual components from various suppliers, our customers receive complete condensing heating systems from a single source, including blower, venturi, valve and burner control. This ensures optimal combustion under all conditions while reducing installation effort to a minimum. Simply contact us for more information or a specific quote. We are always there for you.

**ebm-papst**  
**Landshut GmbH**

Hofmark-Aich-Straße 25  
84030 Landshut  
Germany  
Phone +49 (0) 871 / 707-0  
Fax +49 (0) 871 / 707-465  
[info3@de.ebmpapst.com](mailto:info3@de.ebmpapst.com)

**ebmpapst**

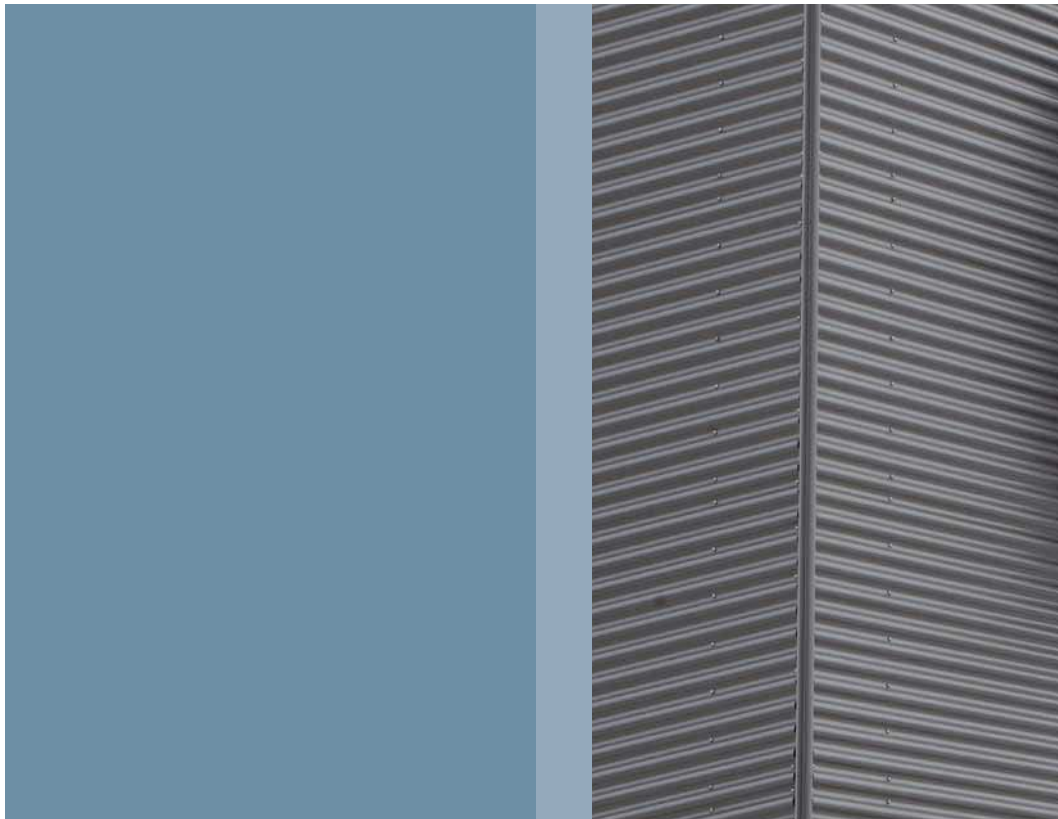
The engineer's choice

**ebmpapst**

The engineer's choice

## Content

About ebm-papst	4
Laboratory equipment	8
Systems for condensing boiler technology	10
Radial blowers	16
Gas valves	32
Burner controls	38
ebm-papst representatives & subsidiaries	44



ebm-papst Landshut is the ideal partner for developing heating units.



**ebm-papst Landshut is THE ideal partner for developing heating systems.**

Condensing boiler technology has been advancing steadily since the 1990s. ebm-papst Landshut has been the top supplier for premix blowers for just as long. We were there from the start. We developed and supplied the world's first blower for condensing boiler technology. However, we also developed ourselves, evolving from the largest supplier of premix blowers to a developer of complete systems for condensing boiler technology consisting of a blower, venturi, valve and burner control. That, too, remains unmatched anywhere in the world.

Sustainability is at the centre of our thoughts and actions. Out of conviction!



*Eco-friendliness and sustainability have always been at the core of our thoughts and actions. For decades, we have worked according to the simple but strict creed of our co-founder Gerhard Sturm: "Each new product we develop has to be better than the last one in terms of economy and ecology." GreenTech is the ultimate expression of our corporate philosophy.*

#### **GreenTech is pro-active development.**

Even in the design phase, the materials and processes we use are optimised for the greatest possible eco-friendliness, energy balance and – wherever possible – recyclability. We continually improve the material and performance of our products, as well as the flow and noise characteristics. At the same time, we significantly reduce energy consumption. Close co-operation with universities and scientific institutes and the professorship we endow in the area of power engineering and regenerative energies allows us to profit from the latest research findings in these fields – and at the same time ensure highly qualified young academics.

#### **GreenTech is eco-friendly production.**

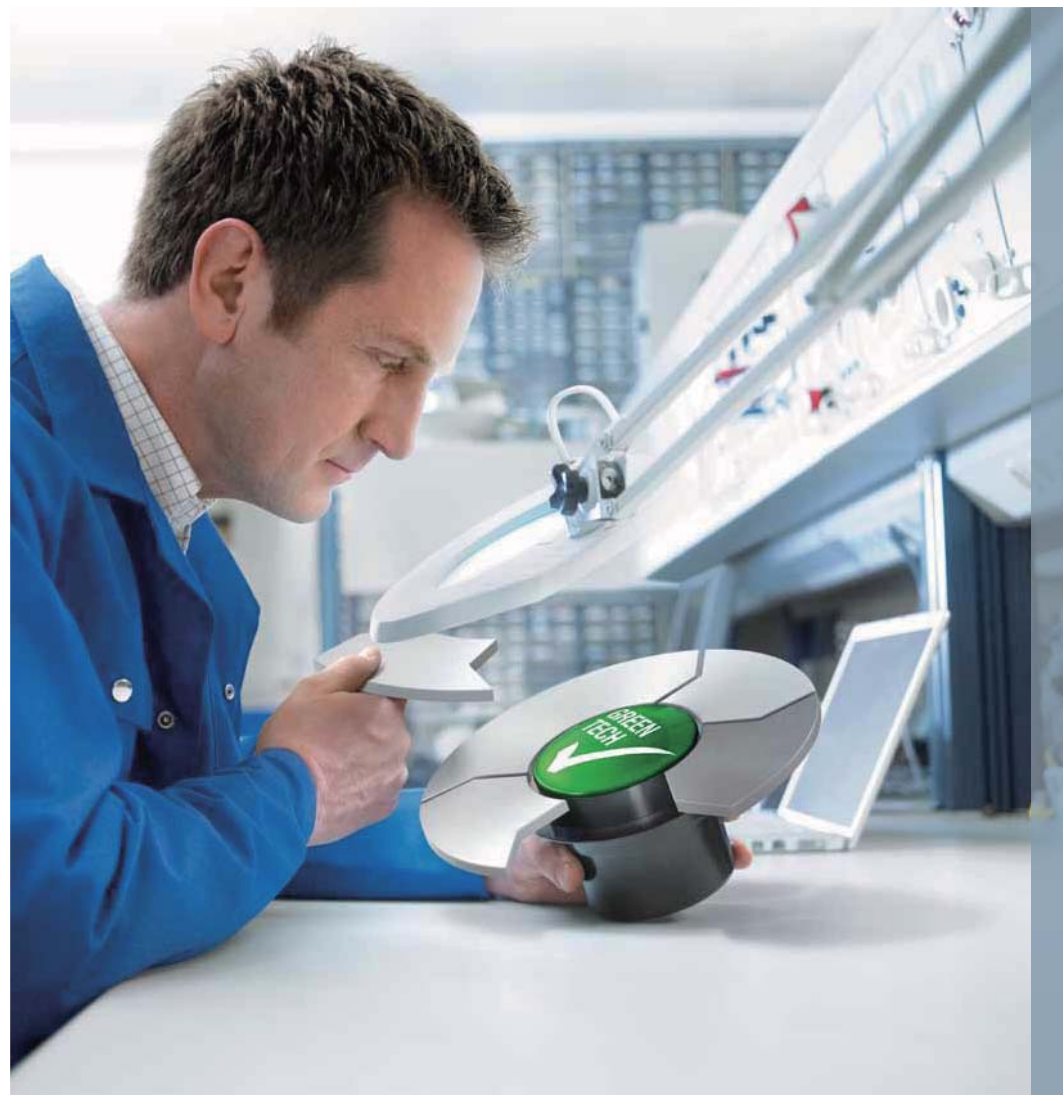
GreenTech also stands for maximum energy efficiency in our production processes. There, the intelligent use of industrial waste heat and ground-water cooling, photovoltaics and, of course, our own cooling and ventilation technology are of the utmost importance. Our most modern plant, for instance, consumes 91% less energy than currently specified and required. In this way, our products contribute to protecting the environment, from their origin to their recyclable packaging.

#### **GreenTech is acknowledged and certified.**

Every step in our chain of production meets the stringent standards of environmental specialists and the public. The "Deutscher Nachhaltigkeitspreis 2012" (German Sustainability Award 2012), where we were given the Top3-award in the category "Germany's most sustainable strategy for the future (company group)" bears testimony to our commitment to sustainability, as does the DEKRA Award 2012 we received in the category "Umwelt – Herausforderung Energiewende / Environment – Challenge: Transition to more sustainable energy systems", to name only a few of a large number of examples. The environmental advantage gained in the performance of the products developed from our GreenTech philosophy can also be measured in the fulfillment of the most stringent energy and environmental standards. In many instances, our products are already well below the thresholds energy legislation will impose a few years from now – several times over.

#### **Our customers profit from this every day.**

The heart of GreenTech is future-oriented EC technology from ebm-papst. The EC technology at the core of our most efficient motors and fans allows efficiency of up to 90%, saves energy at a very high level, significantly extends service life and makes our products maintenance-free. These values pay off not only for the environment, but every cent also pays off for the user! All ebm-papst products – even those for which GreenTech EC technology does not (yet) make sense from an application viewpoint – feature the greatest possible connection of economy and ecology.





## Laboratory equipment



We have the research and development expertise needed for continuous improvement in today's world: Dedicated, intelligent engineers and technicians who work to further develop products, co-operating with our customers' development teams. The range of analyses is not limited to harmful emissions. We also analyse and optimise EMC and noise emissions.

We support our customers in the development of applications from the very beginning. Only when all of the necessary characteristics are present does the product go into production. The tests required for this purpose include both inspections for complying with legal mandates and specific customer requirements. Numerous measuring devices are available directly at the Landshut location for this purpose.

For example, we also test for design effects, such as changes to the gas-air manifold, check valves or the venturi. All of these factors can influence the efficiency – as well as the noise level and function – of a condensing boiler and must be taken into account when matching the individual components to each other.

### Gas laboratory

ebm-papst Landshut has a gas laboratory with state-of-the-art measuring devices. The laboratory can also take into account country-specific differences, as each country has its own legislation for the composition of the gases and the minimum and maximum supply pressure. The inlet pressure in the supply line can be varied to show the effects of various supply networks. In addition, all testing and limit gases commonly used in Europe, America and Asia are available.

We carry out exhaust gas measurements ( $\text{CO}_2$ , CO, lambda) and measurements with variable aerodynamic parameters (venturi pressure, modulation range, mass flow). The climate chamber also allows both short-term and endurance testing of external variables such as temperature and humidity. Wind and turbulence can also be simulated.

The volume of condensate produced by the condensing effect can be determined to measure the efficiency of the system.



### Air performance test rig

Multiple air performance test rigs are available. They test the operating performance of the blowers and plot the air performance curves.

### Spectrum analyser

The spectrum analyser can be used to measure line-bound interference. Since our devices are used for further processing in expert industrial companies, we are not actually required to test their electromagnetic compatibility (EMC measurement). Nevertheless, we would like to offer this service to our customers. This tests whether the motors fulfill the requirements of EN-55014-1, thus ensuring that there is no interference with devices in the environment.

### Climate chamber

Multiple climate chambers are available in various sizes. They enable endurance tests to be carried out in a variety of ambient conditions (temperature, humidity, air pressure). This also makes it possible to determine the service life of the devices.

### Noise measurement laboratory

The noise behaviour of our blowers and systems is tested in our soundproof noise measurement laboratory featuring state-of-the-art, high-precision sound measuring systems. By the way, these are the same real-world conditions in which they are built into our customers' products.

### Additional equipment

Our equipment also includes a high-resolution 3D microscope and a 3D plotter for rapid prototyping, which can be used to fabricate plastic parts for tests on short notice.

We can also carry out vibration tests to simulate mechanical loads, such as those that occur during transport of the blowers. Equipment for testing the type of protection is also available. They allow ambient influences to be tested based on DIN EN 60529.



## Systems for condensing boiler technology

### Condensing boiler versus conventional heating.

The difference is that in condensing boiler systems, the water vapour present in the exhaust is condensed before exiting the flue and is used to extract additional heat. Relative to conventional heating systems, which do not use this effect, this allows a significantly higher efficiency of up to 111% to be attained relative to the lower heating value.

In times of increasingly scarce raw materials, existing energy sources have to be used as efficiently as possible. Therefore, it is important to replace the old conventional heating units with high-efficiency condensing boiler systems.

### Design of a condensing boiler heating unit.

What can we supply you with? And what do you get out of it?

#### Venturi

The pressure generated by the venturi effect provides an optimum mixture of gas and air in the pneumatic gas-air ratio control.

#### Gas blower

State-of-the-art blower technology for modulating operation with low noise and a long service life.

#### Gas valve

The part required for the correct gas quantity has a particularly compact design.

#### Burner control with display

In co-operation with Argus Vision, the electronic control is matched precisely to the system. Signals from the burner controls can be read out in the lab using LabVision software.



### Perfectly matched components of a condensing boiler.

The mixture ratio of gas to air is critical for the energy yield during combustion. If the gas content is too high, we refer to the mixture as being too rich. Since there is not enough oxygen available, the gas is not completely burned off and it is dissipated with the exhaust gas. This not only wastes a lot of energy, the exhaust gases also contain undesirable products such as carbon monoxide (CO) and carbon particulate matter. The opposite situation – when the gas content is too low – can, in extreme cases, cause the flame in the burner to go out.

Therefore, having the correct mixture is of critical importance. This is attained only if the system is optimally matched for premixing gas and air or oxygen. This is not so easy in practice. Just one example of a problem is the different gas qualities. Natural gas has a high methane content and thus a lower gross calorific value than liquid gas, which consists primarily of propane and butane mixtures. Biogas is also being used more and more frequently. The mixture ratio must be adjusted exactly to the gross calorific value of the different gas families – as must the air pressure and the temperature of the intake air and the supply pressure in the gas line. Another challenge is the flexibility of the heat output. The greater the modulation range of a heating system, the better the heat output can be adjusted to the current demand. The limits of the modulation degree are determined by the minimum and maximum output of the premix blower. Even at a low heat output, the system has to have the ability to set the optimum mixture ratio. For this purpose, the components – blower, venturi, valve and burner control – have to be ideally matched to each other. If these components are purchased from different manufacturers, configuring the interfaces and the operating performance optimally is an arduous task. Therefore, it is only logical for us to supply all four components as a finished system for premixing from a single source. This enables our customers to focus entirely on their core skills.

The following illustration shows the function of these components.

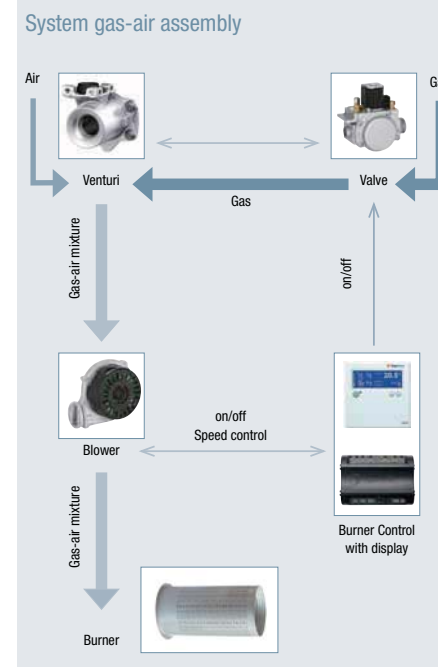


Figure 1: Schematic design of a system

## Systems at a glance

### Our system solutions at a glance

In heating engineering, it is essential that all components are perfectly co-ordinated in order to attain optimum output and efficiency. Therefore, we offer you complete heating systems from a single source, including gas blower, venturi and gas valve.

A substantial advantage of our venturi tubes is their optimum mixture ratio with simultaneously high modulation ranges. To achieve this high efficiency, we offer a variety of venturi inserts for the multi-venturi tubes tailored to specific heating capacity ranges. In addition, solutions with a multi-venturi offer a wide variety of options for arranging our systems in your devices. This gives you the advantage of having the most flexible

and space-saving integration possible. For potential mounting positions, please refer to page 18. For additional potential attachment positions for a valve or specific attachments for air conduction, please contact us.

A burner control perfectly matched to the system is also possible thanks to our system partnership with Argus Vision, the Netherlands-based specialist for intelligent control technology. This can be mounted directly on the system or remotely.

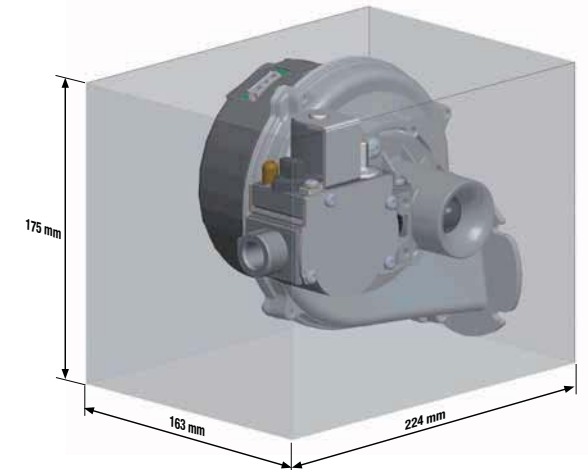
We supply our systems as completely tested and fine-tuned units with optimised interfaces to save you time and money.

### NRV 118 The system for heat outputs from 3 to 42 kW

#### Consisting of:

- Gas blower NRG 118 with multi-venturi
- Gas valve GB-ND 055 E01

Heating range [kW]	
Venturi 1	3-23
Venturi 2	5-28
Venturi 3	7-42

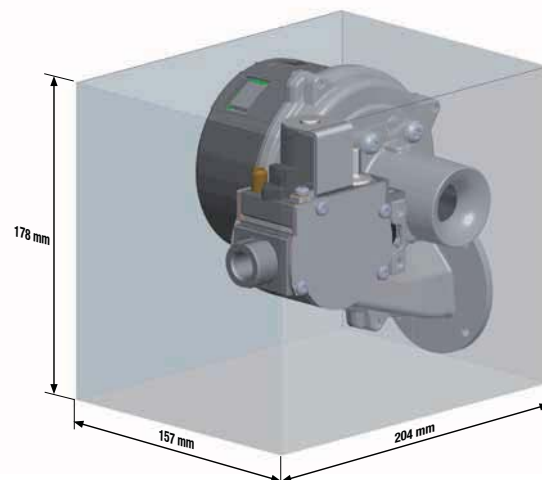


### NRV 77 The system for heat outputs from 2 to 35 kW

#### Consisting of:

- Gas blower NRG 77 with multi-venturi
- Gas valve GB-ND 055 E01

Heating range [kW]	
Venturi 1	2-15
Venturi 2	5-28
Venturi 3	7-35

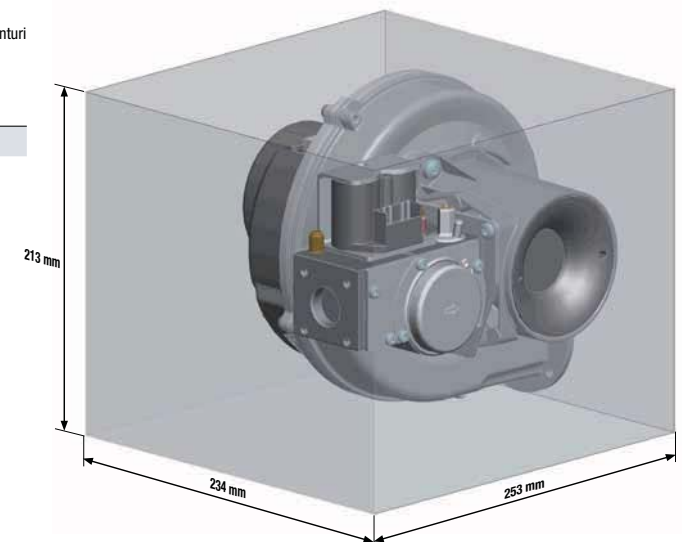


### NRV 137 The system for heat outputs from 15 to 145 kW

#### Consisting of:

- Gas blower NRG 137 with multi-venturi
- Gas valve GB-ND 057 D01

Heating range [kW]	
Venturi 1	15-90
Venturi 2	24-145







Modern gas-fired or oil-fired modulating condensing boilers have to be supplied with the ideal volume and composition of air and fuel, whatever the operating state and external conditions. Controllable blowers with a steep pressure-flow rate curve and a high pressure maximum are required for this purpose. ebm-papst played a critical role in the development of suitable EC blowers for this and now offers the most extensive product line for this application area. The special properties of these blowers can, however, be used for many other applications as well. Some examples of this include gas-powered cookers in the food service industry and gas-powered deep fryers for commercial use.

### Basic structure

#### Housing

The housing of NRG, RG and G1G/G3G blower types are made of die-cast aluminium, the housing of the HRG 134 is made of PA6 GF plastic. The tight sealing required for gas-premix technology is achieved by a special seal for the housing halves and the drive shaft entry point. The special requirements, inspections and approval criteria are co-ordinated for each individual case. The required safety inspections for the complete functional unit have to be carried out by the manufacturer of the terminal device.

#### Impellers

The impellers of HRG, NRG and RG blower types consist of pentane-resistant plastic. They are dynamically fine-balanced. Models G1G 170, G3G 200 and G3G 250 have impellers made of aluminium sheet.

#### Drive

The drive consists of brushless direct current (EC) motors with integrated electronics. The motor has a vibration-free mounting to minimise structure-borne noise.

#### Type of protection

The blowers fulfill the IP20 type of protection with cover, depending on the mounting position.

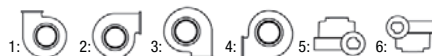
#### Protection class

The motors fulfill the requirements for protection class I.

#### Bearings

Maintenance-free ball bearings covered on both sides provide for durability and running smoothness.

### Mounting positions



Mounting positions 1 – 5 are possible in general. For vibration-cushioned motor installation, the motor weight is also supported by an elastic element. Therefore, the mounting position must be specified. Consultation is required in conjunction with our systems and for mounting position 6.

### Venturi tubes

Venturi tubes provide for the correct ratio of air flow to gas flow.

In addition to this, the venturi's efficiency determines the maximum possible modulation degree of the heating system.

Here you see the possible rotation between venturi and blower – the gas valve is also pictured for clarification:



Potential mounting positions for the multi-venturi

You can obtain further details on the available venturi variants from your contact person on-site.

### Commutation electronics

The motor electronics are integrated into the blower unit. This ensures that the commutation electronics are optimally tuned to the motor. Shutoff of rotor locking and overload protection are options that can be integrated. In individual cases, adaptation to the burner control is required.

### Speed output

The blowers with the designation HRG, NRG and RG have a Hall IC signal output with two pulses per revolution. The G3G 250 MW has five pulses per revolution, while the G1G and G3G each have three pulses per revolution. In the case of motors for mains voltage operation, the speed signal output is galvanically isolated.

### Speed control

The speed is controlled by a pulse-width modulated signal (PWM).

You can obtain more information from your contact person on-site.

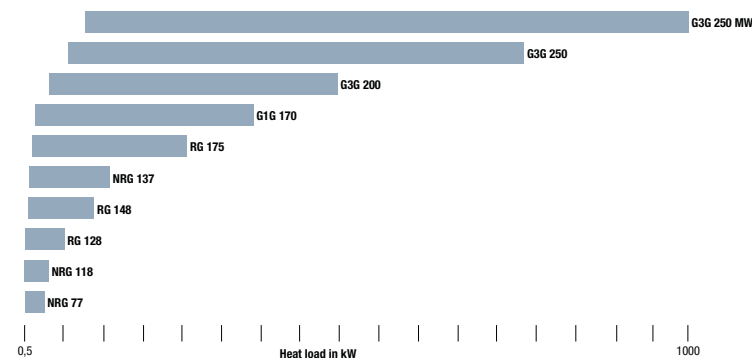
### ErP 2015

ebm-papst fans with GreenTech EC technology already meet the legal requirements for ErP directive Step 2 (by 2015). This directive applies to devices with an output greater than 125 W. This catalogue provides information on blowers NRG 137, RG 175, G1G and G3G.



Our comprehensive product portfolio offers blowers for heat output values from 2 kW to 1 MW. The overview shows the available blower types and the application area that we recommend. Please note that the heat output actually attained in the end device depends on various factors.

The gas type, burner and heat exchanger are just a few of the components responsible for achieving a certain output.



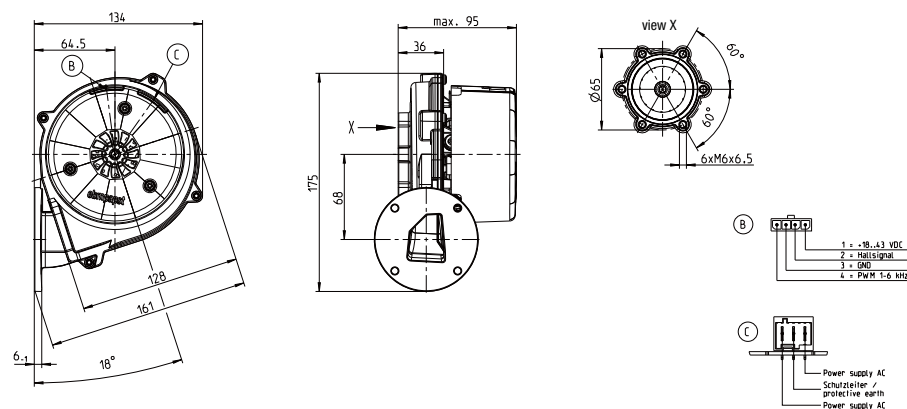
## NRG 77



- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18
- Multi-venturi available

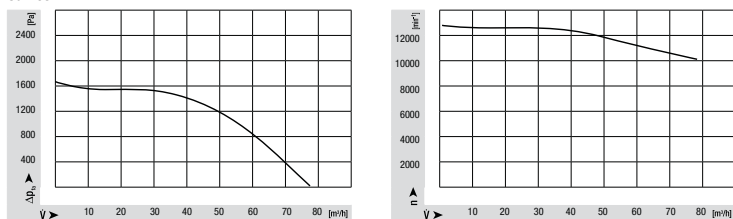
Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
NRG 77	230	50/60	78	1650	50	12500	60	80

Subject to alterations



Dimensions in mm.

### Curves



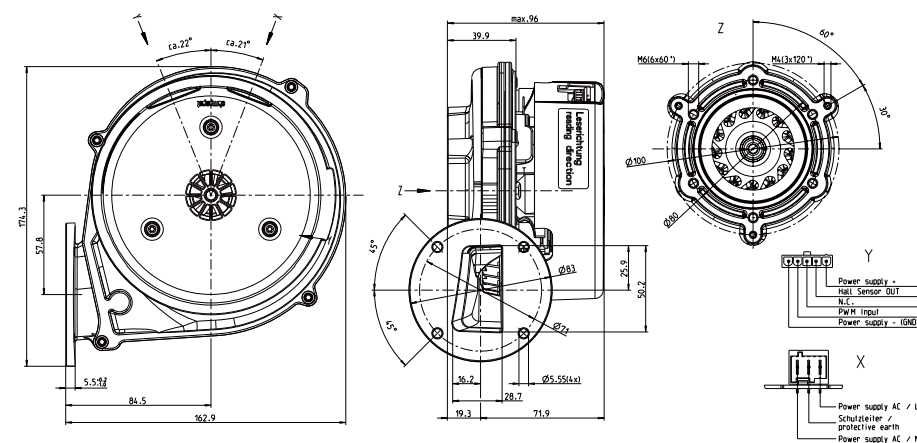
## NRG 118



- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18
- Multi-venturi available

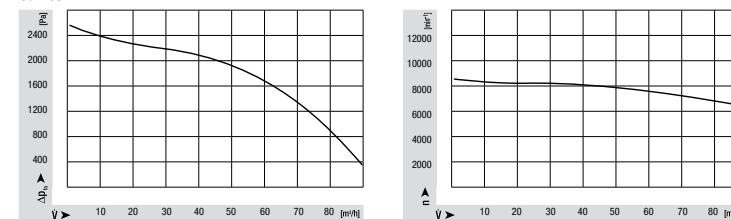
Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
NRG 118	230	50/60	95	2500	75	8500	60	80

Subject to alterations



Dimensions in mm.

### Curves



## RG 128



- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>RG 128</b>	230	50/60	150	2500	110	8400	60	80

Subject to alterations

ErP2015  
EUROPEAN UNION

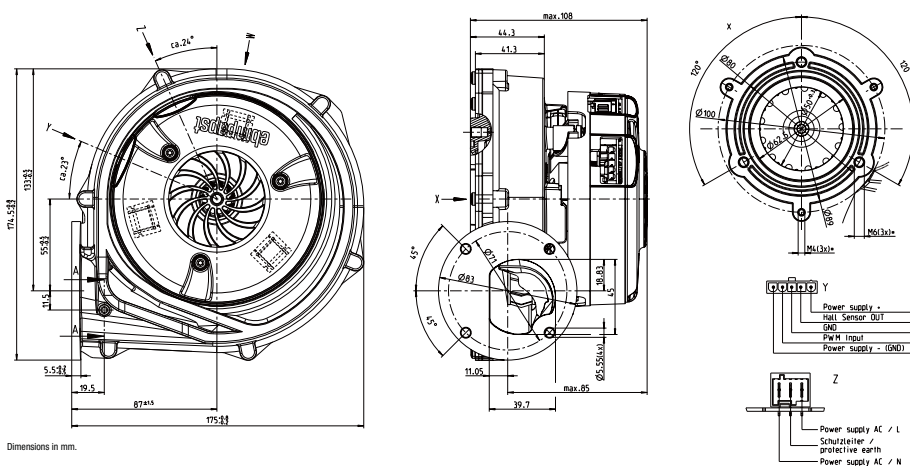
## RG 148



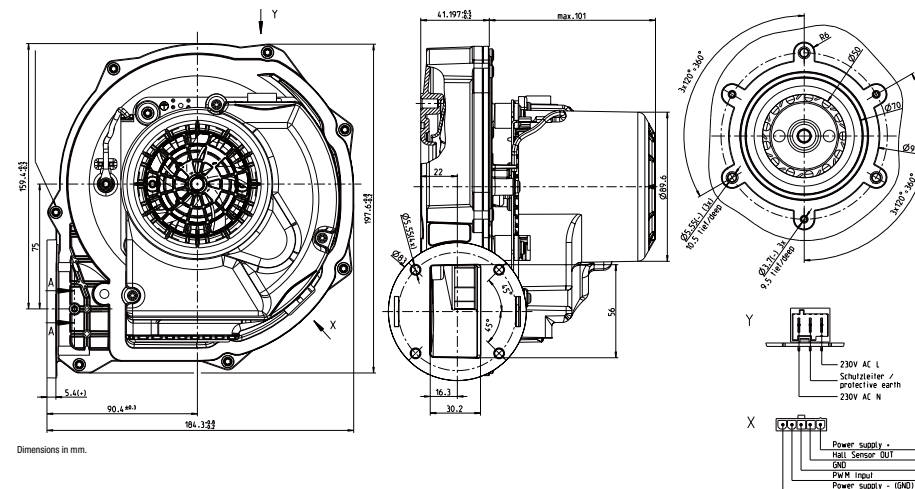
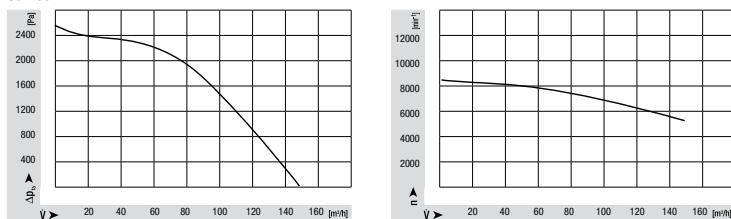
- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>RG 148</b>	230	50/60	230	4300	200	9500	60	80

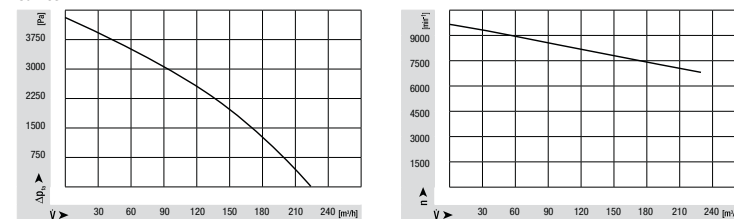
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### Curves



### Curves



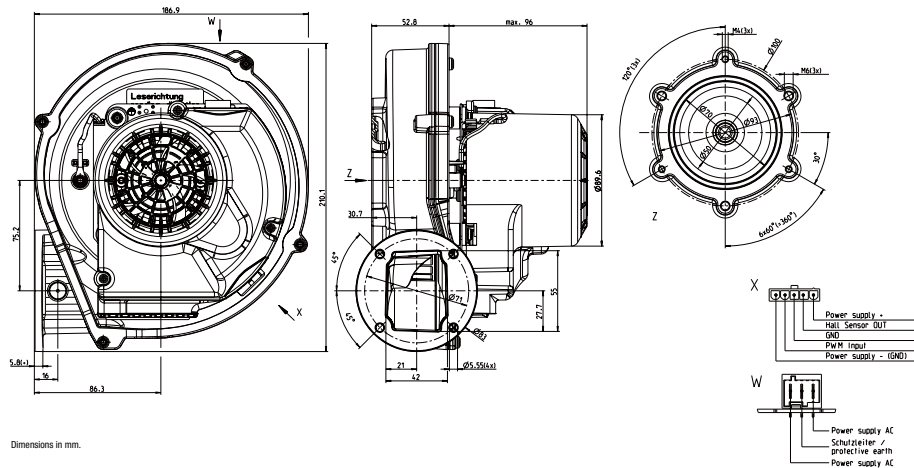
## NRG 137



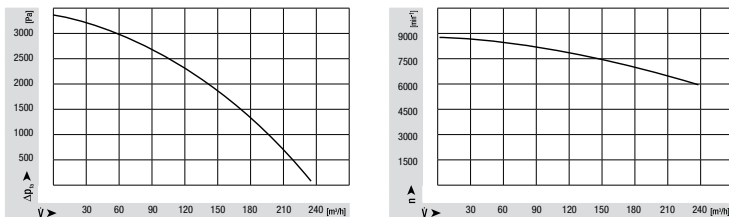
- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18
- Multi-venturi available

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>NRG 137</b>	230	50/60	235	3500	190	9000	60	80

Subject to alterations



### Curves



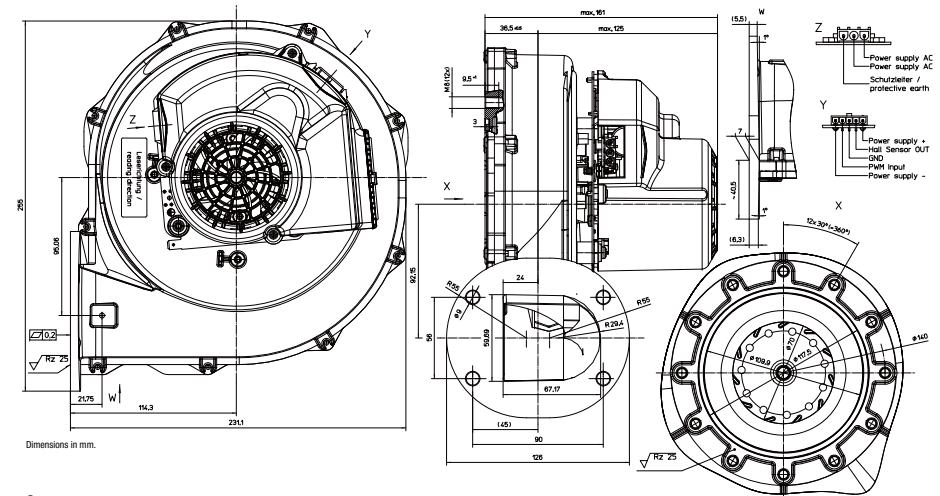
## RG 175



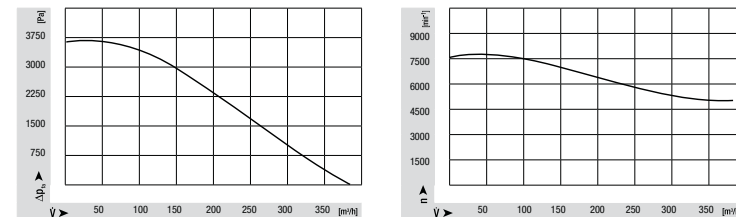
- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- For potential mounting positions, page 18

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>RG 175</b>	230	50/60	390	3700	275	7800	60	80

Subject to alterations



### Curves





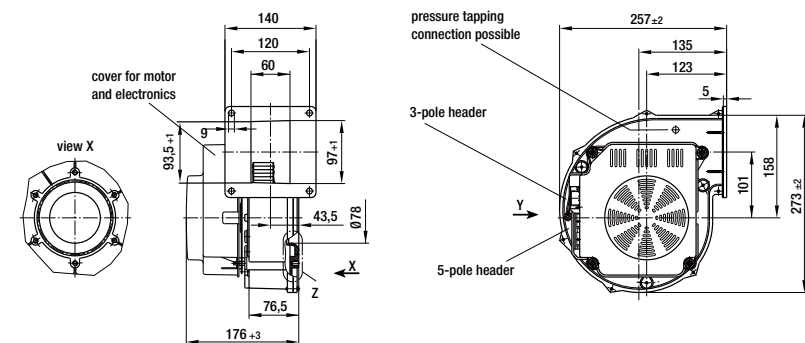
G1G 170



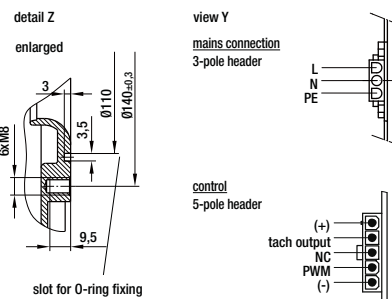
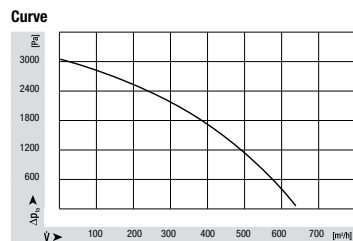
- **Material:** Housing: Aluminium  
Impeller: Sheet aluminium  
Motor protection cap: Plastic
- **For potential mounting positions, page 18**

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
	Unit	V	Hz	m³/h	Pa	W	rpm	°C
GIG 170	230	50/60	620	3100	350	8700	55	80
Subject to alterations								

Subject to alterations



Dimensions in mm.



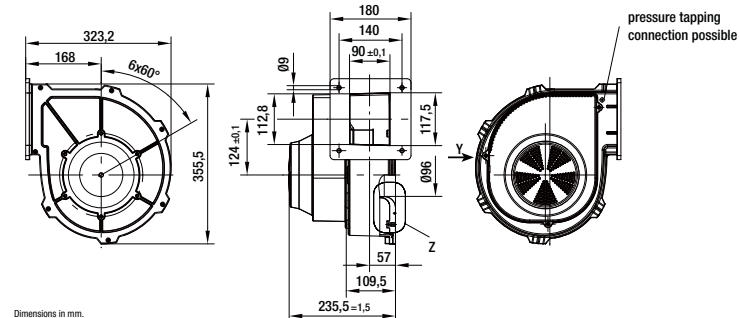
G3G 200



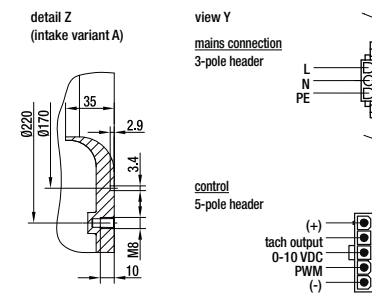
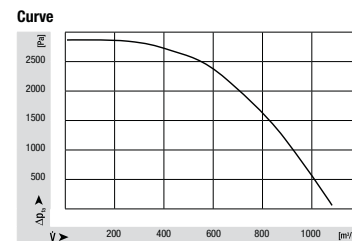
- **Material:** Housing: Aluminium  
Impeller: Sheet aluminium  
Motor protection cap: Plastic
- **For potential mounting positions, page 18**

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
	Unit	V	Hz	m³/h	Pa	W	rpm	°C
G36 200	230	50/60	1150	2900	870	6000	60	60
Subject to alterations								

Subject to alteration



Dimensions in mm



## G3G 250



- **Material:** Housing: Aluminium  
Impeller: Sheet aluminium  
Motor protection cap: Plastic
- For potential mounting positions, page 18

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>G3G 250</b>	230	50/60	1750	3250	1140	5200	60	60

Subject to alterations

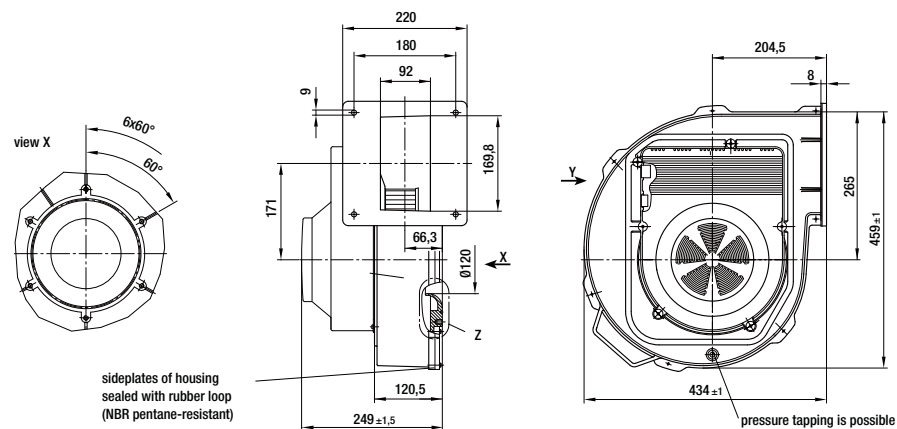
## G3G 250 MW



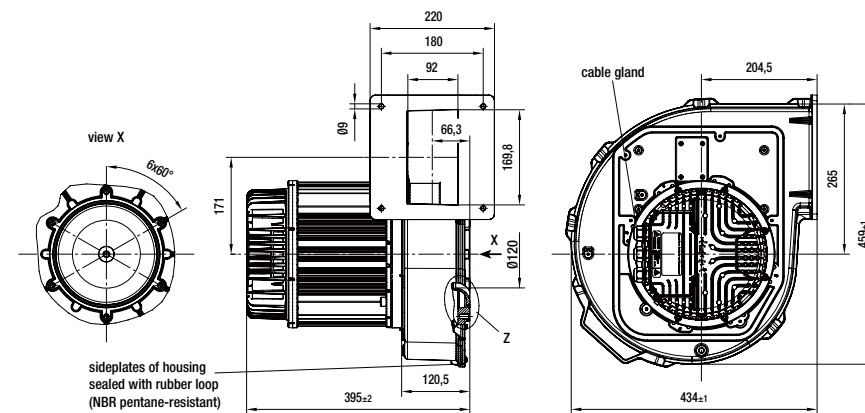
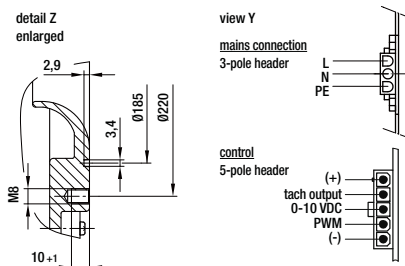
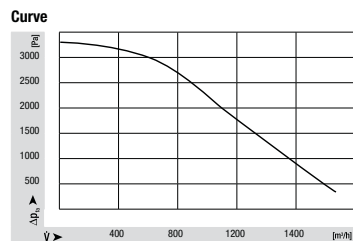
- **Material:** Housing: Die-cast aluminium  
Impeller: Sheet aluminium  
Rotor: Coated in black  
Electronics enclosure: Die-cast aluminium
- Please contact us for information on the electrical interface.

Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
Unit	V	Hz	m³/h	Pa	W	rpm	°C	°C
<b>G3G 250 MW</b>	380 - 480	50/60	2200	5400	2500	6400	50	50

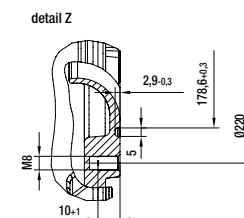
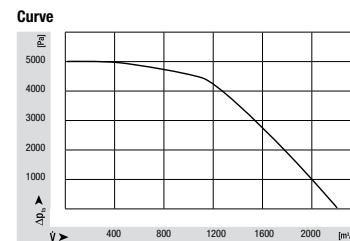
Subject to alterations



Dimensions in mm.



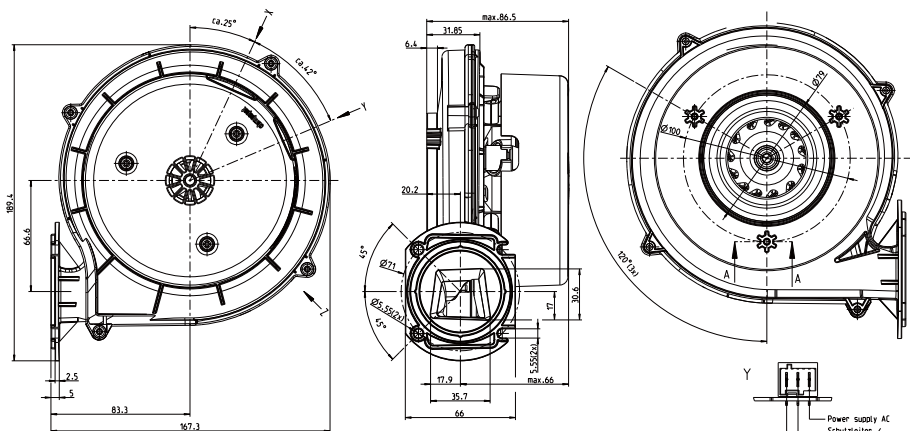
Dimensions in mm.



- **Material:** Housing: Aluminium  
Impeller: Plastic  
Motor protection cap: Plastic
- **For potential mounting positions, page 18**

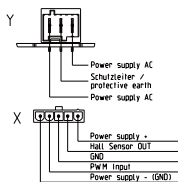
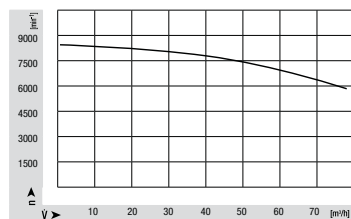
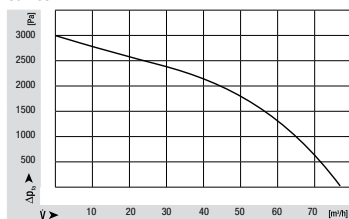


Nominal data	Rated voltage	Frequency	Max. air flow	Max. pressure increase	Max. input power	Max. speed	Perm. amb. motor temp.	Perm. temp. of medium
	Unit	V	Hz	m³/h	Pa	W	rpm	°C
HRG 134	230	50/60	78	3000	70	8500	60	80
Subject to alterations								



Dimensions in mm.

## Curves





## Gas valves

Our zero-pressure gas valves for gas-condensing systems are primarily used for domestic applications in the lower and medium power range.

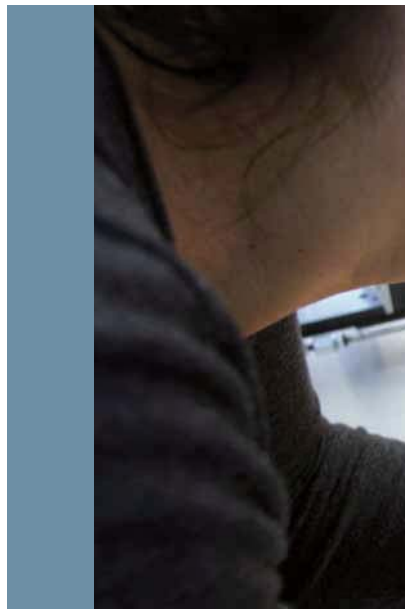
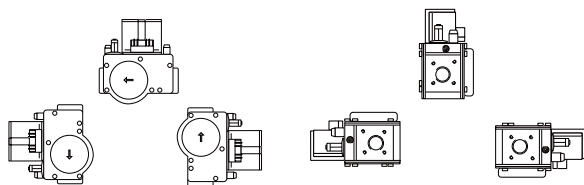
These gas valves compensate for pressure fluctuations occurring in the public gas grid as well as regulate the offset pressure to zero regardless of the suction pressure being generated by a premix blower.

The offset (zero point shift) can be configured at the servo regulator. At the same time the desired gas quantity can be adjusted by using an integrated throttle element. Both together ensure an accurate air-gas ratio setting.

Depending on the design a reference pressure can be connected to the servo regulator if required.

### Technical information

<b>Length</b>	105 mm
<b>Permitted gas families</b>	II + III (in accordance with EN 437)
<b>Maximum inlet pressure</b>	65 mbar (CE), 0.5 psi (CSA)
<b>Permitted ambient temperature</b>	0°C to 60°C (32°F to 140°F), -15 to 70°C (5°F to 158°F) on request
<b>Permitted storage temperature</b>	-25°C to 70°C (-13°F to +158°F)
<b>Type of protection</b>	IP40 in combination with a suitable plug
<b>Offset correction</b>	+/- 20 Pa
<b>Minimum signal pressure</b>	-30 Pa
<b>Permitted mounting position</b>	Solenoid at any position between vertical and horizontal <b>but not upside down.</b>



**Type-examination certificate in accordance with EC Gas Appliances Directive: CE-0085CM0036 (product ID number)**

### Applicable standards

- **EN126:2012-06:** Multifunctional controls for gas burning appliances
- **EN13611:2007 + A2:2011:** Safety and control devices for gas burners and gas burning appliances – General requirements
- **EN161:2012-08:** Automatic shut-off valves for gas burners and gas appliances
- **EN88-1:2011:** Pressure regulators and associated safety devices for gas appliances – Part 1: Pressure regulators for inlet pressures up to and including 50 kPa

**Type-examination certificate for North America (USA and Canada): Master Contract No. 172723**

### Applicable standards

- **ANSI Z21.78-2010 / CSA 6.20-2010**  
Combination Gas Controls for Gas Appliances

**Approvals exist for the chief gas-consuming countries.**

### Additional notes

- Work on the gas valve may be performed by authorised specialists only.
- Please be sure to observe the corresponding installation instructions.
- Corresponding documents with safety instructions are available upon request or on the Internet.



## E01

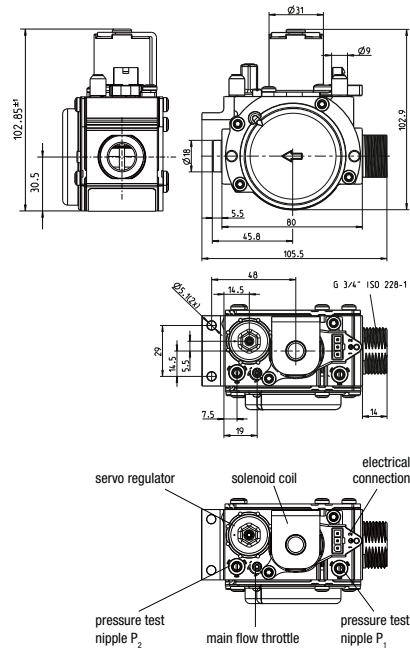
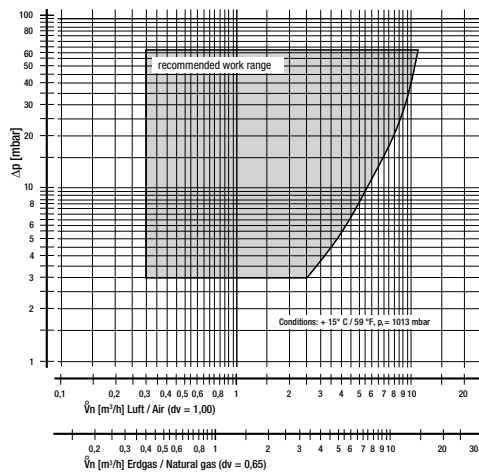
Size GB055



- **Housing:** Aluminium
- **Electrical connection:** Connector shell with 4.20 mm grid (Stock: STO-FIT; Wuerth: WR-MPC4 series)
- **Inlet (gas connection):** External thread G3/4 (DIN EN ISO 228) or 4 x M4 mounting holes (optional)
- **Outlet:** ebm-papst specific quick-connector
- **Safety valves:** Coaxial design: valve class B/C in accordance with EN161

Nominal data	Rated voltage	Max. input power	Nominal diameter	Maximum inlet pressure	Flow rate (at $\Delta p = 5$ mbar)	Automatic shutoff valves (EN 161)	Minimum signal pressure	Opening and closing time
Unit	V	VA	mbar	m <sup>3</sup> /h			Pa	s
GB-ND 055 E01	230 RAC	9.8	DN15	65	3.4	Class B/C	-30	< 1
	120 RAC	9.8	DN15	65	3.4	Class B/C	-30	< 1
	24 RAC	8.1	DN15	65	3.4	Class B/C	-30	< 1

Capacity curve – GB055



## D01

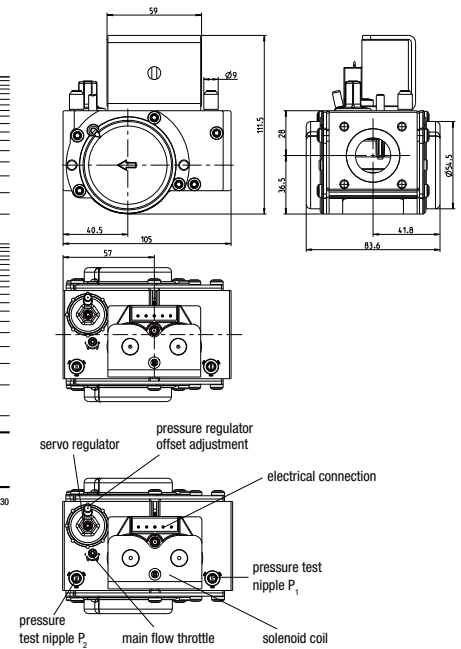
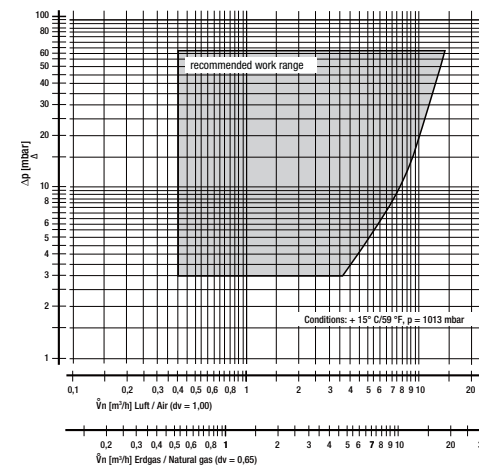
Size GB057



- **Housing:** Aluminium
- **Electrical connection:** Connector shell with 5.08 mm grid (e.g. Molex KK® system: Art.10-01-1054)
- **Inlet (gas connection):** 4 x M5 mounting holes (36 mm hole spacing)
- **Outlet:** 4 x M5 mounting holes (36 mm hole spacing)
- **Safety valves:** Valve class B/B in accordance with EN161

Nominal data	Rated voltage	Max. input power	Nominal diameter	Maximum inlet pressure	Flow rate (at $\Delta p = 5$ mbar)	Automatic shutoff valves (EN 161)	Minimum signal pressure	Opening and closing time
Unit	V	VA	mbar	m <sup>3</sup> /h			Pa	s
GB-ND 057 D01	230 RAC	2 x 12.5	DN20	65	5.3	Class B/B	-30	< 1
	120 RAC	2 x 12.5	DN20	65	5.3	Class B/B	-30	< 1
	24 RAC	2 x 12.5	DN20	65	5.3	Class B/B	-30	< 1
	24 DC	2 x 12.5	DN20	65	5.3	Class B/B	-30	< 1

Capacity curve – GB057





## Burner Controls

In co-operation with the Dutch electronic control unit specialist Argus Vision B.V., we also offer our customers a control element for their gas heaters from a single source. Argus Vision already has 20 years of experience in developing burner controls to look back on and also has the required expertise for mastering the current challenges in condensing boiler technology. In modulating condensing boilers, the link between mechanical components and the electronic drive has to be co-ordinated with a high-degree of precision in order to achieve optimum combustion behaviour. Argus Vision earned a reputation for the highest innovative strength and quality in electronic monitoring for gas-fires heating systems.

Argus Vision supplies the electronics for controlling ignition, performance regulation and monitoring the function of the condensing boiler as well as a user input interface with various displays for conveniently controlling central heating and DHW. The burner control can also be used in combination with other modules and provide control with a system regulation, for example a cascade operation.

The standard platform, consisting of tried-and-tested hardware and software, enables reliable operating performance and short development cycles. The versatile software architecture enables customer-specific interfaces to be integrated with ease. In addition, as with our blowers, we value having the lowest possible energy consumption.



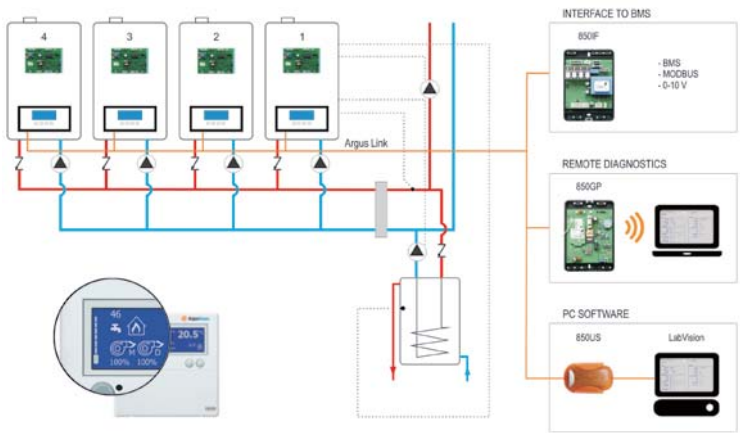
### Markets and application areas

Gas fired combi-boilers, commercial gas boilers, air heaters, direct fired water heaters, indirect fired water heaters, gas stoves, catering equipment such as fryers and mCHP.

### Service tools

LabVision computer software for communication between computer and burner control.

### System in operation



Trio/Multiple Trio Application

## Burner Control Units



- **Function:** To control central heating, DHW, cascade operation, multiple burners (trio and multiple trio). No additional controller needed
- **Application:** Domestic (combi) boilers, commercial boilers, water heaters
- **Connections:** Supports a wide range of in- and outputs for sensors, valves, ignition, pumps, etc.
- **Support:** LabVision PC Software, to configure hard- and software functions, remote diagnostics, logging and graphs

Nominal data	Power supply	Frequency	Dimensions housing l x w x h	Safety time	Ignition attempts	Weight	On Board User Interface	Event history (error & lockout)	Argus Link	Lab/ision Diagnostics Software
Unit	VAC	Hz	mm	Sec.		gram				
850MN	230	40-70	212 x 152 x 46	6	3	530	No	15 + 15	x	x
850MN	120	40-70	212 x 152 x 46	6	3	530	No	15 + 15	x	x
900MN	230	40-70	212 x 152 x 49	6	3	512	Yes	15 + 15	x	x

### Features

- Low standby power consumption and class A modulating pump control
- Insensitivity of mains supply for a reliable operation
- Thermostat options: Switched Live, OT-interface or 24V
- Connect controls with each other via Argus Link (2-wire communication interface)
- Wide choice of control modules for hybrid heating applications and systems within a building or house
- Easy interfacing with Building Management Systems, for example via ModBUS

900MN Burner Control				

850MN Burner Control				

## Displays



- **Function:** External display modules to be used as an user interface for burner controls or optional modules
- **Integrated features:** User and installer menu, multiple languages and graphics
- **Optional features:** Specific application menus, for example solar control and catering equipment
- **2-Wire Argus Link:** One connection for power and communication

Nominal data	Dimensions (l x w x h)	LCD type	Display Color	Backlight	LCD display Area (l x h)	No. of Push Buttons	Available with housing	Connection	Multiple languages	Temp. Sensor	Real Time Clock
Unit	mm				mm						
850FD	129 x 129 x 20	Pixel 255 x 80	blue/white	x	106.4 x 39	7		3-wire	x		
850DI	88,9 x 63,5 x 19	Icons & segment	green/black	x	37 x 22	6		2-wire			
900LB	119 x 115 x 20	Icons & segment	blue/white	x	93 x 31	5		2- or 4-wire		optional	
850HC	129 x 129 x 20	Pixel 255 x 80	blue/white	x	106.4 x 39	11	x	2-wire	x	x	x



850DI LCD Display



850FD Pixel Display



900LB LCD Display

## Optional Modules



- **Function optional modules:** Add-on modules to extend your system
- **Argus Link Interface:** To connect easily to other controls
- **Support:** RemoteVision PC Software, for monitoring, controlling and data-logging of field appliances via a permanent TCP/IP internet connection (also available as SiteVision for installers)

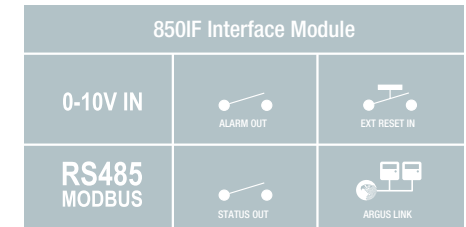
Nominal data	Power Supply	Dimensions (l x w x h)	Weight	Argus Link
Unit	VAC	mm	gram	
850DS		87 x 50 x 27	45	x
850IF	110 V / 230	155 x 110 x 51	439	x
850SC	110 V / 230	150 x 105 x 14	525	x
850GP	110 V / 230	150 x 105 x 14	254	x
850US		78 x 54 x 28	116	x



**850SC Solar Control**  
Control for thermal solar heat systems with or without drainback tank



**850GP GPRS Communication Module**  
Wireless communication module using GPRS technology



**850IF Interface Module**  
Interface Module to extend several heat generation control modules



**850DS Digital Sensor**  
Robust outdoor or room temperature sensor



**850USB Communication Interface**  
For communication between the PC/LabVision and the control



**850SC Solar Control**  
Control for thermal solar heat systems with or without drain-back tank

## ebm-papst in Germany

**ebm-papst Mulfingen GmbH & Co. KG**  
Bachmühle 2  
74673 Mulfingen  
GERMANY  
Phone +49 7938 81-0  
Fax +49 7938 81-110  
info1@de.ebmpapst.com

**ebm-papst St. Georgen GmbH & Co. KG**  
Hermann-Papst-Straße 1  
78112 St. Georgen  
GERMANY  
Phone +49 7724 81-0  
Fax +49 7724 81-1309  
info2@de.ebmpapst.com

**ebm-papst Landshut GmbH**  
Hofmark-Aich-Straße 25  
84030 Landshut  
GERMANY  
Phone +49 871 707-0  
Fax +49 871 707-465  
info3@de.ebmpapst.com

**Berlin**  
Dipl.-Ing. (TH) Jens Duchow  
Händelstraße 7  
16341 Panketal  
GERMANY  
Phone +49 30 944149-62  
Fax +49 30 944149-63  
Jens.Duchow@de.ebmpapst.com

**Bielefeld**  
Dipl.-Ing. (FH) Wolf-Jürgen Weber  
Niehausweg 13  
33739 Bielefeld  
GERMANY  
Phone +49 5206 91732-31  
Fax +49 5206 91732-35  
Wolf-Juergen.Weber@de.ebmpapst.com

**Dortmund**  
Dipl.-Ing. (FH) Hans-Joachim Pundt  
Auf den Steinern 3  
59519 Möhnesee-Völlinghausen  
GERMANY  
Phone +49 2925 800-407  
Fax +49 2925 800-408  
Hans-Joachim.Pundt@de.ebmpapst.com

**Frankfurt**  
Dipl.-Ing. Christian Kleffmann  
Dr.-Hermann-Krause-Straße 23  
63452 Hanau  
GERMANY  
Phone +49 6181 1898-12  
Fax +49 6181 1898-13  
Christian.Kleffmann@de.ebmpapst.com

**Halle**  
Dipl.-Ing. (TU) Michael Hanning  
Lercheneck 4  
06198 Salztal / OT Lieskau  
GERMANY  
Phone +49 345 55124-56  
Fax +49 345 55124-57  
Michael.Hanning@de.ebmpapst.com

**Hamburg**  
Ingenieurbüro Breuelli GmbH  
Ing. Dirk Kahl  
Elektroingenieur  
Grützmlenweg 48  
22339 Hamburg  
GERMANY  
Phone +49 40 538092-19  
Fax +49 40 538092-84  
Dirk.Kahl@de.ebmpapst.com

**Heilbronn / Heidelberg**  
Dipl.-Ing. Mark Gartner  
Gehrweg 12  
74199 Unterheinitz  
GERMANY  
Phone +49 7130 404569-2  
Fax +49 7130 404569-2  
Mark.Gartner@de.ebmpapst.com

**Kassel**  
Dipl.-Ing. (FH) Ralph Brück  
Hoherainstraße 3 b  
35075 Gladenbach  
GERMANY  
Phone +49 6462 4071-10  
Fax +49 6462 4071-11  
Ralph.Brueck@de.ebmpapst.com

**Koblenz**  
Winfried Schaefer  
Hinter der Kirch 10  
56767 Uersfeld  
GERMANY  
Phone +49 2657 16-96  
Fax +49 2657 16-76  
Winfried.Schaefer@de.ebmpapst.com

**Munich**  
Dipl.-Wirt.-Ing. (FH) Jens Peter  
Landsbergerstraße 14  
86932 Pürgen  
GERMANY  
Phone +49 8196 99877-54  
Fax +49 8196 99877-55  
Jens.Peter@de.ebmpapst.com

**Nuremberg**  
Dipl.-Wirt.-Ing. (FH) Axel Resch  
Dr.-August-Koch-Str. 1  
91639 Wolframs-Eschenbach  
GERMANY  
Phone +49 9875 9783-170  
Fax +49 9875 9783-171  
Axel.Resch@de.ebmpapst.com

**Offenburg**  
Dipl.-Ing. (FH) Ralf Braun  
Hubeneck 21  
77704 Oberkirch  
GERMANY  
Phone +49 7802 9822-52  
Fax +49 7802 9822-53  
Ralf.Braun@de.ebmpapst.com

**Stuttgart**  
Dipl.-Ing. (FH) Rudi Weinmann  
Hindenburgstraße 100/1  
73207 Plochingen  
GERMANY  
Phone +49 7153 9289-80  
Fax +49 7153 9289-81  
Rudi.Weinmann@de.ebmpapst.com

**Ulm**  
M.Sc. Reinhard Sommerreißer  
Am Silbermannpark 10  
86161 Augsburg  
GERMANY  
Phone +49 821 6610-7023  
Fax +49 821 6610-7024  
Reinhard.Sommerreisser@de.ebmpapst.com

### Distributors

**Frankfurt**  
R.E.D. Handelsgesellschaft mbH  
Gutenbergstraße 3  
63110 Rodgau - Jügesheim  
GERMANY  
Phone +49 6106 841-0  
Fax +49 6106 841-111  
info@red-elektromechanik.de  
www.red-elektromechanik.de

**Hamburg**  
Breuelli + Hilgenfeldt GmbH  
Grützmlenweg 48  
22339 Hamburg  
GERMANY  
Phone +49 40 538092-20  
Fax +49 40 538092-84  
info@breuelli-hilgenfeldt.de

**Munich**  
A. Schweiger GmbH  
Ohmstraße 1  
82054 Sauerlach  
GERMANY  
Phone +49 8104 897-0  
Fax +49 8104 897-90  
info@schweiger-gmbh.de  
www.schweiger-gmbh.de

● **Express Service-Center** (1 to 5 pieces)

**North**  
Breuelli + Hilgenfeldt GmbH  
Grützmlenweg 48  
22339 Hamburg  
GERMANY  
Phone +49 40 538092-20  
Fax +49 40 538092-84  
ebmpapst@breuelli-hilgenfeldt.de

**South**  
HDS Ventilatoren Vertriebs GmbH  
Glaswiesenstraße 1  
74677 Dörzbach  
GERMANY  
Phone +49 7937 80355-20  
Fax +49 7937 80355-25  
info@hds-gmbh.net  
www.hds-gmbh.net

## ebm-papst in Europe

### Europe

**Austria**  
ebm-papst Motoren & Ventilatoren GmbH  
Straubingstraße 17  
4030 Linz  
AUSTRIA  
Phone +43 732 321150-0  
Fax +43 732 321150-20  
info@at.ebmpapst.com  
www.ebmpapst.at

**Belarus**  
ebm-papst Bel AgmbH  
P.O. Box 117  
220138 Minsk  
BELARUS  
Phone +375 17 3851556  
Fax +375 17 3851556  
info@by.ebmpapst.com  
www.ebmpapst.by

**Belgium**  
ebm-papst Benelux B.V.  
Sales office Belgium-Luxemburg  
Romeinsestraat 6/0101  
Research Park Haasrode  
3001 Heverlee-Leuven  
BELGIUM  
Phone +32 16 396-200  
Fax +32 16 396-220  
info@be.ebmpapst.com  
www.ebmpapst.be

**Bulgaria**  
ebm-papst Romania S.R.L.  
Str. Tamavei No. 20  
500327 Brasov  
ROMANIA  
Phone +40 268 331859  
Fax +40 268 312805  
dudasludovic@xnet.ro

**Croatia**  
ebm-papst Industries Kft.  
Ezred u. 2.  
1044 Budapest  
HUNGARY  
Phone +36 1 8722-190  
Fax +36 1 8722-194  
office@hu.ebmpapst.com

**Czech Republic / Slovakia**  
ebm-papst CZ s.r.o.  
Kaštanová 34a  
620 00 Brno  
CZECH REPUBLIC  
Phone +420 544 502-411  
Fax +420 547 232-622  
info@ebmpapst.cz  
www.ebmpapst.cz

**Denmark**  
ebm-papst Denmark ApS  
Vallensbækvej 21  
2605 Brøndby  
DENMARK  
Phone +45 43 631111  
Fax +45 43 630505  
mail@dk.ebmpapst.com  
www.ebmpapst.dk

**Estonia**  
ebm-papst Oy, Eesti Filiaal  
Kesk tee 13  
Aaviku küla, Jüri Tehnopark  
75301 Rae Vald, Harjumaa  
ESTONIA  
Phone +372 65569-78  
Fax +372 65569-79  
www.ebmpapst.ee

**Finland**  
ebm-papst Oy  
Puistotie 1  
02760 Espoo  
FINLAND  
Phone +358 9 887022-0  
Fax +358 9 887022-13  
mail@fi.ebmpapst.fi  
www.ebmpapst.fi

**France**  
ebm-papst sarl  
ZI Nord - rue A. Mohler  
BP 62  
67212 Obernai Cedex  
FRANCE  
Phone +33 820 326266  
Fax +33 3 88673883  
info@ebmpapst.fr  
www.ebmpapst.fr

**Greece**  
Helcoma  
Th. Rotas & Co OE  
Davaki 65  
17672 Kallithea-Attiki  
GREECE  
Phone +30 210 9513-705  
Fax +30 210 9513-490  
contact@helcoma.gr  
www.helcoma.gr

**Hungary**  
ebm-papst Industries Kft.  
Ezred u. 2.  
1044 Budapest  
HUNGARY  
Phone +36 1 8722-190  
Fax +36 1 8722-194  
office@hu.ebmpapst.com

**Iceland**  
RJ Engineers  
Stangartyl 1a  
110 Reykjavik  
ICELAND  
Phone +354 567 8030  
Fax +354 567 8015  
rj@rj.is  
www.rj.is

**Ireland**  
ebm-papst UK Ltd.  
Chelmsford Business Park  
Chelmsford Essex CM2 5EZ  
UNITED KINGDOM  
Phone +44 1245 468555  
Fax +44 1245 466336  
sales@uk.ebmpapst.com  
www.ebmpapst.co.uk

**AuBren Limited**  
Portlaoise Business & Technology Park  
Mountrath Road  
Portlaoise, Co. Laois  
IRELAND  
Phone +353 57 8664343  
Fax +353 57 8664346  
sales@ie.aubren.com  
www.aubren.com

**Italy**  
ebm-papst Srl  
Via Cornaggia 108  
22076 Mozzate (Co)  
ITALY  
Phone +39 0331 836201  
Fax +39 0331 821510  
info@it.ebmpapst.com  
www.ebmpapst.it

**Macedonia**  
ebm-papst Industries Kft.  
Ezred u. 2.  
1044 Budapest  
HUNGARY  
Phone +36 1 8722-190  
Fax +36 1 8722-194  
office@hu.ebmpapst.com





**Netherlands**  
ebm-papst Benelux B.V.  
Engelseweg 127  
5705 AC Helmond  
NETHERLANDS  
Phone +31 492 502-900  
Fax +31 492 502-950  
verkoop@nl.ebmpapst.com  
www.ebmpapst.nl

**Norway**  
ebm-papst AS  
P.B. 173 Holmlia  
1203 Oslo  
NORWAY  
Phone +47 22 763340  
Fax +47 22 619173  
mailbox@ebmpapst.no  
www.ebmpapst.no

**Poland**  
ebm-papst Polska Sp. z o.o.  
ul. Annopol 4A  
03236 Warszawa  
POLAND  
Phone +48 22 6757819  
Fax +48 22 6769587  
office@ebmpapst.pl  
www.ebmpapst.pl

**Portugal**  
ebm-papst (Portugal), Lda.  
Centro Empresarial de Alverca  
Rua de Adarse, Vale D'Ervas  
Corpo D / Fracção 3  
2615-178 Alverca do Ribatejo  
PORTUGAL  
Phone +351 218 394 880  
Fax +351 218 394 759  
info@pt.ebmpapst.com  
www.ebmpapst.pt

**Romania**  
ebm-papst Romania S.R.L.  
Str. Tarnavei Nr. 20  
500327 Brasov  
ROMANIA  
Phone +40 268 331859  
Fax +40 268 312805  
dudasludovic@xnet.ro

**Russia**  
ebm-papst Ural GmbH  
Posadskaja-Strasse, 23(E), 3  
620102 Ekaterinburg  
RUSSIA  
Phone +7 343 2338000  
Fax +7 343 2337788  
Konstantin.Molokov@ru.ebmpapst.com  
www.ebmpapst.ru

**Russia**  
ebm-papst Rus GmbH  
proezd 4529, vladenie 5, stroenie 1  
141000 Mytistschi, Oblast Moskva  
RUSSIA  
Phone +7 495 9807524  
Fax +7 495 5140924  
info@ebmpapst.ru  
www.ebmpapst.ru

**Serbia & Montenegro**  
ebm-papst Industries Kft.  
Ezred u. 2.  
1044 Budapest  
HUNGARY  
Phone +36 1 8722-190  
Fax +36 1 8722-194  
office@hu.ebmpapst.com

**Spain**  
ebm-papst Ibérica S.L.  
Avda. del Sistema Solar, 29  
28830 San Fernando de Henares (Madrid)  
SPAIN  
Phone +34 91 6780894  
Fax +34 91 6781530  
ventas@ebmpapst.es  
www.ebmpapst.es

**Sweden**  
ebm-papst AB  
Äggelundavägen 2  
17562 Järfälla  
SWEDEN  
Phone +46 10 4544400  
Fax +46 8 362306  
info@ebmpapst.se  
www.ebmpapst.se

**Switzerland**  
ebm-papst AG  
Rütli-Strasse 1  
8156 Oberhasli  
SWITZERLAND  
Phone +41 44 73220-70  
Fax +41 44 73220-77  
verkauf@ebmpapst.ch  
www.ebmpapst.ch

**Turkey**  
Akantel Elektronik San. Tic. LTD. Ltd.  
Atatürk Organize Sanayi  
Bölgesi 10007 SK. No.6  
35620 Cigli-Izmir  
TURKEY  
Phone +90 232 3282090  
Fax +90 232 3280270  
akantel@akantel.com.tr  
www.ebmpapst.com.tr

**Ukraine**  
ebm-papst Ukraine LLC  
Lepse Boulevard, 4, Building 21  
03067 Kiev  
UKRAINE  
Phone +38 044 2063091  
Fax +38 044 2063091  
mail@ebmpapst.ua  
www.ebmpapst.ua

**United Kingdom**  
ebm-papst UK Ltd.  
Chelmsford Business Park  
Chelmsford Essex CM2 5EZ  
UNITED KINGDOM  
Phone +44 1245 468555  
Fax +44 1245 466336  
sales@uk.ebmpapst.com  
www.ebmpapst.co.uk

**United Kingdom**  
ebm-papst Automotive & Drives (UK) Ltd.  
The Smithy  
Fidlers Lane  
East Ilsley, Berkshire RG20 7LG  
UNITED KINGDOM  
Phone +44 1635 2811-11  
Fax +44 1635 2811-61  
A&DSales@uk.ebmpapst.com  
www.ebmpapst-ad.com

## America

**Argentina**  
ebm-papst de Argentina S.A.  
Hernandarias 148 Lomas del Mirador  
Pcia. de Buenos Aires (1752)  
ARGENTINA  
Phone +54 11 46576135  
Fax +54 11 46572092  
ventas@ar.ebmpapst.com  
www.ebmpapst.com.ar

**Brazil**  
ebm-papst Motores Ventiladores Ltda.  
Av. José Giorgi, 301 Galpões B6+B7  
Condominio Logical Center  
06707-100 Cotia - São Paulo  
BRAZIL  
Phone +55 11 4613-8700  
Fax +55 11 4777-1456  
vendas@br.ebmpapst.com  
www.ebmpapst.com.br

**Canada**  
ebm-papst Canada Inc.  
1800 Ironstone Manor, Unit 2  
Pickering, Ontario, L1W3J9  
CANADA  
Phone +1 905 420-3533  
Fax +1 905 420-3772  
sales@ca.ebmpapst.com  
www.ebmpapst.ca

**Mexico**  
ebm Industrial S. de R.L. de C.V.  
Paseo de Tamarindos 400-A-5° Piso  
Col. Bosques de las Lomas  
Mexico 05120, D.F.  
MEXICO  
Phone +52 55 3300-5144  
Fax +52 55 3300-5243  
sales@mx.ebmpapst.com  
www.ebmpapst.com.mx

## USA

ebm-papst Inc.  
P.O. Box 4009  
100 Hyde Road  
Farmington, CT 06034  
UNITED STATES  
Phone +1 860 674-1515  
Fax +1 860 674-8536  
sales@us.ebmpapst.com  
www.ebmpapst.us

ebm-papst Automotive & Drives, Inc.  
3200 Greenfield, Suite 255  
Dearborn, MI 48120  
UNITED STATES  
Phone +1 313 406-8080  
Fax +1 313 406-8081  
automotive@us.ebmpapst.com  
www.ebmpapst-automotive.us

## Africa

**South Africa**  
ebm-papst South Africa (Pty) Ltd.  
P.O. Box 3124  
1119 Yacht Avenue  
2040 Honeydew  
SOUTH AFRICA  
Phone +27 11 794-3434  
Fax +27 11 794-5020  
info@za.ebmpapst.com  
www.ebmpapst.co.za





## Asia

**China**  
 ebm-papst Ventilator (Shanghai) Co., Ltd.  
 No. 418, Huajing Road  
 WaiGaoQiao Free Trade Zone  
 No. 2001, Yang Gao (N) Road  
 200131 Shanghai  
 P.R. of CHINA  
 Phone +86 21 5046-0183  
 Fax +86 21 5046-1119  
 sales@cn.ebmpapst.com  
 www.ebmpapst.com.cn

**Hong Kong**  
 ebm-papst Hong Kong Ltd.  
 Unit No. 13.9 / F  
 Technology Park, 18 On Lai Street  
 Siu Lek Yuen, Shatin N.T.  
 Hong Kong  
 P.R. of CHINA  
 Phone +852 2145-8678  
 Fax +852 2145-7678  
 info@hk.ebmpapst.com

**India**  
 ebm-papst India Pvt. Ltd.  
 26/3, G.N.T. Road, Erukkencherry  
 Chennai-600118  
 INDIA  
 Phone +91 44 25372556  
 Fax +91 44 25371149  
 sales@in.ebmpapst.com  
 www.ebmpapst.in

**Indonesia**  
 ebm-papst Indonesia  
 Representative Office  
 German Centre, 4th Floor, Suite 4470  
 Jl. Kap. Subijono Dj. Bumi Serpong Damai  
 15321 Tangerang  
 INDONESIA  
 Phone +62 21 5376250  
 Fax +62 21 5388305  
 salesdept@id.ebmpapst.com

**Israel**  
 Polak Bros. Import Agencies Ltd.  
 9 Hamefalsim Street  
 Kiryat Arie, Petach-Tikva 49514  
 ISRAEL  
 Phone +972 3 9100300  
 Fax +972 3 5796679  
 polak@polak.co.il  
 www.polak.co.il

**Japan**  
 ebm-papst Industries Japan K.K.  
 12th Floor, Benex S-3 Bldg.  
 3-20-8 Shinyokohama, Kohoku-ku  
 222-0033 Yokohama  
 JAPAN  
 Phone +81 45 47057-51  
 Fax +81 45 47057-52  
 info@jp.ebmpapst.com  
 www.ebmpapst.jp

**Korea**  
 ebm-papst Korea Co. Ltd.  
 6F, Trutec Bldg.  
 B 6-2, Digital Media City (DMC)  
 Sangam-Dong, Mapo-Gu  
 Seoul 121-270  
 KOREA  
 Phone +82 2 366213-24  
 Fax +82 2 366213-26  
 info@kr.ebmpapst.com  
 www.ebmpapst.co.kr

**Malaysia**  
 ebm-papst Malaysia  
 Representative Office  
 Unit 12-2, Jalan USJ Sentral 3  
 Persiaran Subang, Selangor Darul Ehsan  
 47600 Subang Jaya  
 MALAYSIA  
 Phone +60 3 8024-1680  
 Fax +60 3 8024-8718  
 salesdept@my.ebmpapst.com

**Singapore**  
 ebm-papst SEA Pte. Ltd.  
 No. 23 Ubi Road 4  
 #06-00 Olympia Industrial Building  
 Singapore 408620  
 SINGAPORE  
 Phone +65 65513789  
 Fax +65 68428439  
 salesdept@sg.ebmpapst.com

**Taiwan**  
 ETECO Engineering & Trading Corp.  
 10F-1, No. 92, Teh-Wei Str.  
 Tsow-Inn District, Kaohsiung  
 TAIWAN  
 Phone +886 7 557-4268  
 Fax +886 7 557-2788  
 eteco@ms22.hinet.net  
 www.ebmpapst.com.tw

**Thailand**  
 ebm-papst Thailand Co., Ltd.  
 99/9 Moo 2, Central Chaengwattana Tower  
 14th Floor, Room 1402  
 Chaengwattana Road Bangtarad, Pakkret  
 11120 Nonthaburi  
 THAILAND  
 Phone +66 2 8353785-7  
 Fax +66 2 8353788  
 salesdept@th.ebmpapst.com

**United Arab Emirates**  
 ebm-papst Middle East FZE  
 PO Box 17755  
 Jebel Ali Free Zone / FZS1 / AP05  
 Dubai  
 UNITED ARAB EMIRATES  
 Phone +971 4 88608-26  
 Fax +971 4 88608-27  
 info@ae.ebmpapst.com  
 www.ebmpapst.ae

**Vietnam**  
 ebm-papst Vietnam  
 Representative Office  
 Room #102, 25 Nguyen Van Thu Street  
 District 1  
 Ho Chi Minh City  
 VIETNAM  
 Phone +84 8 39104099  
 Fax +84 8 39103970  
 linh.nguyen@vn.ebmpapst.com

## Australia

**Australia**  
 ebm-papst A&NZ Pty Ltd.  
 10 Oxford Road  
 Laverton North, Victoria, 3026  
 AUSTRALIA  
 Phone +61 3 9360-6400  
 Fax +61 3 9360-6464  
 sales@ebmpapst.com.au  
 www.ebmpapst.com.au

**New Zealand**  
 ebm-papst A&NZ Pty Ltd.  
 102 Henderson Valley Road  
 Henderson, Auckland 1230  
 NEW ZEALAND  
 Phone +64 9 837-1884  
 Fax +64 9 837-1899  
 sales@ebmpapst.com.au  
 www.ebmpapst.com.au



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